

E679 0381

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Remco Registrada Marque Deposee

SERIAL NO. J
E6790381

ORDER NO.
25716

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31XV

5716 E6790381

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MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

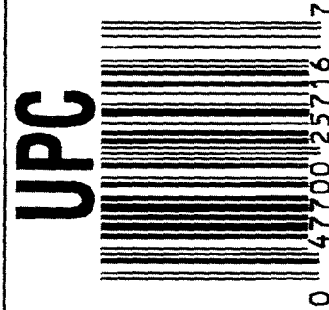


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790381



CONTRACT #

GUN SERIAL # E6790381

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-30-01	KI
607	CHECK HEADSPACE		10-30-01	KI
610	DIS-ASSEMBLE GUN		10-30-01	KI
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR AC	
615	ROLLMARK CALIBER		11-2	AB
617	DRILL AND TAP SIGHT HOLES		11-6	EC
620	APPLY COATINGS (BARREL ACTION)		11-7	TA
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DR

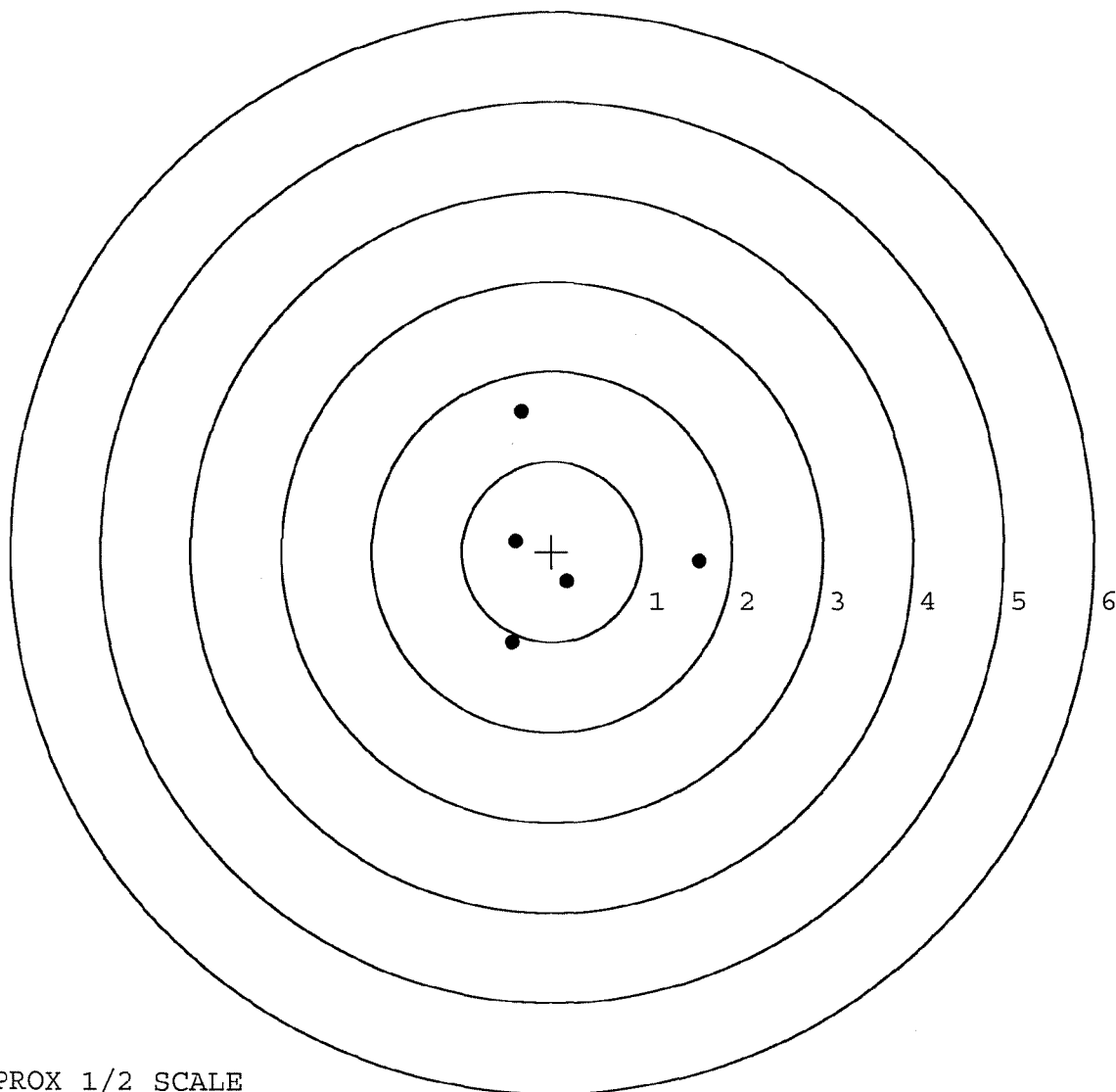
OP #	OPERATION NAME	BARBER - M24 0116463	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.75</u>	<u>5.75</u>	<u>5.5</u>	12/16/01	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u>	<u>3.0</u>	<u>3.0</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK					12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS					12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/16/01	REP
	M) IRON SIGHT ALIGNMENT					12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/16/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-14-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-14-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-14-01	A
645	INSPECT FOR LIVE AMMO					12-14-01	A
655	FINAL INSPECTION A) HEADSPACE					12/16/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u>	<u>2.78</u>	<u>2.59</u> <u>2.81</u> <u>2.74</u>	12/16/01	D.M.
	C) FUNCTION					12/16/01	REP
660	PACK					12/17/01	DA

BARBER - M24 0116464

SERIAL NUMBER: E6790381. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 04:17

POINT#	X	Y
1:	-0.346	1.552
2:	-0.401	0.116
3:	0.168	-0.338
4:	-0.444	-1.008
5:	1.640	-0.102

X CENTROID: 0.123
 Y CENTROID: 0.044
 POA TO CENTROID: 0.131
 HORZ SPREAD: 2.084
 VERT SPREAD: 2.560
 GROUP SPREAD: 2.585
 MIN RADIUS: 0.385
 MAX RADIUS: 1.579
 MEAN RADIUS: 1.042
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 3



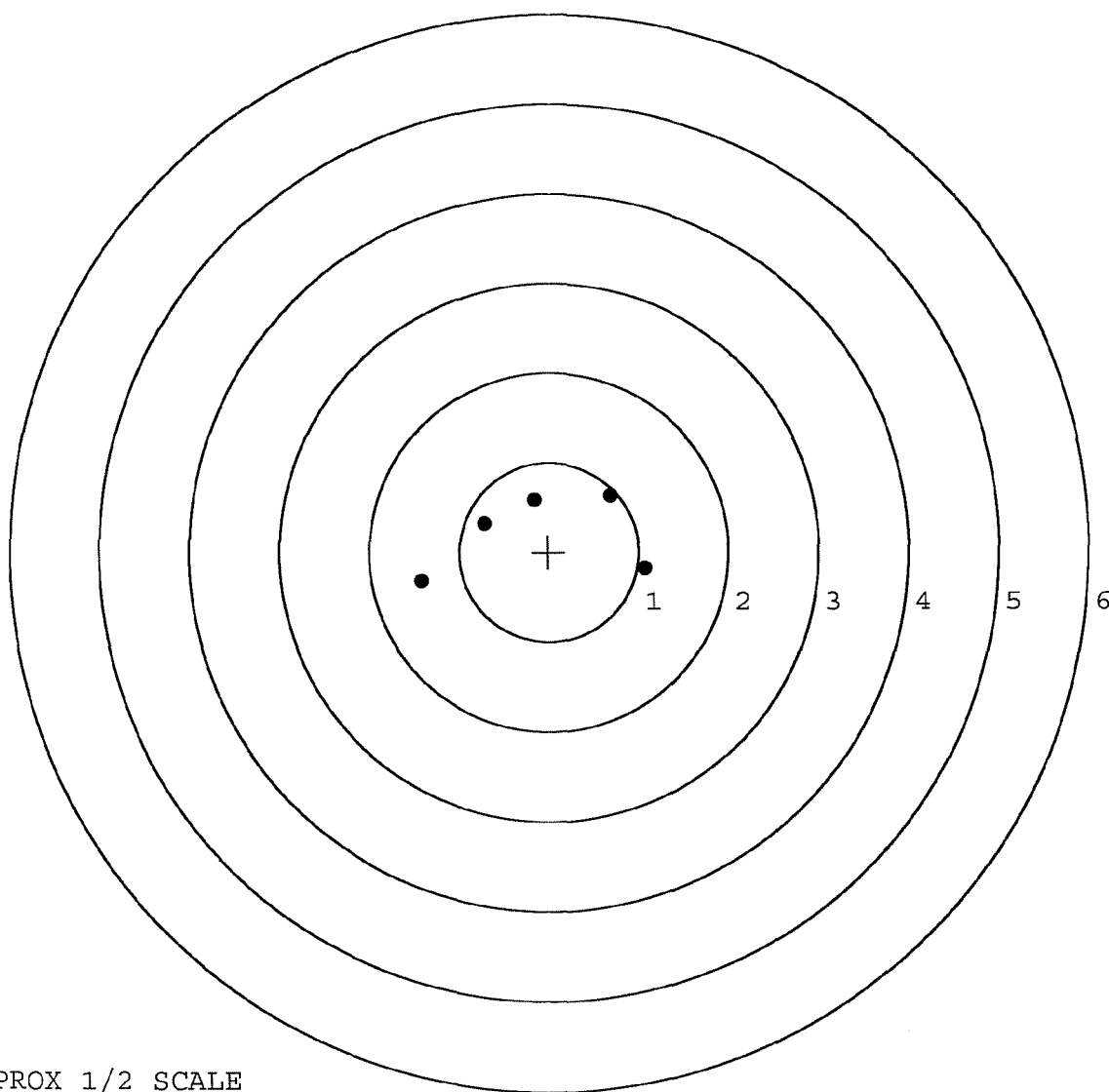
TARGET APPROX 1/2 SCALE

BARBER - M24 0116465

SERIAL NUMBER: E6790381. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:17

POINT#	X	Y
1:	-1.414	-0.330
2:	-0.724	0.322
3:	-0.162	0.586
4:	0.689	0.639
5:	1.067	-0.183

X CENTROID: -0.109
Y CENTROID: 0.207
POA TO CENTROID: 0.234
HORZ SPREAD: 2.481
VERT SPREAD: 0.969
GROUP SPREAD: 2.485
MIN RADIUS: 0.383
MAX RADIUS: 1.411
MEAN RADIUS: 0.913
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790381DATE 11/16/01TESTER BK.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.81	2.25	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.61	2.43	
PULL #3	2.56	2.69	2.38	
PULL #4	2.51	2.54	2.37	
PULL #5	2.46	2.45	2.42	
TOTAL	12.91	12.54	11.83	
AVG.	2.58	2.50	2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.31	
PULL #2	3.15	3.04	
PULL #3	3.30	3.10	
PULL #4	3.29	3.32	
PULL #5	3.19	3.38	
TOTAL	16.02	16.15	
AVG.	3.20	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.11		4.00 4.28
PULL #2	4.04	4.02		4.31
PULL #3	4.18	4.15		4.47
PULL #4	4.07	4.19		4.44
PULL #5	4.03	4.11		4.50
TOTAL	20.49	20.58		22.00
AVG.	4.09	4.11		4.40