

E 6750359

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

46

SERIAL NO. **E6790359**

ORDER NO. **25716**

31XV



5716 E6790359

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

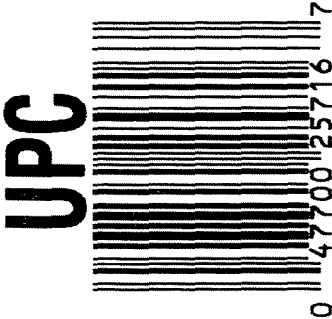
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790359



CONTRACT #

Need paper
work

GUN SERIAL #

E 6790359

11-27-01

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	
600	PROOF		12/18/01	DA
607	CHECK HEADSPACE		12/18/01	DA
610	DIS-ASSEMBLE GUN		12/18/01	DA
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		12/18/01	DA
615	ROLLMARK CALIBER		12/18/01	DA
617	DRILL AND TAP SIGHT HOLES		12/18/01	DA
620	APPLY COATINGS (BARREL ACTION)		12/18/01	DA
	(BOLT)		12/18/01	DA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-8-01	EK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-8-01	EK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-8-01	EK
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		12/18/01	DA
	2.50 LBS +/- .5 LBS			

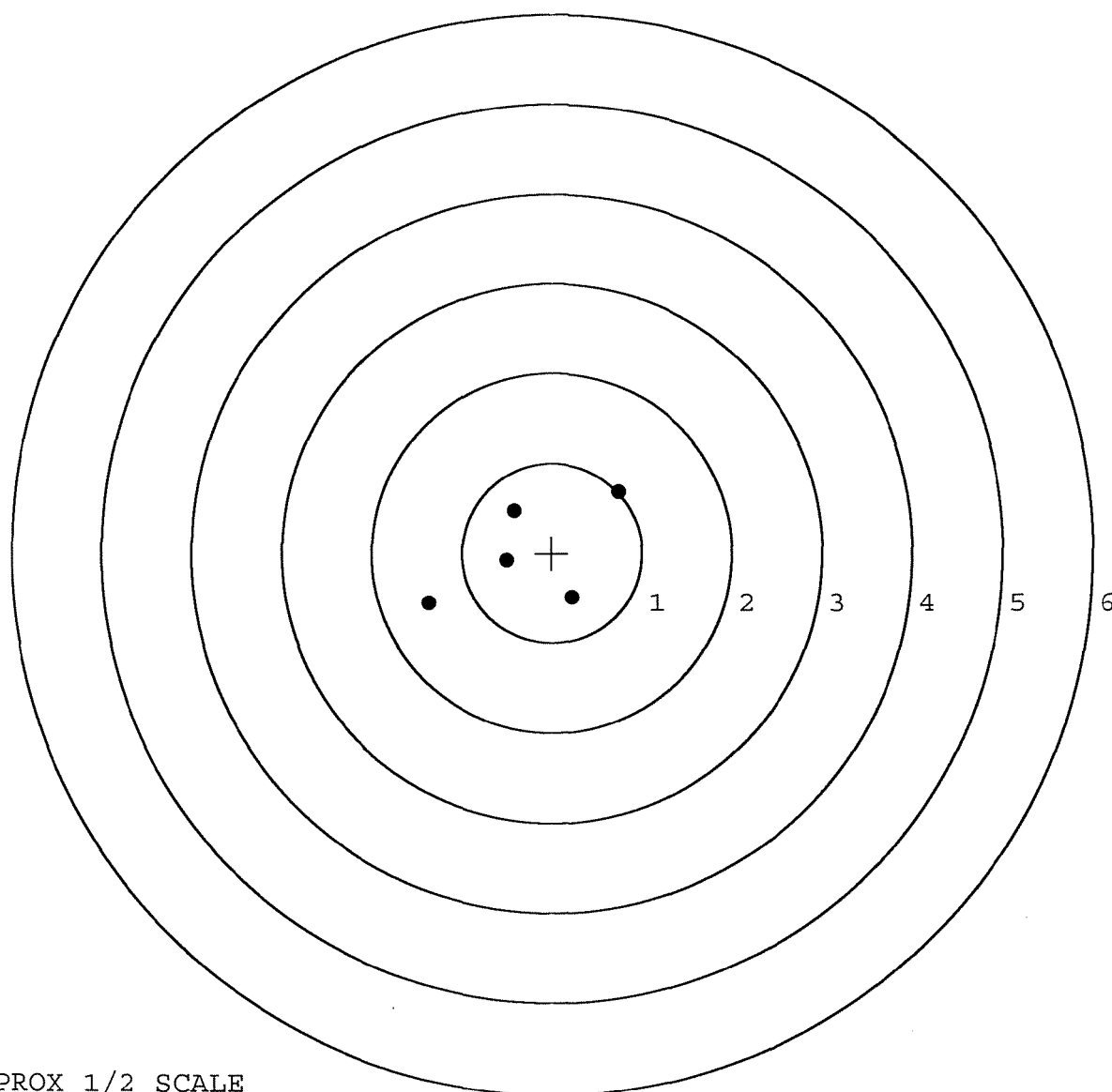
OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.0</u>	<u>6.0</u>	12-14-01	EK
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	12-14-01	EK
	J) ASSEMBLE STOCK				12/12	BWT
	K) ASSEMBLE SWIVEL STUDS				12/18/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				12/18/01	Rep
	M) IRON SIGHT ALIGNMENT				12/18/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				12/18/01	Rep
640	GALLERY TEST AND TARGET		PASS	FAIL	12/12	JK
	A) MALFUNCTIONS		PASS X	FAIL	12/12	JK
	B) PIERCED PRIMERS		PASS X	FAIL	12/12	JK
645	INSPECT FOR LIVE AMMO				12/12	JK
655	FINAL INSPECTION A) HEADSPACE				12/18/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u>	<u>2.58</u>	<u>2.35</u> <u>2.35</u> <u>2.43</u>	12/17/01	A.M.
	C) FUNCTION				12/18/01	Rep
660	PACK				12/18/01	DA

BARBER - M24 0116244

SERIAL NUMBER: E6790359. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:13

POINT#	X	Y
1:	0.228	-0.496
2:	-0.501	-0.083
3:	-1.368	-0.564
4:	-0.423	0.473
5:	0.745	0.686

X CENTROID: -0.264
Y CENTROID: 0.003
POA TO CENTROID: 0.264
HORZ SPREAD: 2.113
VERT SPREAD: 1.250
GROUP SPREAD: 2.455
MIN RADIUS: 0.252
MAX RADIUS: 1.241
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

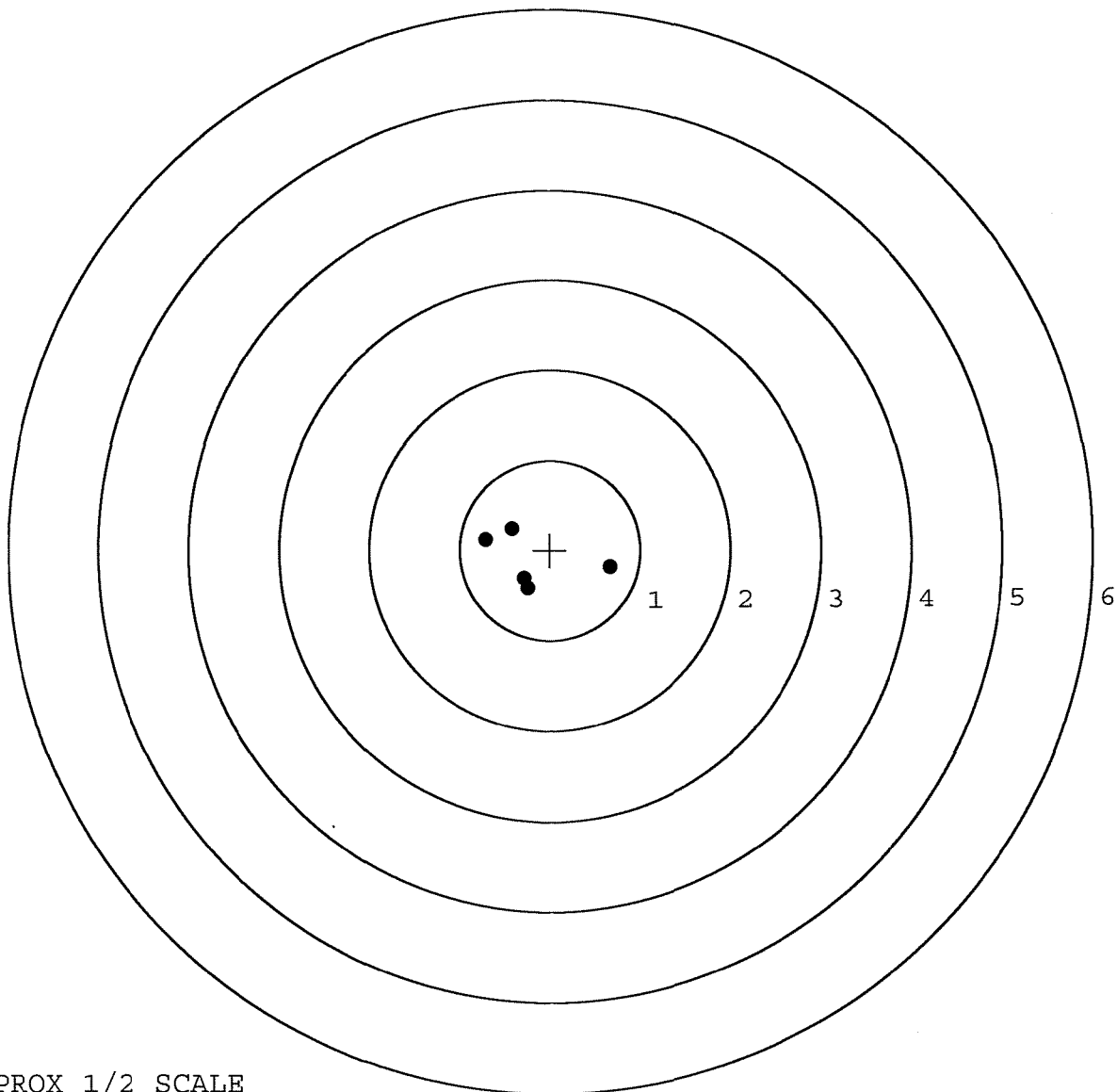
BARBER - M24 0116245

SERIAL NUMBER: E6790359. __0
TARGET NUMBER: 2
FILE DATE: 12/12/2001
FILE TIME: 11:13

POINT#	X	Y
1:	0.668	-0.191
2:	-0.252	-0.423
3:	-0.291	-0.314
4:	-0.421	0.240
5:	-0.715	0.115

X CENTROID: -0.202
Y CENTROID: -0.115
POA TO CENTROID: 0.232
HORZ SPREAD: 1.383
VERT SPREAD: 0.663
GROUP SPREAD: 1.416
MIN RADIUS: 0.218
MAX RADIUS: 0.874
MEAN RADIUS: 0.477

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0116246

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790359

 DATE 11/03/01

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.56		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.48		2.31	
PULL #3	2.52	2.39		2.26	
PULL #4	2.47	2.41		2.42	
PULL #5	2.47	2.37		2.40	
TOTAL	1252	1221		1178	
AVG.	2.50	2.44		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.21		
PULL #2	3.35	3.25		
PULL #3	3.12	3.30		
PULL #4	3.18	3.16		
PULL #5	3.10	3.19		
TOTAL	1607	1611		
AVG.	3.21	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.07		4.05
PULL #2	4.09	4.16		4.14
PULL #3	4.07	4.31		4.19
PULL #4	4.01	4.01		4.05
PULL #5	4.10	4.02		4.03
TOTAL	2045	2057		2046
AVG.	4.09	4.11		4.09