

FILED 03/14

VERY IMPORTANT
 Instruction Book
 enclosed to assure
 safe use of this
 firearm

Remington®

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790314

ORDER NO.
25716

46

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790314

ORDER 25716

MODEL 700[™] M24

UPC



ORDER 25716

MODEL 700[™] M24

UPC



SERIAL NO.

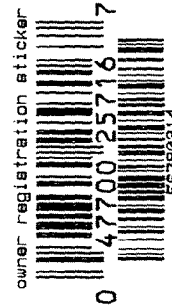


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

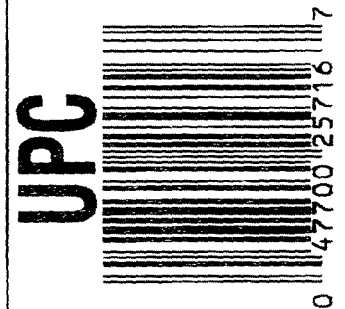
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790314



CONTRACT #

GUN SERIAL # 5679 0314

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	DR
600	PROOF		10-30-01	Ac
607	CHECK HEADSPACE		10-30-01	DR
610	DIS-ASSEMBLE GUN		10-30-01	DR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	DR
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	RC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625.	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/10/01	DR

BARBER - M24 0115773			READINGS			DATE	INITIAL
OP #	OPERATION NAME						
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0	6.25	5.75	12-17-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.25	4.0	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.0245	.023	.024	12-17-01	EK
	J) ASSEMBLE STOCK					12/13	BWT
	K) ASSEMBLE SWIVEL STUDS					12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/19/01	Rep
	M) IRON SIGHT ALIGNMENT					12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/19/01	Rep
640	GALLERY TEST AND TARGET		PASS FAIL			12/14/01	✓
	A) MALFUNCTIONS		PASS FAIL			12/14/01	✓
	B) PIERCED PRIMERS		PASS FAIL			12/14/01	✓
645	INSPECT FOR LIVE AMMO					12/14/01	✓
655	FINAL INSPECTION A) HEADSPACE					12/19/01	Rep
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.72	2.79	2.62 2.103 2.46	12/18/01	D.H.
	C) FUNCTION					12/19/01	Rep
660	PACK					12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790314
DATE 11/13/01
TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.61	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.74	2.72	2.43	
PULL #3	2.73	2.47	2.47	
PULL #4	2.60	2.70	2.44	
PULL #5	2.66	2.56	2.43	
TOTAL	1342	1306	1200	
AVG.	2.68	2.61	2.40	

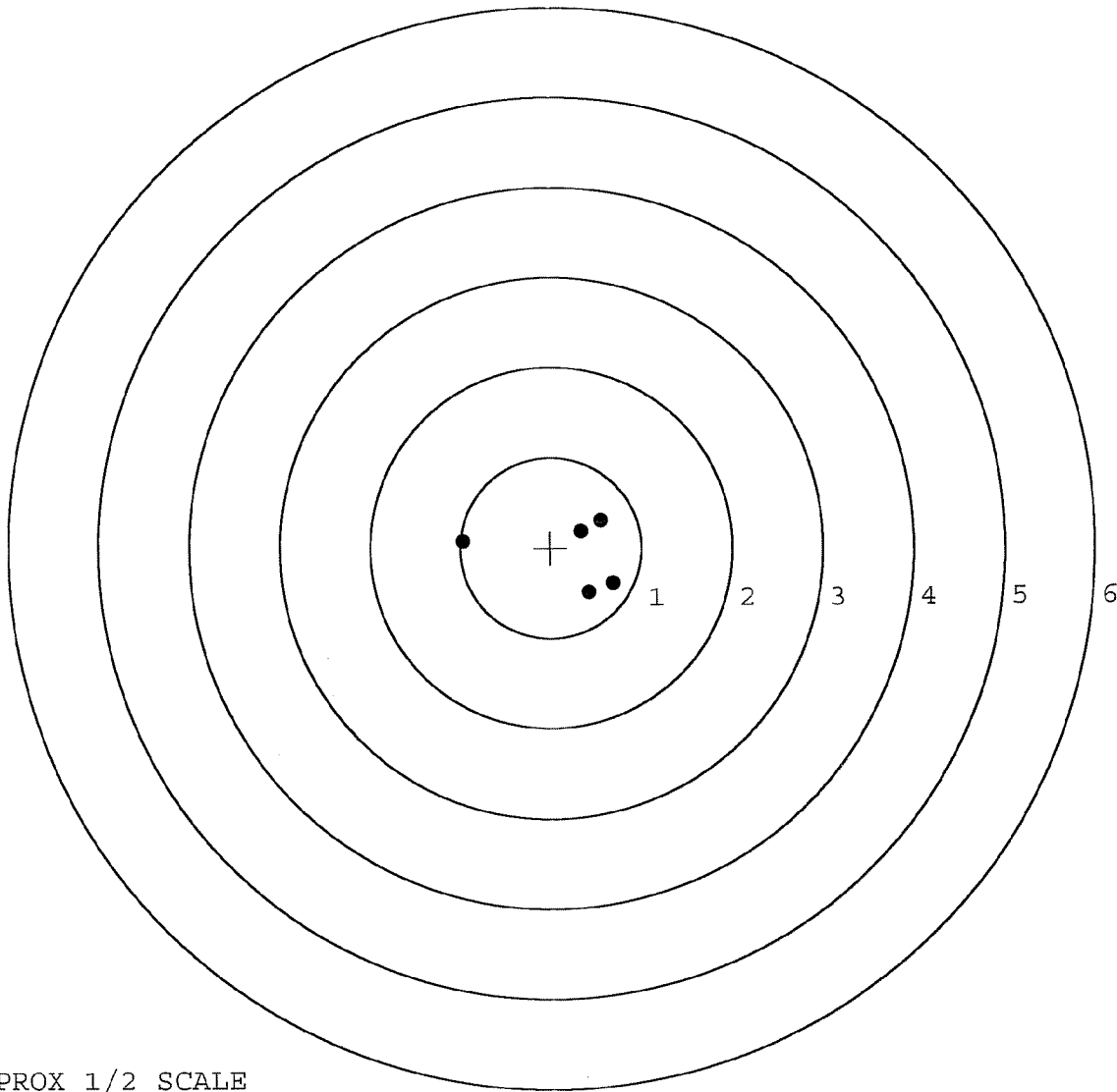
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.24	3.34	
PULL #2	3.01	3.23	
PULL #3	3.03	3.42	
PULL #4	3.14	3.36	
PULL #5	3.11	3.44	
TOTAL	1553	1679	
AVG.	3.10	3.35	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.13		4.10
PULL #2	4.20	4.13		4.17
PULL #3	4.18	4.14		4.41 4.28
PULL #4	4.21	4.18		4.39
PULL #5	4.36	4.34		4.36
TOTAL	2124	2092		2130
AVG.	4.24	4.18		4.26

SERIAL NUMBER: E6790314. __ 0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 10:36

POINT#	X	Y
1:	0.559	0.306
2:	0.335	0.181
3:	0.689	-0.397
4:	0.421	-0.497
5:	-0.972	0.080

X CENTROID: 0.206
 Y CENTROID: -0.065
 POA TO CENTROID: 0.217
 HORZ SPREAD: 1.661
 VERT SPREAD: 0.803
 GROUP SPREAD: 1.728
 MIN RADIUS: 0.278
 MAX RADIUS: 1.187
 MEAN RADIUS: 0.609
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

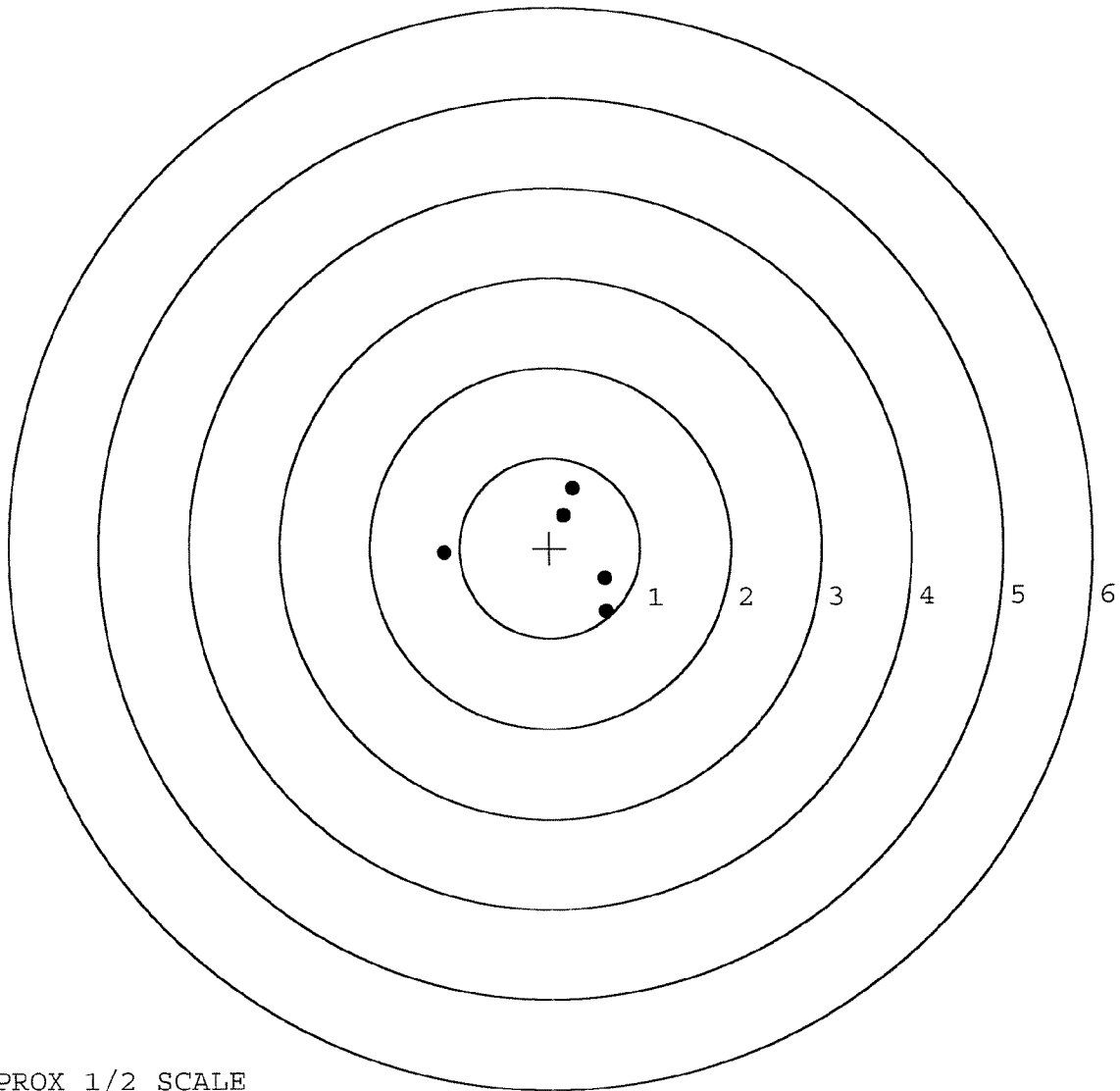


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790314. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 10:36

POINT#	X	Y
1:	0.607	-0.345
2:	0.624	-0.707
3:	0.254	0.661
4:	0.155	0.363
5:	-1.167	-0.051

X CENTROID: 0.095
 Y CENTROID: -0.016
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.791
 VERT SPREAD: 1.368
 GROUP SPREAD: 1.907
 MIN RADIUS: 0.384
 MAX RADIUS: 1.262
 MEAN RADIUS: 0.764
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE