

E6790422

1\*

**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790422**

ORDER NO. **25716**

**46**

**22BW**

**5716 E6790422**

**ORDER 25716**  
MODEL 700™ M24  
**UPC**



**ORDER 25716**  
MODEL 700™ M24  
**UPC**



SERIAL NO.

**E6790422**

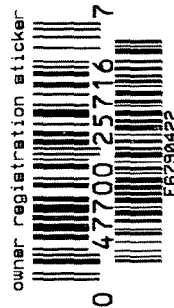


**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

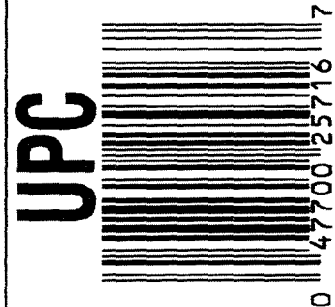


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790422**



CONTRACT #

GUN SERIAL # E679 0422

| OP #      | OPERATION NAME                                                 | READINGS                           | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|------------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                    | 11/12/01 | RH      |
| 600       | PROOF                                                          |                                    | 11/12/01 | RH      |
| 607       | CHECK HEADSPACE                                                | MAGNA - FLUX                       | 11/12/01 | RH      |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                          | 11/12/01 | RH      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 15 2001<br>OPERATOR <u>DRS</u> |          |         |
| 615       | ROLLMARK CALIBER                                               |                                    | 11/16-01 | Wm      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                    | 11/26    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                    | 11-28    | TA      |
|           | (BOLT)                                                         |                                    | 11-28    | TA      |
| 625       | FINAL ASSEMBLY                                                 |                                    |          |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                    | 12-17    | Doug    |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                    | 12-17    | Doug    |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                    | 12-17    | Doug    |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                    | 12-17    | Doug    |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                | 1-16-02  | DA      |

| OP #  | OPERATION NAME                                                        | 6842                                      | READINGS    |             |             | DATE           | INITIAL     |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|----------------|-------------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>5.00</u> | <u>4.75</u> | <u>5.00</u> | <u>1/3/02</u>  | <u>D.M.</u> |
| CONT. |                                                                       |                                           |             |             |             |                |             |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2.50</u> | <u>2.00</u> | <u>2.00</u> | <u>1/3/02</u>  | <u>D.M.</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |                |             |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> | <u>.024</u> | <u>.024</u> | <u>1/3/02</u>  | <u>D.M.</u> |
|       | J) ASSEMBLE STOCK                                                     |                                           |             |             |             |                |             |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS        | FAIL        |             | <u>12-2001</u> | <u>✓</u>    |
|       | A) MALFUNCTIONS                                                       |                                           | PASS        | FAIL        |             | <u>12-2001</u> | <u>✓</u>    |
|       | B) PIERCED PRIMERS                                                    |                                           | PASS        | FAIL        |             | <u>12-2001</u> | <u>✓</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | <u>12-2001</u> | <u>✓</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.60</u> | <u>2.88</u> | <u>2.74</u> | <u>1/3/02</u>  | <u>D.M.</u> |
|       | C) FUNCTION                                                           |                                           |             |             |             | <u>1/15/02</u> | <u>PW</u>   |
| 660   | PACK                                                                  |                                           |             |             |             | <u>1/14/02</u> | <u>DA</u>   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790422DATE 12/19/01TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.44             | 2.24                     | 2.17                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.45             | 2.24                     | 2.26                           |                                                                        |
| PULL #3 | 2.45             | 2.31                     | 2.22                           |                                                                        |
| PULL #4 | 2.47             | 2.35                     | 2.24                           |                                                                        |
| PULL #5 | 2.44             | 2.45                     | 2.28                           |                                                                        |
| TOTAL   | 12.25            | 11.59                    | 11.17                          |                                                                        |
| AVG.    | 2.45             | 2.32                     | 2.23                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.13             | 3.20                     |          |
| PULL #2 | 3.14             | 3.23                     |          |
| PULL #3 | 3.01             | 3.12                     |          |
| PULL #4 | 3.10             | 3.02                     |          |
| PULL #5 | 3.12             | 3.15                     |          |
| TOTAL   | 15.50            | 15.72                    |          |
| AVG.    | 3.10             | 3.14                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.20             | 4.27                     |                                | 4.13                                 |
| PULL #2 | 4.12             | 4.30                     |                                | 4.41                                 |
| PULL #3 | 4.15             | 4.30                     |                                | 4.34                                 |
| PULL #4 | 4.15             | 4.29                     |                                | 4.26                                 |
| PULL #5 | 4.05             | 4.36                     |                                | 4.29                                 |
| TOTAL   | 20.67            | 21.52                    |                                | 21.43                                |
| AVG.    | 4.13             | 4.30                     |                                | <del>20</del> 4.29                   |

**BARBER - M24 0116844**

SERIAL NUMBER: E6790422. 0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 04:09

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.129  | -1.007 |
| 2:     | -0.444 | -0.322 |
| 3:     | 0.633  | -0.374 |
| 4:     | 0.346  | 0.434  |
| 5:     | -0.562 | 1.247  |

X CENTROID: 0.020

Y CENTROID: -0.004

POA TO CENTROID: 0.021

HORZ SPREAD: 1.195

VERT SPREAD: 2.254

GROUP SPREAD: 2.358

MIN RADIUS: 0.546

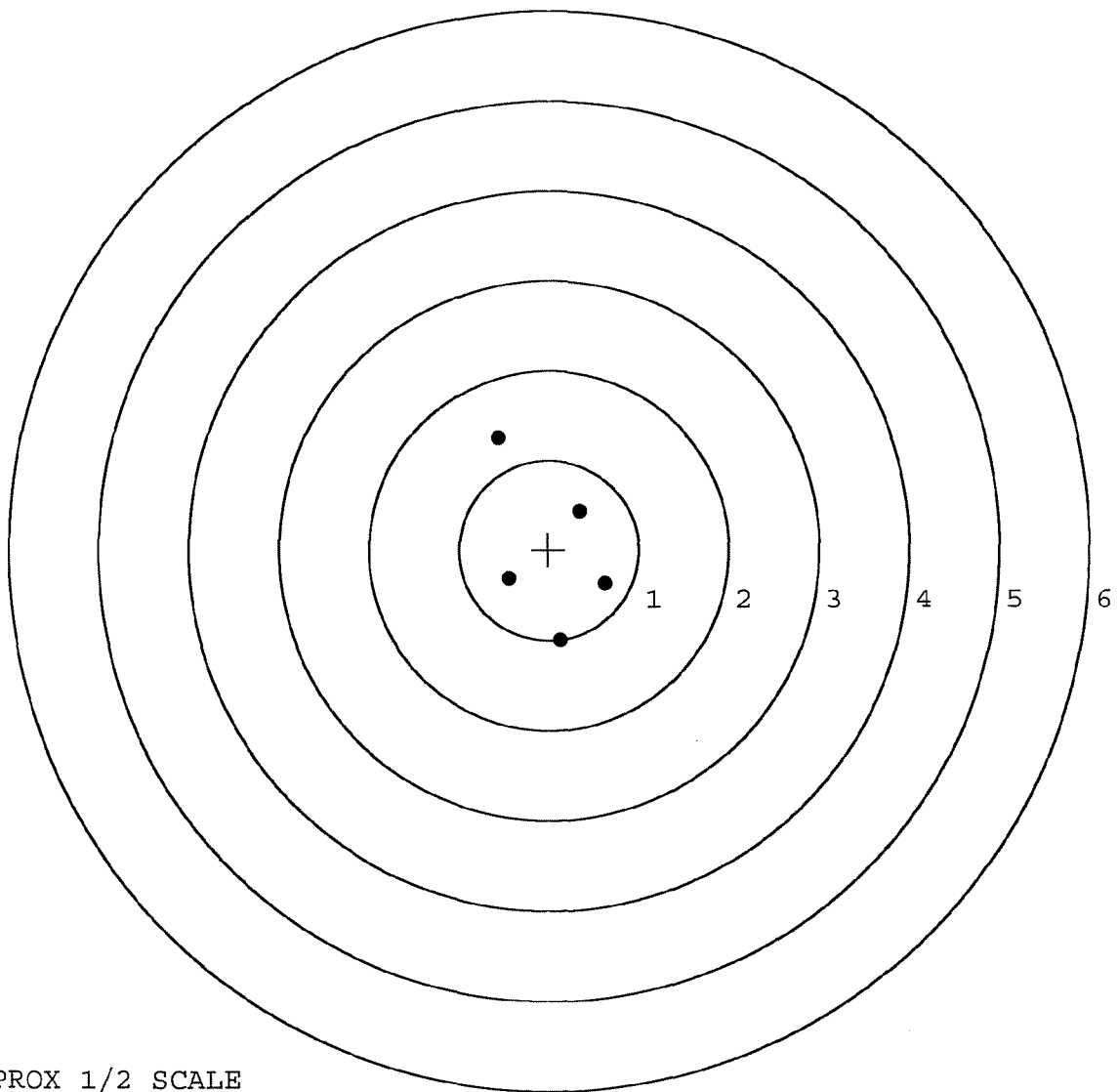
MAX RADIUS: 1.380

MEAN RADIUS: 0.843

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



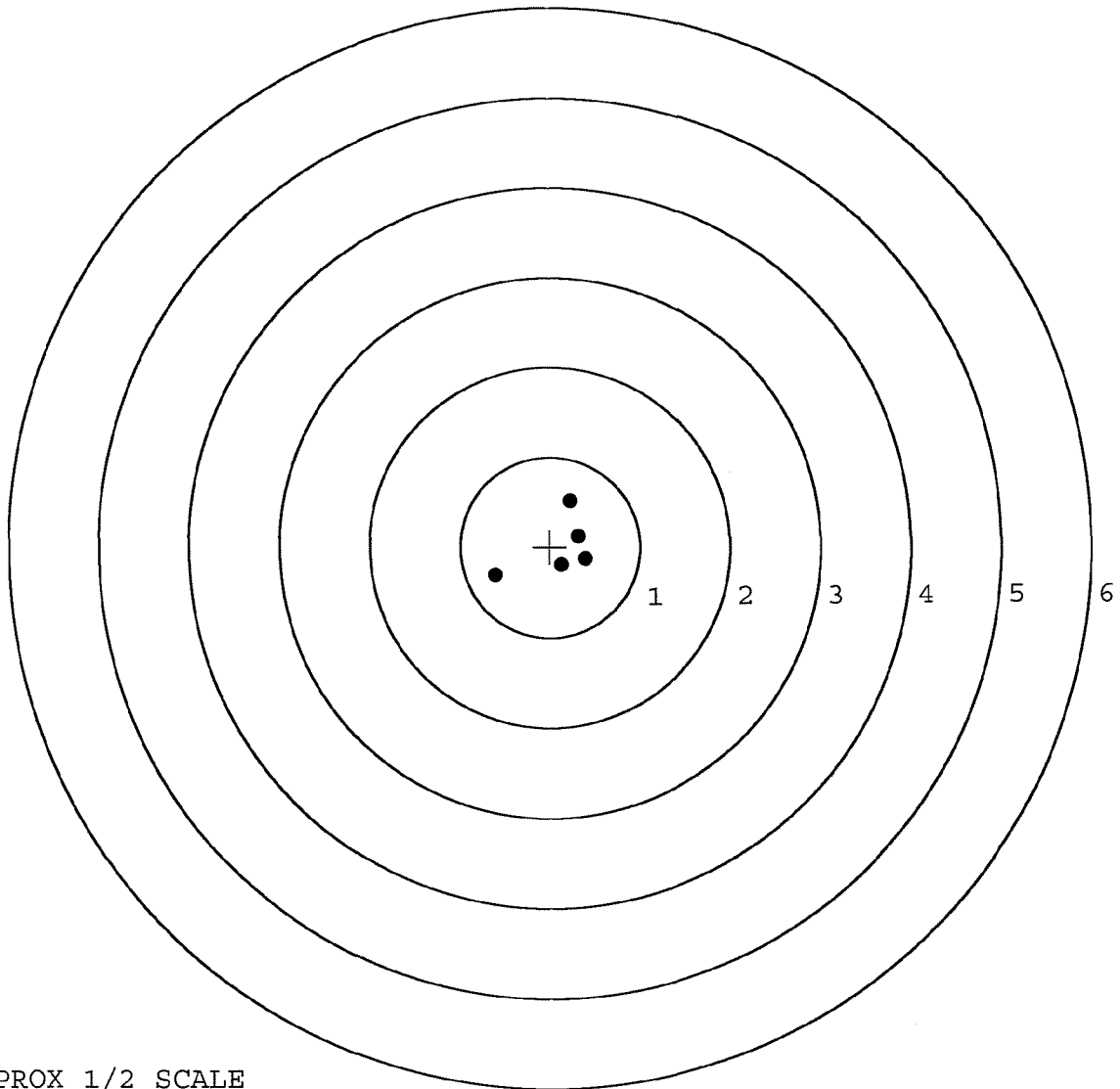
TARGET APPROX 1/2 SCALE

**BARBER - M24 0116845**

SERIAL NUMBER: E6790422. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/20/2001  
FILE TIME: 04:09

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.608 | -0.316 |
| 2:     | 0.237  | 0.509  |
| 3:     | 0.326  | 0.114  |
| 4:     | 0.397  | -0.139 |
| 5:     | 0.132  | -0.205 |

X CENTROID: 0.097  
Y CENTROID: -0.007  
POA TO CENTROID: 0.097  
HORZ SPREAD: 1.005  
VERT SPREAD: 0.825  
GROUP SPREAD: 1.181  
MIN RADIUS: 0.201  
MAX RADIUS: 0.769  
MEAN RADIUS: 0.418  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE