

E6790358

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in U.S.A. Pat. & Inv. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790358**
ORDER NO. **25716**

46

19LW

5716 E6790358

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

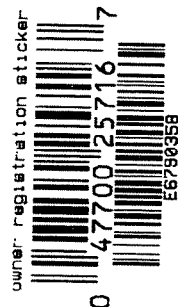
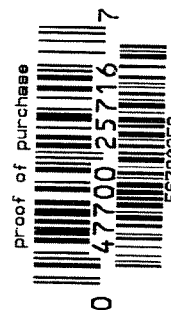


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



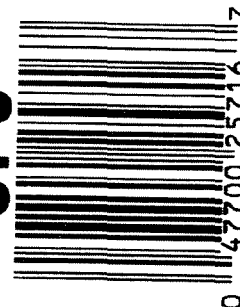
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790358

UPC



CONTRACT #

GUN SERIAL # E6790358

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14/01	Bist
620	APPLY COATINGS (BARREL ACTION)		11-21	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/23/02	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/23/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/23/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/23/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.00</u>	<u>5.00</u>	<u>5.50</u>	<u>1/28/02</u>	<u>D.M.</u>		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.50</u>	<u>3.50</u>	<u>3.25</u>	<u>1/28/02</u>	<u>D.M.</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>		
	J) ASSEMBLE STOCK					<u>1/27/02</u>	<u>RW</u>		
	K) ASSEMBLE SWIVEL STUDS					<u>1-28-02</u>	<u>RW</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>2/18/02</u>	<u>RW</u>		
	M) IRON SIGHT ALIGNMENT					<u>2/18/02</u>	<u>RW</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					<u>2/18/02</u>	<u>RW</u>		
640	GALLERY TEST AND TARGET			PASS	FAIL	<u>1-24-02</u>	<u>A</u>		
	A) MALFUNCTIONS			PASS	FAIL	<u>1-24-02</u>	<u>A</u>		
	B) PIERCED PRIMERS			PASS	FAIL	<u>1-24-02</u>	<u>A</u>		
645	INSPECT FOR LIVE AMMO					<u>1-24-02</u>	<u>A</u>		
655	FINAL INSPECTION A) HEADSPACE					<u>1-28-02</u>	<u>RW</u>		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u>	<u>2.28</u>	<u>2.36</u>	<u>2.15</u>	<u>2.29</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1-28-02</u>	<u>RW</u>		
660	PACK					<u>2/19/02</u>	<u>DA</u>		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790358DATE 1/32/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.78	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.19	2.61	
PULL #3	2.71	2.70	2.34	
PULL #4	2.86	2.65	2.87	
PULL #5	2.82	2.84	2.79	
TOTAL	13.82	13.16	13.24	
AVG.	2.76	2.63	2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.54	
PULL #2	3.57	3.82	
PULL #3	3.85	3.64	
PULL #4	3.52	3.00	
PULL #5	3.40	3.66	
TOTAL	17.61	17.66	
AVG.	3.52	3.53	

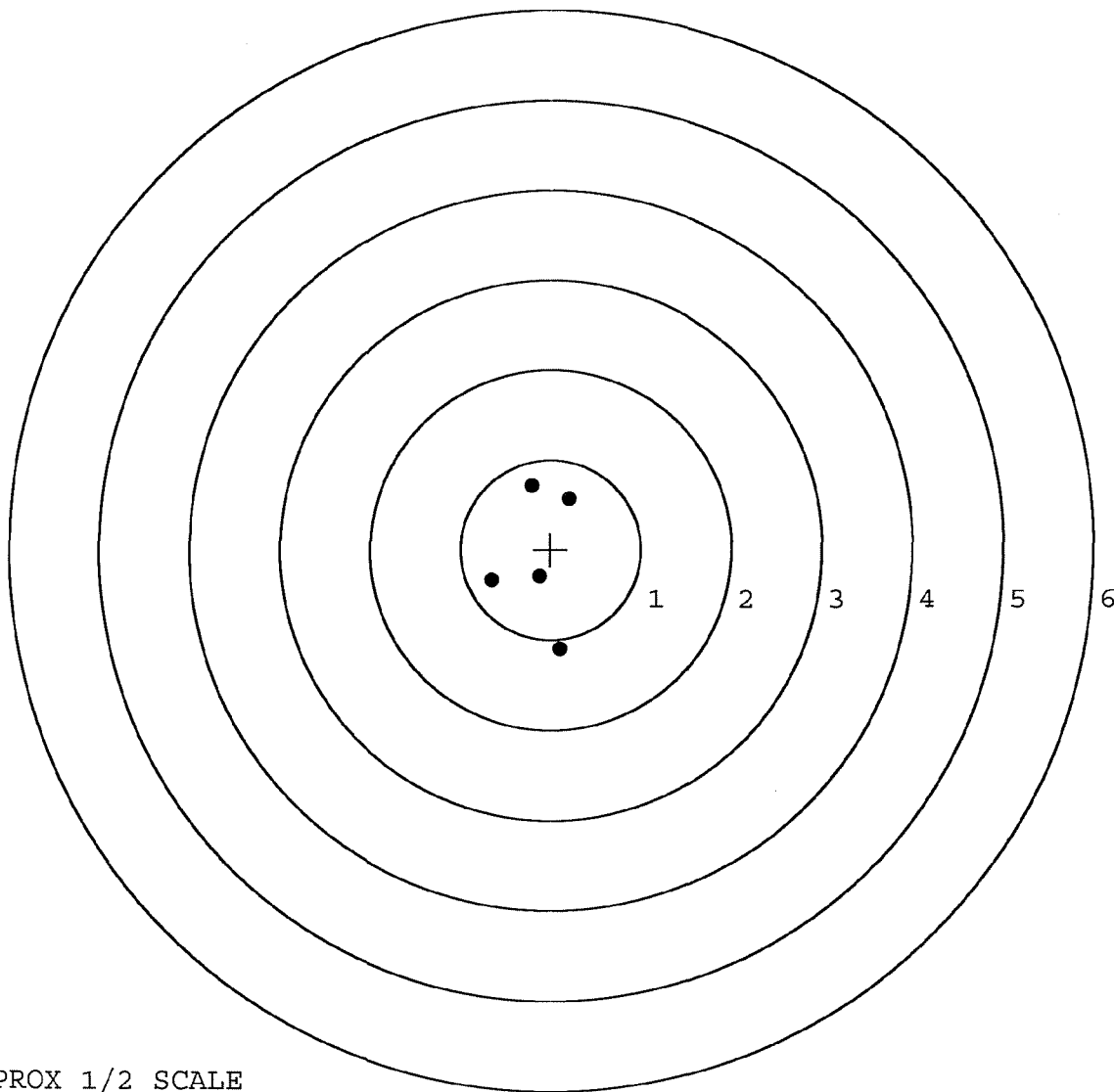
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.15		4.40
PULL #2	4.21	4.40		4.41
PULL #3	4.54	4.47		4.62
PULL #4	4.10	4.36		4.29
PULL #5	4.07	4.21		4.62
TOTAL	21.26	21.59		22.34
AVG.	4.25	4.32		4.47

BARBER - M24 0116237

SERIAL NUMBER: E6790358. 0
 TARGET NUMBER: 1
 FILE DATE: 01/24/2002
 FILE TIME: 02:33

POINT#	X	Y
1:	-0.220	0.709
2:	0.200	0.563
3:	-0.659	-0.345
4:	-0.124	-0.301
5:	0.102	-1.112

X CENTROID: -0.140
 Y CENTROID: -0.097
 POA TO CENTROID: 0.171
 HORZ SPREAD: 0.859
 VERT SPREAD: 1.821
 GROUP SPREAD: 1.849
 MIN RADIUS: 0.204
 MAX RADIUS: 1.043
 MEAN RADIUS: 0.675
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

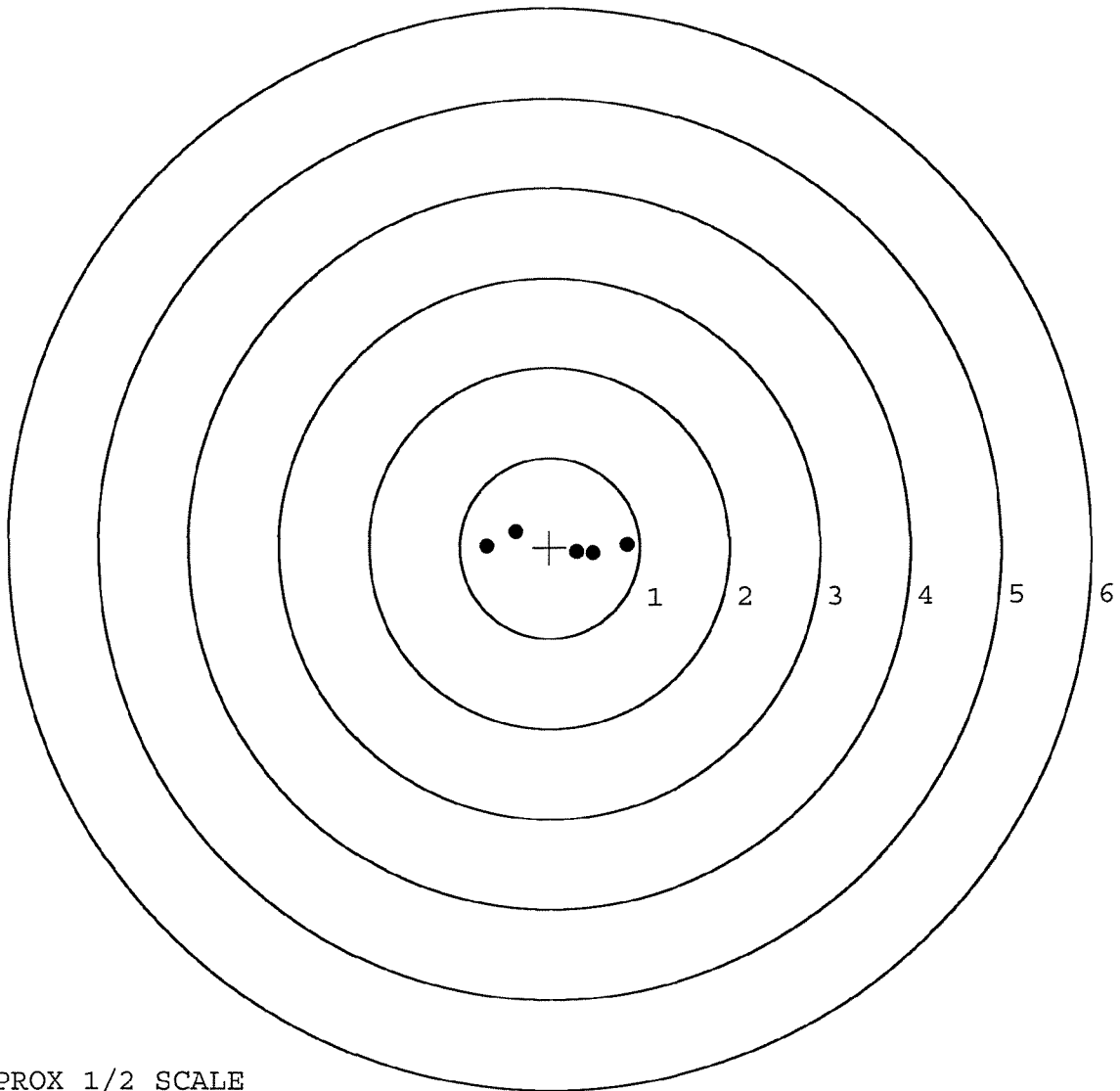


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790358. 0
 TARGET NUMBER: 2
 FILE DATE: 01/24/2002
 FILE TIME: 02:33

POINT#	X	Y
1:	-0.368	0.174
2:	-0.705	0.015
3:	0.862	0.029
4:	0.481	-0.068
5:	0.303	-0.060

X CENTROID: 0.115
 Y CENTROID: 0.018
 POA TO CENTROID: 0.116
 HORZ SPREAD: 1.567
 VERT SPREAD: 0.242
 GROUP SPREAD: 1.567
 MIN RADIUS: 0.204
 MAX RADIUS: 0.820
 MEAN RADIUS: 0.531
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE