

E 679 0331

BARBER - M24 0115997

VERY IMPORTANT: Instructions enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790331**

ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

31XV

5716 E6790331

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

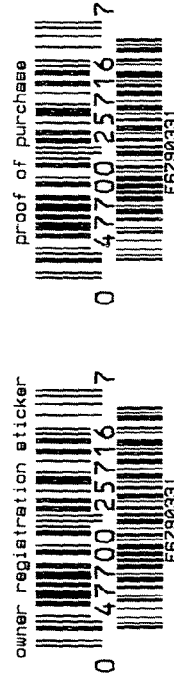


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

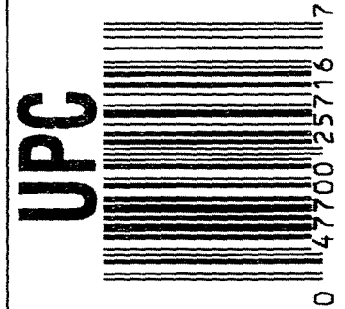
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790331



CONTRACT #

GUN SERIAL # E6790331

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>BRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		11-30	TI
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-30	TI
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-30	TI
	D) OIL FIRING PIN ASSEMBLY		12/17/01	BRD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/17/01	WTA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.0</u>	12-13-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-13-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0235</u> <u>.0245</u>	12-13-01	EK
	J) ASSEMBLE STOCK		12-11-01	AW
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	EK
	A) MALFUNCTIONS	PASS FAIL	12-12-01	EK
	B) PIERCED PRIMERS	PASS FAIL	12-12-01	EK
645	INSPECT FOR LIVE AMMO	✓	12-12-01	EK
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.31</u> <u>2.19</u> <u>2.14</u> <u>2.17</u>	12/14/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/17/01	DM

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E679033/DATE 11/5/01TESTER MM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.73	2.67	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.15	2.51	2.69	
PULL #3	2.13	2.79	2.45	
PULL #4	2.22	2.22	2.47	
PULL #5	2.32	2.39	2.26	
TOTAL	11.55	12.58	12.28	
AVG.	2.31	2.51	2.45	

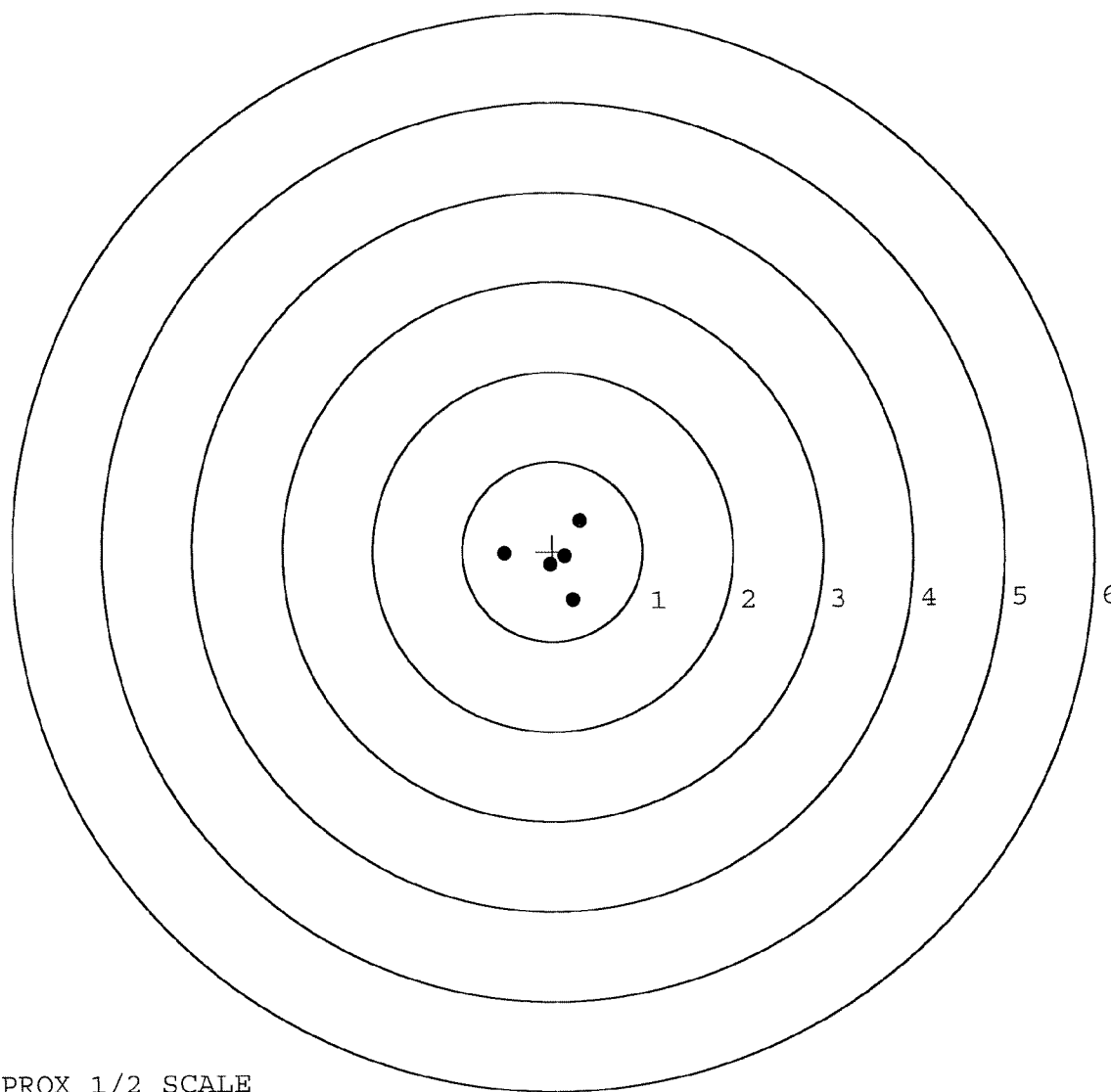
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.04	3.39	
PULL #2	3.25	3.41	
PULL #3	3.36	3.25	
PULL #4	3.34	3.29	
PULL #5	3.30	3.41	
TOTAL	16.29	16.75	
AVG.	3.26	3.35	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.03		4.09
PULL #2	4.25	4.10		4.05
PULL #3	4.10	3.67		4.04
PULL #4	4.08	3.94		3.90
PULL #5	3.99	4.15		3.96
TOTAL	20.61	19.89		20.04
AVG.	4.12	3.98		4.01

SERIAL NUMBER: E6790331. __ 0
 TARGET NUMBER: 1
 FILE DATE: 12/12/2001
 FILE TIME: 03:55

POINT#	X	Y
1:	0.310	0.338
2:	-0.534	-0.025
3:	0.222	-0.544
4:	-0.029	-0.148
5:	0.139	-0.058

X CENTROID: 0.022
 Y CENTROID: -0.087
 POA TO CENTROID: 0.090
 HORZ SPREAD: 0.844
 VERT SPREAD: 0.882
 GROUP SPREAD: 0.919
 MIN RADIUS: 0.079
 MAX RADIUS: 0.559
 MEAN RADIUS: 0.354
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

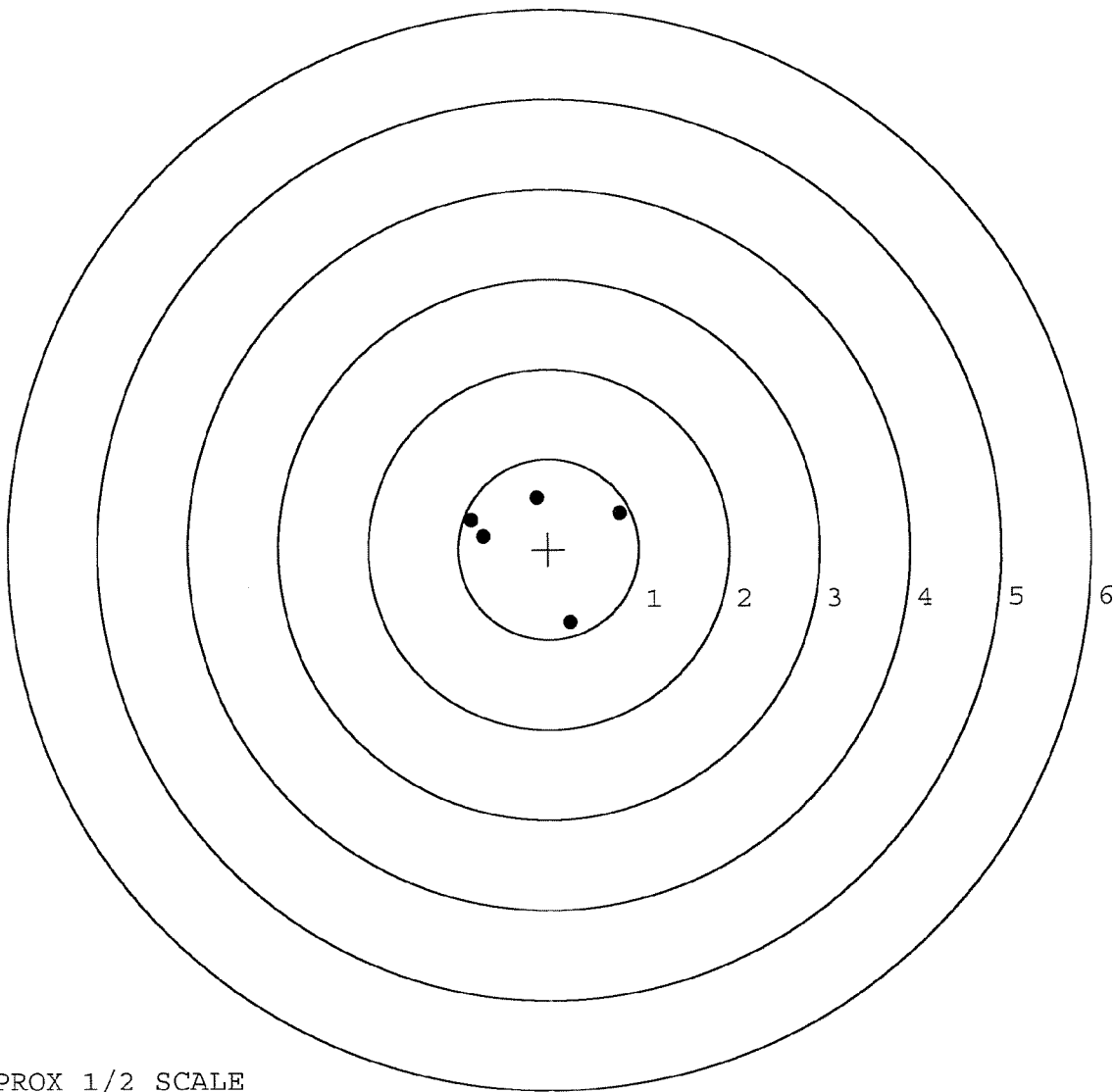


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790331. __0
 TARGET NUMBER: 2
 FILE DATE: 12/12/2001
 FILE TIME: 03:55

POINT#	X	Y
1:	0.787	0.396
2:	-0.129	0.570
3:	0.241	-0.814
4:	-0.722	0.140
5:	-0.859	0.326

X CENTROID: -0.136
 Y CENTROID: 0.124
 POA TO CENTROID: 0.184
 HORZ SPREAD: 1.646
 VERT SPREAD: 1.384
 GROUP SPREAD: 1.584
 MIN RADIUS: 0.446
 MAX RADIUS: 1.011
 MEAN RADIUS: 0.751
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE