

E 679 0376

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **J**
E6790376

ORDER NO. **25716**

46

31XV

 5716 E6790376

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

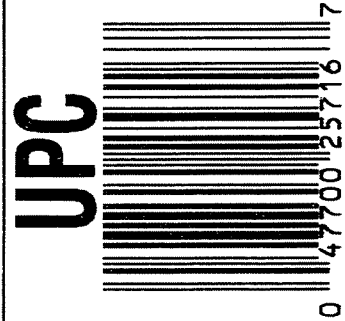


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790376



CONTRACT #

GUN SERIAL # E6790376

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29/01	RL
600	PROOF		10-29/01	RL
607	CHECK HEADSPACE		10/29/01	RL
610	DIS-ASSEMBLE GUN		10-29/01	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR RL	
615	ROLLMARK CALIBER		11/27/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	SC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DR

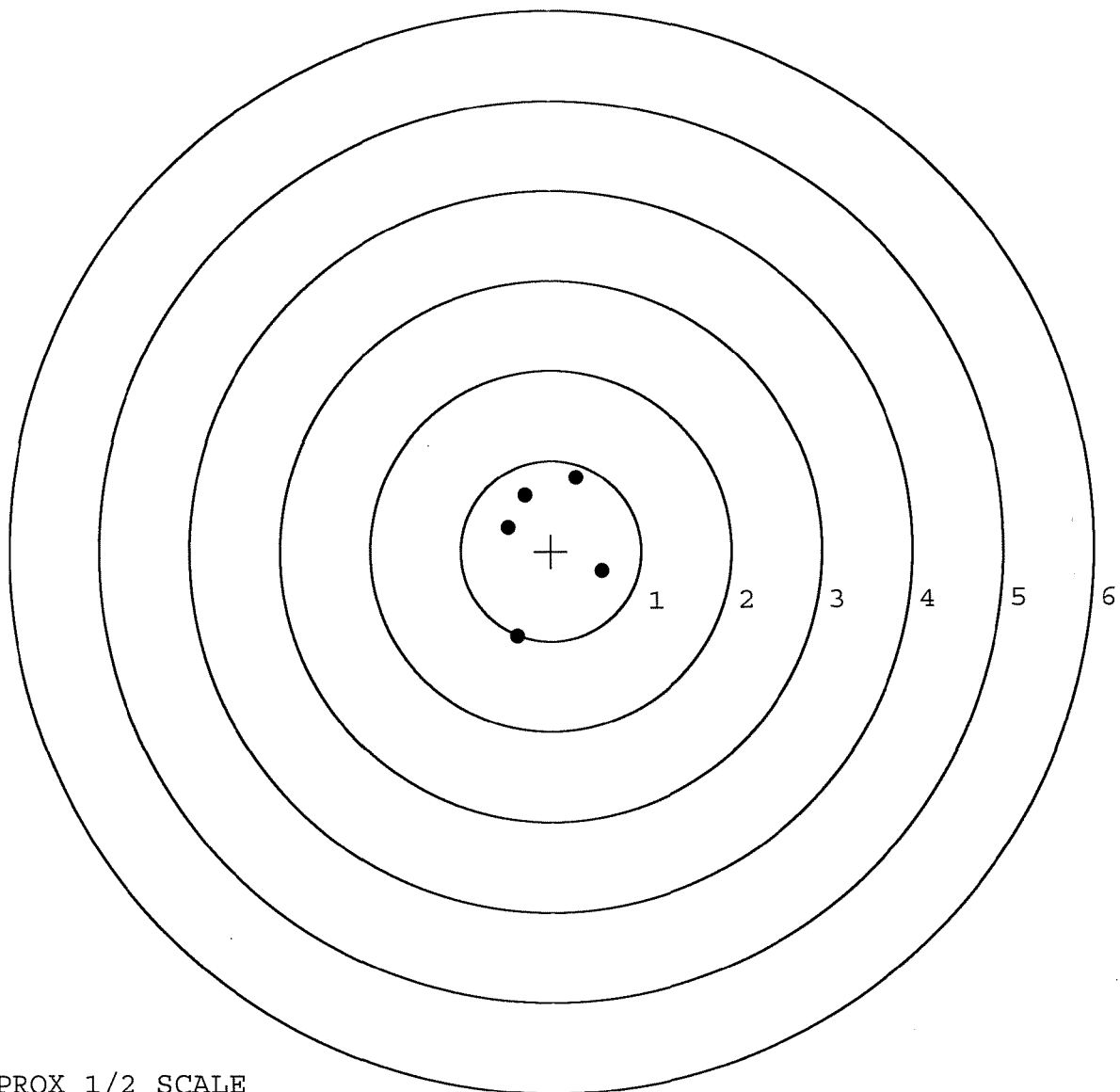
OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-17-01	EK
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u> <u>.023</u> <u>.022</u>	12-17-01	EK
	J) ASSEMBLE STOCK			12/15	BWT
	K) ASSEMBLE SWIVEL STUDS			12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/19/01	Rep
	M) IRON SIGHT ALIGNMENT			12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/19/01	Rep
640	GALLERY TEST AND TARGET		PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS		PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS		PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO			12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE			12/19/01	Rep
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.53</u> <u>2.46</u> <u>2.47</u> <u>2.64</u>	12/18/01	J.M.
	C) FUNCTION			12/19/01	Rep
660	PACK			12/20/01	DA

BARBER - M24 0116412

SERIAL NUMBER: E6790376. 0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 05:54

POINT#	X	Y
1:	-0.375	-0.949
2:	0.572	-0.220
3:	-0.478	0.265
4:	-0.288	0.620
5:	0.283	0.811

X CENTROID: -0.057
Y CENTROID: 0.105
POA TO CENTROID: 0.120
HORZ SPREAD: 1.050
VERT SPREAD: 1.760
GROUP SPREAD: 1.879
MIN RADIUS: 0.450
MAX RADIUS: 1.101
MEAN RADIUS: 0.721
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



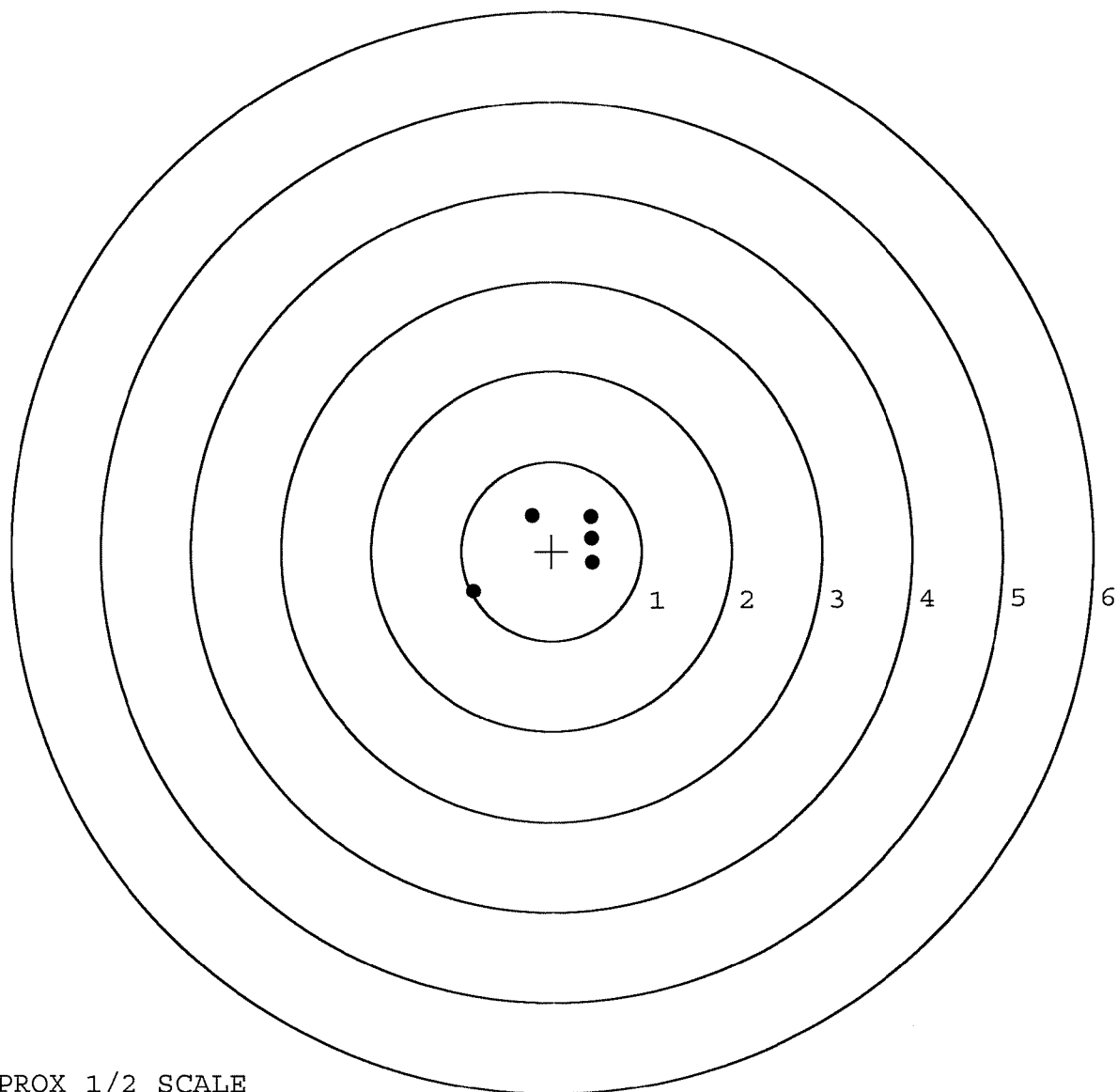
TARGET APPROX 1/2 SCALE

BARBER - M24 0116413

SERIAL NUMBER: E6790376. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 05:54

POINT#	X	Y
1:	-0.870	-0.451
2:	-0.219	0.396
3:	0.441	0.385
4:	0.451	0.146
5:	0.457	-0.132

X CENTROID: 0.052
Y CENTROID: 0.069
POA TO CENTROID: 0.086
HORZ SPREAD: 1.327
VERT SPREAD: 0.847
GROUP SPREAD: 1.555
MIN RADIUS: 0.406
MAX RADIUS: 1.058
MEAN RADIUS: 0.569
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0116414

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790376

DATE 11/9/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.31	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.28	2.25	
PULL #3	2.19	2.25	2.26	
PULL #4	2.17	2.25	2.29	
PULL #5	2.20	2.25	2.26	
TOTAL	11.24	11.34	11.38	
AVG.	2.25	2.27	2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.34	
PULL #2	3.15	3.33	
PULL #3	3.06	3.28	
PULL #4	3.34	3.18	
PULL #5	3.18	3.12	
TOTAL	15.90	16.25	
AVG.	3.18	3.25	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.44	4.64		4.22
PULL #2	4.24	4.48		4.24
PULL #3	4.42	4.46		4.36
PULL #4	3.82	4.47		4.11
PULL #5	4.07	4.36		4.27
TOTAL	20.99	22.41		21.20
AVG.	4.20	4.48		4.24