

E 6790412

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790412**
Order No. **25716**

46

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

31XV

5716 E6790412

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

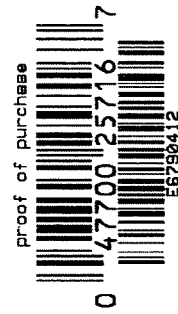


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

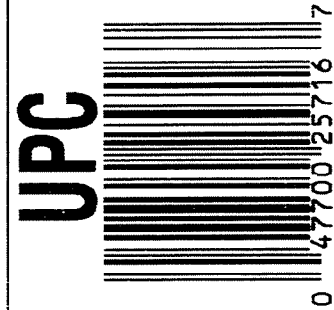
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790412



GUN SERIAL # 56790412

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	DL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DL
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/9/01	DL

CONTRACT # _____

GUN SERIAL # _____

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
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612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
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	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

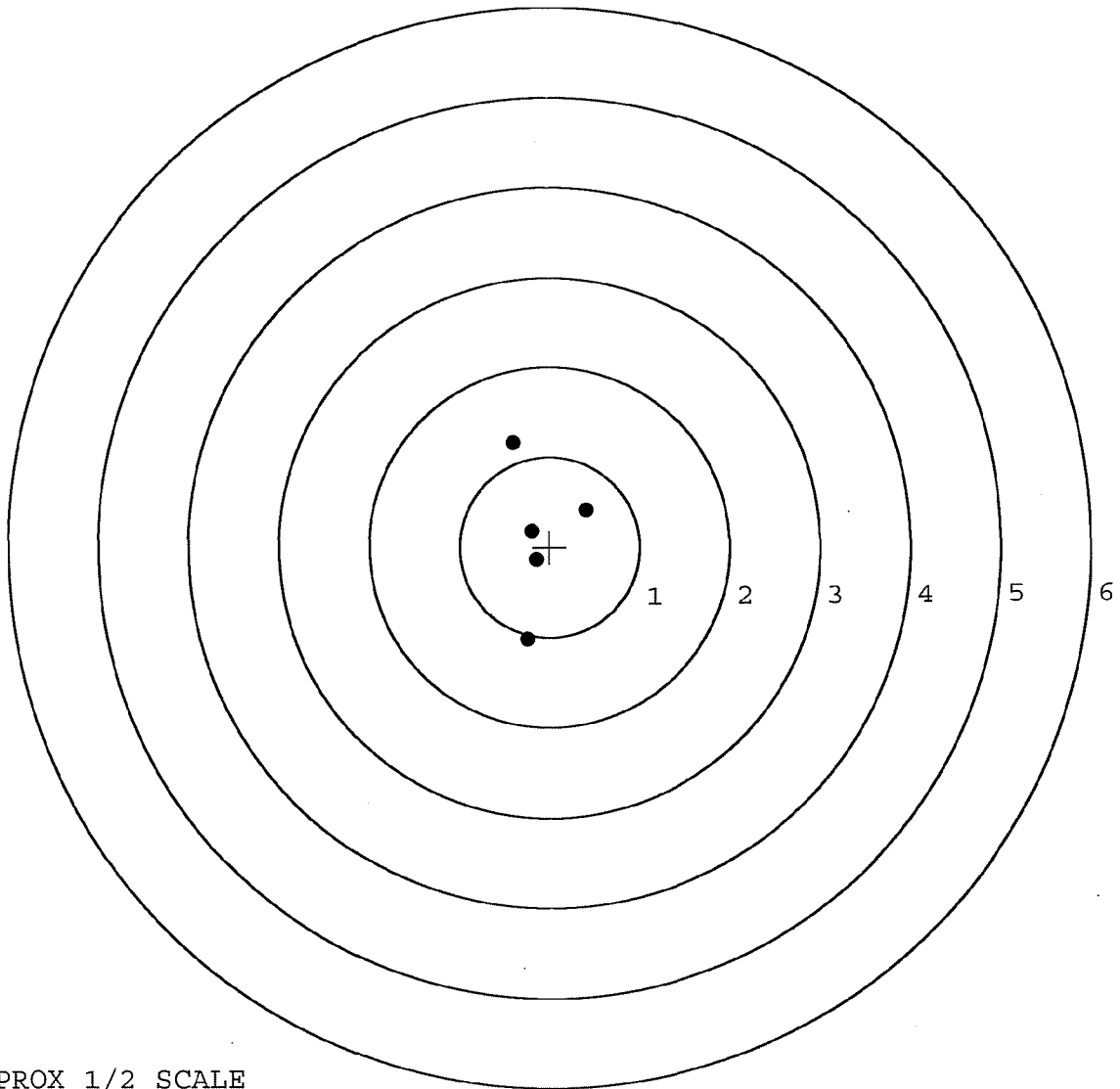
OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.75	6.0	6.0	12-17-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	3.75	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.0215	.023	12-17-01	EK
	J) ASSEMBLE STOCK					12/13	BWT
	K) ASSEMBLE SWIVEL STUDS					12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/19/01	REP
	M) IRON SIGHT ALIGNMENT					12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/19/01	REP
640	GALLERY TEST AND TARGET		PASS	FAIL		12-13-01	A
	A) MALFUNCTIONS		PASS	FAIL		12-13-01	A
	B) PIERCED PRIMERS		PASS	FAIL		12-13-01	A
645	INSPECT FOR LIVE AMMO					12-13-01	A
655	FINAL INSPECTION A) HEADSPACE					12/19/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.45	2.77	2.87 2.92 2.84	12/18/01	D.N.
	C) FUNCTION					12/19/01	REP
660	PACK					12/21/01	DA

BARBER - M24 0116755

SERIAL NUMBER: E6790412. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:21

POINT#	X	Y
1:	-0.247	-1.033
2:	-0.150	-0.146
3:	-0.190	0.175
4:	0.419	0.410
5:	-0.399	1.157

X CENTROID: -0.113
Y CENTROID: 0.113
POA TO CENTROID: 0.160
HORZ SPREAD: 0.818
VERT SPREAD: 2.190
GROUP SPREAD: 2.195
MIN RADIUS: 0.099
MAX RADIUS: 1.153
MEAN RADIUS: 0.641
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



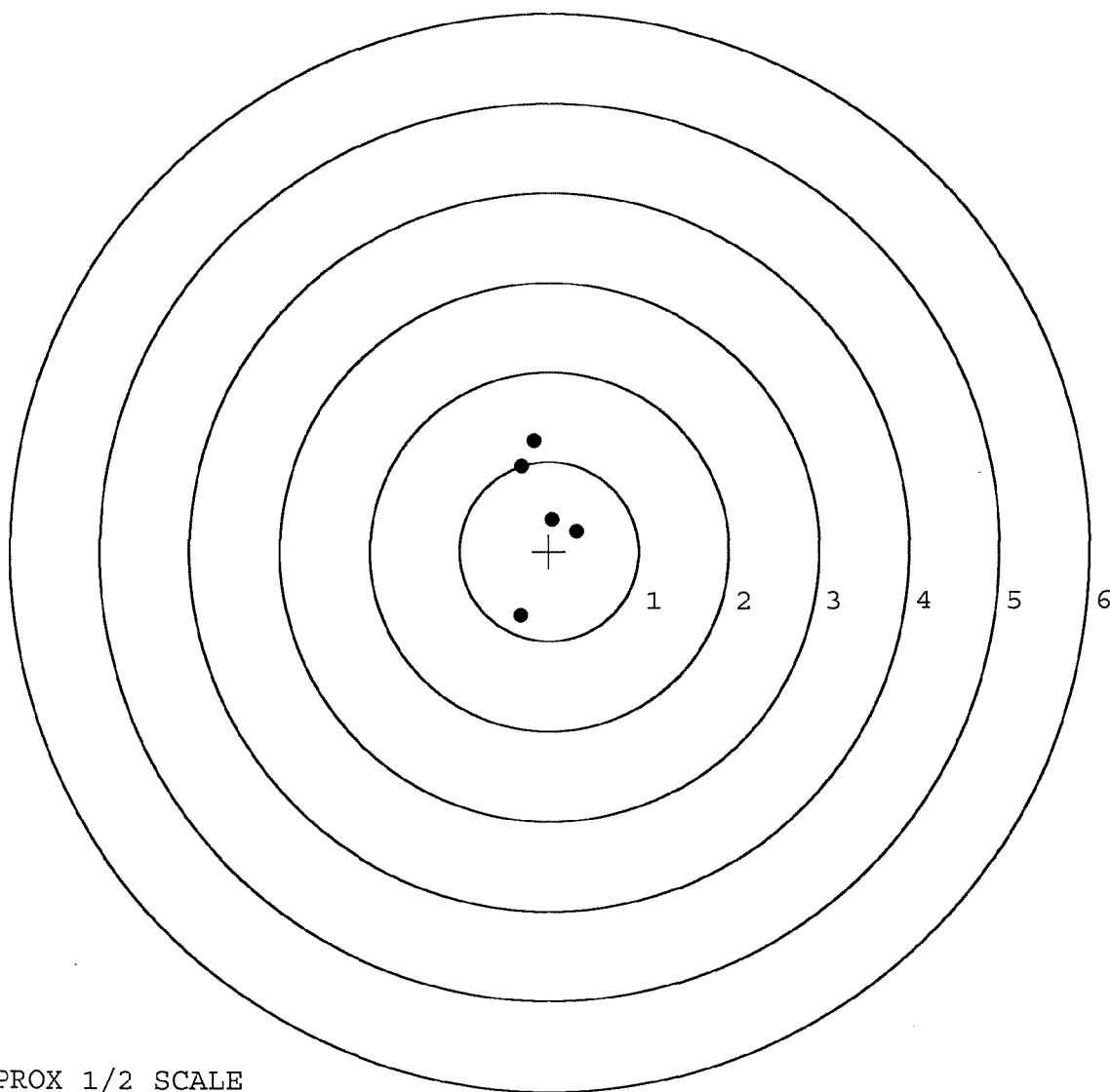
TARGET APPROX 1/2 SCALE

BARBER - M24 0116756

SERIAL NUMBER: E6790412. __0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 04:21

POINT#	X	Y
1:	-0.173	1.230
2:	-0.302	0.947
3:	0.033	0.360
4:	0.306	0.226
5:	-0.315	-0.726

X CENTROID: -0.090
 Y CENTROID: 0.407
 POA TO CENTROID: 0.417
 HORZ SPREAD: 0.621
 VERT SPREAD: 1.956
 GROUP SPREAD: 1.961
 MIN RADIUS: 0.132
 MAX RADIUS: 1.155
 MEAN RADIUS: 0.626
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0116757

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. E6790412

 DATE 11/02/01

 TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.30		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.37		2.20	
PULL #3	2.41	2.30		2.23	
PULL #4	2.31	2.27		2.25	
PULL #5	2.33	2.20		2.18	
TOTAL	12.13	11.44		11.08	
AVG.	2.42	2.28		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.23		
PULL #2	3.27	3.38		
PULL #3	3.29	3.36		
PULL #4	3.16	3.18		
PULL #5	3.18	3.21		
TOTAL	16.33	16.36		
AVG.	3.26	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.09		4.21
PULL #2	4.15	4.11		4.36
PULL #3	4.00	4.13		4.06
PULL #4	4.07	4.01		4.33
PULL #5	4.02	4.01		4.36
TOTAL	20.36	20.35		21.32
AVG.	4.07	4.07		4.26