

E6790408

VERY IMPORTANT!
 INSTRUCTIONS BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 WEAPON

Remington®

MODEL 700™ M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. **E6790408**
 Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

22BW

5716 E6790408

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



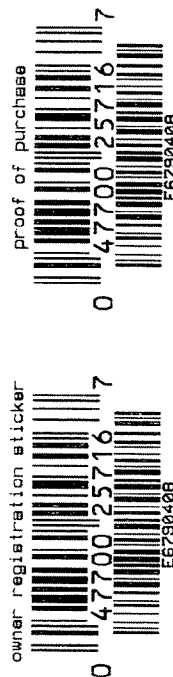
SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

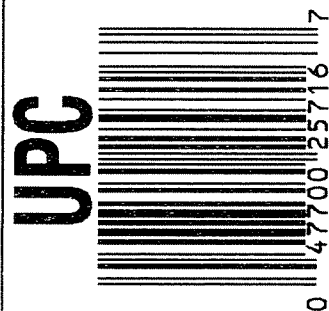
DOCUMENT ENVELOPE ASSEMBLY:
 - INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790408



CONTRACT #

GUN SERIAL # E679 0408

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/30/01	DL
600	PROOF		10-30-01	AL
607	CHECK HEADSPACE		10/30/01	DL
610	DIS-ASSEMBLE GUN		10/30/01	DL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 2 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11/2	DL
617	DRILL AND TAP SIGHT HOLES		11-6	DL
620	APPLY COATINGS (BARREL ACTION)		11-7	DL
	(BOLT)			
625	FINAL ASSEMBLY		12/10/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12-10-01	DL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.25</u>	12-17-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.0235</u> <u>.024</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/1/01	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/14/01	CP
	A) MALFUNCTIONS	PASS FAIL	12/14/01	CP
	B) PIERCED PRIMERS	PASS FAIL	12/14/01	CP
645	INSPECT FOR LIVE AMMO		12/14/01	CP
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.81</u> <u>2.85</u> <u>2.71</u> <u>2.87</u>	12/18/01	B.N.
	C) FUNCTION		12/19/01	REP
660	PACK		1-6-02	AA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790408DATE 11/14/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.46		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50		2.52	
PULL #3	2.40	2.54		2.47	
PULL #4	2.44	2.57		2.44	
PULL #5	2.44	2.52		2.40	
TOTAL	12.12	12.59		12.31	
AVG.	2.42	2.51		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.13		
PULL #2	3.08	3.12		
PULL #3	3.23	3.16		
PULL #4	3.23	3.05		
PULL #5	3.10	3.06		
TOTAL	15.81	15.52		
AVG.	3.16	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.03		4.05
PULL #2	4.15	4.07		4.22
PULL #3	4.01	4.05		4.28
PULL #4	4.04	4.04		4.25
PULL #5	4.05	4.04		4.28
TOTAL	20.40	20.23		21.08
AVG.	4.08	4.04		4.21

BARBER - M24 0116715

SERIAL NUMBER: E6790408. __0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 10:45

POINT#	X	Y
1:	-0.113	1.454
2:	-0.279	0.161
3:	-0.088	-0.490
4:	-0.204	-0.836
5:	-0.233	-1.104

X CENTROID: -0.183

Y CENTROID: -0.163

POA TO CENTROID: 0.245

HORZ SPREAD: 0.279

VERT SPREAD: 2.558

GROUP SPREAD: 2.561

MIN RADIUS: 0.338

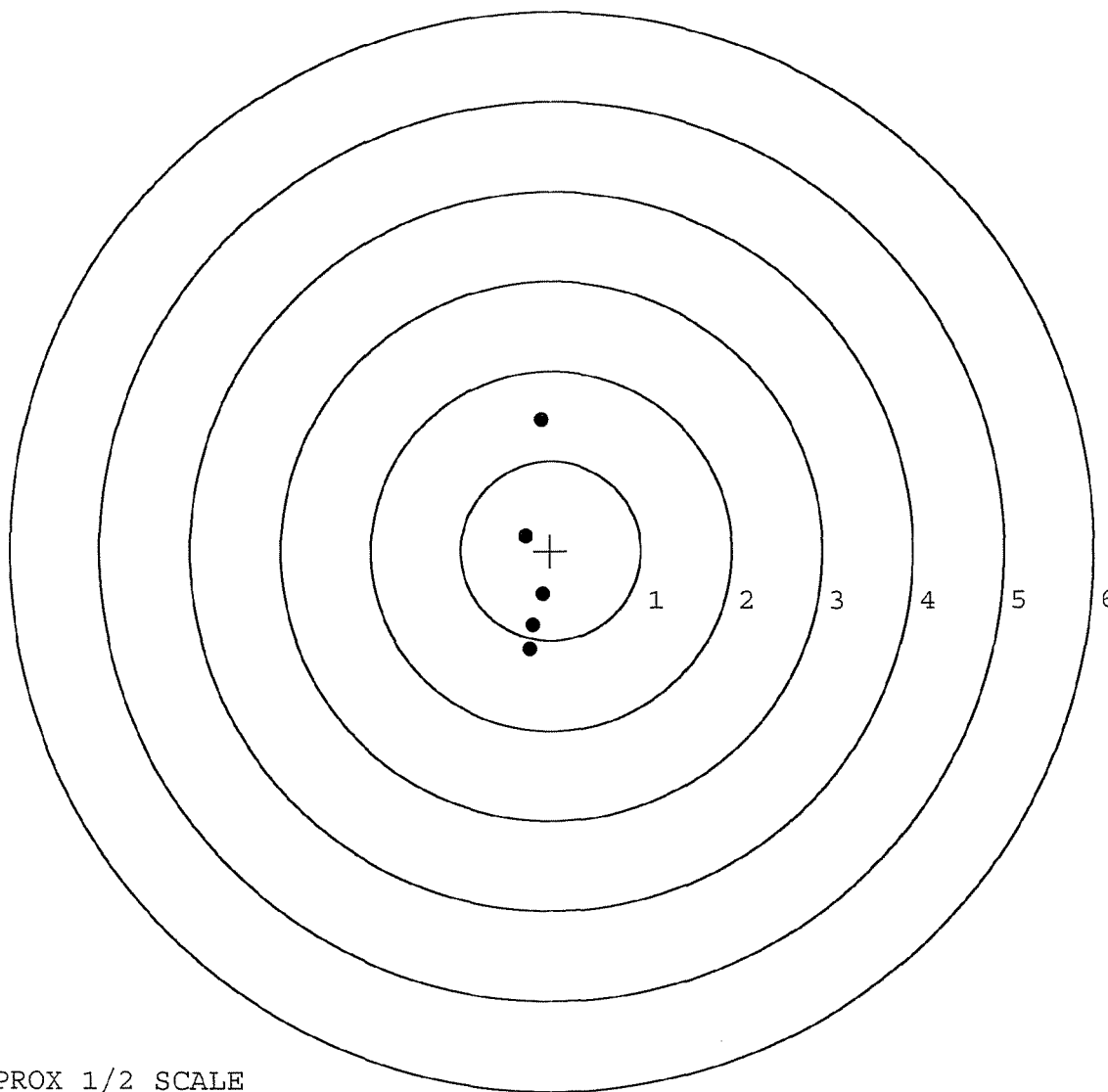
MAX RADIUS: 1.619

MEAN RADIUS: 0.783

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790408. 0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 10:45

POINT#	X	Y
1:	0.879	-0.819
2:	0.586	-0.154
3:	-0.127	-0.552
4:	-0.629	-1.073
5:	-0.494	0.861

X CENTROID: 0.043

Y CENTROID: -0.347

POA TO CENTROID: 0.350

HORZ SPREAD: 1.508

VERT SPREAD: 1.934

GROUP SPREAD: 2.170

MIN RADIUS: 0.266

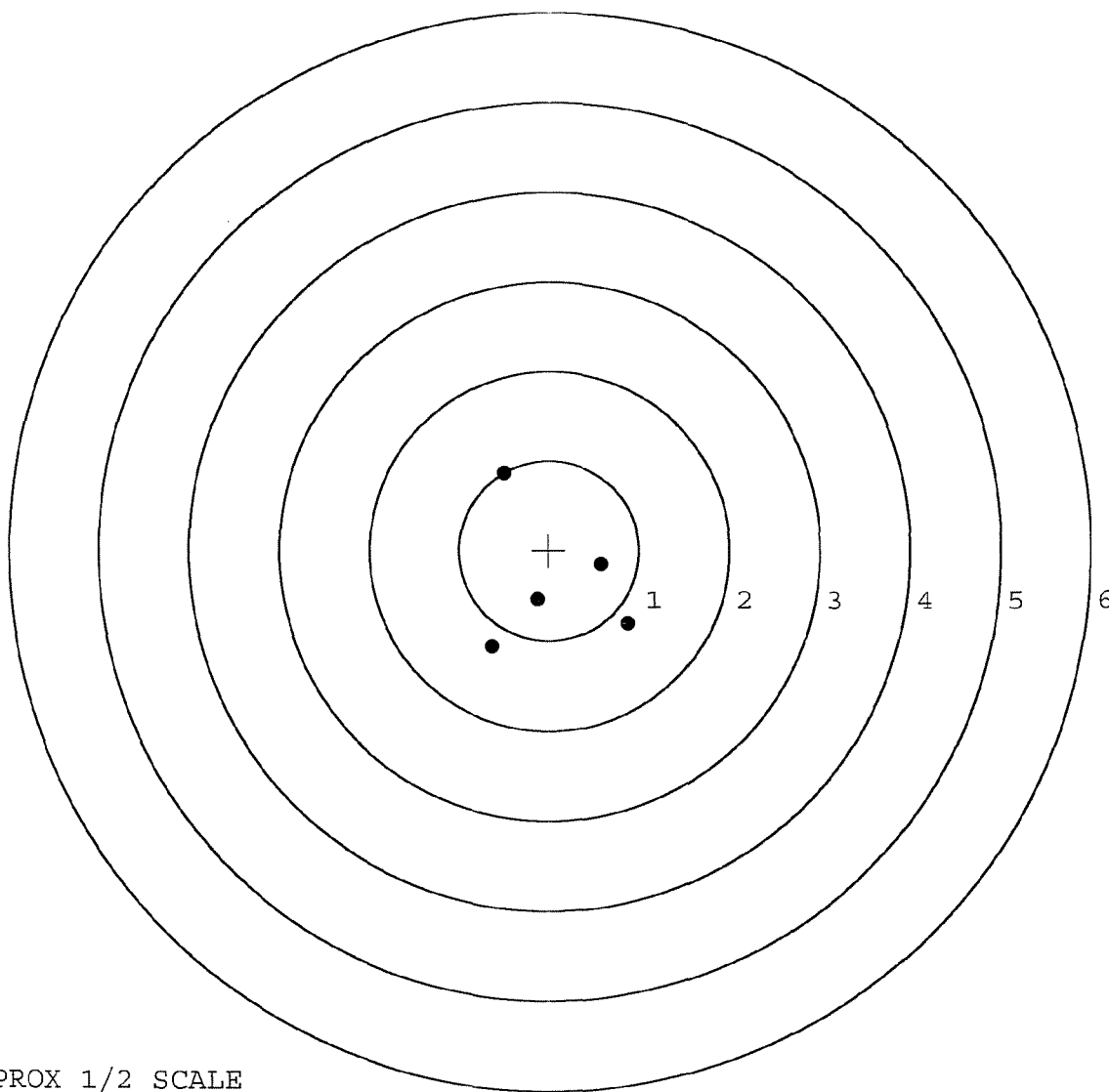
MAX RADIUS: 1.322

MEAN RADIUS: 0.823

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE