

E 679 0405

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
E6790405

ORDER NO. **25716**

46

30BW

 5716 E6790405

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

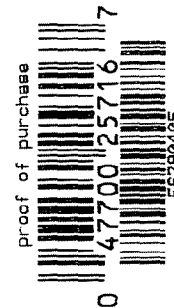


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

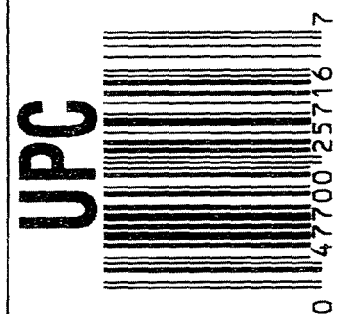


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6790405



CONTRACT #

GUN SERIAL # EL679 0405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	RTH
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWJ
620	APPLY COATINGS (BARREL ACTION)		12/7	MP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.75	5.50	5.50	1/24/02	D.N.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.50	3.50	4.00	1/24/02	D.N.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.024	1/24/02	D.N.
	J) ASSEMBLE STOCK					1/18/02	RW
	K) ASSEMBLE SWIVEL STUDS					1-24-02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/18/02	RW
	M) IRON SIGHT ALIGNMENT					1/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/18/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-21-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-21-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-21-02	A
645	INSPECT FOR LIVE AMMO					1-21-02	A
655	FINAL INSPECTION A) HEADSPACE					1/24/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.79	2.77	2.85 2.81 2.89	1/24/02	D.N.
	C) FUNCTION					1/24/02	RW
660	PACK					1-25-02	JA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EG790405DATE 1/14/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.35		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.71		2.26	
PULL #3	2.58	2.14		2.45	
PULL #4	2.51	2.71		2.35	
PULL #5	2.41	2.38		2.37	
TOTAL	12.38	12.29		12.00	
AVG.	2.48	2.46		2.40	

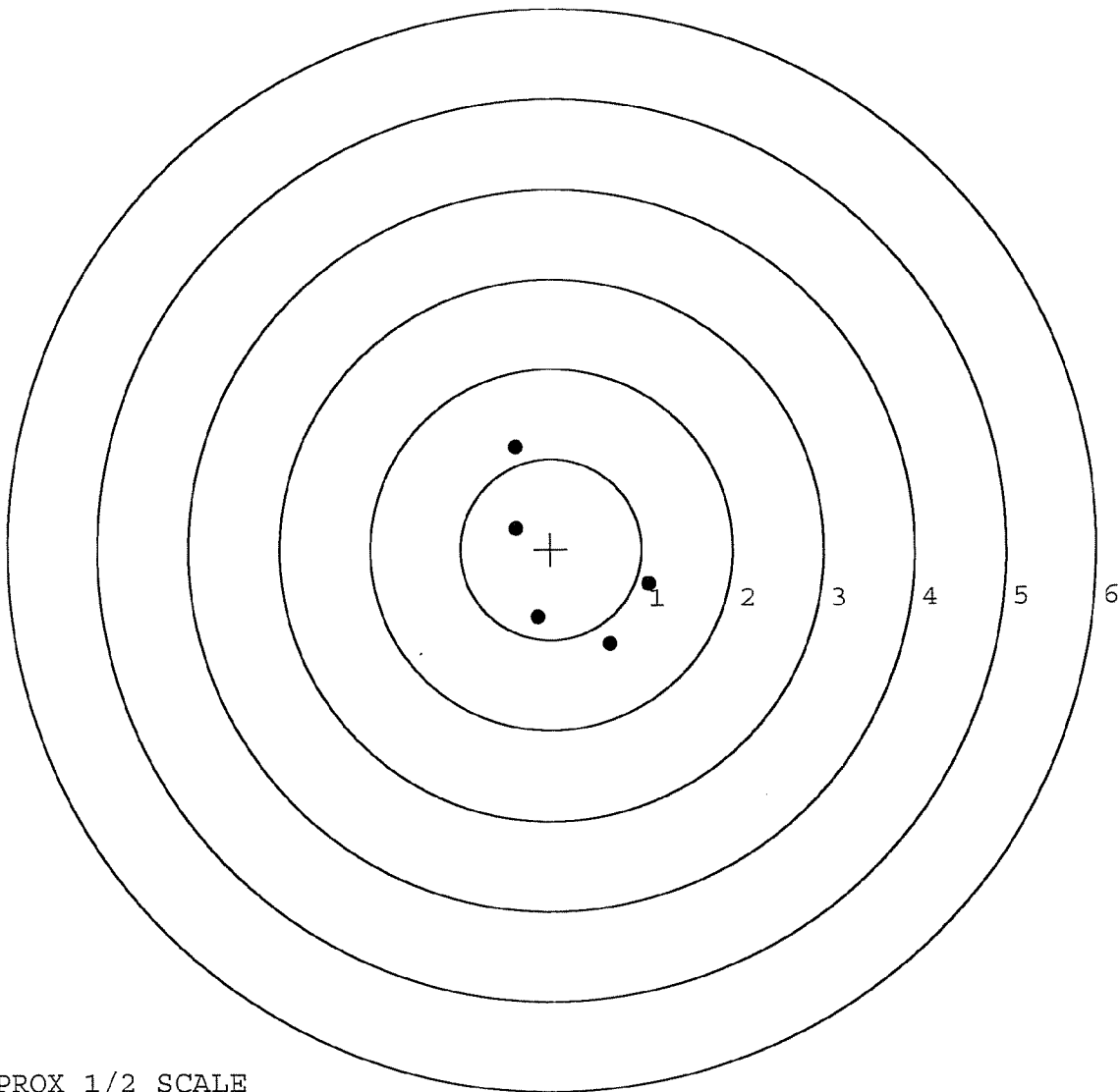
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.56	3.69		
PULL #2	3.46	3.55		
PULL #3	3.48	3.54		
PULL #4	3.37	3.50		
PULL #5	3.41	3.25		
TOTAL	17.28	17.53		
AVG.	3.46	3.51		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.35		4.08
PULL #2	4.20	4.27		4.20
PULL #3	4.22	4.32		4.06
PULL #4	4.26	4.28		4.08
PULL #5	4.12	4.33		4.10
TOTAL	21.14	21.55		20.52
AVG.	4.23	4.31		4.10

SERIAL NUMBER ~~F~~ 6790405. __0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:29

POINT#	X	Y
1:	-0.383	1.128
2:	-0.385	0.232
3:	-0.148	-0.757
4:	0.649	-1.059
5:	1.078	-0.399

X CENTROID: 0.162
 Y CENTROID: -0.171
 POA TO CENTROID: 0.236
 HORZ SPREAD: 1.463
 VERT SPREAD: 2.187
 GROUP SPREAD: 2.418
 MIN RADIUS: 0.663
 MAX RADIUS: 1.409
 MEAN RADIUS: 0.942
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: 6790405. 0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:29

POINT#	X	Y
1:	-0.555	2.058
2:	-0.336	0.577
3:	0.492	-0.130
4:	0.172	-0.861
5:	-1.102	-1.157

X CENTROID: -0.266

Y CENTROID: 0.097

POA TO CENTROID: 0.283

HORZ SPREAD: 1.594

VERT SPREAD: 3.215

GROUP SPREAD: 3.261

MIN RADIUS: 0.485

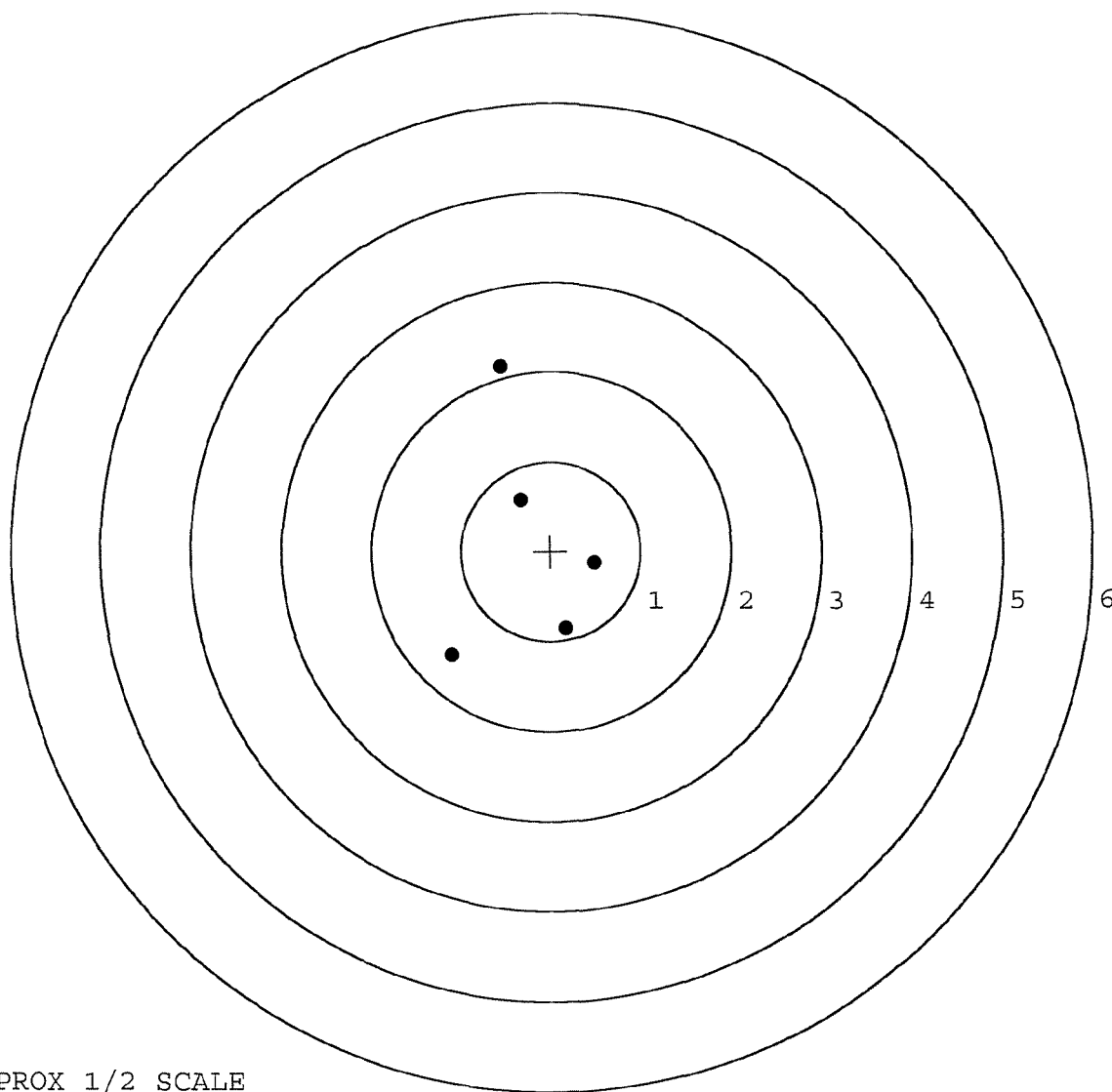
MAX RADIUS: 1.982

MEAN RADIUS: 1.164

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3



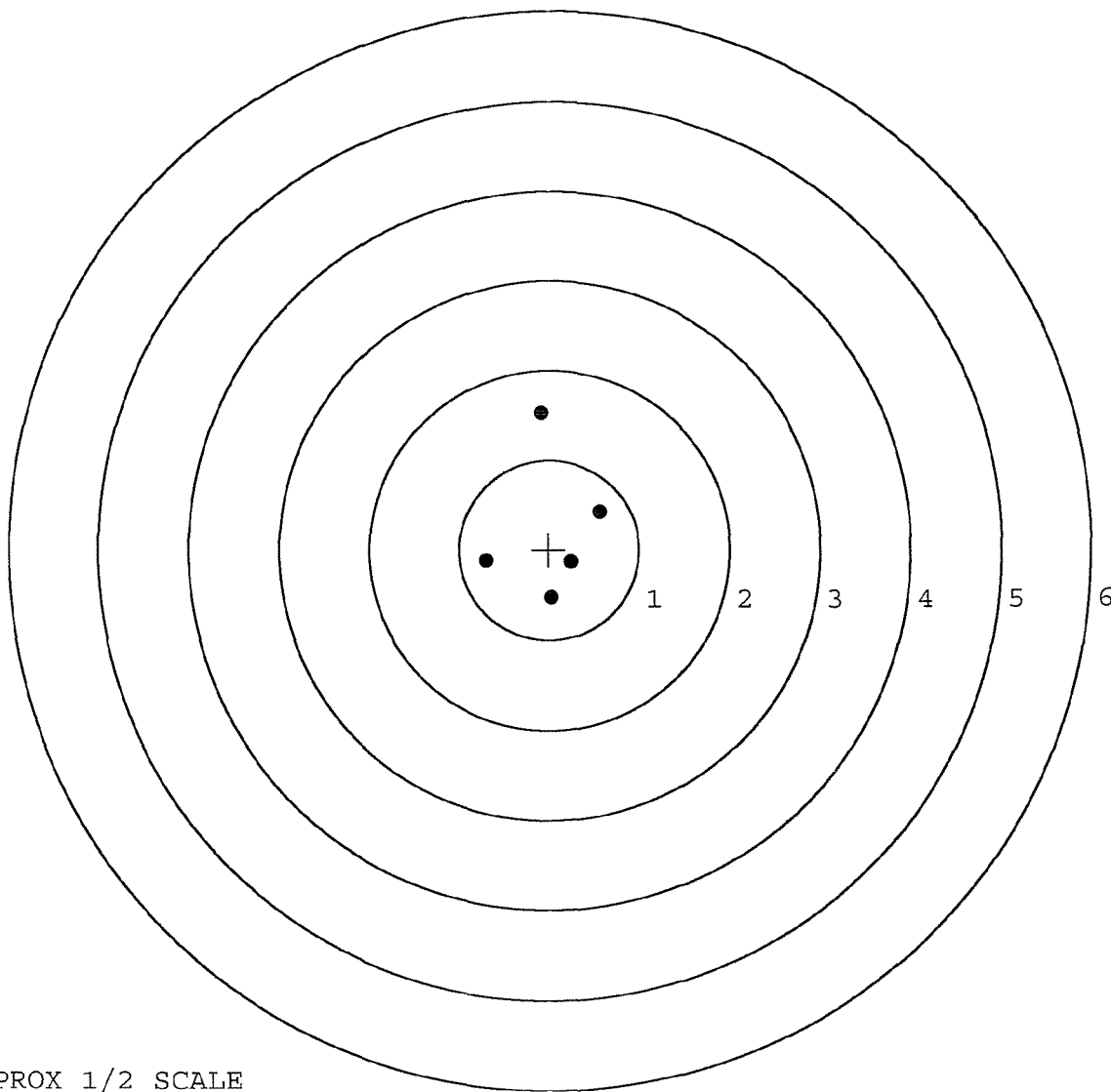
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790405. __0
 TARGET NUMBER: 1
 FILE DATE: 01/21/2002
 FILE TIME: 18:13

POINT#	X	Y
1:	0.564	0.426
2:	0.248	-0.144
3:	0.027	-0.539
4:	-0.696	-0.122
5:	-0.092	1.522

Failed

X CENTROID: 0.010
 Y CENTROID: 0.229
 POA TO CENTROID: 0.229
 HORZ SPREAD: 1.260
 VERT SPREAD: 2.061
 GROUP SPREAD: 2.064
 MIN RADIUS: 0.442
 MAX RADIUS: 1.297
 MEAN RADIUS: 0.777
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790405. 0

TARGET NUMBER: 2

FILE DATE: 01/21/2002

FILE TIME: 18:13

POINT#	X	Y
1:	-0.225	0.611
2:	0.274	-0.383
3:	0.575	-0.532
4:	0.107	-2.541
5:	-0.611	3.355

X CENTROID: 0.024

Y CENTROID: 0.102

POA TO CENTROID: 0.105

HORZ SPREAD: 1.186

VERT SPREAD: 5.896

GROUP SPREAD: 5.940

MIN RADIUS: 0.546

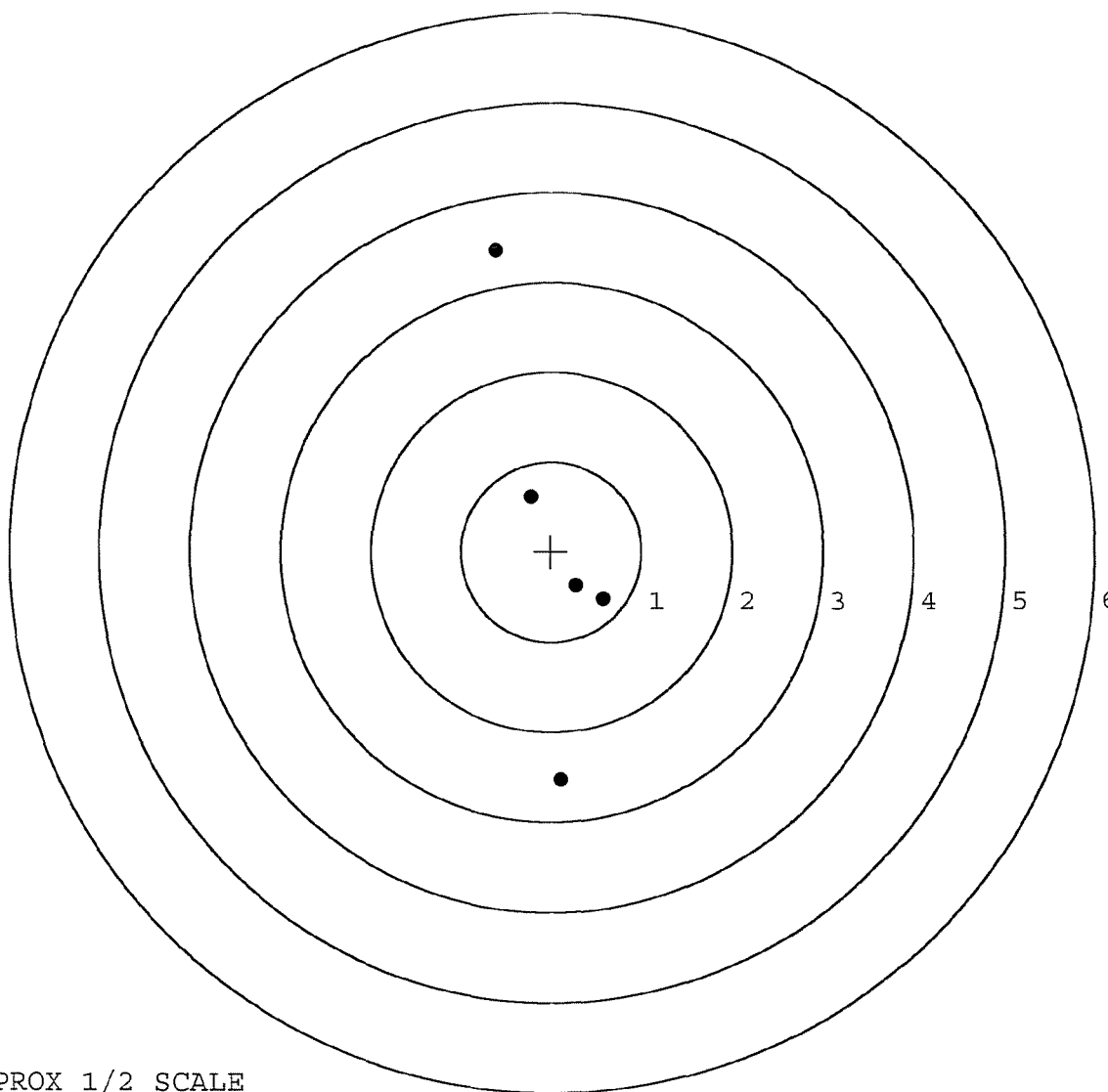
MAX RADIUS: 3.314

MEAN RADIUS: 1.582

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE