

EC790372

VERY
Instruc
enclos
safe
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



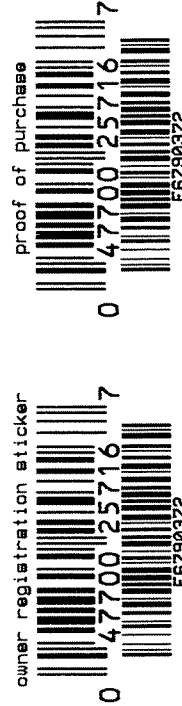
E6790372

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

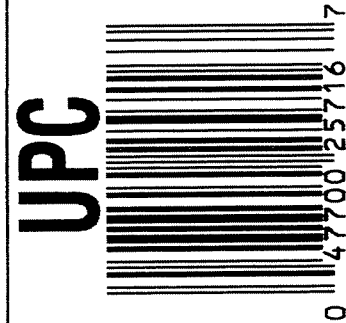


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790372



CONTRACT #

GUN SERIAL # E6790372

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 13 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/15/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-22-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.00</u> <u>5.75</u> <u>5.25</u>		
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.00</u> <u>3.50</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.022</u>		
	J) ASSEMBLE STOCK		1/16/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/21/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/16/02	RW
	M) IRON SIGHT ALIGNMENT		1/16/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/16/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-17-02	A
	A) MALFUNCTIONS	PASS FAIL	1-17-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-17-02	A
645	INSPECT FOR LIVE AMMO		1-17-02	A
655	FINAL INSPECTION A) HEADSPACE		1/21/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.28</u> <u>2.35</u> <u>2.42</u> <u>2.44</u>	1/21/02	D.N.
	C) FUNCTION		1/21/02	RW
660	PACK		1-22-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790372DATE 1/10/02TESTER p.n.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.25		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.61		2.47	
PULL #3	2.43	2.40		2.35	
PULL #4	2.55	2.59		2.35	
PULL #5	2.37	2.31		2.27	
TOTAL	12.44	12.16		11.76	
AVG.	2.49	2.43		2.35	

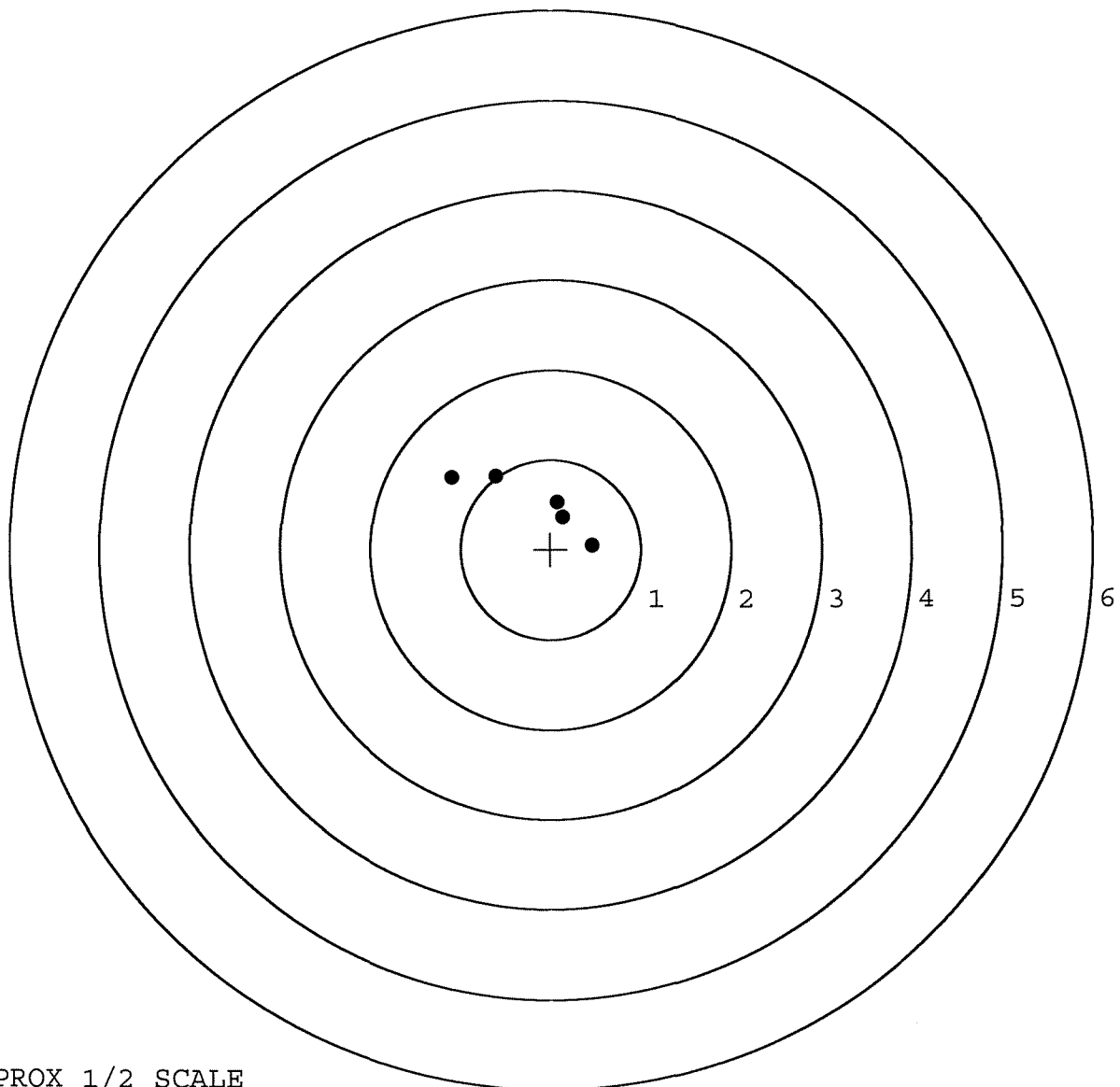
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.02		
PULL #2	3.02	3.04		
PULL #3	3.08	2.98		
PULL #4	3.04	2.84		
PULL #5	3.21	2.89		
TOTAL	15.44	14.77		
AVG.	3.09	2.95		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.06		4.19
PULL #2	4.23	4.11		4.10
PULL #3	4.09	4.03		3.96
PULL #4	4.36	4.28		4.09
PULL #5	4.15	4.27		4.15
TOTAL	20.98	20.75		20.49
AVG.	4.20	4.15		4.10

SERIAL NUMBER: E6790372. __ 0
 TARGET NUMBER: 1
 FILE DATE: 01/17/2002
 FILE TIME: 17:41

POINT#	X	Y
1:	0.067	0.524
2:	0.127	0.356
3:	0.464	0.042
4:	-0.608	0.818
5:	-1.106	0.805

X CENTROID: -0.211
 Y CENTROID: 0.509
 POA TO CENTROID: 0.551
 HORZ SPREAD: 1.570
 VERT SPREAD: 0.776
 GROUP SPREAD: 1.746
 MIN RADIUS: 0.279
 MAX RADIUS: 0.942
 MEAN RADIUS: 0.583
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

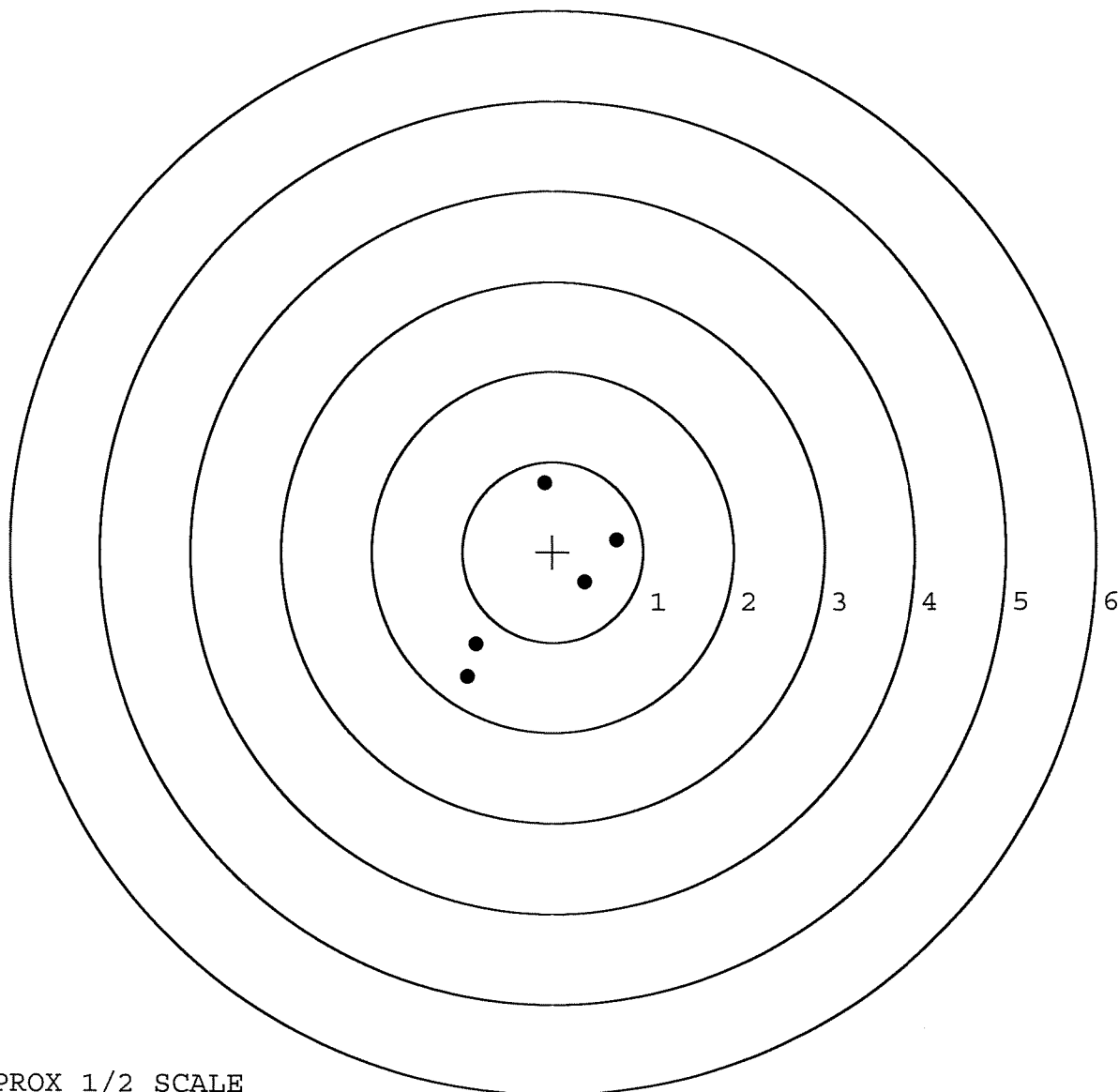


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790372. __0
 TARGET NUMBER: 2
 FILE DATE: 01/17/2002
 FILE TIME: 17:41

POINT#	X	Y
1:	-0.087	0.765
2:	0.713	0.133
3:	0.357	-0.338
4:	-0.849	-1.025
5:	-0.941	-1.382

X CENTROID: -0.161
 Y CENTROID: -0.369
 POA TO CENTROID: 0.403
 HORZ SPREAD: 1.654
 VERT SPREAD: 2.147
 GROUP SPREAD: 2.311
 MIN RADIUS: 0.519
 MAX RADIUS: 1.278
 MEAN RADIUS: 0.979
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE