

E 6790406

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 E6790406

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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SERIAL NO.



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

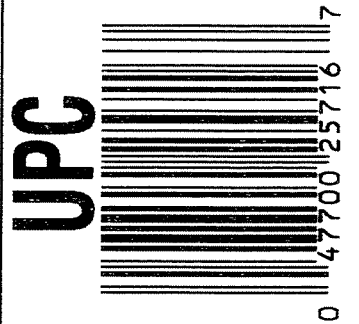


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790406



CONTRACT #

GUN SERIAL # E6790406

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	AC
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/6/01	THP
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	DM
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	DM
	D) OIL FIRING PIN ASSEMBLY		1/12/02	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-25-02	JA

OP #	BARBER - M24 0116697	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>6.25</u>		
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.00</u> <u>3.75</u> <u>4.00</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.024</u>		
	J) ASSEMBLE STOCK		1-21-02	RH
	K) ASSEMBLE SWIVEL STUDS		1-24-02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1-24-02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.55</u> <u>2.67</u> <u>2.53</u> <u>2.32</u>	1/24/02	D.M.
	C) FUNCTION		1-24-02	Rw
660	PACK		1-25-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790406DATE 1/23/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.68	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.69	2.48	
PULL #3	2.65	2.50	2.48	
PULL #4	2.76	2.55	2.38	
PULL #5	2.33	2.49	2.30	
TOTAL	12.69	12.91	12.14	
AVG.	2.54	2.58	2.43	

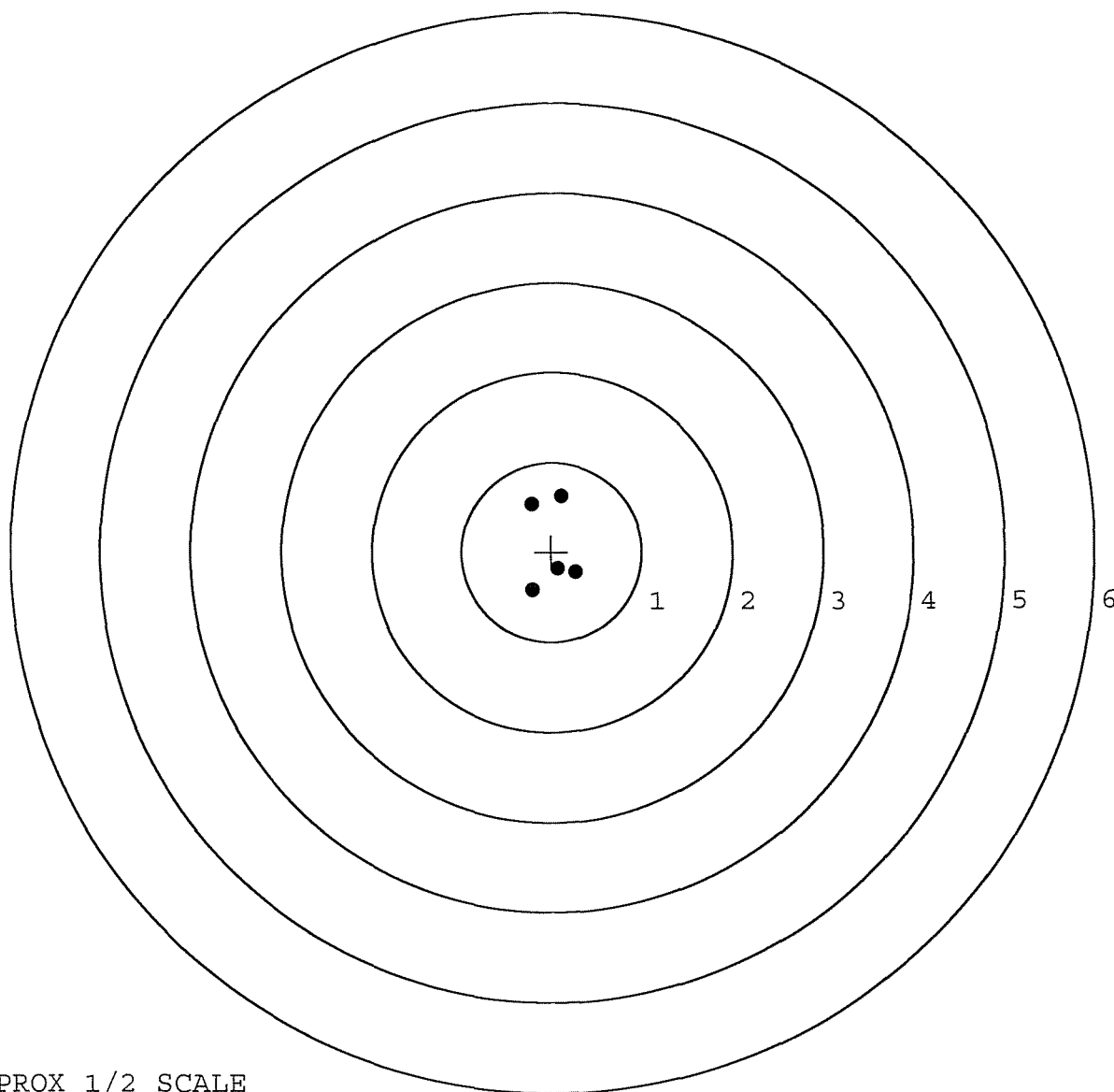
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.18	
PULL #2	3.51	3.37	
PULL #3	3.28	3.18	
PULL #4	2.92	3.37	
PULL #5	3.18	3.22	
TOTAL	16.20	16.32	
AVG.	3.24	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	3.93		4.03
PULL #2	4.26	4.14		4.07
PULL #3	4.17	4.18		4.10
PULL #4	4.22	4.14		3.99
PULL #5	4.18	4.11		4.09
TOTAL	21.10	20.50		20.28
AVG.	4.22	4.10		4.06

SERIAL NUMBER: E6790406. 0
 TARGET NUMBER: 1
 FILE DATE: 01/22/2002
 FILE TIME: 02:32

POINT#	X	Y
1:	-0.223	0.535
2:	0.110	0.622
3:	0.272	-0.233
4:	0.068	-0.187
5:	-0.218	-0.427

X CENTROID: 0.002
 Y CENTROID: 0.062
 POA TO CENTROID: 0.062
 HORZ SPREAD: 0.495
 VERT SPREAD: 1.049
 GROUP SPREAD: 1.099
 MIN RADIUS: 0.258
 MAX RADIUS: 0.570
 MEAN RADIUS: 0.458
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

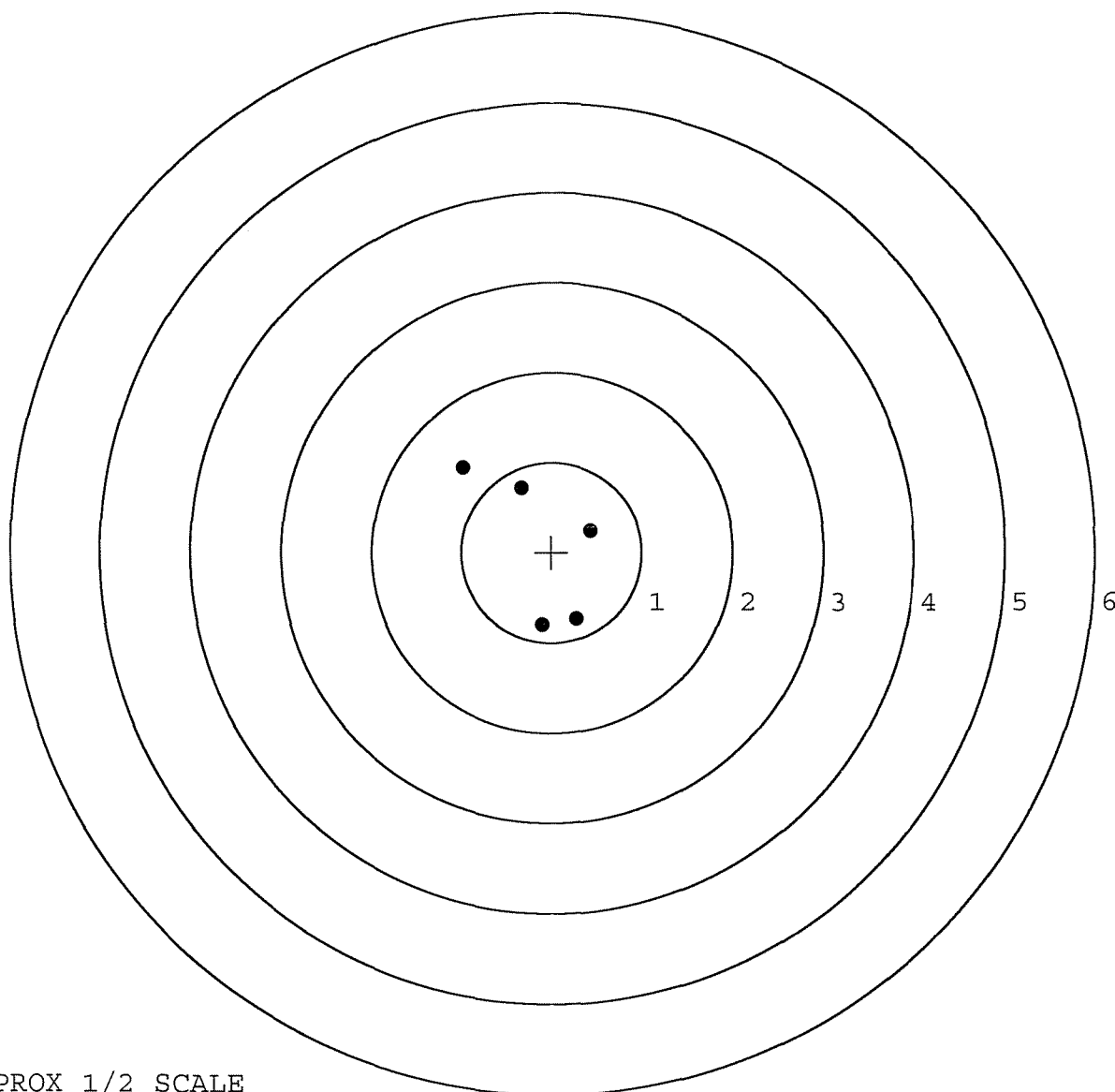


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790406. __0
 TARGET NUMBER: 2
 FILE DATE: 01/22/2002
 FILE TIME: 02:32

POINT#	X	Y
1:	-0.983	0.946
2:	-0.339	0.718
3:	0.438	0.245
4:	0.274	-0.740
5:	-0.109	-0.811

X CENTROID: -0.144
 Y CENTROID: 0.072
 POA TO CENTROID: 0.161
 HORZ SPREAD: 1.421
 VERT SPREAD: 1.757
 GROUP SPREAD: 2.103
 MIN RADIUS: 0.607
 MAX RADIUS: 1.212
 MEAN RADIUS: 0.858
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE