

0116028

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790339

ORDER NO.
25716

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

31XV

5716 E6790339

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

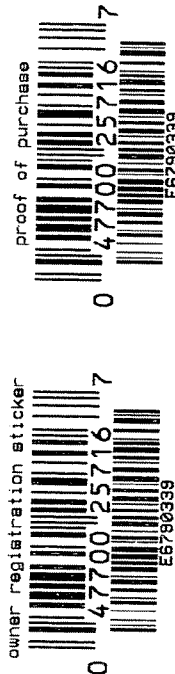


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

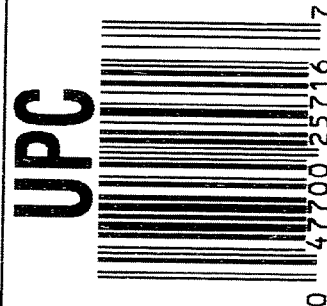
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790339



CONTRACT #

GUN SERIAL # E6790339

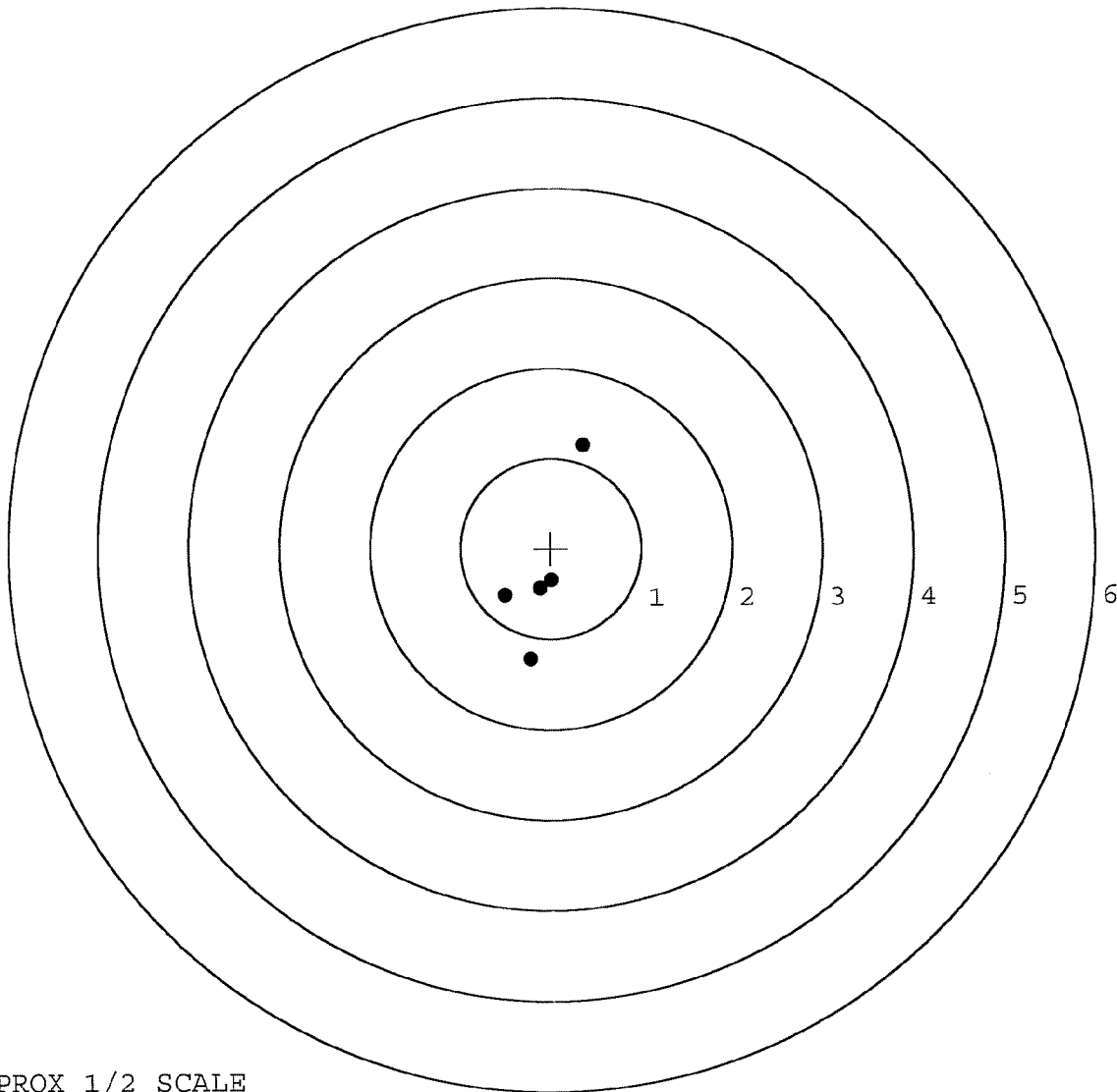
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	KF
607	CHECK HEADSPACE		10-29-01	KF
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001	
615	ROLLMARK CALIBER		OPERATOR 11/10/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	AC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/21/01	RA

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>7.5</u>	<u>7.5</u>	12-17-01	EK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.25</u>	<u>3.0</u>	<u>3.0</u>	12-17-01	EK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.0235</u>	<u>.024</u>	<u>.023</u>	12-17-01	EK		
	J) ASSEMBLE STOCK					12/13	BWT		
	K) ASSEMBLE SWIVEL STUDS					12/19/01	Rep		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/19/01	Rep		
	M) IRON SIGHT ALIGNMENT					12/19/01	Rep		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/19/01	Rep		
640	GALLERY TEST AND TARGET		PASS	FAIL		12/30/01	OK		
	A) MALFUNCTIONS		PASS	FAIL		12/30/01	HP		
	B) PIERCED PRIMERS		PASS	FAIL		12/30/01	HP		
645	INSPECT FOR LIVE AMMO					12/30/01	HP		
655	FINAL INSPECTION A) HEADSPACE					12/19/01	Rep		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u>	<u>2.30</u>	<u>2.28</u>	<u>2.44</u>	<u>2.42</u>	12/18/01	B.1.
	C) FUNCTION					12/19/01	Rep		
660	PACK					12/21/01	RA		

SERIAL NUMBER: E6790339. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 11:20

POINT#	X	Y
1:	-0.232	-1.232
2:	0.003	-0.355
3:	-0.120	-0.451
4:	-0.508	-0.524
5:	0.361	1.142

X CENTROID: -0.099
 Y CENTROID: -0.284
 POA TO CENTROID: 0.301
 HORZ SPREAD: 0.869
 VERT SPREAD: 2.374
 GROUP SPREAD: 2.447
 MIN RADIUS: 0.124
 MAX RADIUS: 1.498
 MEAN RADIUS: 0.644
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790339. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:20

POINT#	X	Y
1:	0.522	-0.752
2:	0.239	-0.533
3:	0.081	-0.590
4:	-0.901	-0.434
5:	-0.501	0.683

X CENTROID: -0.112

Y CENTROID: -0.325

POA TO CENTROID: 0.344

HORZ SPREAD: 1.423

VERT SPREAD: 1.435

GROUP SPREAD: 1.762

MIN RADIUS: 0.328

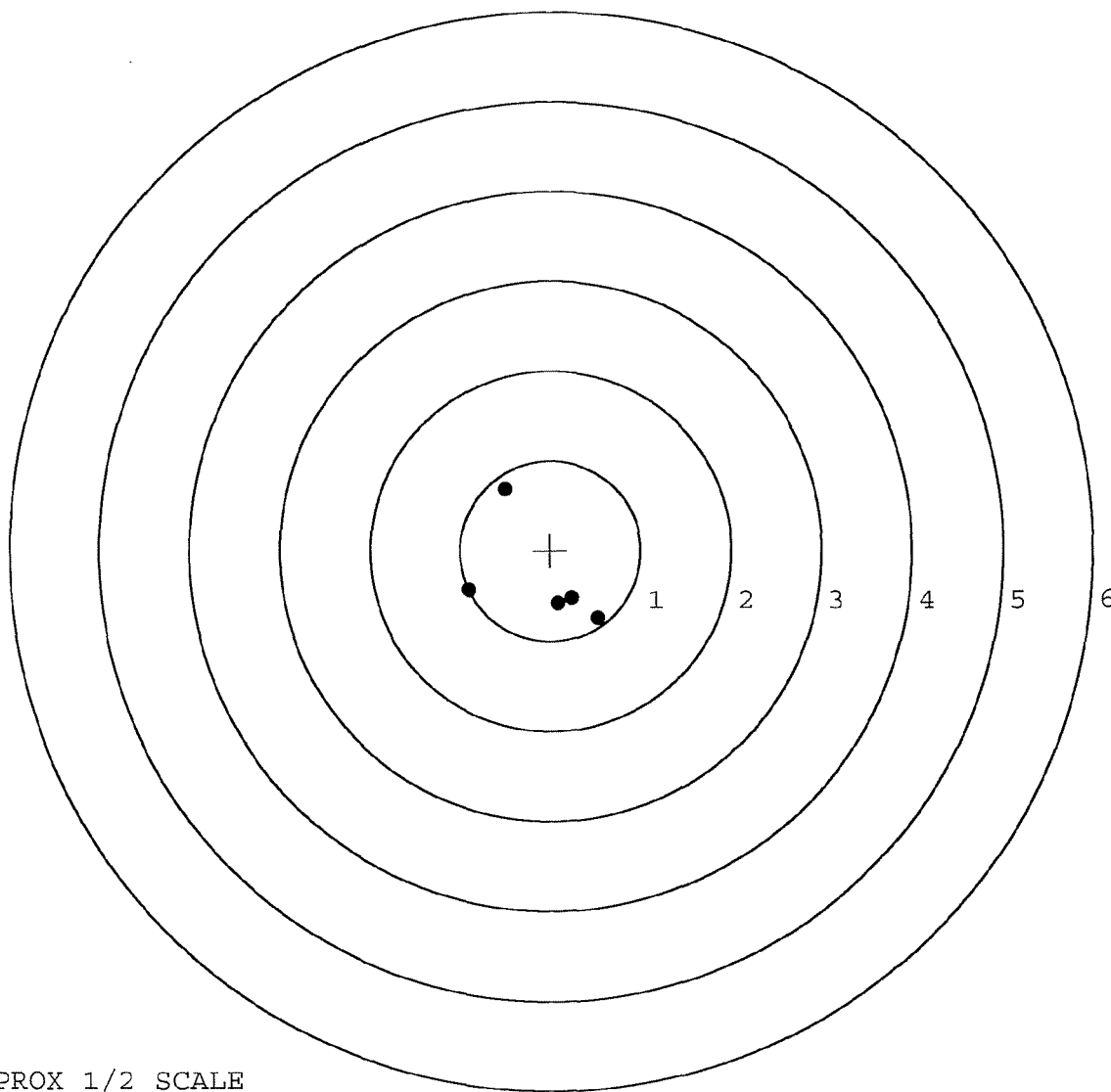
MAX RADIUS: 1.081

MEAN RADIUS: 0.675

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790339DATE 10/29/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.28		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.35		2.59	
PULL #3	2.45	2.43		2.63	
PULL #4	2.44	2.76		2.84	
PULL #5	2.33	2.46		2.62	
TOTAL	12.71	12.28		13.30	
AVG.	2.54	2.46		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.52		
PULL #2	3.55	3.38		
PULL #3	3.35	3.37		
PULL #4	3.55	3.05		
PULL #5	3.41	3.43		
TOTAL	17.32	17.35 16.75		
AVG.	3.46	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.68	4.86		4.49
PULL #2	4.43	4.35		4.38
PULL #3	4.39	4.26		4.28
PULL #4	4.53	4.34		4.36
PULL #5	4.21	4.54		4.48
TOTAL	22.24	22.35		21.99
AVG.	4.45	4.47		4.40