

EC790327

VERY IMPORTANT: INSTRUCTIONS FOR PROPER USE OF THIS WEAPON

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790327**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790327

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

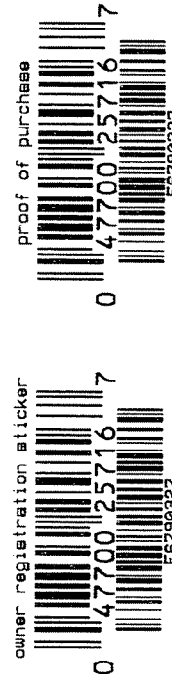


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

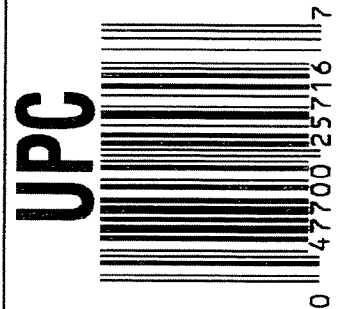


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790327



CONTRACT #

GUN SERIAL # E679 0327

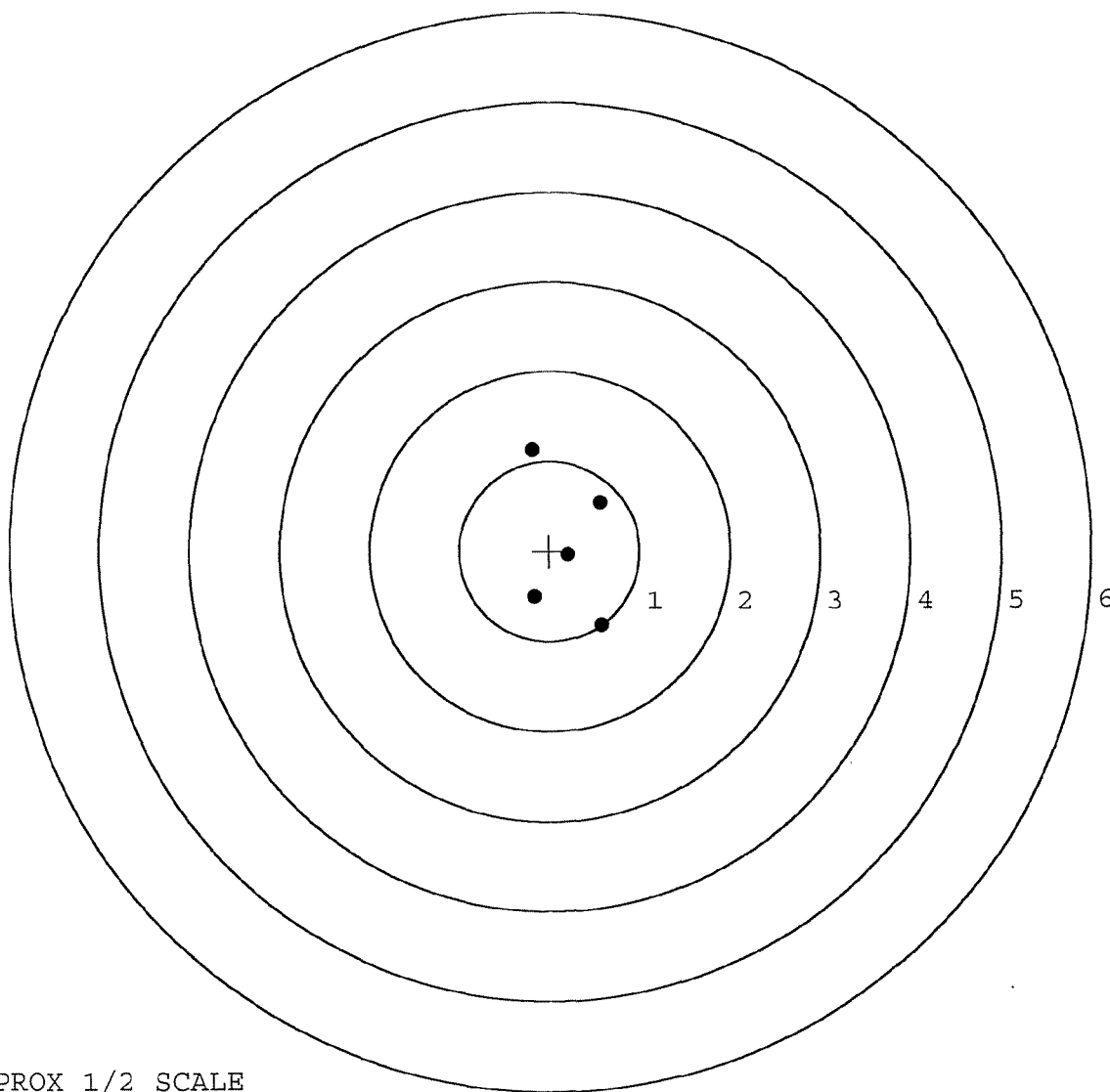
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	AK
600	PROOF		10-31-01	AC
607	CHECK HEADSPACE		MAGSA-FLUX	
610	DIS-ASSEMBLE GUN		INSPECTED 10/31/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AK
615	ROLLMARK CALIBER		11/2	LB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	OK

BARBER - M24 0115896			READINGS			DATE	INITIAL		
OP #	OPERATION NAME								
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.25</u>	<u>5.5</u>	<u>5.5</u>	12/16/01	D.M.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.25</u>	<u>2.5</u>	<u>2.5</u>	12/16/01	D.M.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	12/16/01	D.M.		
	J) ASSEMBLE STOCK					12-13-01	EW		
	K) ASSEMBLE SWIVEL STUDS					12/17/01	REP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/17/01	REP		
	M) IRON SIGHT ALIGNMENT					12/17/01	REP		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/17/01	REP		
640	GALLERY TEST AND TARGET		PASS	FAIL		12-14-01	EK		
	A) MALFUNCTIONS		PASS	FAIL		12-14-01	EK		
	B) PIERCED PRIMERS		PASS	FAIL		12-14-01	EK		
645	INSPECT FOR LIVE AMMO		✓			12-14-01	EK		
655	FINAL INSPECTION A) HEADSPACE					12/17/01	REP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.74</u>	<u>2.80</u>	<u>2.63</u>	<u>2.80</u>	12/16/01	D.M.
	C) FUNCTION					12/17/01	REP		
660	PACK					12/17/01	BA		

SERIAL NUMBER: E6790327. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 03:59

POINT#	X	Y
1:	-0.188	1.125
2:	0.566	0.546
3:	0.208	-0.041
4:	-0.170	-0.507
5:	0.578	-0.822

X CENTROID: 0.199
 Y CENTROID: 0.060
 POA TO CENTROID: 0.208
 HORZ SPREAD: 0.766
 VERT SPREAD: 1.947
 GROUP SPREAD: 2.092
 MIN RADIUS: 0.102
 MAX RADIUS: 1.133
 MEAN RADIUS: 0.696
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

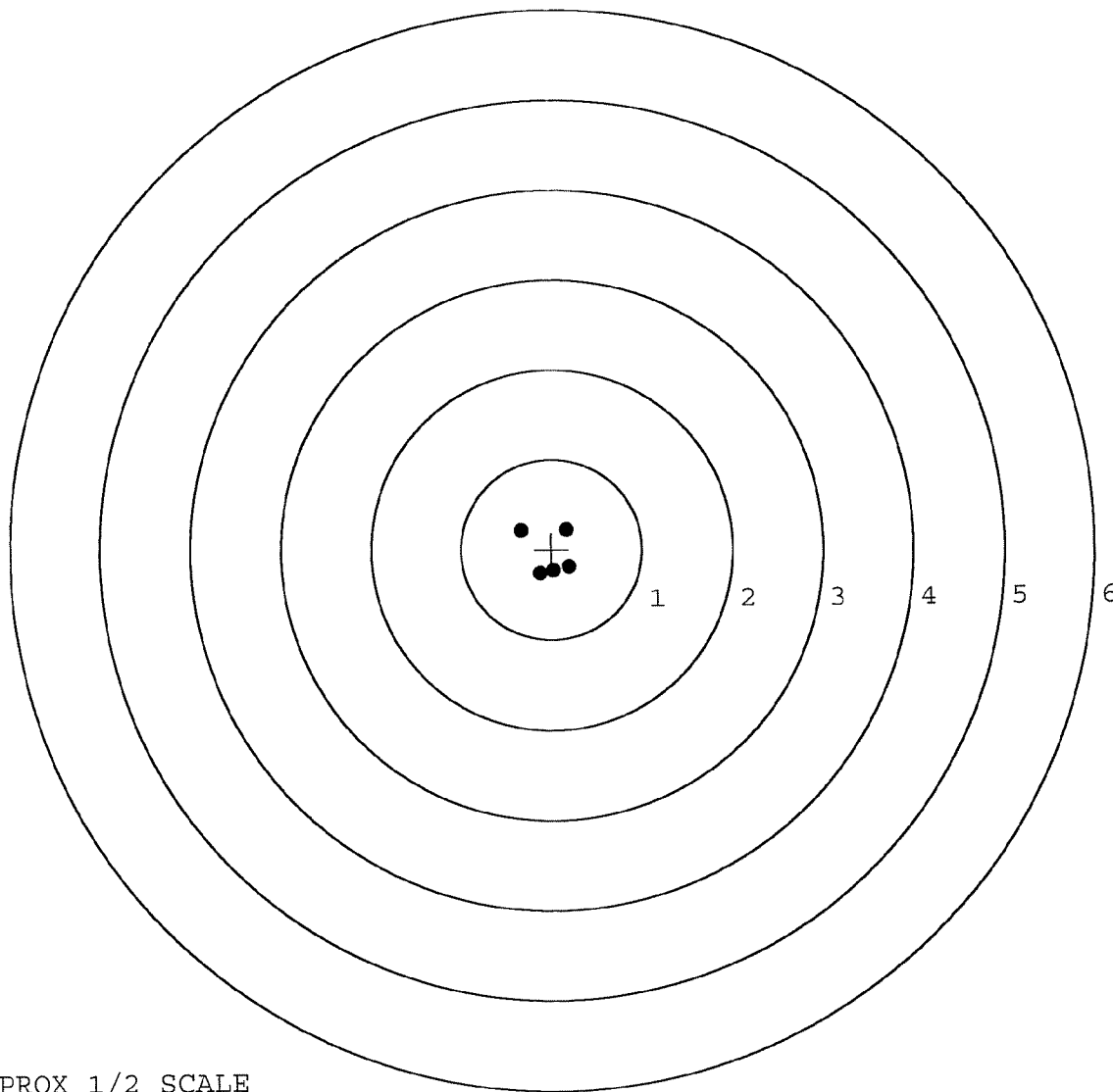


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790327. 0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 03:59

POINT#	X	Y
1:	-0.336	0.210
2:	-0.132	-0.272
3:	0.200	-0.197
4:	0.173	0.217
5:	0.024	-0.234

X CENTROID: -0.014
 Y CENTROID: -0.055
 POA TO CENTROID: 0.057
 HORZ SPREAD: 0.536
 VERT SPREAD: 0.489
 GROUP SPREAD: 0.673
 MIN RADIUS: 0.183
 MAX RADIUS: 0.417
 MEAN RADIUS: 0.287
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790320DATE 10/30/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.56	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.62	2.77	
PULL #3	2.55	2.48	2.64	
PULL #4	2.56	2.64	2.44	
PULL #5	2.51	2.54	2.56	
TOTAL	1261	1284	1281	
AVG.	2.52	2.56	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.16	
PULL #2	3.08	3.10	
PULL #3	3.14	3.42	
PULL #4	3.12	3.29	
PULL #5	3.27	3.03	
TOTAL	1589	1600	
AVG.	3.17	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.33	4.08		4.13
PULL #2	4.35	4.26		4.18
PULL #3	4.32	4.40		4.24
PULL #4	4.40	4.31		4.17
PULL #5	4.09	4.34		4.10
TOTAL	2149	2139		2082
AVG.	4.29	4.27		4.16