

E6790417

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790417**

ORDER NO. **25716**

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MODEL 700™ M24

UPC



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UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

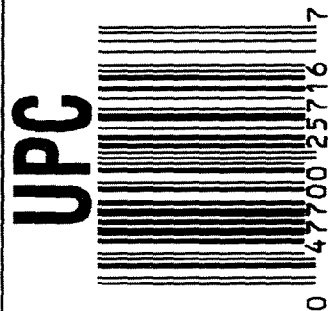


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790417



CONTRACT #

GUN SERIAL # F 679 0417

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RTH
600	PROOF		11/12/01	RTH
607	CHECK HEADSPACE		11/12/01	RTH
610	DIS-ASSEMBLE GUN		11/12/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/29/01	AL
615	ROLLMARK CALIBER		11/30	LB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/16/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.75</u> <u>5.0</u>	12/15/01	DM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.5</u>	12/15/01	DM
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	12/15/01	DM
	J) ASSEMBLE STOCK		12-13-01	AL
	K) ASSEMBLE SWIVEL STUDS		12/15/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/15/01	REP
	M) IRON SIGHT ALIGNMENT		12/15/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/15/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/13/01	A
	A) MALFUNCTIONS	PASS FAIL	12/13/01	A
	B) PIERCED PRIMERS	PASS FAIL	12/13/01	A
645	INSPECT FOR LIVE AMMO		12/13/01	A
655	FINAL INSPECTION A) HEADSPACE		12/15/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.81</u> <u>2.75</u> <u>2.83</u> <u>2.62</u>	12/15/01	DM
	C) FUNCTION		12/15/01	REP
660	PACK		12/14/01	DM

BARBER - M24 0116803

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E679047

 DATE 10/30/01

 TESTER D.M. / BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.35 2.02		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.28 2.12		2.20	
PULL #3	2.36	2.10		2.54	
PULL #4	2.38	2.04		2.42	
PULL #5	2.46	2.07		2.36	
TOTAL	11.96	10.35		11.95	
AVG.	2.39	2.07		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	2.79		
PULL #2	3.06	2.96		
PULL #3	3.00	2.60		
PULL #4	3.10	3.00		
PULL #5	3.08	3.02		
TOTAL	15.31	14.37		
AVG.	3.06	2.87		

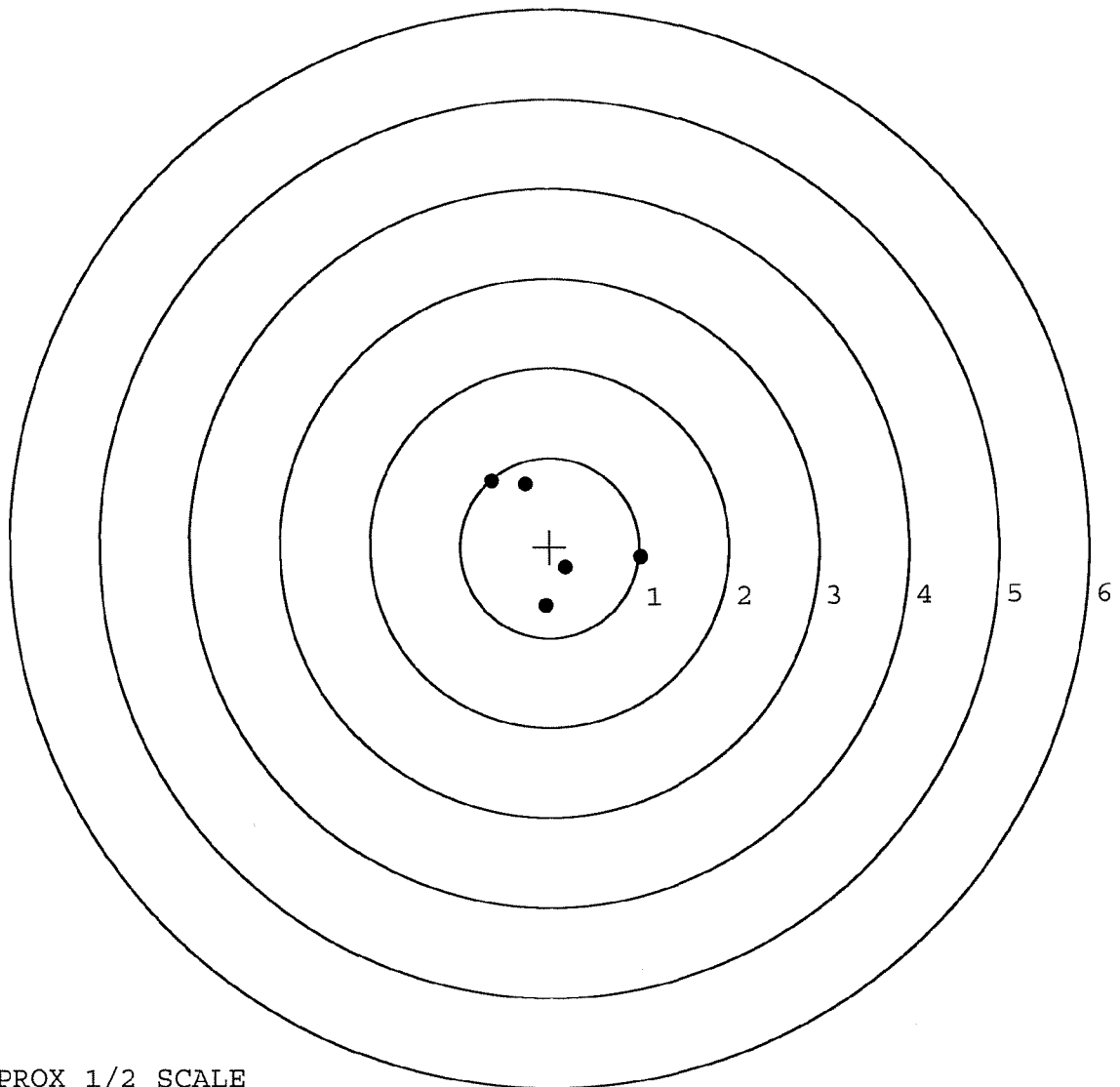
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.31		4.15
PULL #2	4.14	4.33		4.21
PULL #3	4.32	4.36		4.11
PULL #4	4.30	4.32		4.26
PULL #5	4.33	4.40		4.15
TOTAL	21.34	21.72		20.88
AVG.	4.26	4.34		4.17

BARBER - M24 0116804

SERIAL NUMBER: E6790417. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 03:55

POINT#	X	Y
1:	-0.266	0.706
2:	-0.643	0.742
3:	0.179	-0.227
4:	-0.041	-0.651
5:	1.015	-0.114

X CENTROID: 0.049
 Y CENTROID: 0.091
 POA TO CENTROID: 0.103
 HORZ SPREAD: 1.658
 VERT SPREAD: 1.393
 GROUP SPREAD: 1.866
 MIN RADIUS: 0.344
 MAX RADIUS: 0.988
 MEAN RADIUS: 0.744
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



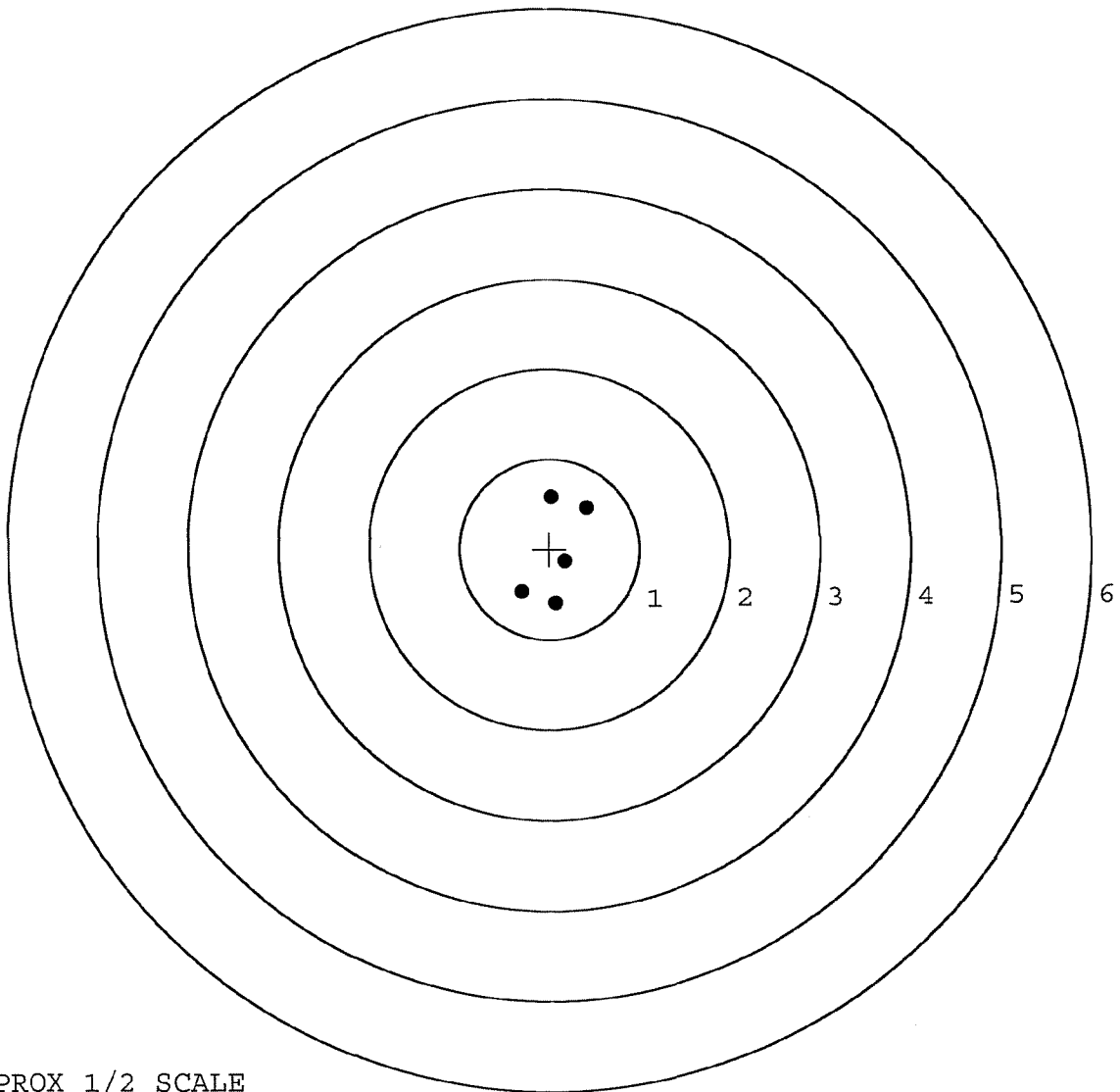
TARGET APPROX 1/2 SCALE

BARBER - M24 0116805

SERIAL NUMBER: E6790417. __0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 03:55

POINT#	X	Y
1:	0.028	0.579
2:	0.423	0.454
3:	0.167	-0.137
4:	0.070	-0.601
5:	-0.307	-0.477

X CENTROID: 0.076
 Y CENTROID: -0.036
 POA TO CENTROID: 0.084
 HORZ SPREAD: 0.730
 VERT SPREAD: 1.180
 GROUP SPREAD: 1.181
 MIN RADIUS: 0.136
 MAX RADIUS: 0.617
 MEAN RADIUS: 0.500
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE