

EC790227

UPC
MODEL 700TM M24
ORDER
25716

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790227	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25716	
 5716 E6790227		31XV	

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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SERIAL NO.

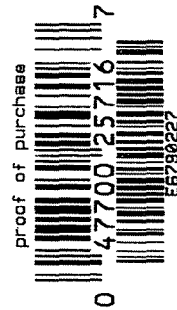


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

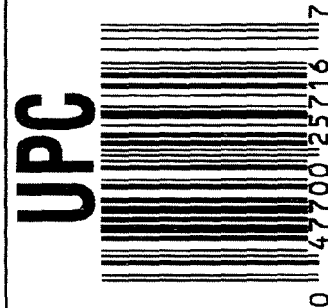


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790227



CONTRACT #

GUN SERIAL # E6790227

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/6/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 10 2001 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		11/12	<u>12</u>
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12-09-01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>5.0</u> <u>4.5</u>	12/19/01	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12/19/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.024</u> <u>.024</u>	12/19/01	DA
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL 12-12-01		RW
	A) MALFUNCTIONS	PASS (FAIL)		
	B) PIERCED PRIMERS	PASS FAIL 12-12-01		RW
645	INSPECT FOR LIVE AMMO		12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.84</u> <u>2.91</u> <u>2.73</u> <u>2.77</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	REP

BARBER - M24 0117064

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. EL790227

 DATE 10/31/01

 TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.26		2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.33		2.68	
PULL #3	2.50	2.31		2.69	
PULL #4	2.48	2.24		2.55	
PULL #5	2.54	2.24		2.49	
TOTAL	1290	2.19 138		1296	
AVG.	2.58	2.27		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.31		
PULL #2	3.03	3.29		
PULL #3	2.97	3.15		
PULL #4	2.98	3.05		
PULL #5	3.16	3.01		
TOTAL	1518	1581		
AVG.	3.03	3.16		

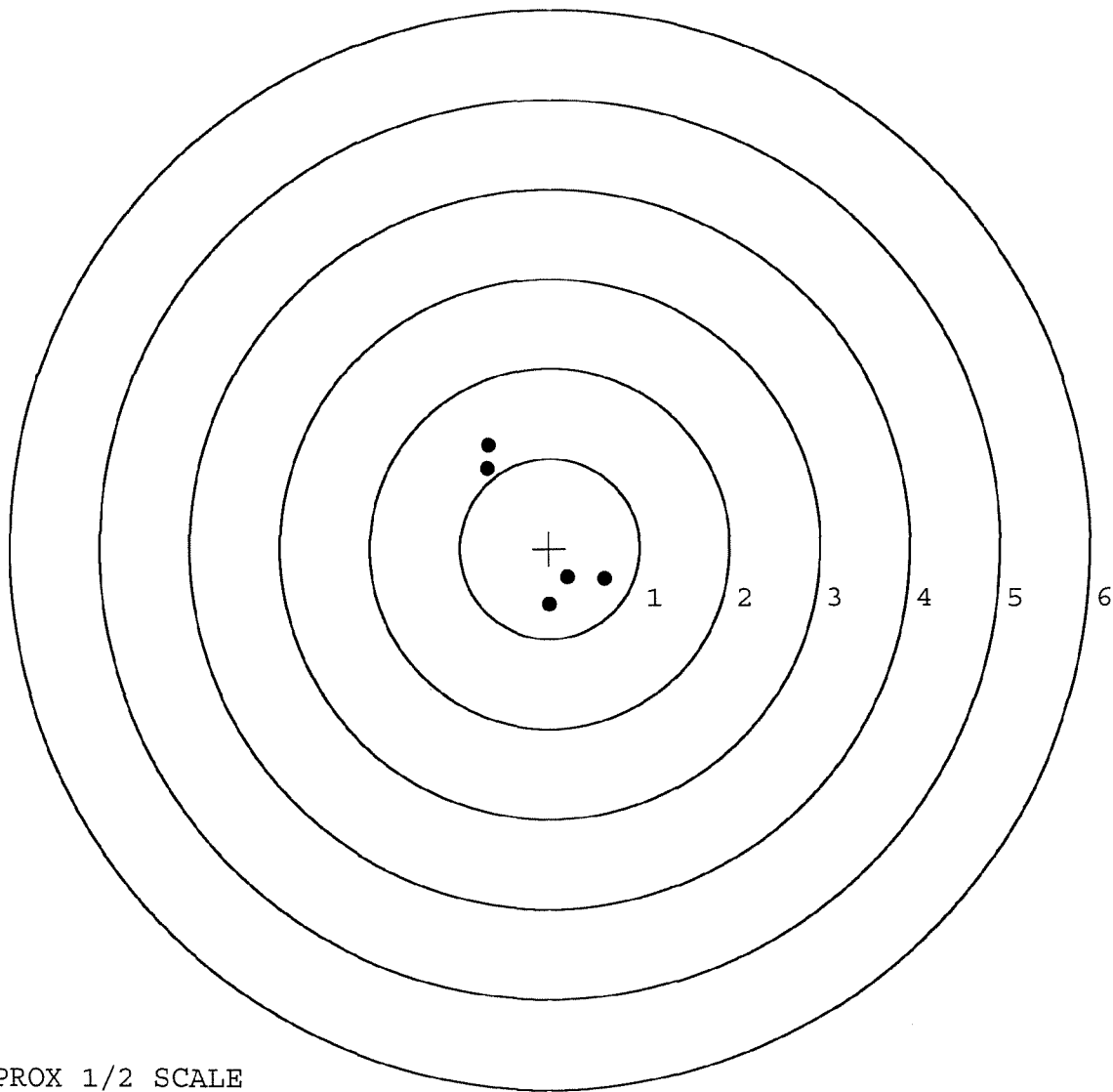
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.43		4.10
PULL #2	4.08	4.39		4.11
PULL #3	4.09	4.21		4.40
PULL #4	4.06	4.41		4.03
PULL #5	4.01	4.25		4.13
TOTAL	2055	2169		2077
AVG.	4.11	4.33		4.15

BARBER - M24 0117065

SERIAL NUMBER: E6790227. __0
TARGET NUMBER: 1
FILE DATE: 12/12/2001
FILE TIME: 11:26

POINT#	X	Y
1:	0.617	-0.342
2:	0.202	-0.322
3:	0.004	-0.625
4:	-0.698	0.884
5:	-0.681	1.141

X CENTROID: -0.111
Y CENTROID: 0.147
POA TO CENTROID: 0.184
HORZ SPREAD: 1.315
VERT SPREAD: 1.766
GROUP SPREAD: 1.971
MIN RADIUS: 0.564
MAX RADIUS: 1.146
MEAN RADIUS: 0.862
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



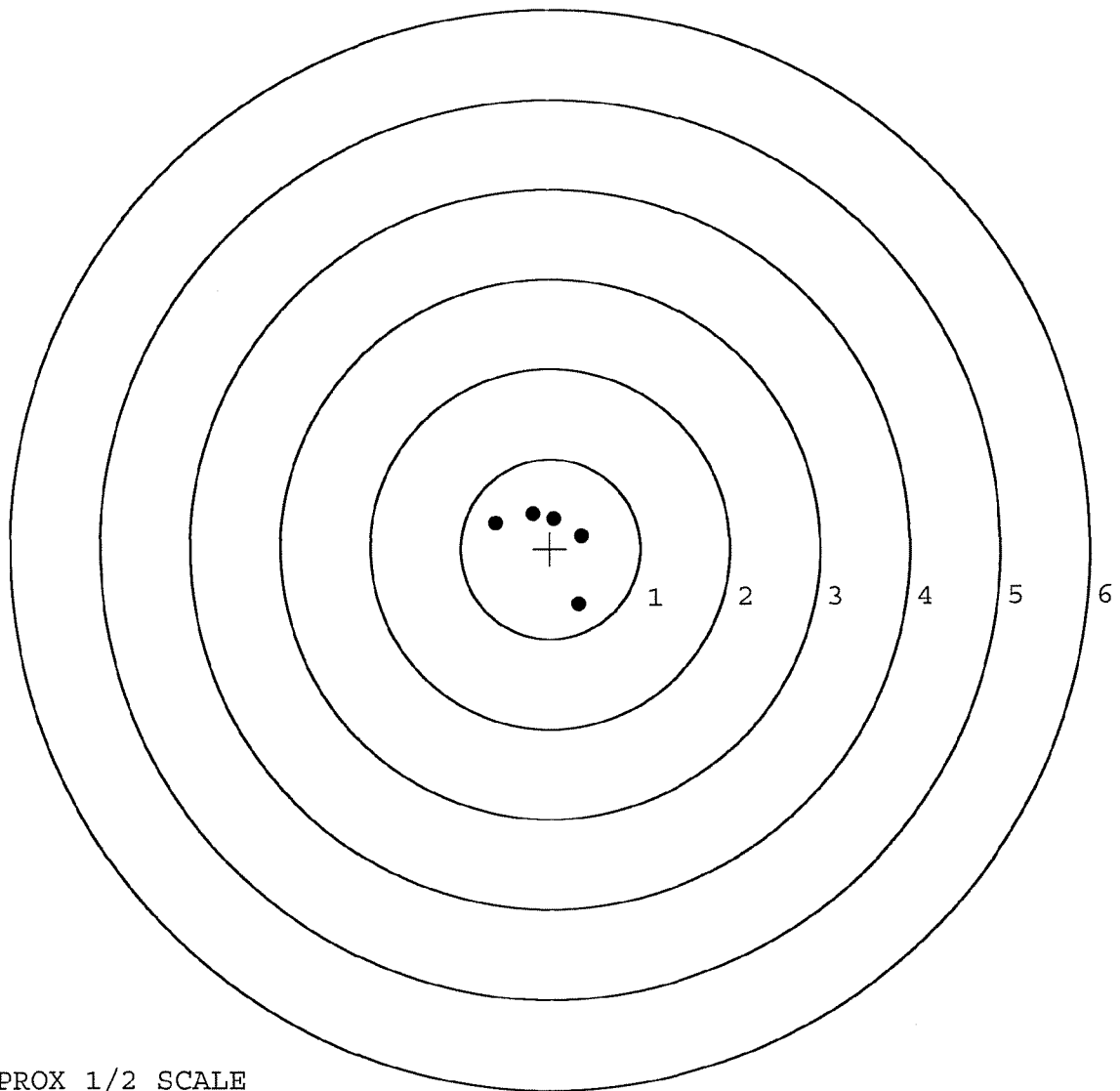
TARGET APPROX 1/2 SCALE

BARBER - M24 0117066

SERIAL NUMBER: E6790227. __0
 TARGET NUMBER: 2
 FILE DATE: 12/12/2001
 FILE TIME: 11:26

POINT#	X	Y
1:	0.315	-0.625
2:	0.356	0.144
3:	0.052	0.336
4:	-0.181	0.391
5:	-0.606	0.293

X CENTROID: -0.013
 Y CENTROID: 0.108
 POA TO CENTROID: 0.109
 HORZ SPREAD: 0.962
 VERT SPREAD: 1.016
 GROUP SPREAD: 1.300
 MIN RADIUS: 0.237
 MAX RADIUS: 0.803
 MEAN RADIUS: 0.472
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE