

72486673

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6790426	J
ORDER NO. 25716	46
17BW	



5716 E6790426

ORDER 25716
MODEL 700th M24
UPC



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MODEL 700th M24
UPC

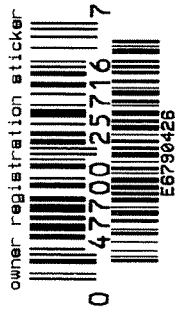


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

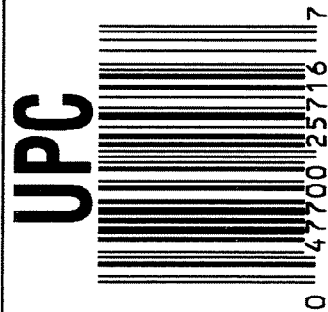


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6790426



GUN SERIAL # E679 0426

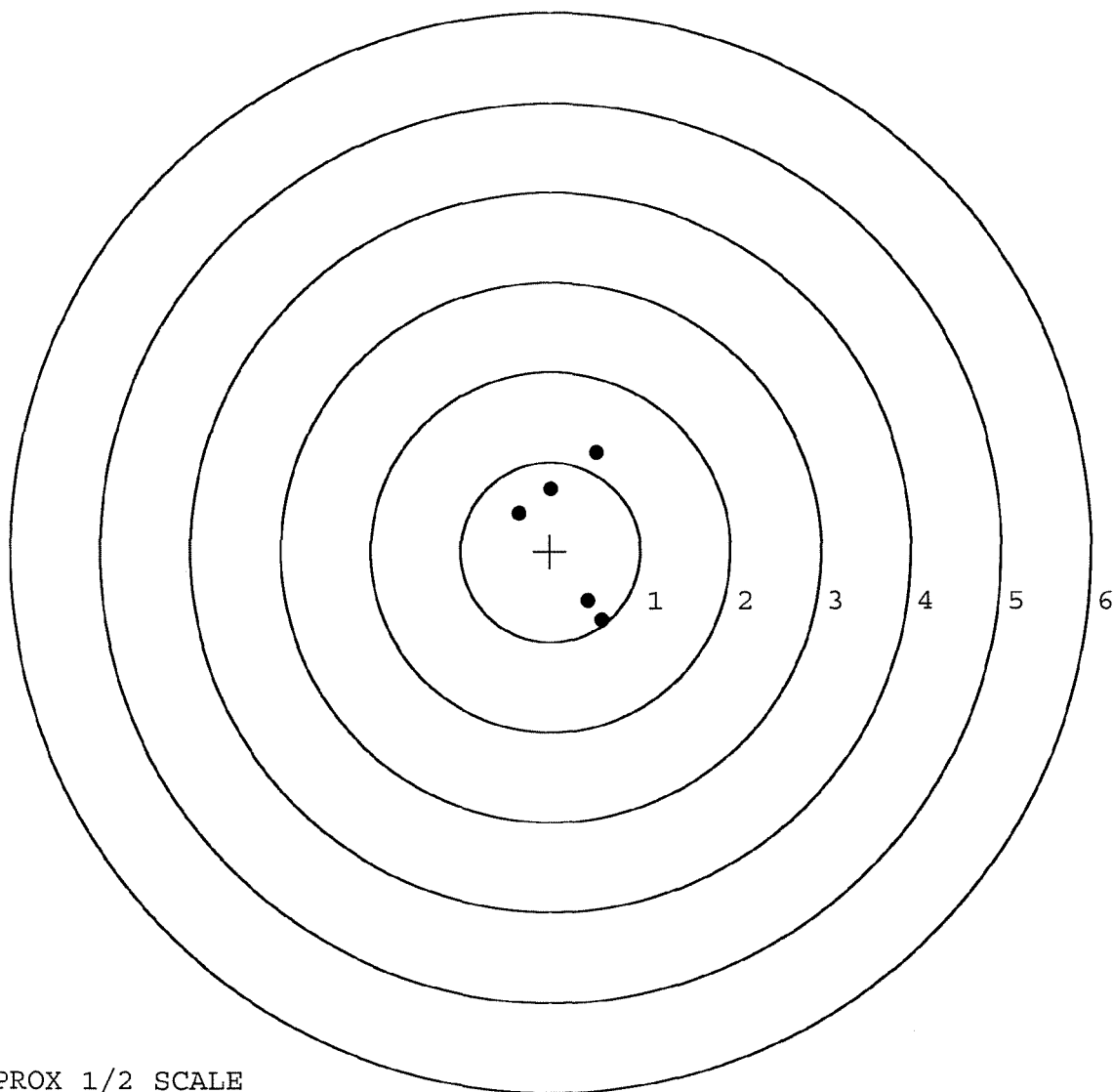
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	ELH
600	PROOF		11/12/01	ELH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	ELH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	ELH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT OPERATOR	NOV 15 2001 DRD		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doug
	D) OIL FIRING PIN ASSEMBLY		12-17	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	

BARBER - M24 0116874

SERIAL NUMBER: E6790426. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 11:06

POINT#	X	Y
1:	0.578	-0.763
2:	0.425	-0.550
3:	-0.353	0.422
4:	0.010	0.695
5:	0.519	1.107

X CENTROID: 0.236
 Y CENTROID: 0.182
 POA TO CENTROID: 0.298
 HORZ SPREAD: 0.931
 VERT SPREAD: 1.870
 GROUP SPREAD: 1.871
 MIN RADIUS: 0.560
 MAX RADIUS: 1.005
 MEAN RADIUS: 0.785
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



