

E6790342

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

Made in Illinois, NY

SERIAL NO.
E6790342

ORDER NO.
25716

19LW

5716 E6790342

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MODEL 700™ M24
UPC



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SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

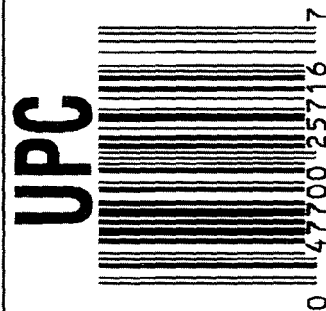


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790342



CONTRACT #

GUN SERIAL # E6790342

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	Rep
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/5	(HS)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/02	DA
	D) OIL FIRING PIN ASSEMBLY		2/19/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/19/02	DA

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>5</u>	<u>12/18/01</u>	<u>RW</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2</u> <u>2</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK			<u>12/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS			<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT			<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET		PASS FAIL	<u>12-18-01</u>	<u>✓</u>
	A) MALFUNCTIONS		PASS FAIL	<u>12-18-01</u>	<u>✓</u>
	B) PIERCED PRIMERS		PASS FAIL	<u>12-18-01</u>	<u>✓</u>
645	INSPECT FOR LIVE AMMO			<u>12-18-01</u>	<u>✓</u>
655	FINAL INSPECTION A) HEADSPACE			<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.67</u> <u>2.67</u> <u>2.60</u> <u>2.72</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION			<u>1-28-02</u>	<u>RW</u>
660	PACK			<u>2/19/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790342DATE 10/25/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.41	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.41	2.48	
PULL #3	2.56	2.43	2.51	
PULL #4	2.71	2.42	2.53	
PULL #5	2.55	2.51	2.63	
TOTAL	13.13	12.18	12.67	
AVG.	2.63	2.44	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.44	3.34	
PULL #2	3.40	3.36	
PULL #3	3.38	3.47	
PULL #4	3.27	3.36	
PULL #5	3.37	3.43	
TOTAL	16.87	16.96	
AVG.	3.37	3.39	

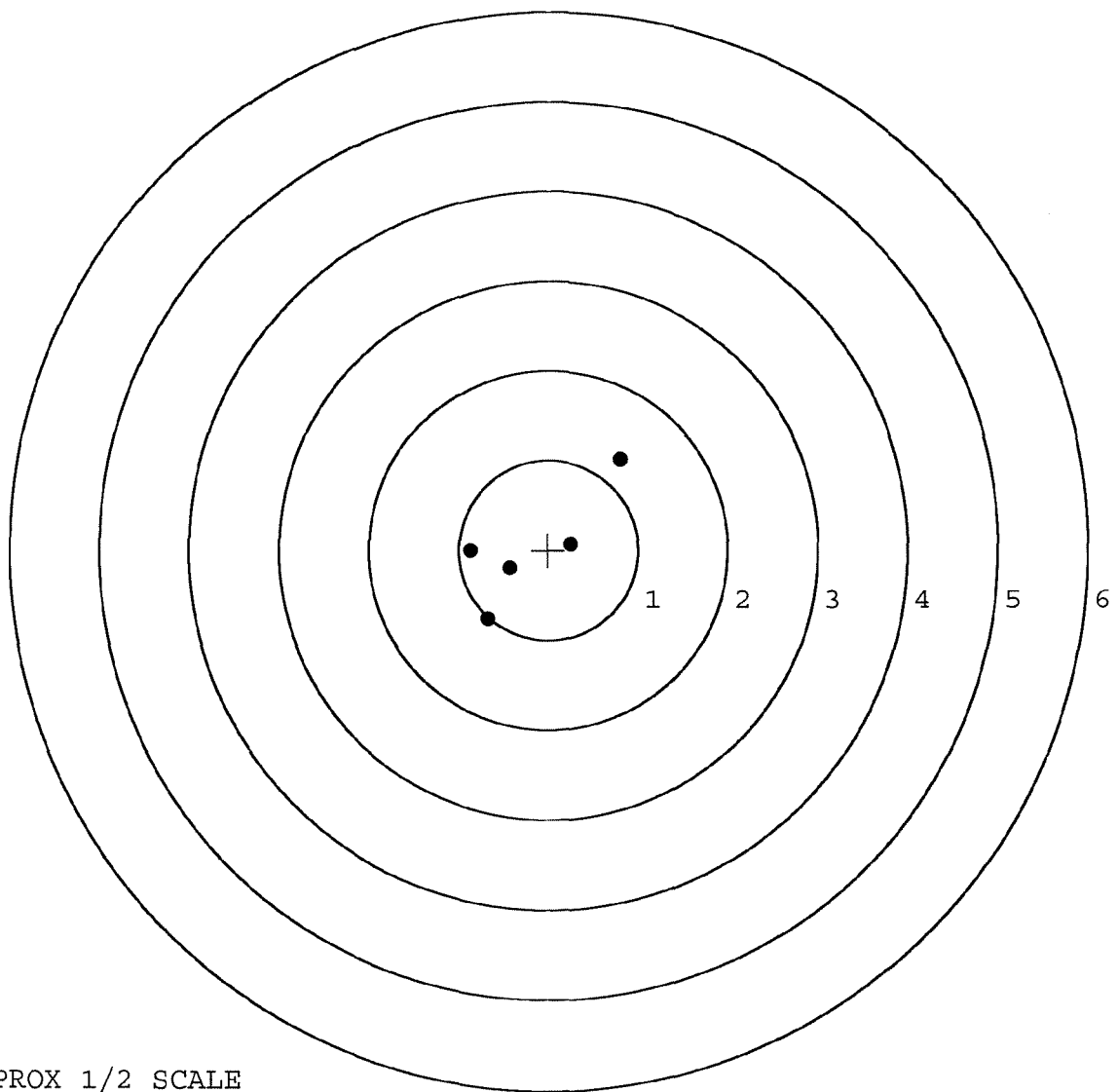
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.24		4.60
PULL #2	4.29	4.22		4.75
PULL #3	4.26	4.26		4.77
PULL #4	4.20	4.25		4.90
PULL #5	4.26	4.33		4.62
TOTAL	21.3	21.3		23.64
AVG.	4.26	4.26		4.73

BARBER - M24 0116058

SERIAL NUMBER: E6790342. 0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 04:04

POINT#	X	Y
1:	-0.676	-0.772
2:	-0.429	-0.206
3:	-0.871	-0.004
4:	0.258	0.073
5:	0.803	1.003

X CENTROID: -0.183
Y CENTROID: 0.019
POA TO CENTROID: 0.184
HORZ SPREAD: 1.674
VERT SPREAD: 1.775
GROUP SPREAD: 2.310
MIN RADIUS: 0.333
MAX RADIUS: 1.393
MEAN RADIUS: 0.758
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



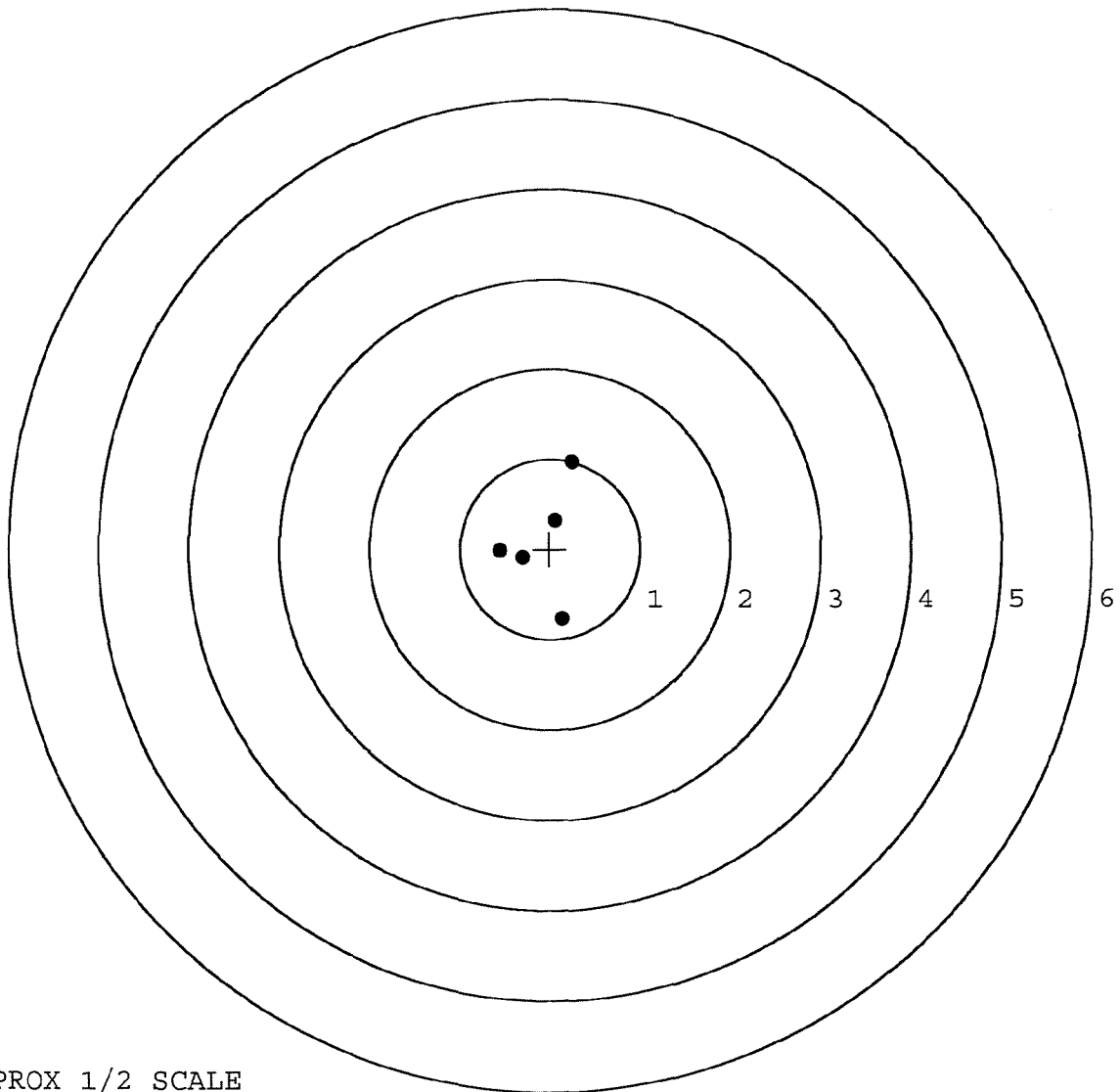
TARGET APPROX 1/2 SCALE

BARBER - M24 0116059

SERIAL NUMBER: E6790342. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 04:04

POINT#	X	Y
1:	0.136	-0.777
2:	-0.557	-0.018
3:	-0.300	-0.097
4:	0.058	0.316
5:	0.247	0.967

X CENTROID: -0.083
Y CENTROID: 0.078
POA TO CENTROID: 0.114
HORZ SPREAD: 0.804
VERT SPREAD: 1.744
GROUP SPREAD: 1.748
MIN RADIUS: 0.277
MAX RADIUS: 0.948
MEAN RADIUS: 0.574
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE