

E6790309

M2

VERY IMPORTANT - Instruction Book enclosed to assure safe use of this firearm.

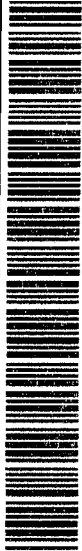
Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790309	ORDER NO. 25716
46	

31XV



5716 E6790309

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



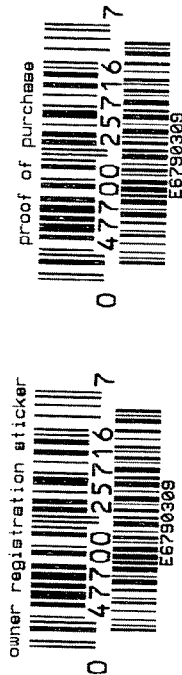
SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



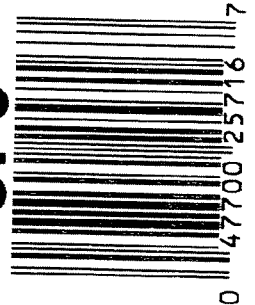
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790309

UPC



103/

CONTRACT #

GUN SERIAL # E679 0309

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>APD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	R M

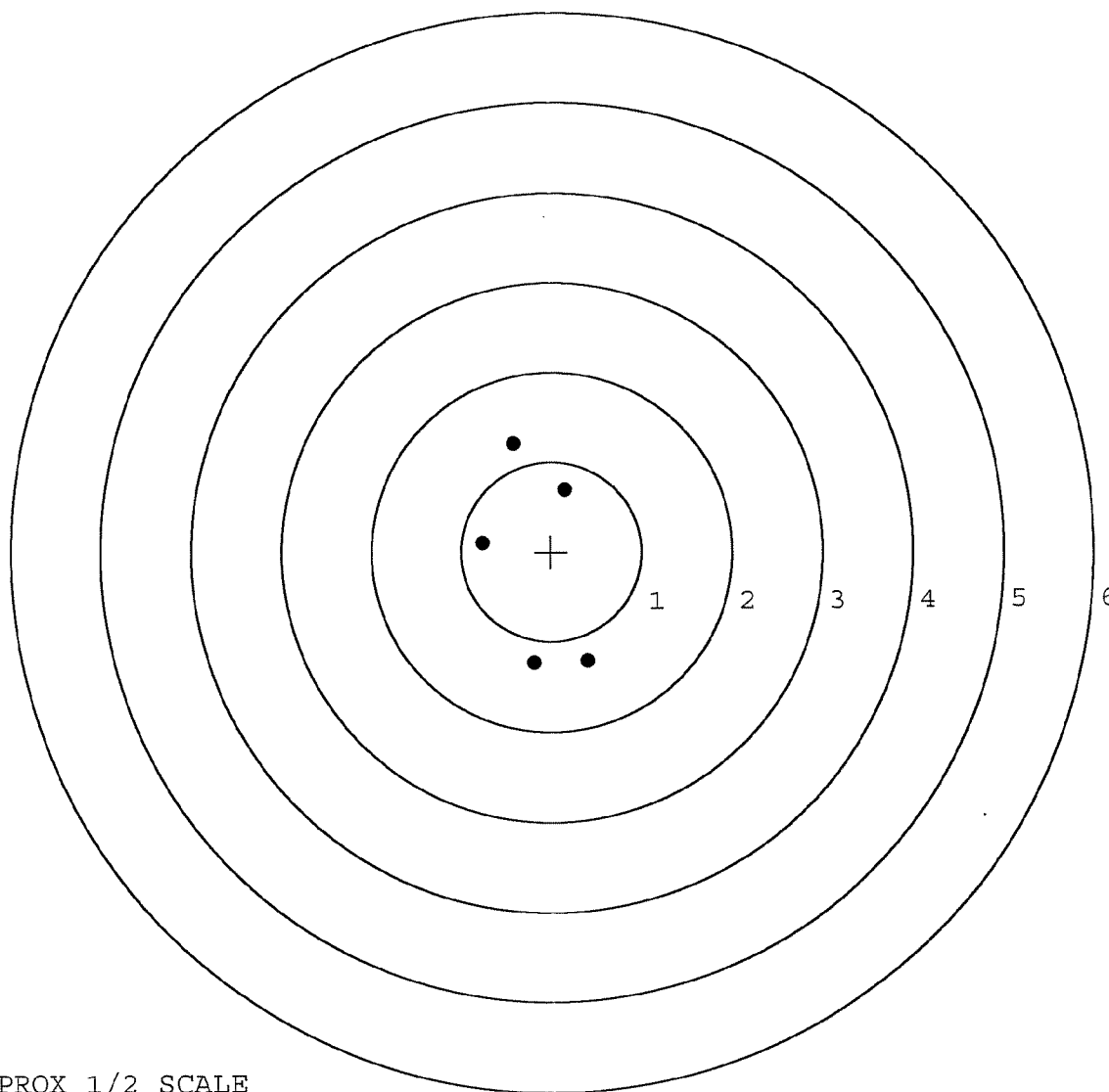
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.5</u> <u>5.5</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.023</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-15-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/17/01	AP
	A) MALFUNCTIONS	PASS FAIL	12/17/01	AP
	B) PIERCED PRIMERS	PASS FAIL	12/17/01	AP
645	INSPECT FOR LIVE AMMO		12/17/01	AP
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.77</u> <u>2.74</u> <u>2.66</u> <u>2.74</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/24/01	DA

SERIAL NUMBER: E6790309. 0
 TARGET NUMBER: 1
 FILE DATE: 12/17/2001
 FILE TIME: 11:20

POINT#	X	Y
1:	0.154	0.692
2:	-0.762	0.105
3:	-0.418	1.206
4:	0.401	-1.223
5:	-0.194	-1.243

X CENTROID: -0.164
 Y CENTROID: -0.093
 POA TO CENTROID: 0.188
 HORZ SPREAD: 1.163
 VERT SPREAD: 2.449
 GROUP SPREAD: 2.563
 MIN RADIUS: 0.630
 MAX RADIUS: 1.323
 MEAN RADIUS: 1.043
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5

Av. Mean R. .909



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790309. 0

TARGET NUMBER: 2

FILE DATE: 12/17/2001

FILE TIME: 11:20

POINT#	X	Y
1:	0.637	-0.907
2:	-0.008	-0.922
3:	0.091	-0.084
4:	-0.545	0.297
5:	-0.392	1.066

X CENTROID: -0.043

Y CENTROID: -0.110

POA TO CENTROID: 0.118

HORZ SPREAD: 1.182

VERT SPREAD: 1.988

GROUP SPREAD: 2.225

MIN RADIUS: 0.137

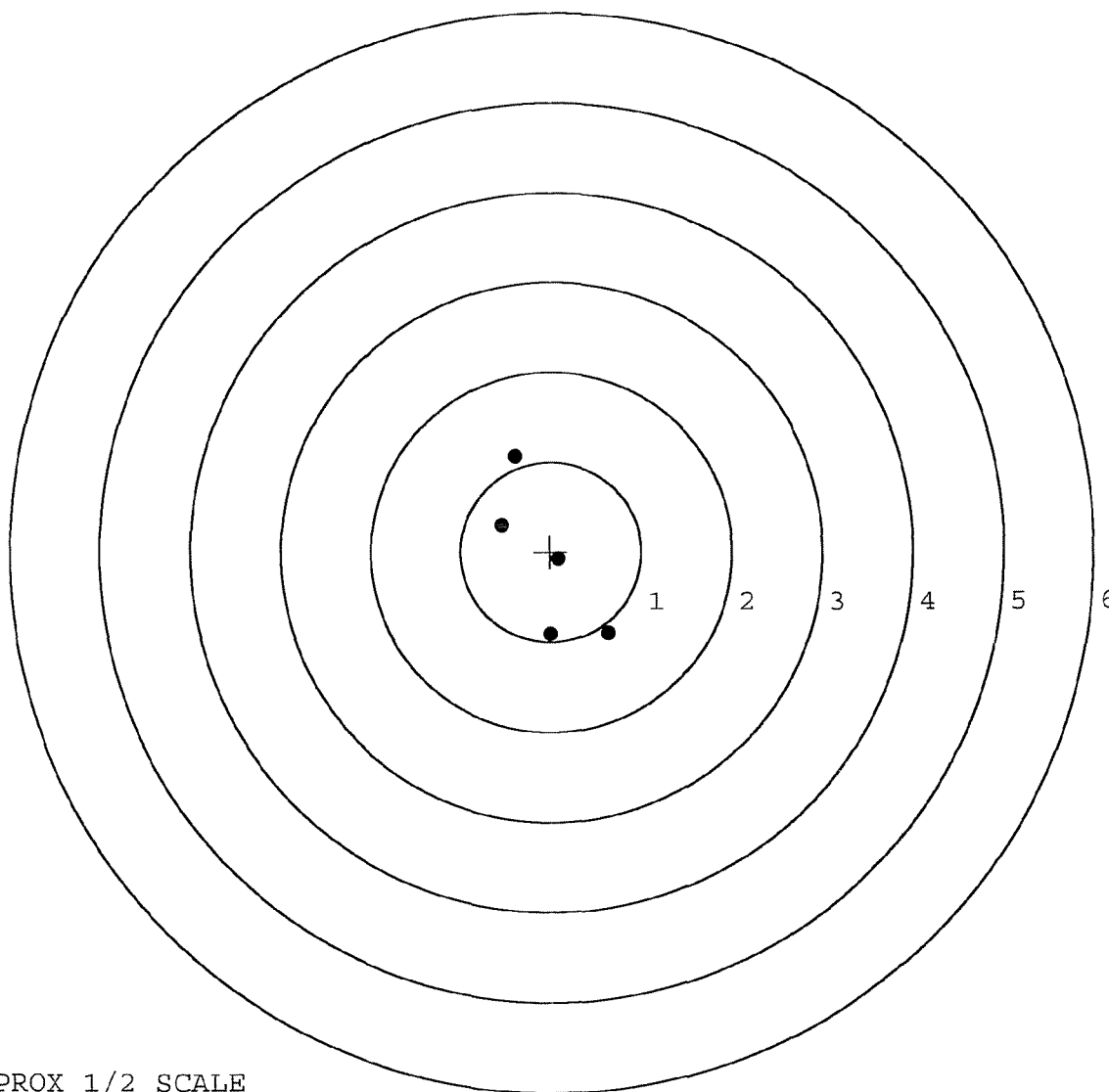
MAX RADIUS: 1.227

MEAN RADIUS: 0.774

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0115727

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790309

 DATE 10/29

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.25	2.27		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.32		2.30	
PULL #3	2.34	2.35		2.30	
PULL #4	2.34	2.20		2.21	
PULL #5	2.37	2.24		2.30	
TOTAL	1161	1138		1150	
AVG.	2.32	2.27		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.21		
PULL #2	3.33	3.04		
PULL #3	3.22	3.18		
PULL #4	3.08	3.19		
PULL #5	3.18	3.16		
TOTAL	1603	1578		
AVG.	3.20	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.14		4.30
PULL #2	4.23	4.11		4.29
PULL #3	4.23	4.22		4.32
PULL #4	4.11	4.20		4.28
PULL #5	4.15	4.20		4.29
TOTAL	2081	2087		2148
AVG.	4.16	4.17		4.29