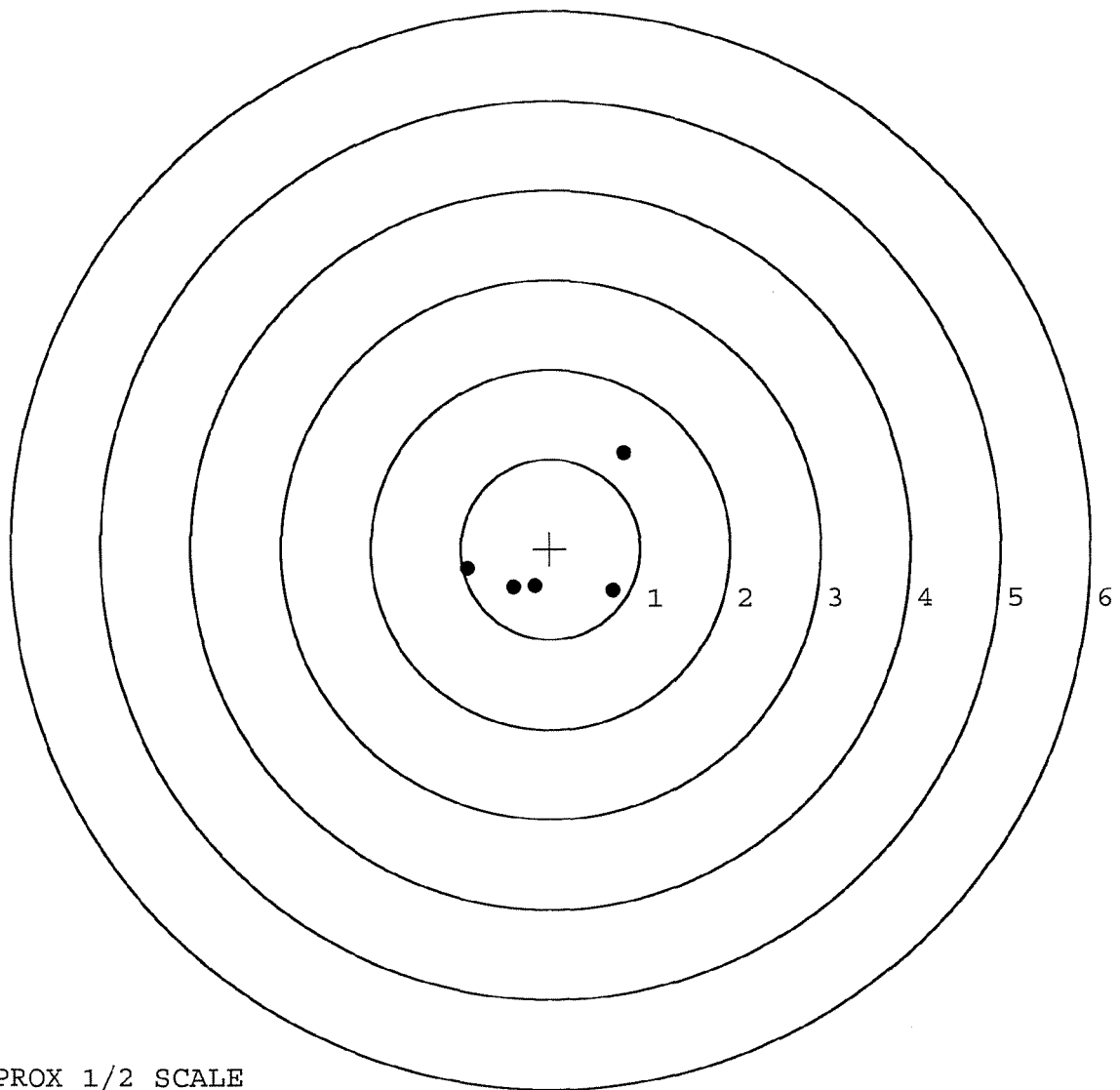
TARGET APPROX 1/2 SCALE

BARBER - M24 0116875

SERIAL NUMBER: E6790426. __0
 TARGET NUMBER: 2
 FILE DATE: 12/18/2001
 FILE TIME: 11:06

POINT#	X	Y
1:	0.706	-0.461
2:	-0.168	-0.417
3:	-0.410	-0.428
4:	-0.925	-0.221
5:	0.821	1.069

X CENTROID: 0.005
 Y CENTROID: -0.092
 POA TO CENTROID: 0.092
 HORZ SPREAD: 1.746
 VERT SPREAD: 1.530
 GROUP SPREAD: 2.171
 MIN RADIUS: 0.368
 MAX RADIUS: 1.419
 MEAN RADIUS: 0.811
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 1/2/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.38		2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.62		2.34	
PULL #3	2.78	2.58		2.29	
PULL #4	2.75	2.56		2.30	
PULL #5	2.59	2.53		2.39	
TOTAL	13.27	12.67		11.60	
AVG.	2.65	2.53		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.06		
PULL #2	3.05	3.01		
PULL #3	3.09	2.97		
PULL #4	3.05	3.11		
PULL #5	3.02	2.84		
TOTAL	15.34	14.99		
AVG.	3.07	3.00		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.02		4.12
PULL #2	4.07	3.89		4.05
PULL #3	4.02	3.99		4.06
PULL #4	4.00	3.98		4.05
PULL #5	4.00	4.12		4.10
TOTAL	20.09	20.00		20.38
AVG.	4.02	4.00		4.08