

E 6790377

VERY
Instruc
enclos
safe
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee

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E6

ORDE
25

22



5716 E6790377

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



E6790377

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



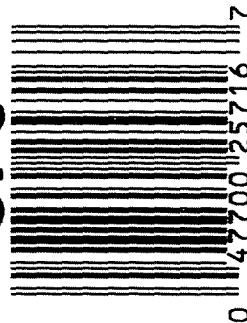
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790377

UPC



CONTRACT #

GUN SERIAL # E6790377

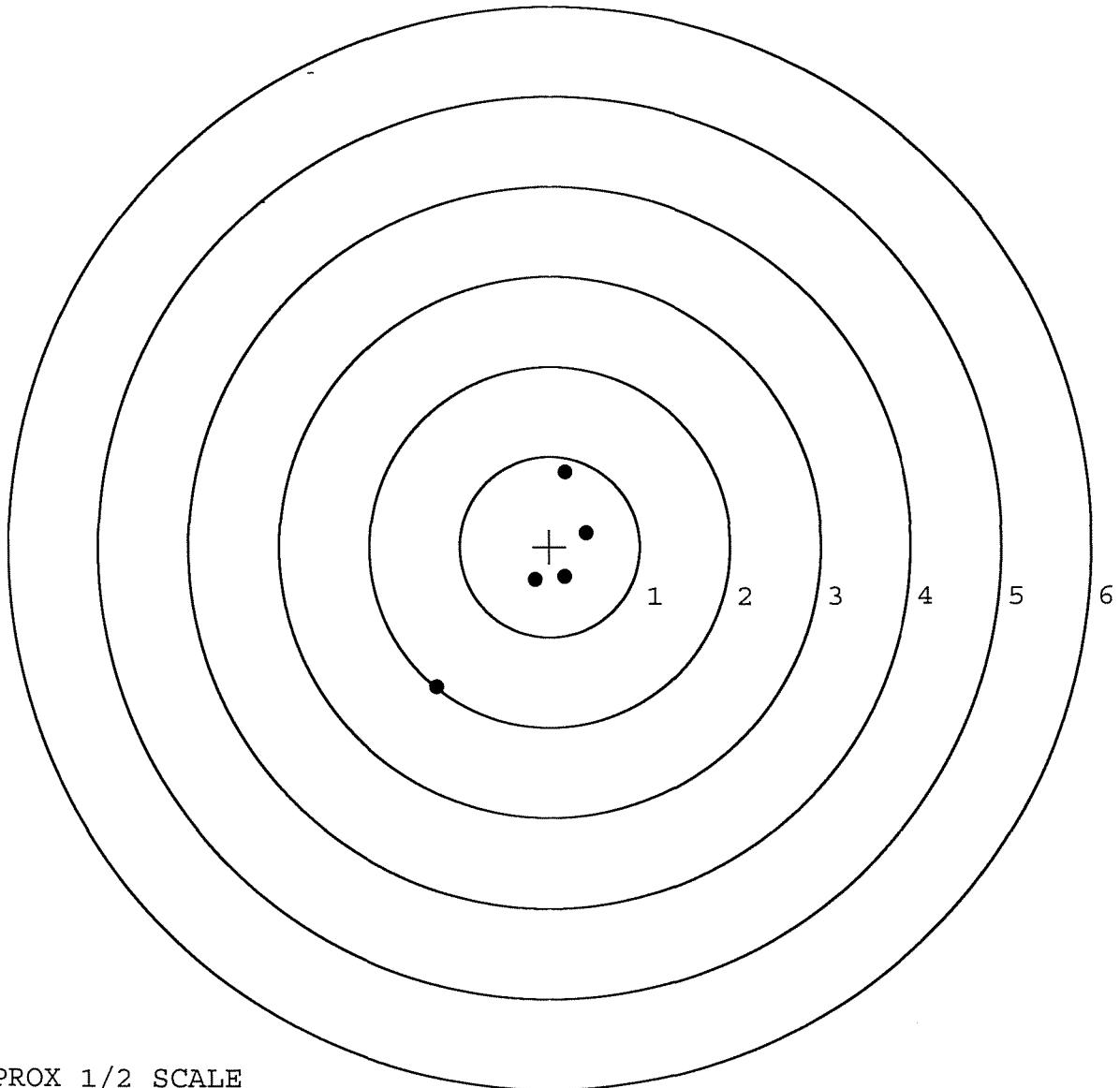
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	Rep
600	PROOF		11/5/01	Rep
607	CHECK HEADSPACE		11/5/01	Rep
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/5/01	Rep
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		11/5	JD
617	DRILL AND TAP SIGHT HOLES		11-12	BLOT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-18-02	JA

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.50</u>	<u>5.75</u>	<u>5.75</u>	1/3/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.00</u>	<u>2.50</u>	<u>3.00</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.024</u>	<u>.024</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK					12-18-01	RW
	K) ASSEMBLE SWIVEL STUDS					1/11/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/11/02	RW
	M) IRON SIGHT ALIGNMENT					1/11/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/11/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		12/5/01	JP
	A) MALFUNCTIONS		PASS	FAIL		12/5/01	JP
	B) PIERCED PRIMERS		PASS	FAIL		12/5/01	JP
645	INSPECT FOR LIVE AMMO					12/5/01	JP
655	FINAL INSPECTION A) HEADSPACE					1/11/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.70</u>	<u>2.36</u> <u>2.32</u> <u>2.70</u>	1/8/02	D.M.
	C) FUNCTION					1/11/02	RW
660	PACK					1-18-02	DA

SERIAL NUMBER: E6790377. 0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 10:57

POINT#	X	Y
1:	0.169	-0.338
2:	-0.164	-0.371
3:	-1.256	-1.558
4:	0.407	0.150
5:	0.168	0.824

X CENTROID: -0.135
 Y CENTROID: -0.259
 POA TO CENTROID: 0.292
 HORZ SPREAD: 1.663
 VERT SPREAD: 2.382
 GROUP SPREAD: 2.775
 MIN RADIUS: 0.116
 MAX RADIUS: 1.716
 MEAN RADIUS: 0.790
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790377. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 10:57

POINT#	X	Y
1:	0.234	-0.686
2:	0.327	-0.038
3:	-0.113	0.397
4:	-0.300	0.681
5:	-0.531	0.519

X CENTROID: -0.077

Y CENTROID: 0.175

POA TO CENTROID: 0.191

HORZ SPREAD: 0.858

VERT SPREAD: 1.367

GROUP SPREAD: 1.468

MIN RADIUS: 0.225

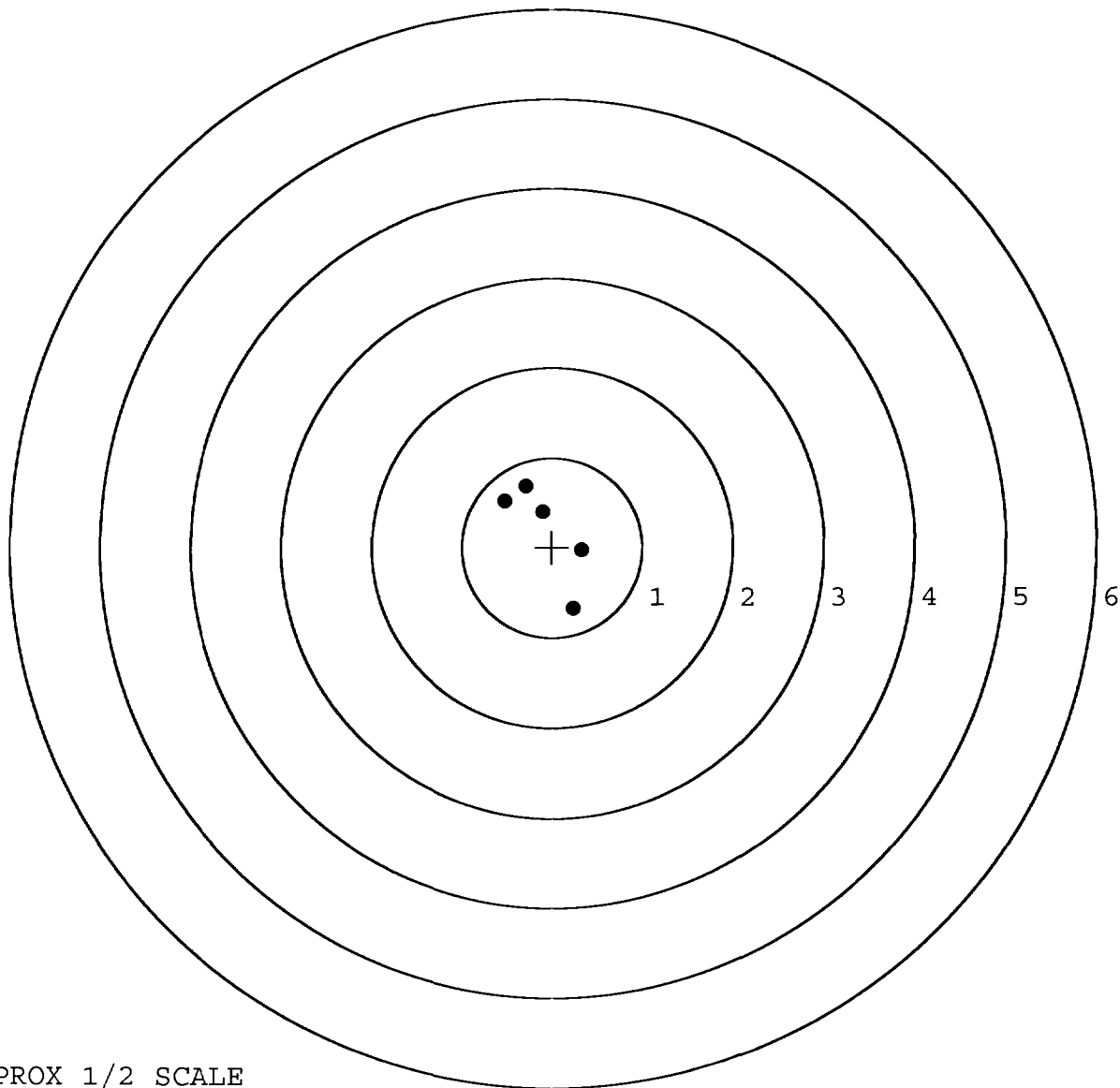
MAX RADIUS: 0.915

MEAN RADIUS: 0.544

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

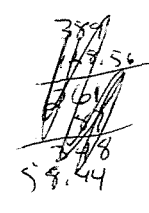
2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790377DATE 12/6/01TESTER 2.71

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.72		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.61		2.36	
PULL #3	2.64	2.41		2.32	
PULL #4	2.68	2.46		2.35	
PULL #5	2.66	2.52		2.33	
TOTAL	13.11	12.72		11.73	
AVG.	2.62	2.54		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.03		
PULL #2	3.29	3.22		
PULL #3	3.27	2.84		
PULL #4	3.26	3.09		
PULL #5	3.21	3.26		
TOTAL	16.39	15.44		
AVG.	3.28	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.03		4.10
PULL #2	4.07	3.95		4.12
PULL #3	4.13	4.00		4.03
PULL #4	4.15	3.94		4.09
PULL #5	4.13	4.05		4.01
TOTAL	20.69	19.97		20.35
AVG.	4.14	3.99		4.07