

EC790315

32
12
64
32
384
3

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790315

ORDER NO.
25716

46

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada Parquet Deposee.

31XV

5716 E6790315

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

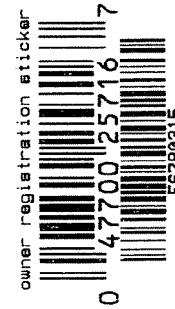
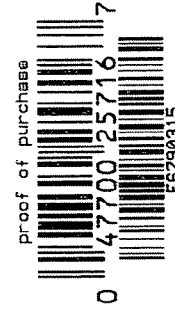


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



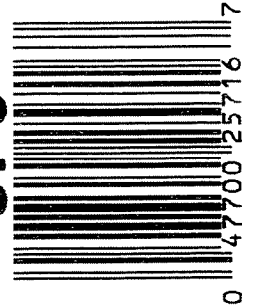
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790315

UPC



CONTRACT #

GUN SERIAL # E6190315

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	KEP
600	PROOF		11/6/01	KEP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	KEP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	KEP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/9/01	DL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	DL

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.5</u> <u>6.5</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.0245</u> <u>.023</u> <u>.024</u>	12-17-01	EK
	J) ASSEMBLE STOCK			12/12	BWT
	K) ASSEMBLE SWIVEL STUDS			12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/20/01	REP
	M) IRON SIGHT ALIGNMENT			12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/20/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	12-12-01	RW
	A) MALFUNCTIONS		PASS <u>FAIL</u>	12-12-01	ATL
	B) PIERCED PRIMERS		PASS FAIL	12-12-01	RW
645	INSPECT FOR LIVE AMMO			12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE			12/20/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.43</u> <u>2.83</u> <u>2.52</u> <u>2.84</u>	12/18/01	D.M.
	C) FUNCTION			12/20/01	REP
660	PACK			12/21/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790315DATE 11/07/01

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.46		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.52		2.58	
PULL #3	2.60	2.56		2.66	
PULL #4	2.73	2.56		2.33	
PULL #5	2.79	2.66		2.50	
TOTAL	1353	1276		1266	
AVG.	2.70	2.55		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.38		
PULL #2	3.26	3.16		
PULL #3	3.30	3.02		
PULL #4	3.40	3.16		
PULL #5	3.12	3.25		
TOTAL	1616	1597		
AVG.	3.23	3.19		

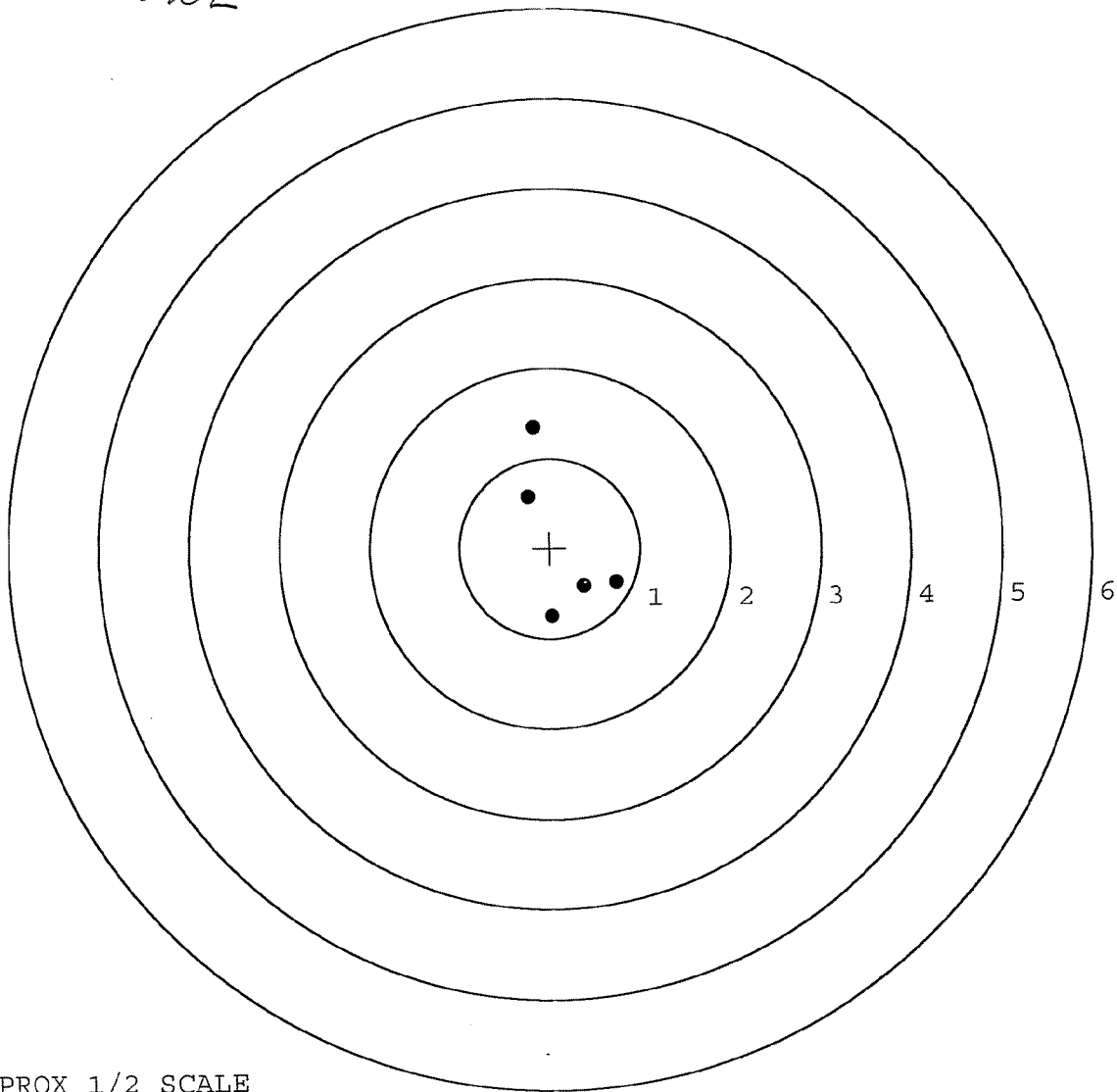
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.13		4.14
PULL #2	4.11	4.25		4.14
PULL #3	4.16	4.26		4.20
PULL #4	4.17	4.20		4.02
PULL #5	4.28	4.20		4.11
TOTAL	2103	2104		2061
AVG.	4.20	4.20		4.12

SERIAL NUMBER: E6790315. 0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:33

POINT#	X	Y
1:	0.734	-0.385
2:	0.378	-0.423
3:	0.025	-0.760
4:	-0.234	0.576
5:	-0.171	1.340

X CENTROID: 0.146
Y CENTROID: 0.070
POA TO CENTROID: 0.162
HORZ SPREAD: 0.968
VERT SPREAD: 2.100
GROUP SPREAD: 2.109
MIN RADIUS: 0.544
MAX RADIUS: 1.309
MEAN RADIUS: 0.814
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

Av. Mean R. .982

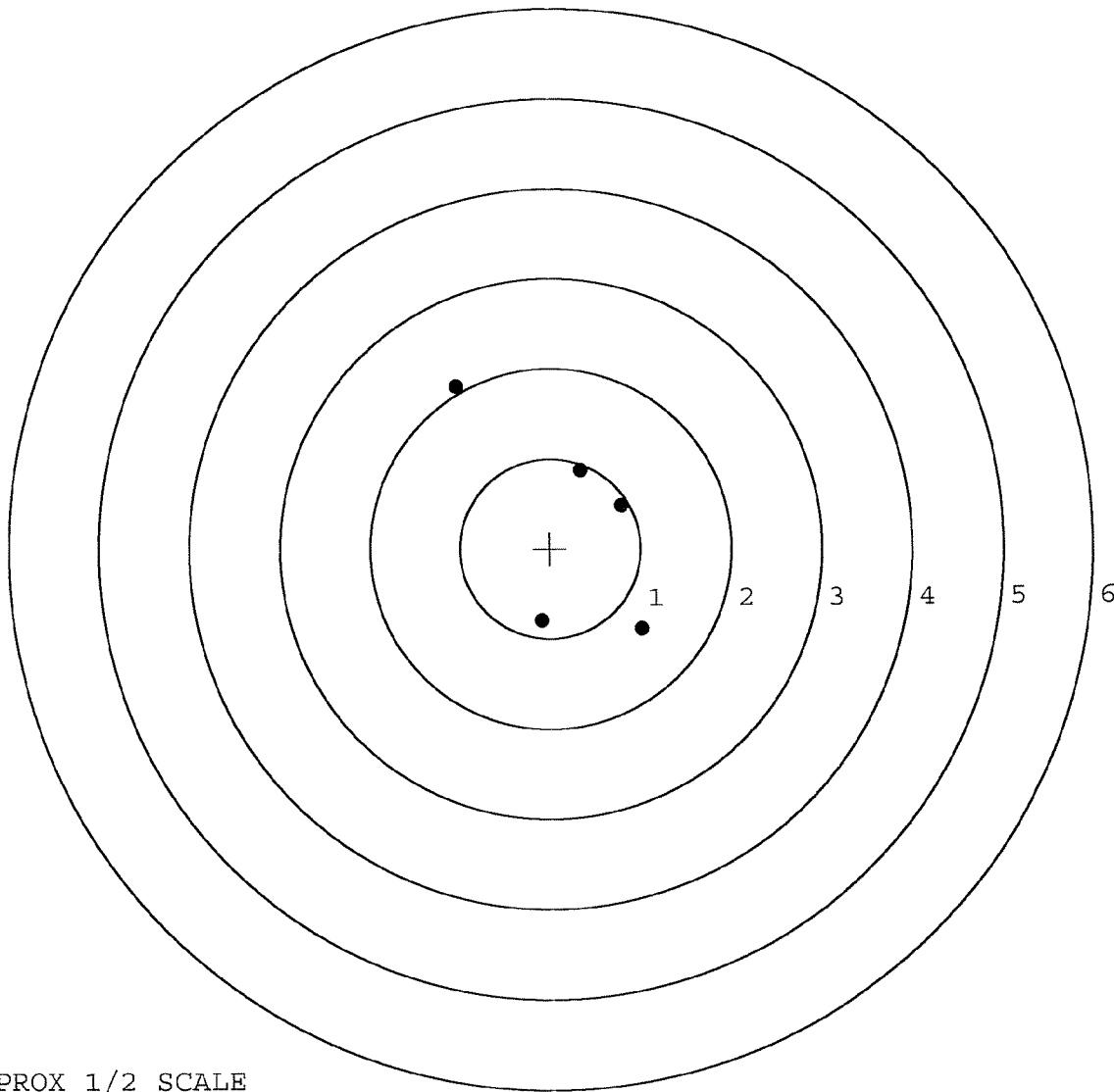


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790315. __0
 TARGET NUMBER: 2
 FILE DATE: 12/12/2001
 FILE TIME: 11:33

POINT#	X	Y
1:	0.790	0.477
2:	1.010	-0.906
3:	-0.096	-0.811
4:	0.343	0.870
5:	-1.034	1.803

X CENTROID: 0.203
 Y CENTROID: 0.287
 POA TO CENTROID: 0.351
 HORZ SPREAD: 2.044
 VERT SPREAD: 2.709
 GROUP SPREAD: 3.394
 MIN RADIUS: 0.600
 MAX RADIUS: 1.957
 MEAN RADIUS: 1.150
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE