

E 6790317

VERY IMPORTANT - Instruction Book enclosed to assist you in the safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790317

ORDER NO.
25716

46

Made in Union, NY Reg. U.S. Pat. & Tm. Office. Marca Registrada. Marque Déposée.

31XV

5716 E6790317

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



BARBER - M24 0115800

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

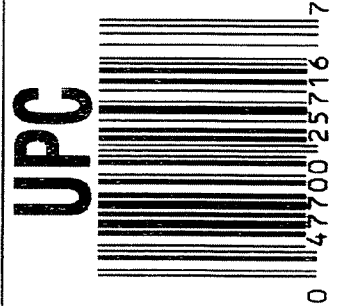


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790317



CONTRACT #

GUN SERIAL #

E679 0317

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/29/01	RH
600	PROOF		10-29-01	AC
607	CHECK HEADSPACE	MAGNA - FLUX	10/29/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	10/29/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 2 2001 OPERATOR	10/29/01	AC
615	ROLLMARK CALIBER		11/2/01	GB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/18/01	BA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.5</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	✓
	A) MALFUNCTIONS	PASS FAIL	12-14-01	✓
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	✓
645	INSPECT FOR LIVE AMMO		12-14-01	✓
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.38</u> <u>2.40</u> <u>2.39</u> <u>2.38</u>	12/16/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/18/01	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EC790317DATE 11/15/01TESTER JDH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.72	2.71	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.64	2.41	2.64	
PULL #3	2.66	2.14	2.61	
PULL #4	2.65	2.67	2.57	
PULL #5	2.63	2.60	2.61	
TOTAL	13.96	12.54	13.14	
AVG.	2.59	2.51	2.63	

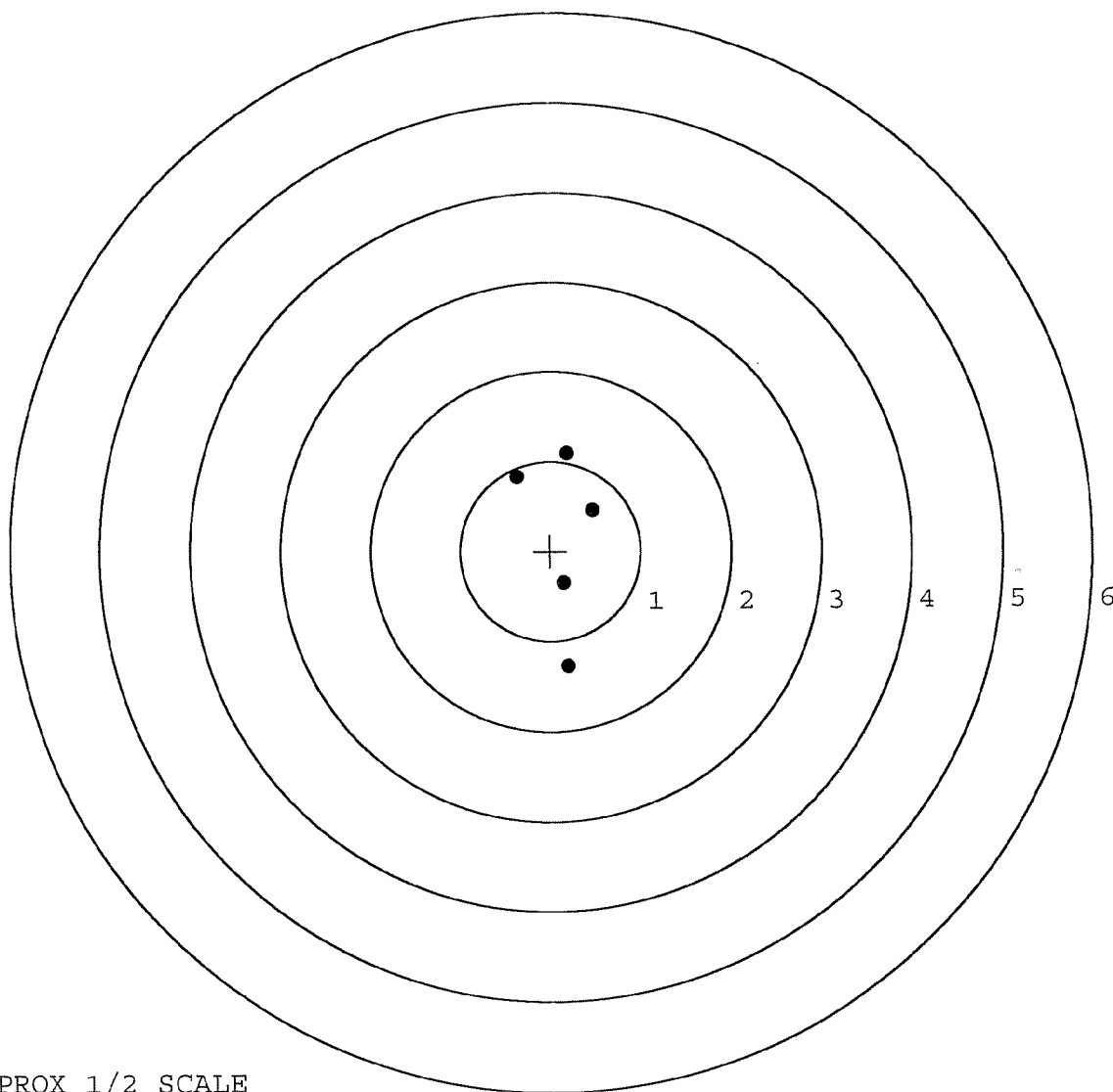
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.45	
PULL #2	2.99	3.31	
PULL #3	3.14	3.32	
PULL #4	2.99	3.34	
PULL #5	3.28	3.22	
TOTAL	15.55	16.64	
AVG.	3.11	3.33	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.49		4.09
PULL #2	4.16	4.29		4.24
PULL #3	4.13	4.26		4.25
PULL #4	4.22	4.32		4.37
PULL #5	4.16	4.35		4.10
TOTAL	20.80	21.71		21.05
AVG.	4.16	4.34		4.21

SERIAL NUMBER: E6790317. 0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 04:22

POINT#	X	Y
1:	0.197	-1.284
2:	0.153	-0.355
3:	0.468	0.459
4:	0.191	1.093
5:	-0.367	0.828

X CENTROID: 0.128
 Y CENTROID: 0.148
 POA TO CENTROID: 0.196
 HORZ SPREAD: 0.835
 VERT SPREAD: 2.377
 GROUP SPREAD: 2.377
 MIN RADIUS: 0.460
 MAX RADIUS: 1.434
 MEAN RADIUS: 0.837
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

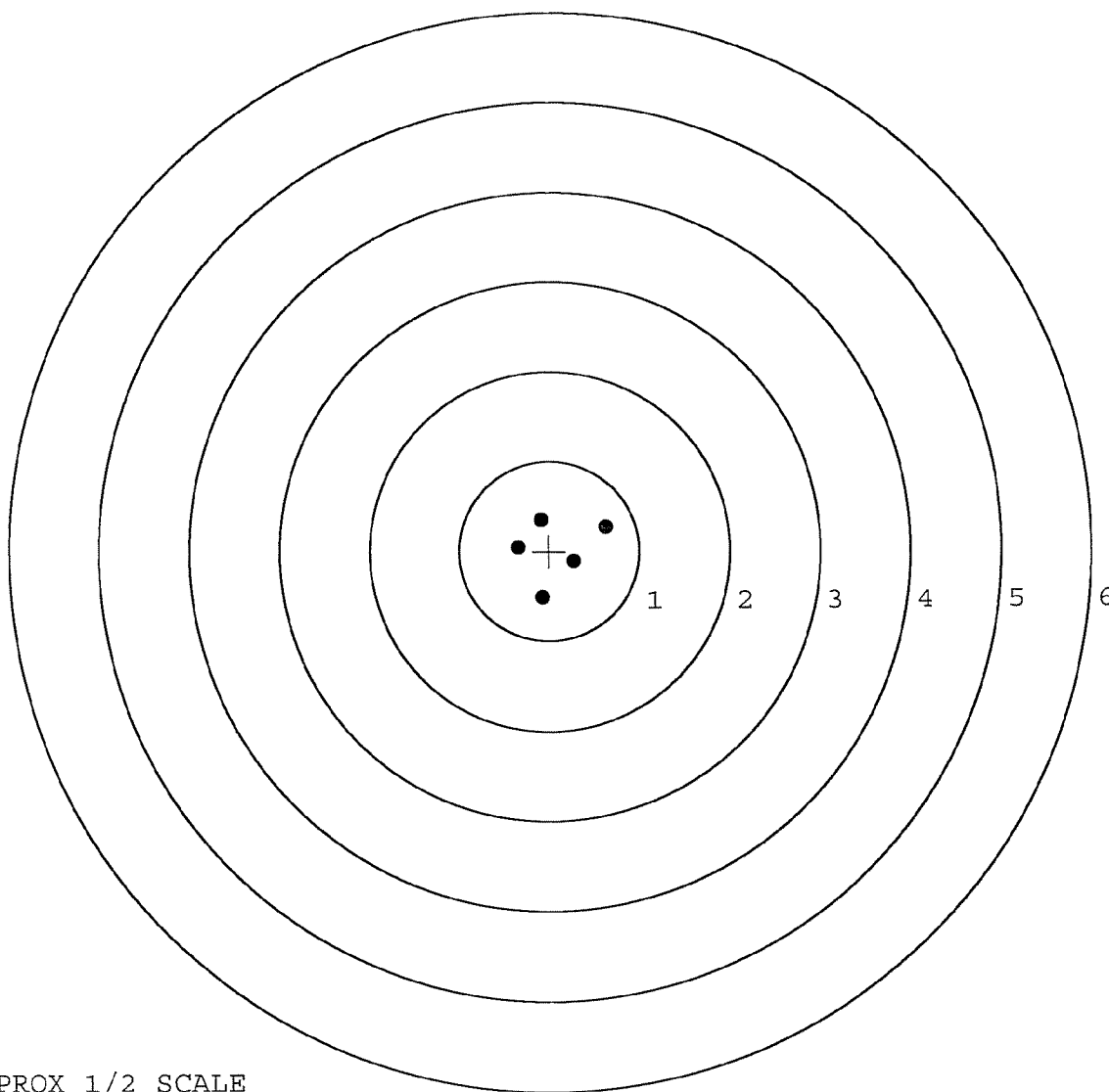


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790317. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 04:22

POINT#	X	Y
1:	-0.074	-0.524
2:	-0.346	0.045
3:	0.279	-0.120
4:	-0.087	0.347
5:	0.632	0.272

X CENTROID: 0.081
 Y CENTROID: 0.004
 POA TO CENTROID: 0.081
 HORZ SPREAD: 0.978
 VERT SPREAD: 0.871
 GROUP SPREAD: 1.064
 MIN RADIUS: 0.234
 MAX RADIUS: 0.613
 MEAN RADIUS: 0.442
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE