

BARBER - M24 0116645

19480623

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0116645

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790401

ORDER NO.
25716

46

30BW



5716 E6790401

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

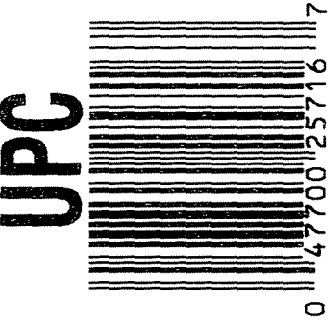
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790401



CONTRACT #

GUN SERIAL # E6790401

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/16-01	WM
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-23-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6.0</u>	12/20/01	REP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY		12/20/01	HL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/20/01	REP
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1-23-02	HL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-23-02	HL
	M) IRON SIGHT ALIGNMENT		1-23-02	HL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-23-02	HL
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	HL
	A) MALFUNCTIONS	PASS FAIL	12/20/01	HL
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	HL
645	INSPECT FOR LIVE AMMO		12/20/01	HL
655	FINAL INSPECTION A) HEADSPACE		1-23-02	HL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.42</u> <u>2.50</u> <u>2.47</u> <u>2.60</u>	12/19/01	BWT
	C) FUNCTION			
660	PACK		1-23-02	HL

BARBER - M24 0116650

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 11/6/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.32	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.44	2.66	2.46	
PULL #3	2.62	2.51	2.39	
PULL #4	2.74	2.63	2.46	
PULL #5	2.64	2.65	2.52	
TOTAL	12.99	12.77	12.31	
AVG.	2.60	2.55	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.19	
PULL #2	3.36	3.66	
PULL #3	3.44	3.61	
PULL #4	3.42	3.05	
PULL #5	3.39	3.29	
TOTAL	16.94	16.80	
AVG.	3.39	3.36	

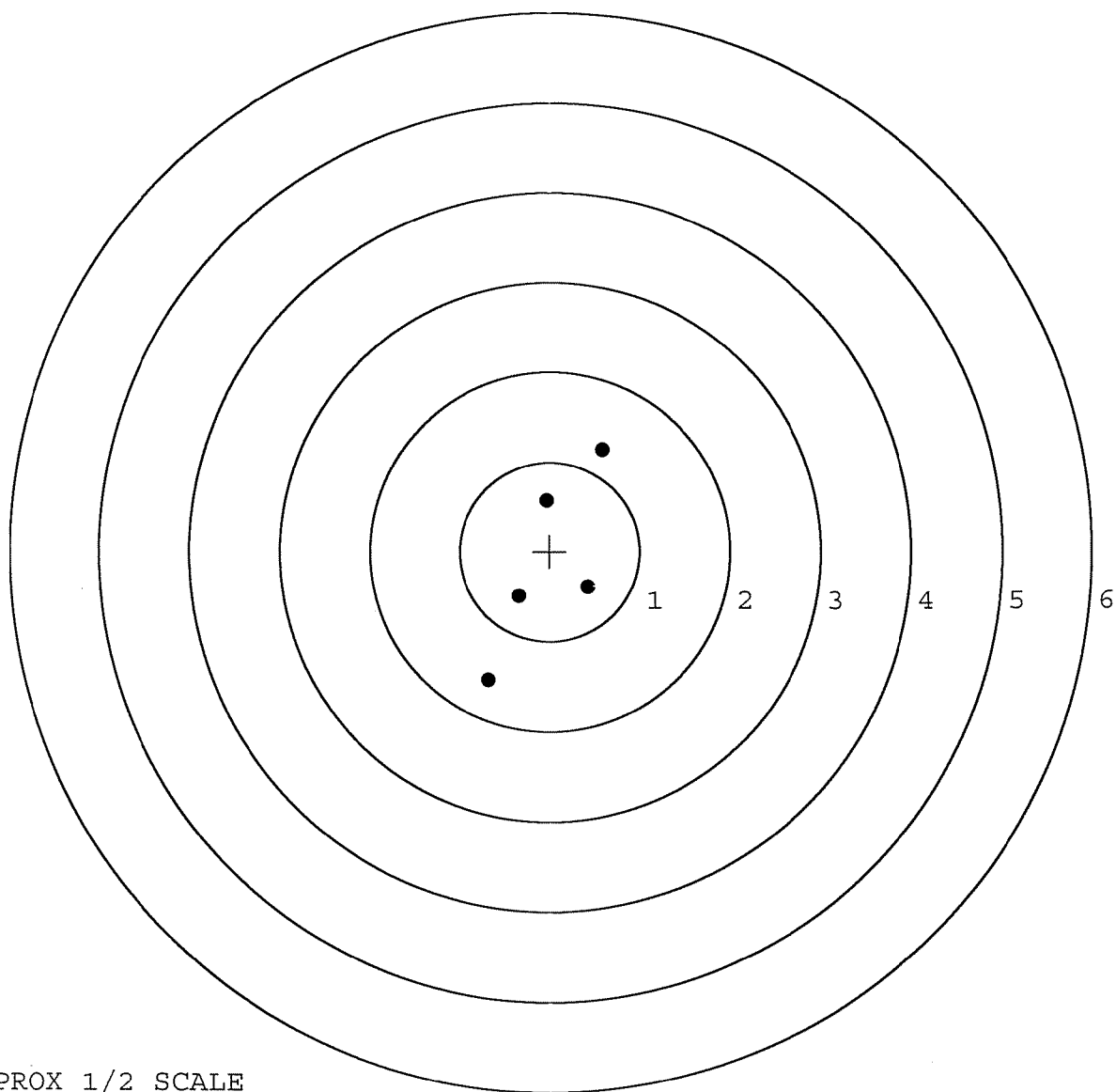
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.05		3.97 4.47
PULL #2	4.12	4.0 3.89		3.96 4.46
PULL #3	3.84	3.8 3.87		4.43
PULL #4	4.06	3.8 3.82		4.17
PULL #5	3.94	3.9 3.98		4.10
TOTAL	20.16	19.16		21.63
AVG.	4.03	3.92		4.33

BARBER - M24 0116651

SERIAL NUMBER: E6790401. __0
TARGET NUMBER: 1
FILE DATE: 12/18/2001
FILE TIME: 11:00

POINT#	X	Y
1:	0.432	-0.400
2:	-0.344	-0.501
3:	-0.681	-1.431
4:	-0.039	0.572
5:	0.592	1.135

X CENTROID: -0.008
Y CENTROID: -0.125
POA TO CENTROID: 0.125
HORZ SPREAD: 1.273
VERT SPREAD: 2.566
GROUP SPREAD: 2.864
MIN RADIUS: 0.504
MAX RADIUS: 1.469
MEAN RADIUS: 0.917
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



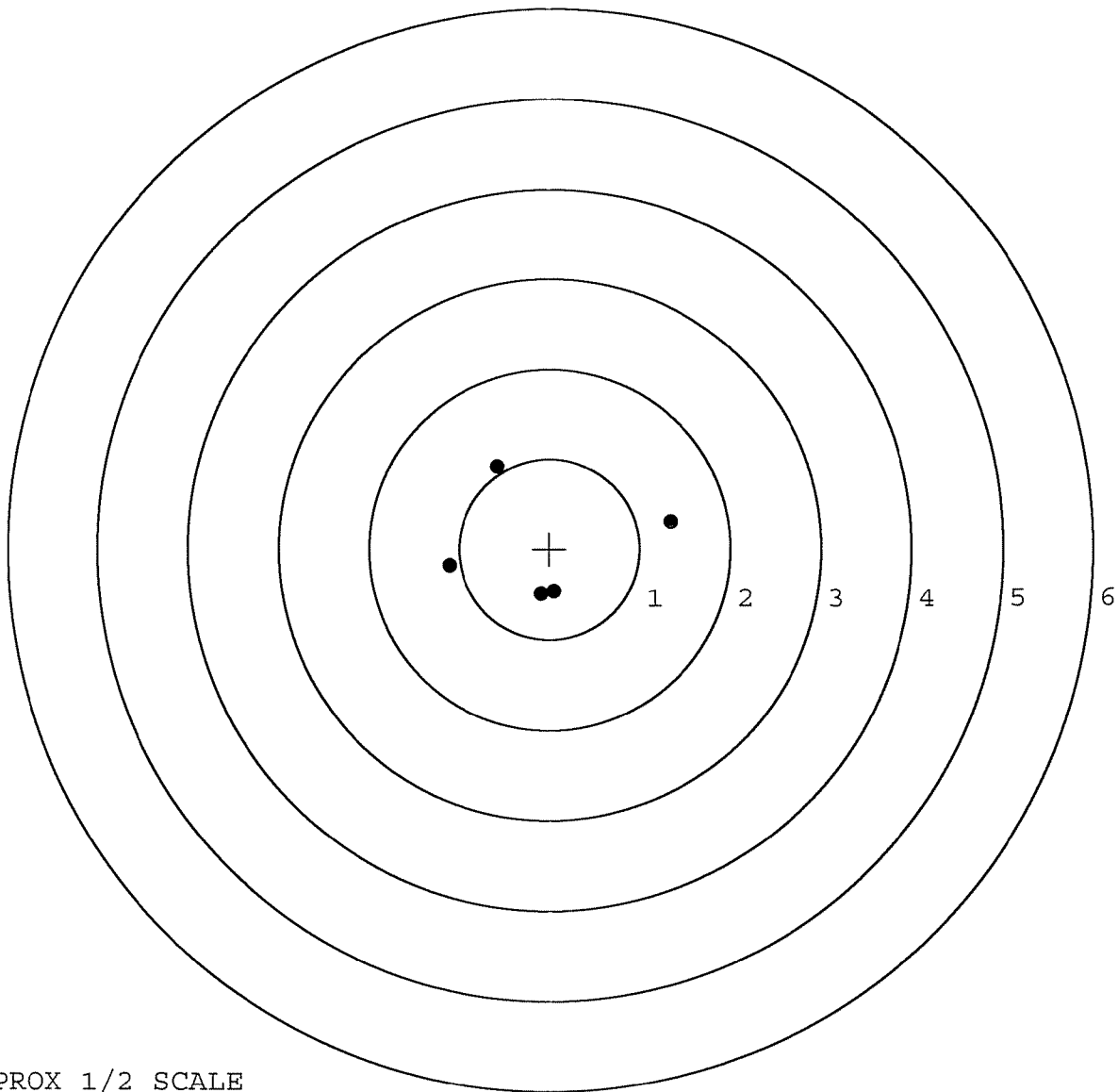
TARGET APPROX 1/2 SCALE

BARBER - M24 0116652

SERIAL NUMBER: E6790401. __0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 11:00

POINT#	X	Y
1:	0.049	-0.480
2:	-0.098	-0.501
3:	-1.110	-0.184
4:	-0.574	0.914
5:	1.346	0.294

X CENTROID: -0.077
Y CENTROID: 0.009
POA TO CENTROID: 0.078
HORZ SPREAD: 2.456
VERT SPREAD: 1.415
GROUP SPREAD: 2.502
MIN RADIUS: 0.505
MAX RADIUS: 1.452
MEAN RADIUS: 0.910
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE