

12590321

BARBER

VERY IMPORTANT
Instruction to ensure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790321**

ORDER NO. **25716**

46

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790321

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

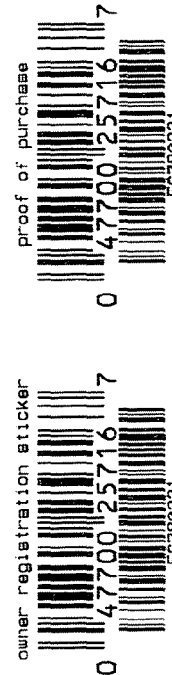


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

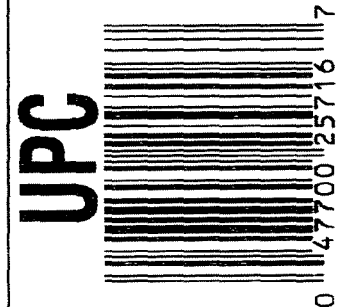


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790321



CONTRACT #

GUN SERIAL # E6790321

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE		11/5/01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>JSR</u>		
615	ROLLMARK CALIBER		11/6	Ⓟ
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	LT
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	LT
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	LT
	D) OIL FIRING PIN ASSEMBLY		12/18/01	BA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	Ⓟ

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>6.75</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.025</u> <u>.025</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12-11-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	REP
	M) IRON SIGHT ALIGNMENT		12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/11/01	KJ
	A) MALFUNCTIONS	PASS FAIL	12/11/01	HS
	B) PIERCED PRIMERS	PASS FAIL	12/11/01	HS
645	INSPECT FOR LIVE AMMO		12/11/01	HS
655	FINAL INSPECTION A) HEADSPACE		12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.68</u> <u>2.39</u> <u>2.81</u> <u>2.73</u>	12/17/01	D.M.
	C) FUNCTION		12/18/01	REP
660	PACK		12/13/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 26790321DATE 11/5/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.48	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.47	2.20	
PULL #3	2.44	2.56	2.14	
PULL #4	2.37	2.61	2.22	
PULL #5	2.24	2.60	2.02	
TOTAL	11.84	12.72	10.96	
AVG.	2.37	2.54	2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.13	
PULL #2	3.17	2.93	
PULL #3	3.06	2.91	
PULL #4	3.02	2.92	
PULL #5	3.11	2.70	
TOTAL	15.61	14.59	
AVG.	3.12	2.92	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.01		4.45
PULL #2	4.01	3.94		3.94
PULL #3	4.00	3.79		4.34
PULL #4	3.88	3.87		4.38
PULL #5	3.82	3.92		4.25
TOTAL	19.89	19.23		21.36
AVG.	3.98	3.85		4.27

SERIAL NUMBER: E6790321. __0

TARGET NUMBER: 1

FILE DATE: 12/11/2001

FILE TIME: 12:02

POINT#	X	Y
1:	0.392	-0.345
2:	0.783	0.449
3:	-0.538	0.364
4:	-0.233	-0.223
5:	-0.546	-0.327

X CENTROID: -0.028

Y CENTROID: -0.016

POA TO CENTROID: 0.033

HORZ SPREAD: 1.329

VERT SPREAD: 0.794

GROUP SPREAD: 1.539

MIN RADIUS: 0.291

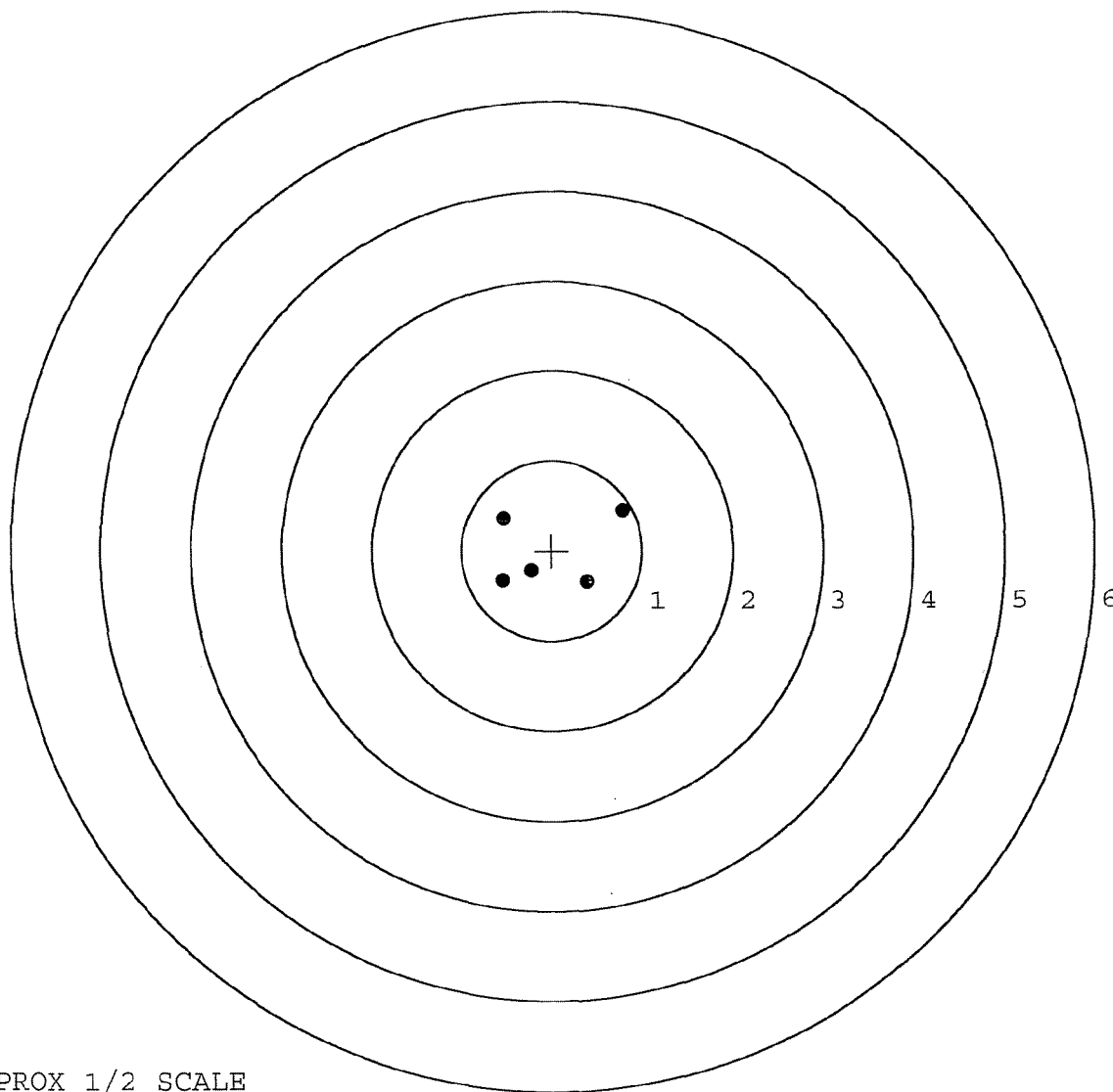
MAX RADIUS: 0.935

MEAN RADIUS: 0.600

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

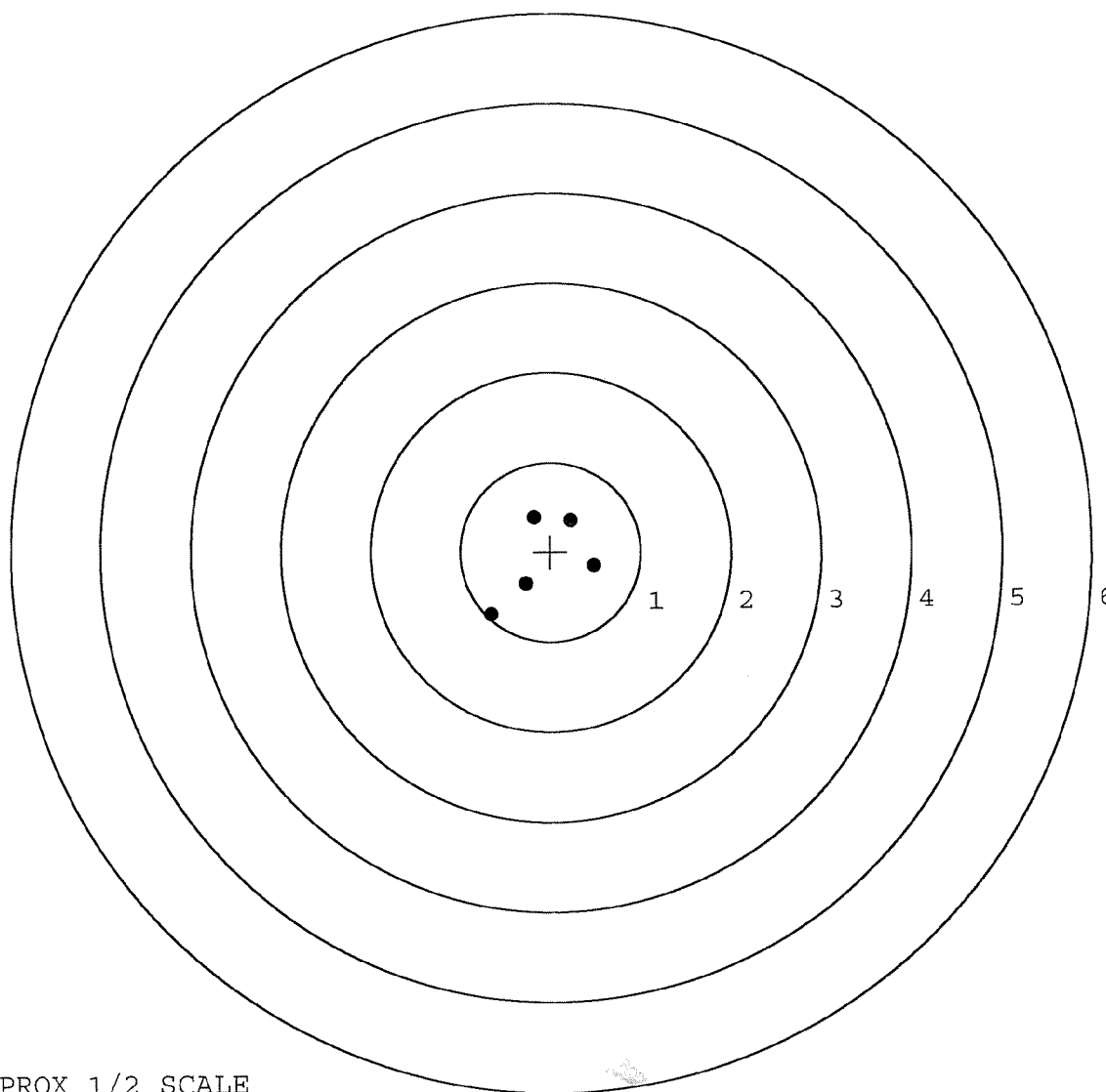


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790321. __0
 TARGET NUMBER: 2
 FILE DATE: 12/11/2001
 FILE TIME: 12:02

POINT#	X	Y
1:	0.483	-0.160
2:	-0.278	-0.358
3:	-0.661	-0.695
4:	0.232	0.352
5:	-0.184	0.381

X CENTROID: -0.082
 Y CENTROID: -0.096
 POA TO CENTROID: 0.126
 HORZ SPREAD: 1.144
 VERT SPREAD: 1.076
 GROUP SPREAD: 1.376
 MIN RADIUS: 0.327
 MAX RADIUS: 0.833
 MEAN RADIUS: 0.553
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE