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VERY  
Instruc  
enclos  
safe  
firearm

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

SERI  
**E6**

ORDE  
**25**

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 E6790365

**ORDER**

**25716**

MODEL 700™ M24

**UPC**



0 47700 25716 7

**ORDER**

**25716**

MODEL 700™ M24

**UPC**



0 47700 25716 7

SERIAL NO.



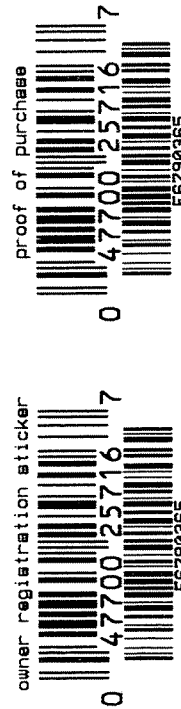
E6790365

**MODEL 700<sup>™</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

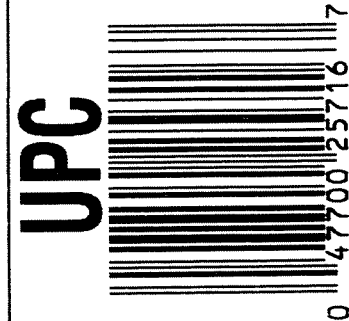


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790365**



CONTRACT #

GUN SERIAL # E6790365

| OP #         | OPERATION NAME                                                 | READINGS                          | DATE     | INITIAL |
|--------------|----------------------------------------------------------------|-----------------------------------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                                   | 11-8-01  | REP     |
| 600          | PROOF                                                          |                                   | 11-8-01  | REP     |
| 607          | CHECK HEADSPACE                                                | MAGNA-FLUX                        | 11-8-01  | REP     |
| 610          | DIS-ASSEMBLE GUN                                               | INSPECTED                         | 11-8-01  | REP     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 9 2001<br>OPERATOR <u>B2S</u> |          |         |
| 615          | ROLLMARK CALIBER                                               |                                   | 11/9     | (ED)    |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                                   | 11-12    | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                                   | 11-27    | TA      |
|              | (BOLT)                                                         |                                   | 11-27    | TA      |
| 625          | FINAL ASSEMBLY                                                 |                                   | 12/13/01 | DR      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                   |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                   | 12/13/01 | DR      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                   | 12/13/01 | DR      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                                   | 12/13/01 | DR      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS               | 1-15-02  | DTA     |

| OP #  | OPERATION NAME                                                        |                                           | READINGS    |             |                                     | DATE            | INITIAL     |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------------------------------|-----------------|-------------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>6.00</u> | <u>5.75</u> | <u>5.50</u>                         | <u>1/3/02</u>   | <u>D.M.</u> |
| CONT. |                                                                       |                                           |             |             |                                     |                 |             |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2.50</u> | <u>2.75</u> | <u>2.25</u>                         | <u>1/3/02</u>   | <u>D.M.</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |                                     |                 |             |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u> | <u>.023</u> | <u>.023</u>                         | <u>1/3/02</u>   | <u>D.M.</u> |
|       | J) ASSEMBLE STOCK                                                     |                                           |             |             |                                     | <u>12/18</u>    | <u>BWT</u>  |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS        | FAIL        |                                     | <u>12-20-01</u> | <u>A</u>    |
|       | A) MALFUNCTIONS                                                       |                                           | PASS        | FAIL        |                                     | <u>12-20-01</u> | <u>A</u>    |
|       | B) PIERCED PRIMERS                                                    |                                           | PASS        | FAIL        |                                     | <u>12-20-01</u> | <u>A</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |                                     | <u>12-20-01</u> | <u>A</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.41</u> | <u>2.24</u> | <u>2.18</u> <u>2.16</u> <u>2.44</u> | <u>1/3/02</u>   | <u>D.M.</u> |
|       | C) FUNCTION                                                           |                                           |             |             |                                     | <u>1/12/02</u>  | <u>RW</u>   |
| 660   | PACK                                                                  |                                           |             |             |                                     | <u>1-15-02</u>  | <u>PA</u>   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6790365DATE 11/6/01TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.60             | 2.47                     | 2.55                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.64             | 2.43                     | 2.32                           |                                                                        |
| PULL #3 | 2.51             | 2.46                     | 2.46                           |                                                                        |
| PULL #4 | 2.41             | 2.54                     | 2.63                           |                                                                        |
| PULL #5 | 2.46             | 2.65                     | 2.87                           |                                                                        |
| TOTAL   | 12.62            | 12.55                    | 12.83                          |                                                                        |
| AVG.    | 2.52             | 2.51                     | 2.57                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.49             | 3.23                     |  |          |
| PULL #2 | 3.19             | 3.16                     |  |          |
| PULL #3 | 3.02             | 3.13                     |  |          |
| PULL #4 | 3.19             | 3.23                     |  |          |
| PULL #5 | 3.42             | 3.08                     |  |          |
| TOTAL   | 16.31            | 15.83                    |  |          |
| AVG.    | 3.26             | 3.16                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.12             | 4.07                     |                                | 4.19                                 |
| PULL #2 | 4.29             | 4.02                     |                                | 4.17                                 |
| PULL #3 | 4.07             | 4.13                     |                                | 4.12                                 |
| PULL #4 | 4.12             | 4.00                     |                                | 4.26                                 |
| PULL #5 | 4.03             | 4.21                     |                                | 4.50                                 |
| TOTAL   | 20.63            | 20.43                    |                                | 21.24                                |
| AVG.    | 4.12             | 4.09                     |                                | 4.25                                 |

SERIAL NUMBER: E6790365. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 04:03

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.186  | 1.323  |
| 2:     | -0.425 | 0.296  |
| 3:     | -0.170 | 0.077  |
| 4:     | 0.747  | 0.120  |
| 5:     | -0.982 | -0.957 |

X CENTROID: -0.129

Y CENTROID: 0.172

POA TO CENTROID: 0.215

HORZ SPREAD: 1.729

VERT SPREAD: 2.280

GROUP SPREAD: 2.562

MIN RADIUS: 0.103

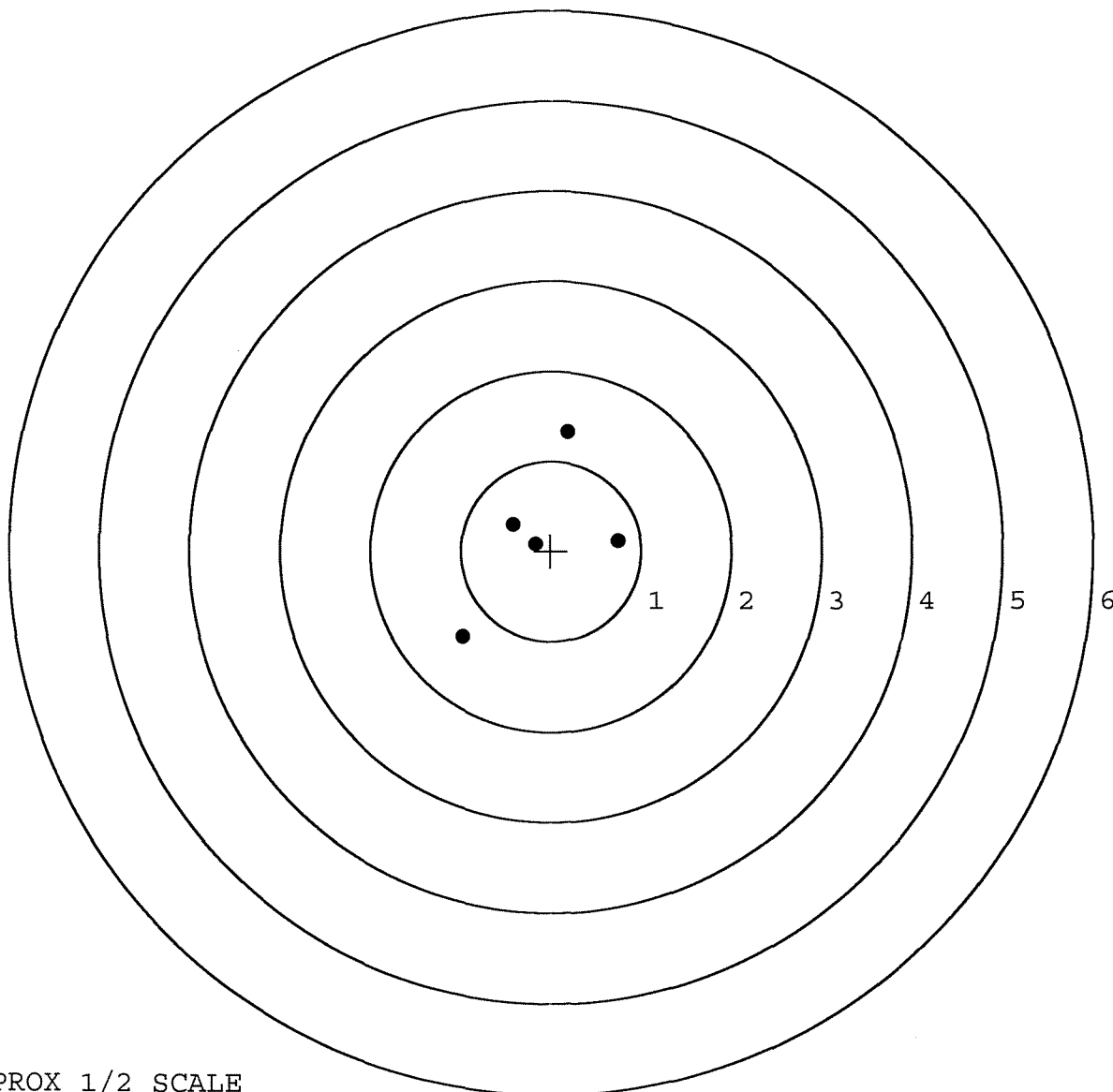
MAX RADIUS: 1.415

MEAN RADIUS: 0.782

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5

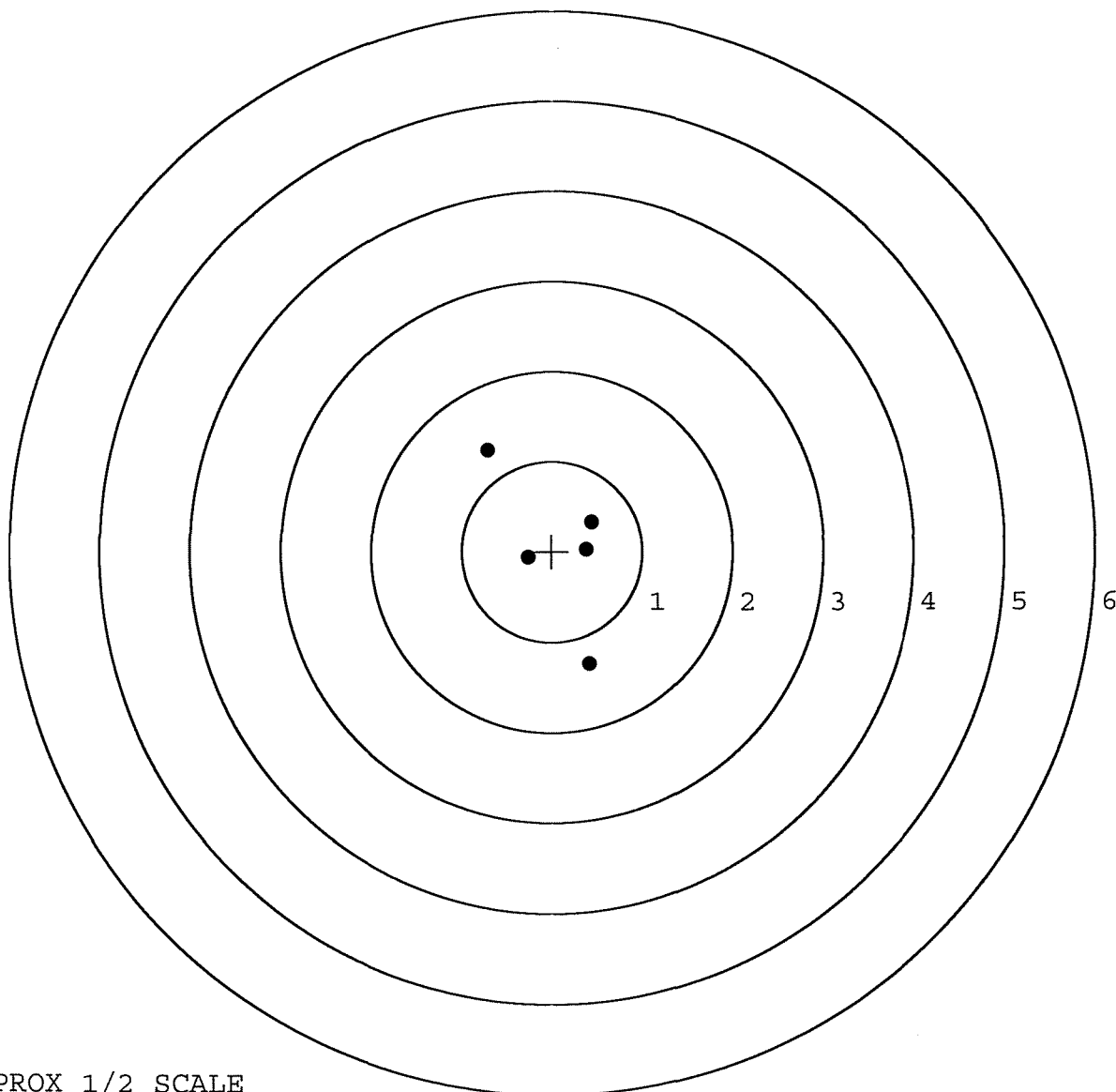


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790365. \_\_0  
 TARGET NUMBER: 2  
 FILE DATE: 12/20/2001  
 FILE TIME: 04:03

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.419  | -1.242 |
| 2:     | -0.262 | -0.067 |
| 3:     | 0.381  | 0.023  |
| 4:     | 0.435  | 0.321  |
| 5:     | -0.715 | 1.124  |

X CENTROID: 0.052  
 Y CENTROID: 0.032  
 POA TO CENTROID: 0.061  
 HORZ SPREAD: 1.150  
 VERT SPREAD: 2.366  
 GROUP SPREAD: 2.624  
 MIN RADIUS: 0.329  
 MAX RADIUS: 1.334  
 MEAN RADIUS: 0.760  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 3  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE