

E6750394

VERY IMPORTANT: Buyer
Instruction: Buyer
enclosed to assist
safe use of
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790394

ORDER NO.
25716

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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5716 E6790394

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

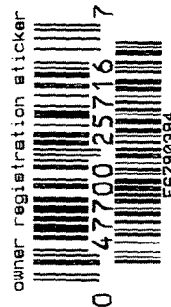


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

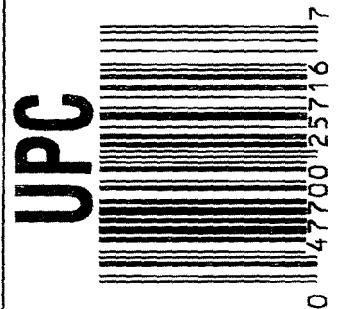


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790394



CONTRACT #

GUN SERIAL # E6790394

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10-29-01	RW
600	PROOF		10-29-01	RF
607	CHECK HEADSPACE		10-23-01	RF
610	DIS-ASSEMBLE GUN		10-29-01	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11/02/01	SB
617	DRILL AND TAP SIGHT HOLES		11-6	SC
620	APPLY COATINGS (BARREL ACTION)		11/7	HP
	(BOLT)		11/7	HP
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11/30/01	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/30/01	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/30/01	DA
	D) OIL FIRING PIN ASSEMBLY		11/30/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11/30/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.0</u> <u>6.5</u>	<u>11/27</u>	<u>BK</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	<u>11/27</u>	<u>BK</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>11/27</u>	<u>BK</u>
	J) ASSEMBLE STOCK		<u>10-10-01</u>	<u>PW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>12/5/01</u>	<u>Rep</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>12/5/01</u>	<u>Rep</u>
	M) IRON SIGHT ALIGNMENT		<u>12/5/01</u>	<u>Rep</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>12/5/01</u>	<u>Rep</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>11-12-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>11-12-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>11-12-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>11-12-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>12/5/01</u>	<u>Rep</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>248</u> <u>248</u> <u>274</u> <u>235</u>	<u>11/28/01</u>	<u>Rep</u>
	C) FUNCTION		<u>12/5/01</u>	<u>Rep</u>
660	PACK		<u>12/5/01</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790324DATE 11/8/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.75		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.59		2.54	
PULL #3	2.59	2.54		2.58	
PULL #4	2.44	2.47		2.56	
PULL #5	2.54	2.43		2.41	
TOTAL	12.59	12.78		12.54	
AVG.	2.52	2.56		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.38		
PULL #2	3.24	3.68		
PULL #3	3.48	3.01		
PULL #4	3.40	3.54		
PULL #5	3.39	3.52		
TOTAL	16.89 16.89	17.13		
AVG.	3.38	3.43		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.34		4.20
PULL #2	4.28	4.16		4.18
PULL #3	4.11	4.11		4.27
PULL #4	3.75	4.16		4.20
PULL #5	4.25	4.35		4.23
TOTAL	20.76	21.12		21.08
AVG.	4.15	4.22		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790394.__0
FILE DATE AND TIME: 11/12/2001 02:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.326
The Average Y Centroid of the Five Target Set:	0.121
The Average Point of Impact of the Five Target Set:	0.348
The Average Mean Radius of the Five Target Set:	1.042
The Distance from POA to Centroid Target #1:	1.124
The Distance from Centroid Target #2 to Centroid Target #1:	0.895
The Distance from Centroid Target #3 to Centroid Target #1:	0.695
The Distance from Centroid Target #4 to Centroid Target #1:	1.200
The Distance from Centroid Target #5 to Centroid Target #1:	1.173

SERIAL NUMBER: E6790394. __0

TARGET NUMBER: 1

FILE DATE: 11/12/2001

FILE TIME: 02:26

POINT#	X	Y
1:	1.553	1.535
2:	1.524	1.060
3:	1.253	0.863
4:	1.079	0.793
5:	0.395	0.457
6:	0.001	0.343
7:	-0.307	0.381
8:	-0.286	-0.113
9:	0.370	-0.958
10:	2.586	0.874
11:	2.586	0.874

X CENTROID: 0.978

Y CENTROID: 0.555

POA TO CENTROID: 1.124

HORZ SPREAD: 2.893

VERT SPREAD: 2.493

GROUP SPREAD: 3.037

MIN RADIUS: 0.258

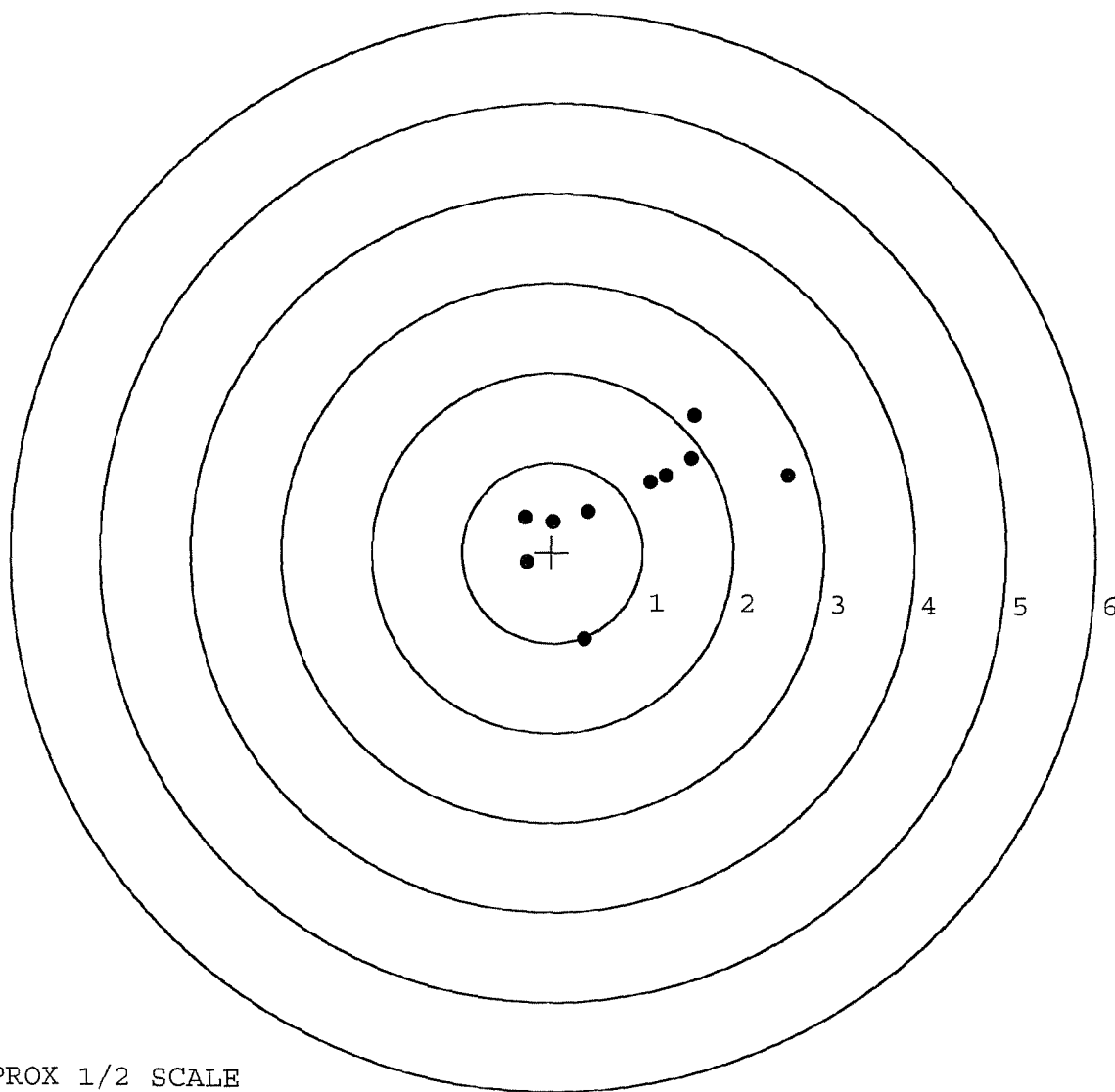
MAX RADIUS: 1.640

MEAN RADIUS: 1.071

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790394. __0

TARGET NUMBER: 2

FILE DATE: 11/12/2001

FILE TIME: 02:26

X CENTROID: 0.341

Y CENTROID: -0.073

POA TO CENTROID: 0.349

HORZ SPREAD: 2.649

VERT SPREAD: 2.411

GROUP SPREAD: 3.364

MIN RADIUS: 0.157

MAX RADIUS: 2.065

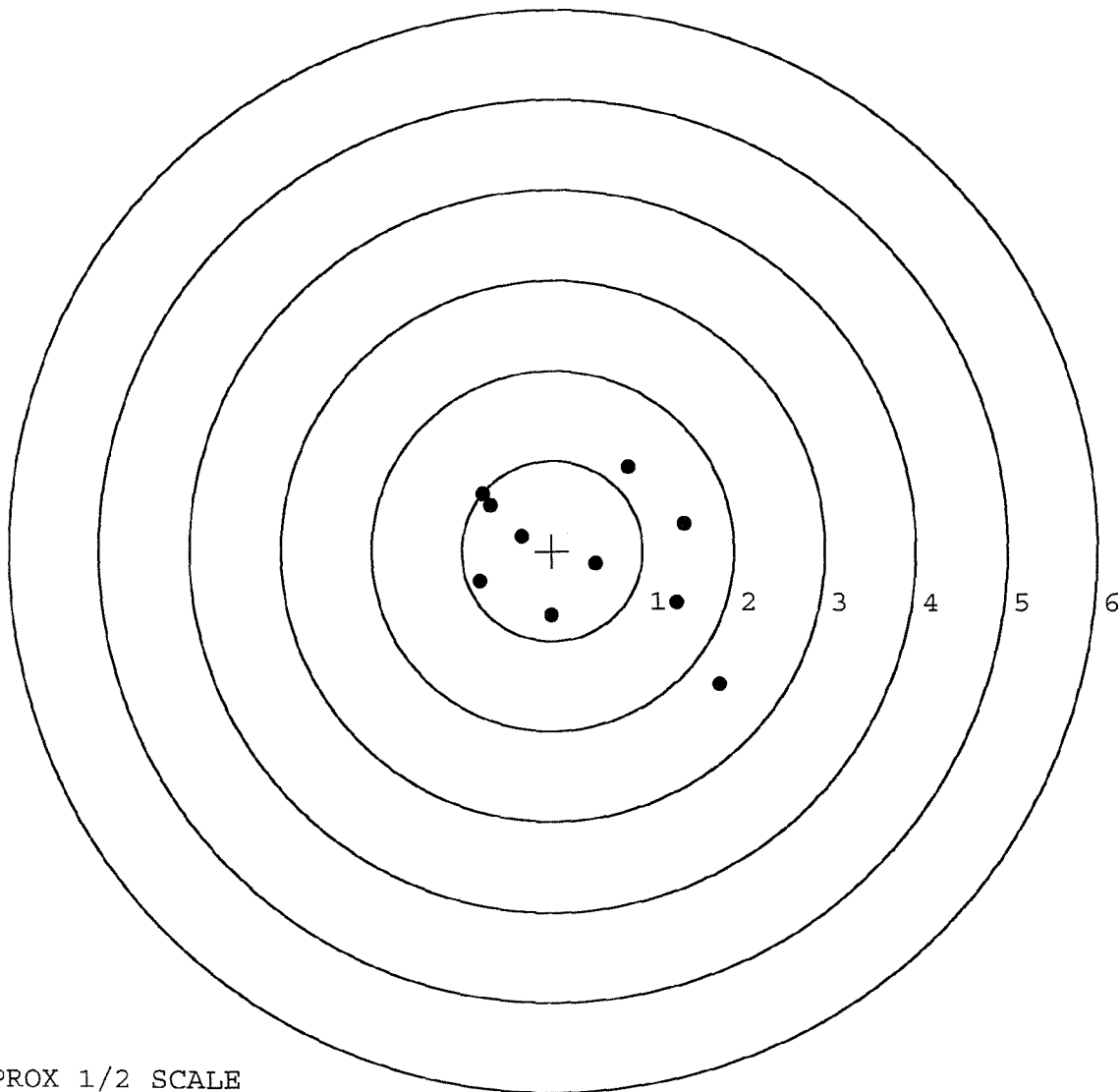
MEAN RADIUS: 1.076

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.835	0.933
2:	1.453	0.308
3:	0.481	-0.145
4:	1.377	-0.561
5:	1.854	-1.478
6:	-0.002	-0.719
7:	-0.795	-0.342
8:	-0.336	0.156
9:	-0.682	0.497
10:	-0.776	0.620



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790394. __0

TARGET NUMBER: 3

FILE DATE: 11/12/2001

FILE TIME: 02:26

X CENTROID: 0.312

Y CENTROID: 0.354

POA TO CENTROID: 0.472

HORZ SPREAD: 2.810

VERT SPREAD: 2.827

GROUP SPREAD: 2.939

MIN RADIUS: 0.185

MAX RADIUS: 1.714

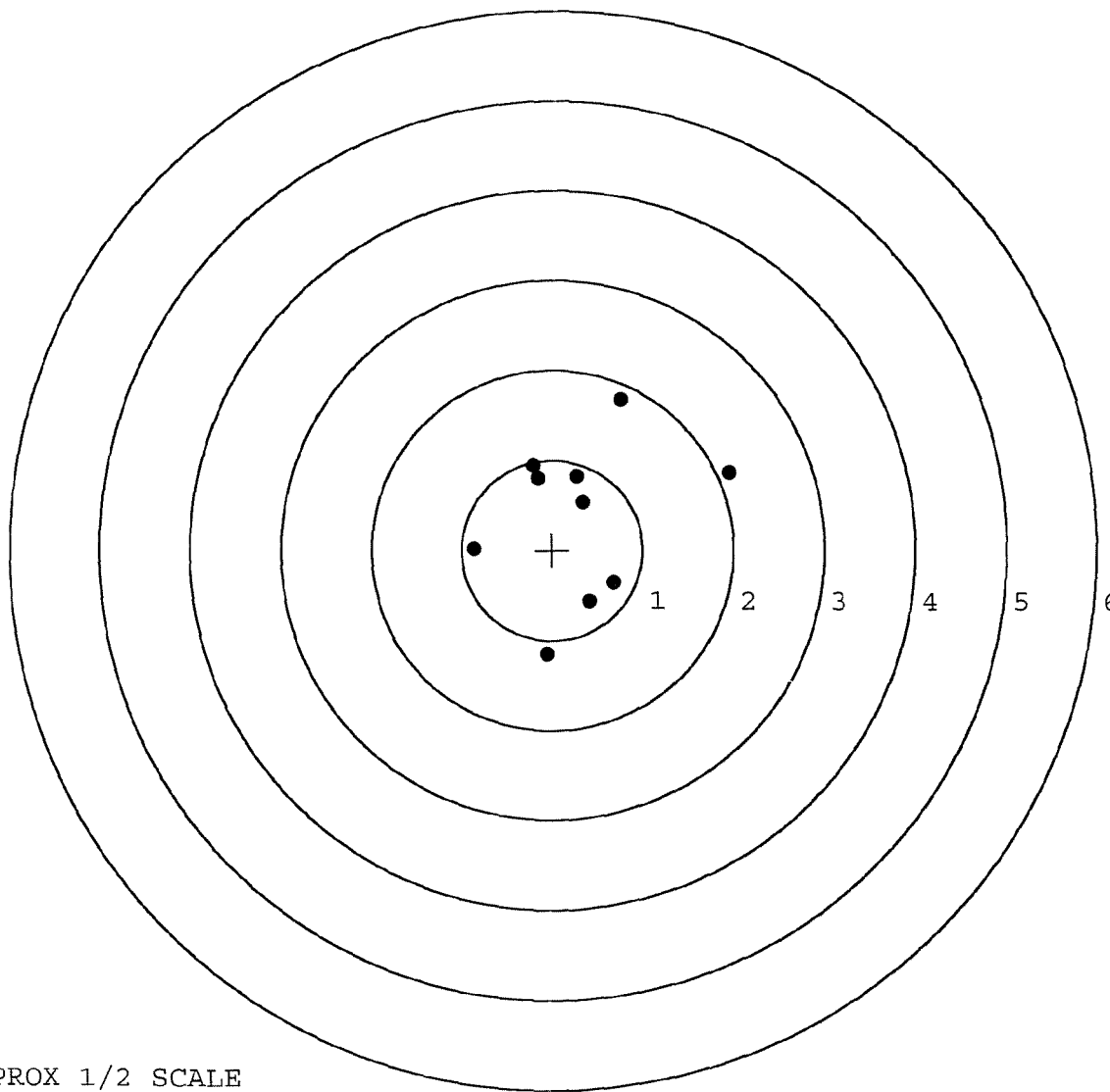
MEAN RADIUS: 0.971

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.749	1.669
2:	1.948	0.867
3:	0.685	-0.360
4:	0.418	-0.572
5:	-0.048	-1.158
6:	-0.862	0.007
7:	-0.219	0.936
8:	-0.162	0.794
9:	0.271	0.824
10:	0.341	0.537



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790394. __0

TARGET NUMBER: 4

FILE DATE: 11/12/2001

FILE TIME: 02:26

X CENTROID: -0.038

Y CENTROID: -0.084

POA TO CENTROID: 0.092

HORZ SPREAD: 1.548

VERT SPREAD: 2.082

GROUP SPREAD: 2.087

MIN RADIUS: 0.224

MAX RADIUS: 1.140

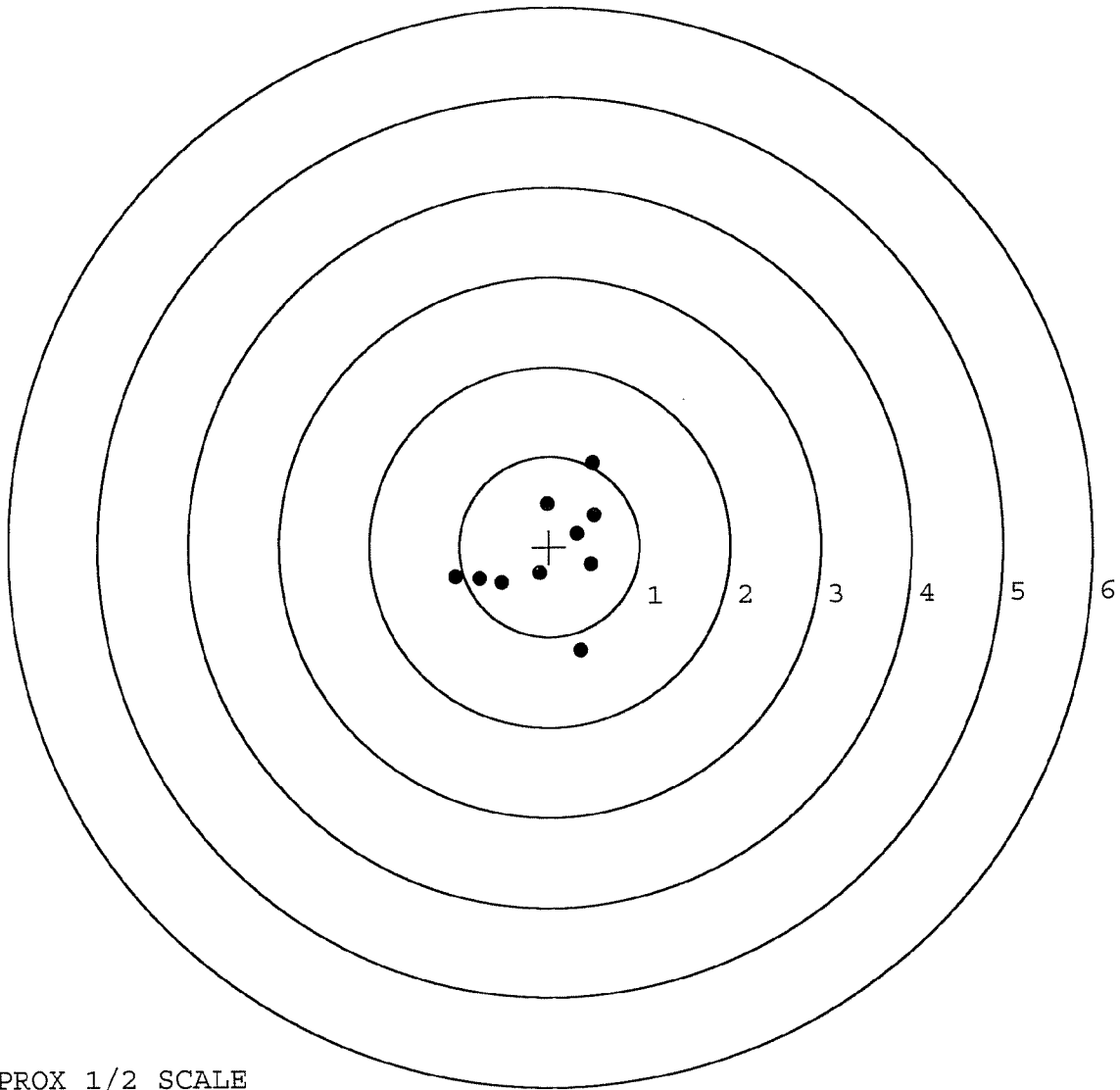
MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.491	0.922
2:	-0.026	0.476
3:	0.505	0.349
4:	0.310	0.145
5:	0.464	-0.201
6:	-0.113	-0.295
7:	-0.531	-0.399
8:	-0.774	-0.350
9:	-1.043	-0.332
10:	0.341	-1.160



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790394. 0

TARGET NUMBER: 5

FILE DATE: 11/12/2001

FILE TIME: 02:26

X CENTROID: 0.037

Y CENTROID: -0.145

POA TO CENTROID: 0.150

HORZ SPREAD: 2.852

VERT SPREAD: 3.072

GROUP SPREAD: 3.206

MIN RADIUS: 0.756

MAX RADIUS: 1.934

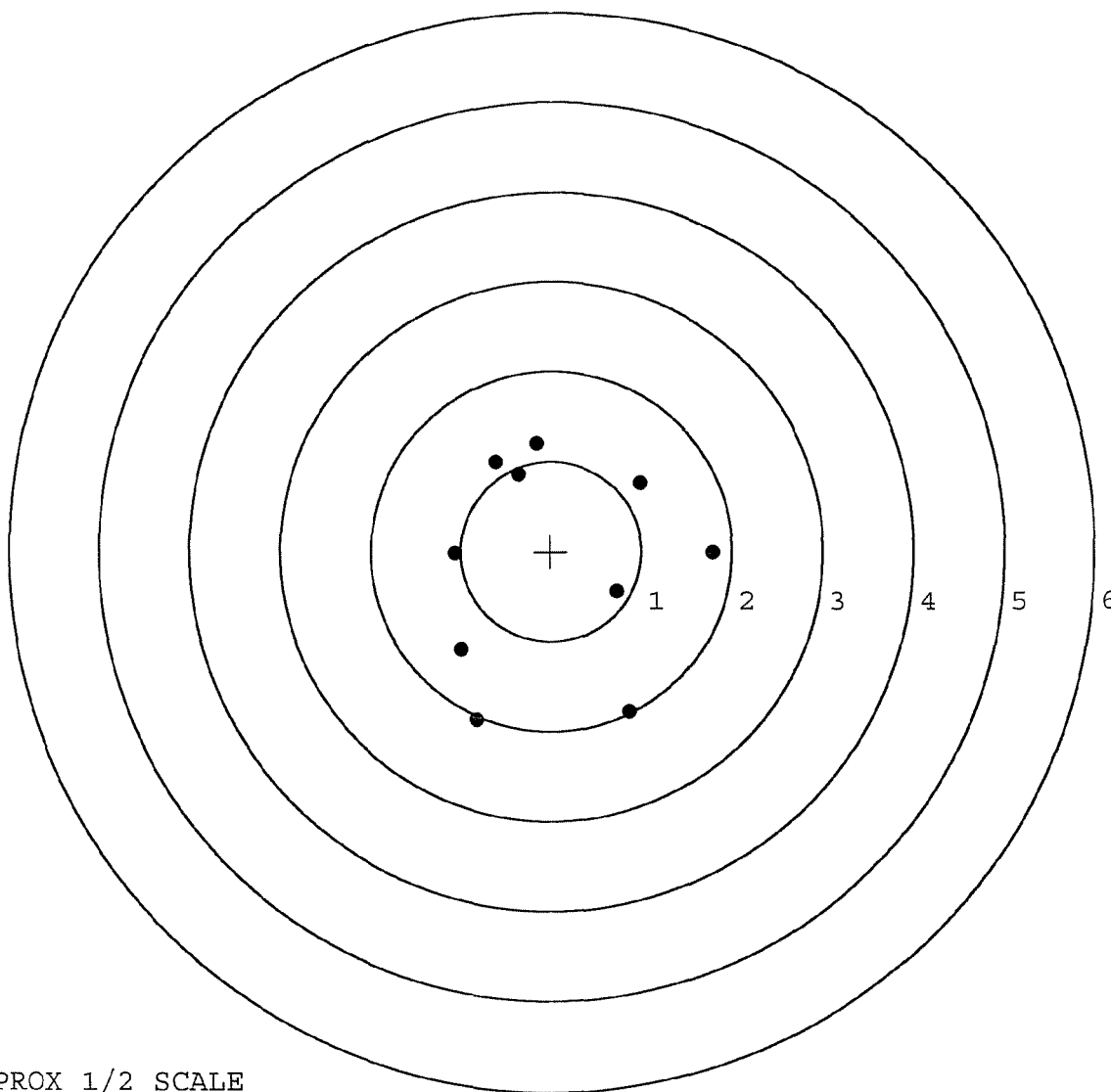
MEAN RADIUS: 1.385

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.159	1.196
2:	-0.360	0.859
3:	-0.607	0.995
4:	-1.065	-0.022
5:	-0.987	-1.096
6:	-0.825	-1.876
7:	0.868	-1.793
8:	0.728	-0.452
9:	1.787	-0.017
10:	0.992	0.757



TARGET APPROX 1/2 SCALE