

E 6790323

VERY IMPORTANT!
 Remington Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790323**
 ORDER NO. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

17BW

5716 E6790323

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

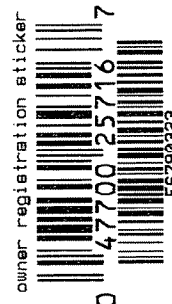


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

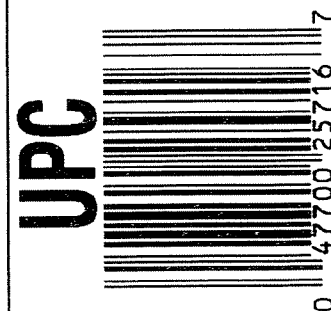


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790323



CONTRACT #

GUN SERIAL # E679 0323

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11-8-01	REP
610	DIS-ASSEMBLE GUN		11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/9	(10)
617	DRILL AND TAP SIGHT HOLES		11-12	13 WT
620	APPLY COATINGS (BARREL ACTION)		11-27	TR
	(BOLT)		11-27	TR
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	DR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.50</u> <u>4.50</u>	<u>1/8/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.00</u> <u>3.00</u>	<u>1/8/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	<u>1/8/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-19-01</u>	<u>Rev</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/10/02</u>	<u>Rev</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/10/02</u>	<u>Rev</u>
	M) IRON SIGHT ALIGNMENT		<u>1/10/02</u>	<u>Rev</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/10/02</u>	<u>Rev</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-19-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/10/02</u>	<u>Rev</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.54</u> <u>2.57</u> <u>2.67</u> <u>2.75</u>	<u>1/8/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/10/02</u>	<u>Rev</u>
660	PACK		<u>1/17/02</u>	<u>DS</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 56790323DATE 10/26-01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.35		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.34		2.21	
PULL #3	2.44	2.30		2.29	
PULL #4	2.45	2.31		2.13	
PULL #5	2.34	2.21		2.21	
TOTAL	12.22	11.51		11.19	
AVG.	2.44	2.30		2.23	

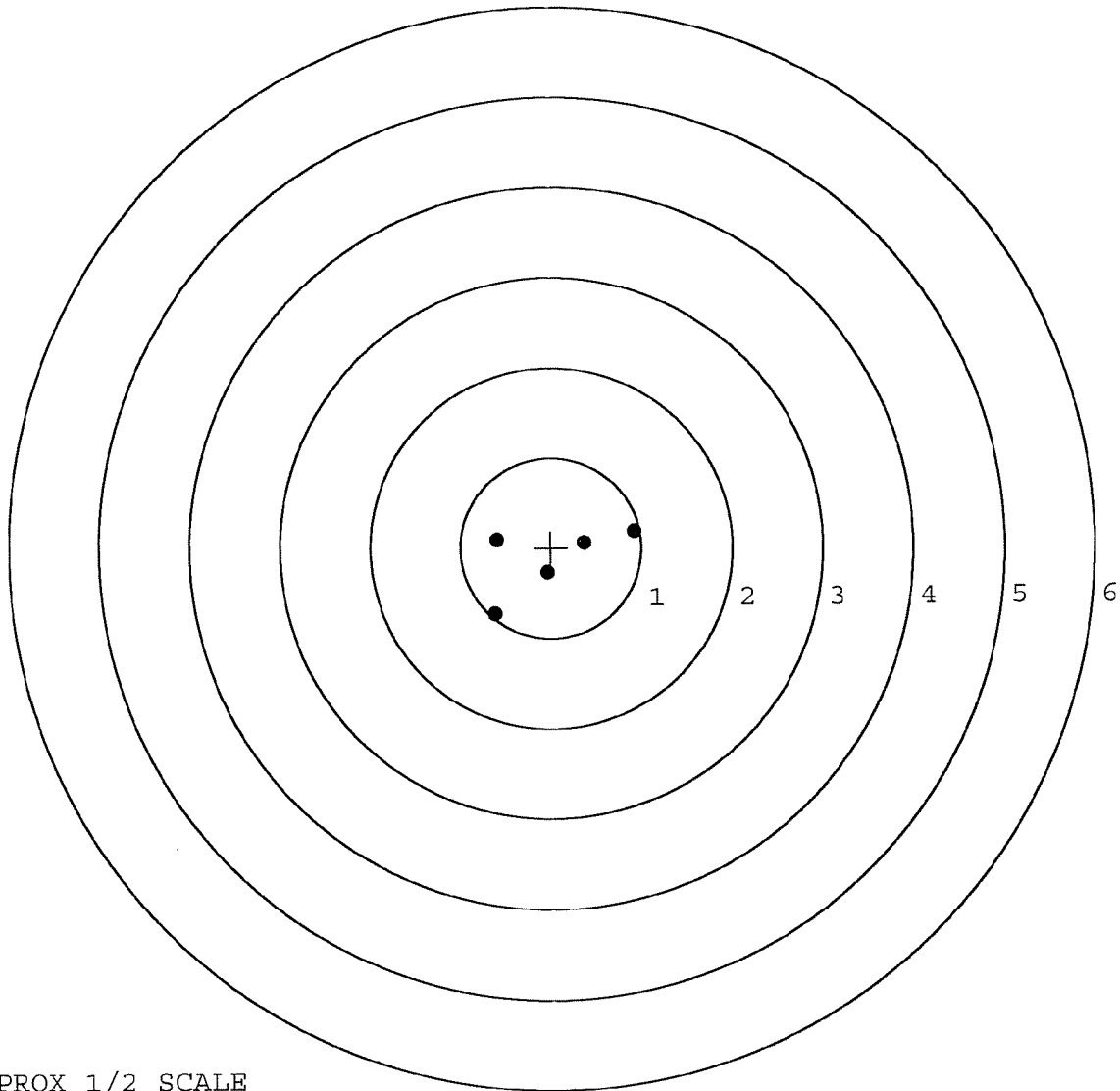
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	316	3.26		
PULL #2	310	3.10		
PULL #3	309	3.09		
PULL #4	305	3.09		
PULL #5	302	3.16		
TOTAL	1542	1570		
AVG.	3.08	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.04	4.11	
PULL #2	4.06	4.23	4.18	
PULL #3	4.06	4.00	4.20	
PULL #4	4.01	4.22	4.14	
PULL #5	4.07	4.25	4.05	
TOTAL	20.22	20.74	20.68	
AVG.	4.04	4.14	4.13	

SERIAL NUMBER: 6790323.0
 TARGET NUMBER: 1
 FILE DATE: 01/03/2002
 FILE TIME: 22:45

POINT#	X	Y
1:	0.925	0.177
2:	0.367	0.054
3:	-0.595	0.092
4:	-0.046	-0.284
5:	-0.625	-0.735

X CENTROID: 0.005
 Y CENTROID: -0.139
 POA TO CENTROID: 0.139
 HORZ SPREAD: 1.550
 VERT SPREAD: 0.912
 GROUP SPREAD: 1.798
 MIN RADIUS: 0.154
 MAX RADIUS: 0.973
 MEAN RADIUS: 0.609
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

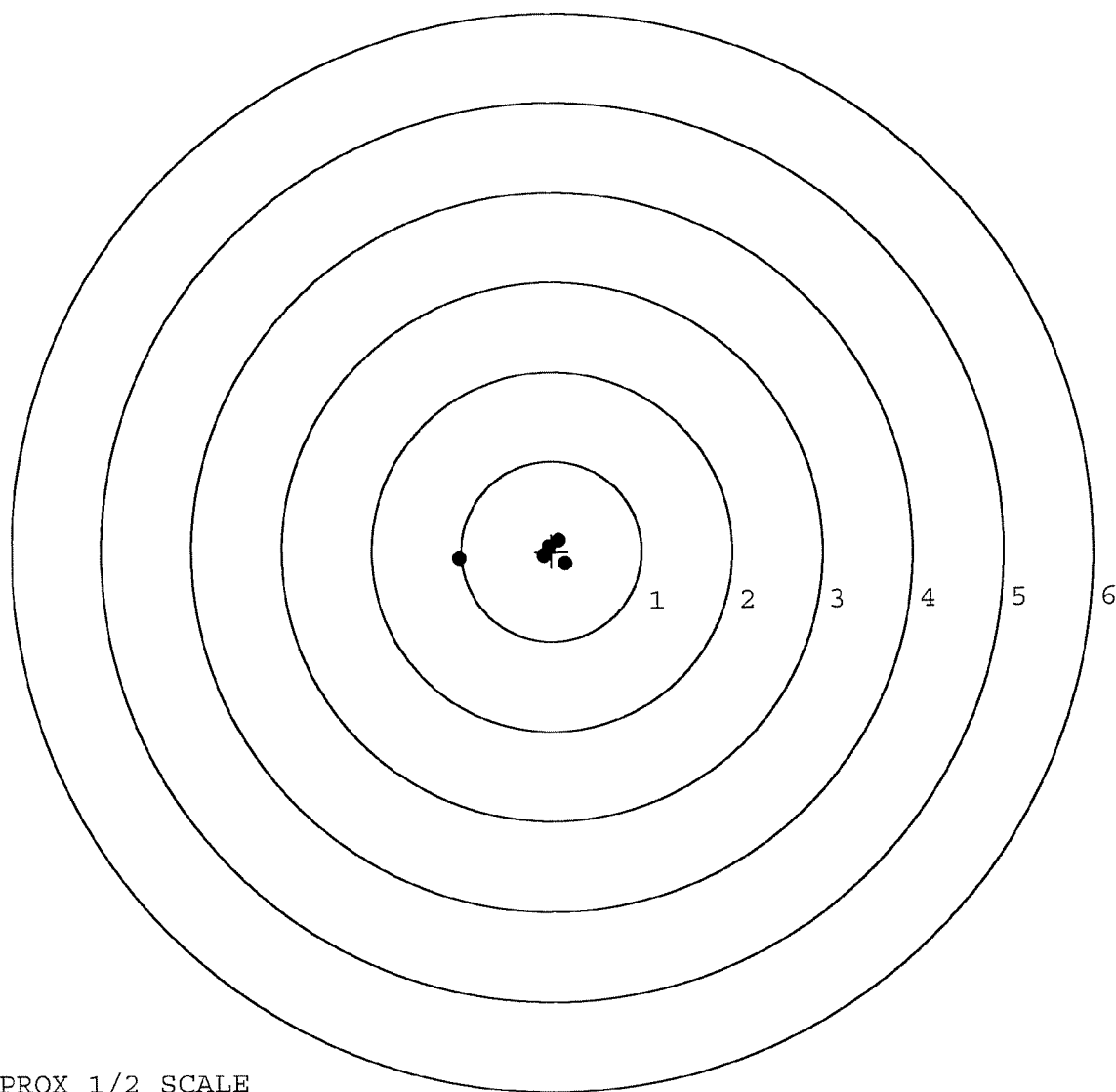


TARGET APPROX 1/2 SCALE

SERIAL NUMBER ~~E~~ 6790323. __ 0
 TARGET NUMBER: 2
 FILE DATE: 01/03/2002
 FILE TIME: 22:45

POINT#	X	Y
1:	-1.021	-0.080
2:	0.083	0.115
3:	-0.031	0.043
4:	-0.090	-0.058
5:	0.157	-0.142

X CENTROID: -0.180
 Y CENTROID: -0.024
 POA TO CENTROID: 0.182
 HORZ SPREAD: 1.178
 VERT SPREAD: 0.257
 GROUP SPREAD: 1.180
 MIN RADIUS: 0.096
 MAX RADIUS: 0.842
 MEAN RADIUS: 0.352
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



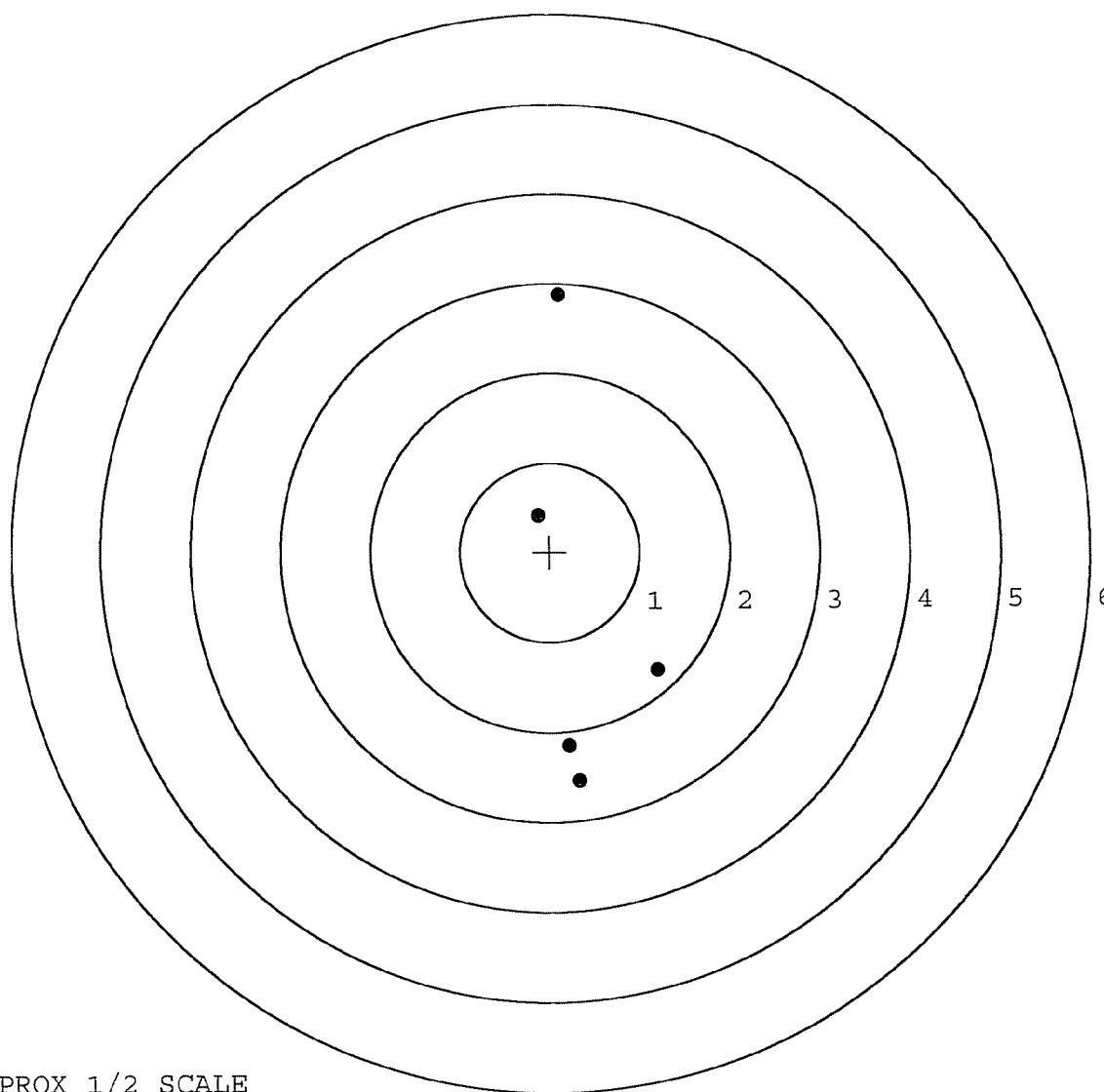
TARGET APPROX 1/2 SCALE

BARBER - M24 0115862

SERIAL NUMBER: E6790323. __0
 TARGET NUMBER: 1
 FILE DATE: 12/19/2001
 FILE TIME: 04:03

POINT#	X	Y
1:	0.113	2.867
2:	-0.133	0.411
3:	0.208	-2.158
4:	0.326	-2.542
5:	1.187	-1.317

X CENTROID: 0.340
 Y CENTROID: -0.548
 POA TO CENTROID: 0.645
 HORZ SPREAD: 1.320
 VERT SPREAD: 5.409
 GROUP SPREAD: 5.413
 MIN RADIUS: 1.069
 MAX RADIUS: 3.422
 MEAN RADIUS: 1.849
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 0
 # in 3 IN DIAMETER: 2

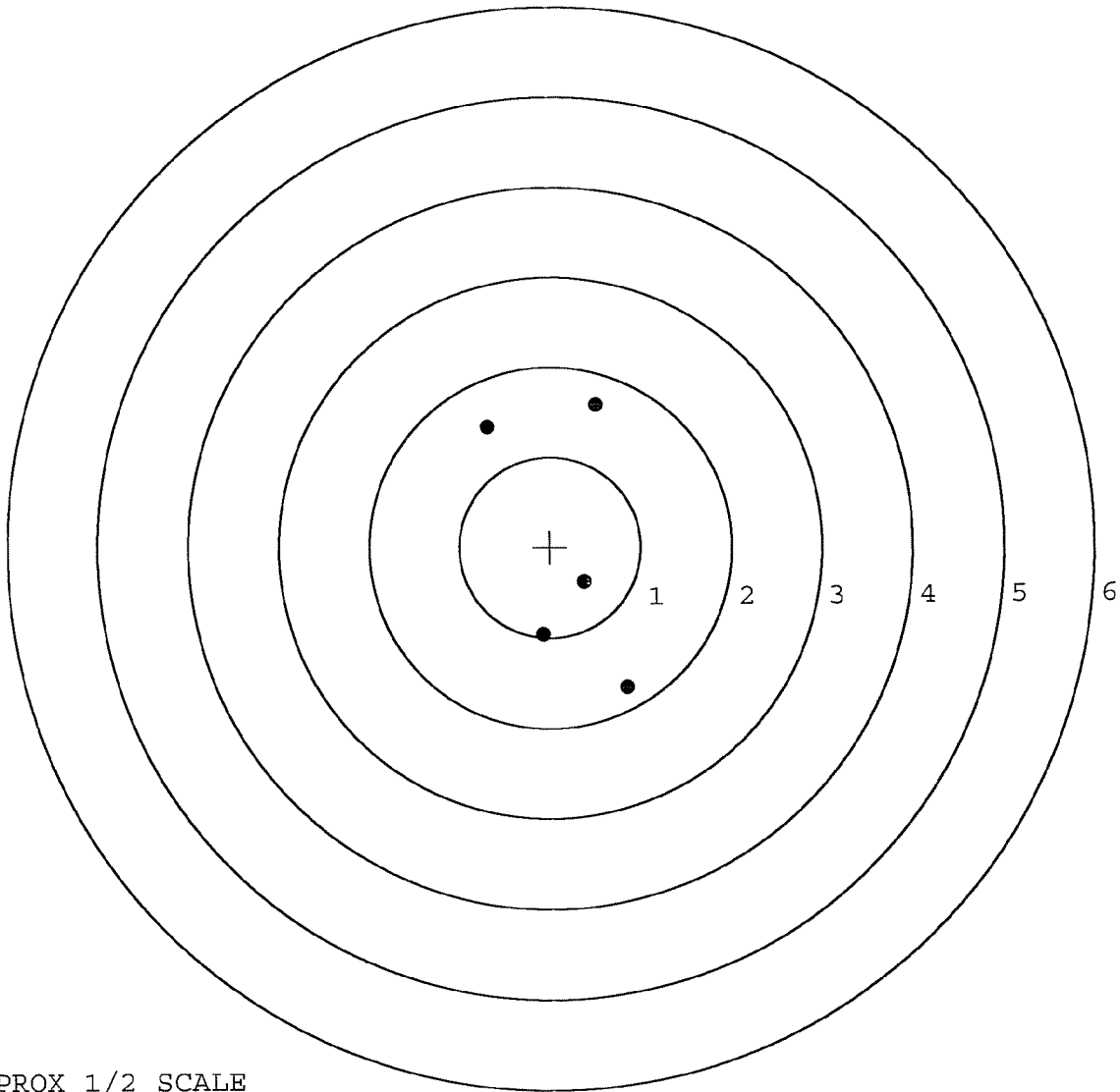


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790323. __0
 TARGET NUMBER: 2
 FILE DATE: 12/19/2001
 FILE TIME: 04:03

POINT#	X	Y
1:	0.846	-1.558
2:	0.375	-0.387
3:	-0.084	-0.973
4:	-0.685	1.338
5:	0.519	1.579

X CENTROID: 0.194
 Y CENTROID: 0.000
 POA TO CENTROID: 0.194
 HORZ SPREAD: 1.531
 VERT SPREAD: 3.137
 GROUP SPREAD: 3.276
 MIN RADIUS: 0.427
 MAX RADIUS: 1.689
 MEAN RADIUS: 1.268
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 2



TARGET APPROX 1/2 SCALE