

E 679 0425

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. J
E6790425

Order No. 25716

30BW

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5716 E6790425

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.

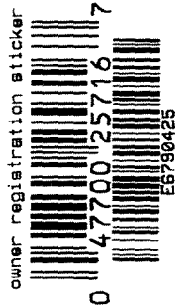


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

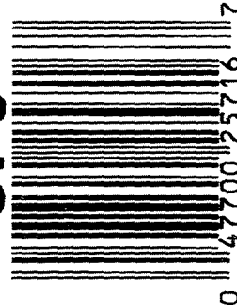
46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790425

UPC



CONTRACT #

GUN SERIAL # E6790425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RF
600	PROOF		11-30-01	RF
607	CHECK HEADSPACE		11-30-01	RF
610	DIS-ASSEMBLE GUN		11-30-01	RF
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001	AK
615	ROLLMARK CALIBER		12/05/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY		1/14/02	D.η.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.η.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.η.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.η.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-22-02	DA

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.50	5.50	5.00	1/21/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.25	3.00	3.25	1/21/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	1/21/02	D.M.
	J) ASSEMBLE STOCK					1/17/02	RW
	K) ASSEMBLE SWIVEL STUDS					1/2/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/17/02	RW
	M) IRON SIGHT ALIGNMENT					1/17/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/17/02	RW
640	GALLERY TEST AND TARGET		PASS FAIL			1-18-02	A
	A) MALFUNCTIONS		PASS FAIL			1-18-02	A
	B) PIERCED PRIMERS		PASS FAIL			1-18-02	A
645	INSPECT FOR LIVE AMMO					1-18-02	Ac
655	FINAL INSPECTION A) HEADSPACE					1/21/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.79	2.70	2.65 2.59 2.68	1/21/02	D.M.
	C) FUNCTION					1/21/02	RW
660	PACK					1-22-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6791425DATE 1/17/02TESTER D. H.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.33	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.18	2.23	2.72	
PULL #3	2.25	2.12	2.44	
PULL #4	2.11	2.26	2.54	
PULL #5	2.23	2.21	2.50	
TOTAL	11.08	11.15	12.70	
AVG.	2.22	2.23	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.33	
PULL #2	3.17	3.21	
PULL #3	3.07	3.24	
PULL #4	3.22	3.34	
PULL #5	3.14	3.28	
TOTAL	15.78	16.40	
AVG.	3.16	3.28	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.83		4.63
PULL #2	4.34	4.70		4.25
PULL #3	4.37	4.57		4.41
PULL #4	4.15	4.49		4.31
PULL #5	4.41	4.81		4.47
TOTAL	21.27	23.40		22.07
AVG.	4.25	4.68		4.41

BARBER - M24 0116868

SERIAL NUMBER: E6790425. __ 0

TARGET NUMBER: 1

FILE DATE: 01/19/2002

FILE TIME: 03:02

POINT#	X	Y
1:	1.316	-0.734
2:	0.657	-0.181
3:	0.848	0.126
4:	-0.684	-0.097
5:	-0.956	0.768

X CENTROID: 0.236

Y CENTROID: -0.024

POA TO CENTROID: 0.237

HORZ SPREAD: 2.272

VERT SPREAD: 1.502

GROUP SPREAD: 2.724

MIN RADIUS: 0.449

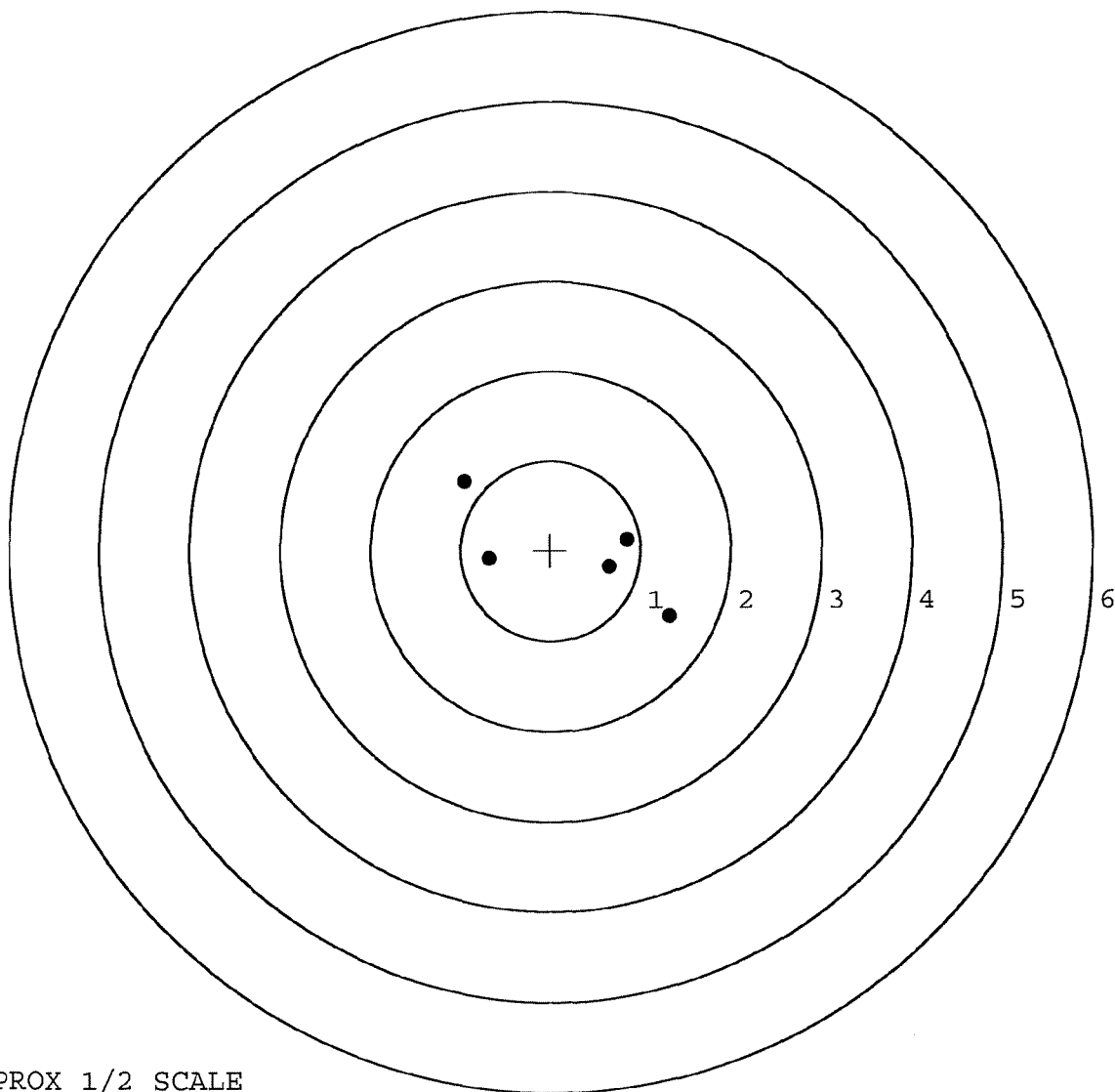
MAX RADIUS: 1.431

MEAN RADIUS: 0.945

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



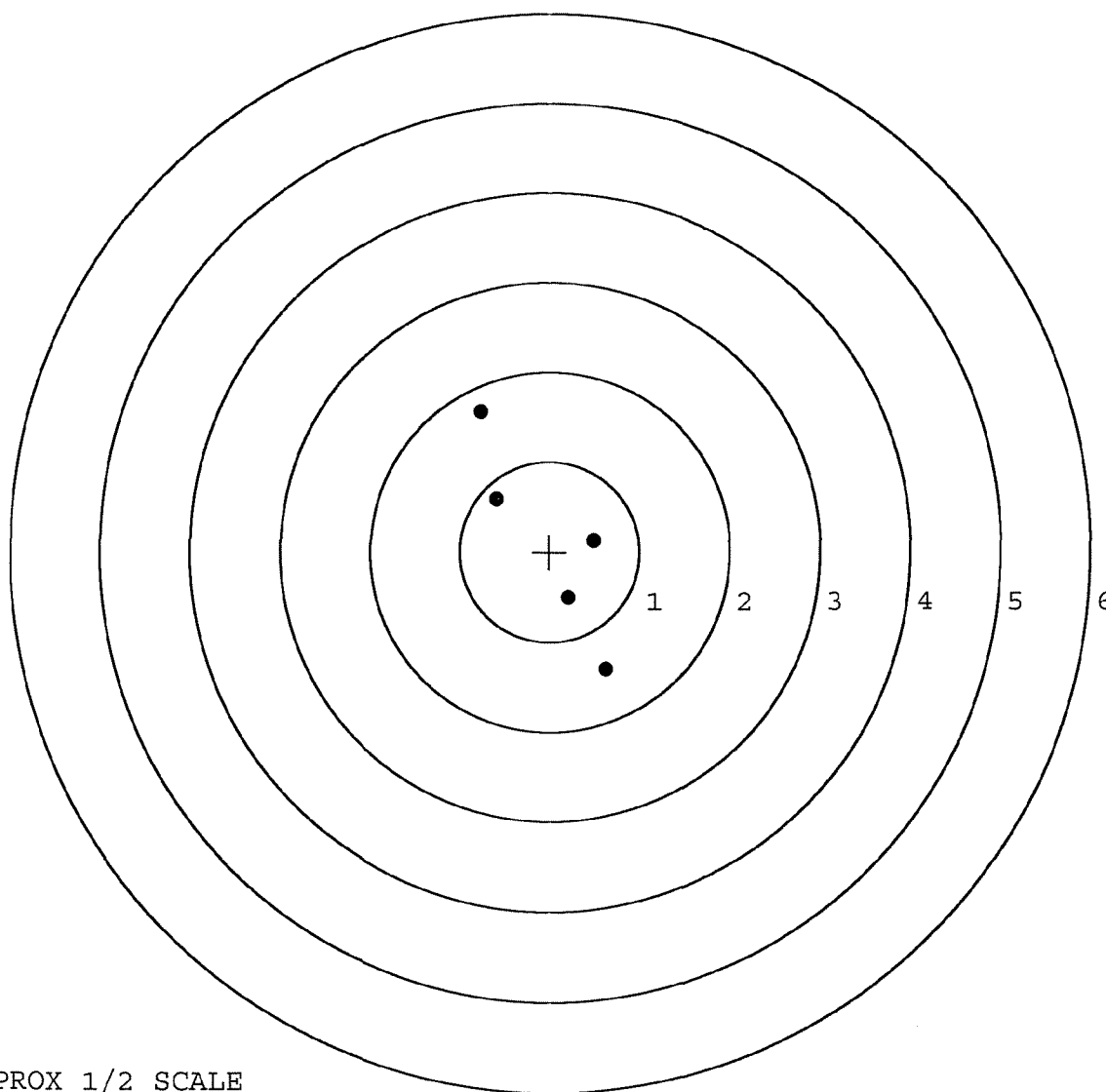
TARGET APPROX 1/2 SCALE

BARBER - M24 0116869

SERIAL NUMBER: E6790425. __0
 TARGET NUMBER: 2
 FILE DATE: 01/19/2002
 FILE TIME: 03:02

POINT#	X	Y
1:	0.633	-1.308
2:	0.211	-0.507
3:	0.500	0.122
4:	-0.595	0.586
5:	-0.772	1.558

X CENTROID: -0.005
 Y CENTROID: 0.090
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.405
 VERT SPREAD: 2.866
 GROUP SPREAD: 3.192
 MIN RADIUS: 0.506
 MAX RADIUS: 1.656
 MEAN RADIUS: 1.021
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE