

E6798235

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S. Pat. & Reg. Office. Barica Registrada. Marque Deposee.

SERIAL NO. **E6790235**

ORDER NO. **25716**

46

22BW

 **5716 E6790235**

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

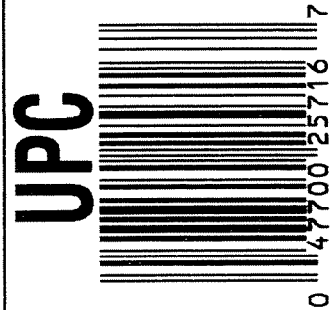
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790235



CONTRACT #

GUN SERIAL # E6790235

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/6/01	REP
600	PROOF		11/6/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/6/01	REP
610	DIS-ASSEMBLE GUN	NOV 13 2001	11/6/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/14-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/14	BWT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12-9	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-9	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-9	OK
	D) OIL FIRING PIN ASSEMBLY		12-9	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-6-01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.25</u> <u>6.25</u>	12-14-01	EK
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.025</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12-12-01	RW
	A) MALFUNCTIONS	PASS FAIL	12-12-01	RW
	B) PIERCED PRIMERS	PASS FAIL	12-12-01	RW
645	INSPECT FOR LIVE AMMO		12-12-01	RW
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.77</u> <u>2.74</u> <u>2.88</u> <u>2.76</u>	12/18/01	B.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		1-6-02	RA

BARBER - M24 0117148

SERIAL NUMBER: E6790235. 0

TARGET NUMBER: 1

FILE DATE: 12/12/2001

FILE TIME: 11:38

POINT#	X	Y
1:	0.552	-1.260
2:	-0.127	-0.750
3:	-0.236	-0.505
4:	0.285	0.924
5:	-0.527	0.813

X CENTROID: -0.011

Y CENTROID: -0.156

POA TO CENTROID: 0.156

HORZ SPREAD: 1.079

VERT SPREAD: 2.184

GROUP SPREAD: 2.337

MIN RADIUS: 0.416

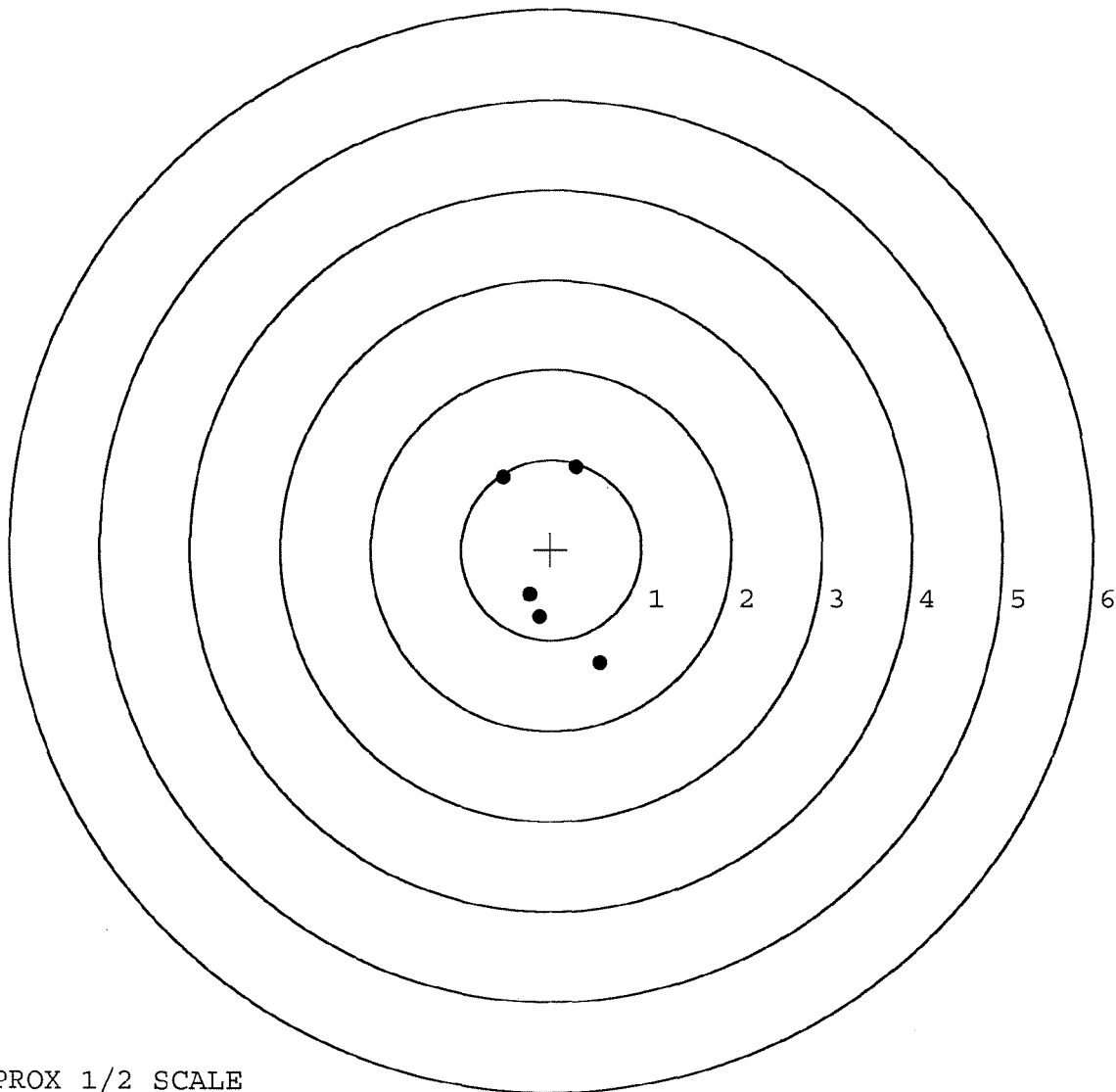
MAX RADIUS: 1.239

MEAN RADIUS: 0.896

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0117149

SERIAL NUMBER: E6790235. 0

TARGET NUMBER: 2

FILE DATE: 12/12/2001

FILE TIME: 11:38

POINT#	X	Y
1:	0.321	-0.638
2:	0.094	-0.441
3:	-0.260	-0.057
4:	-0.866	-0.044
5:	-0.146	0.797

X CENTROID: -0.171

Y CENTROID: -0.077

POA TO CENTROID: 0.188

HORZ SPREAD: 1.187

VERT SPREAD: 1.435

GROUP SPREAD: 1.509

MIN RADIUS: 0.091

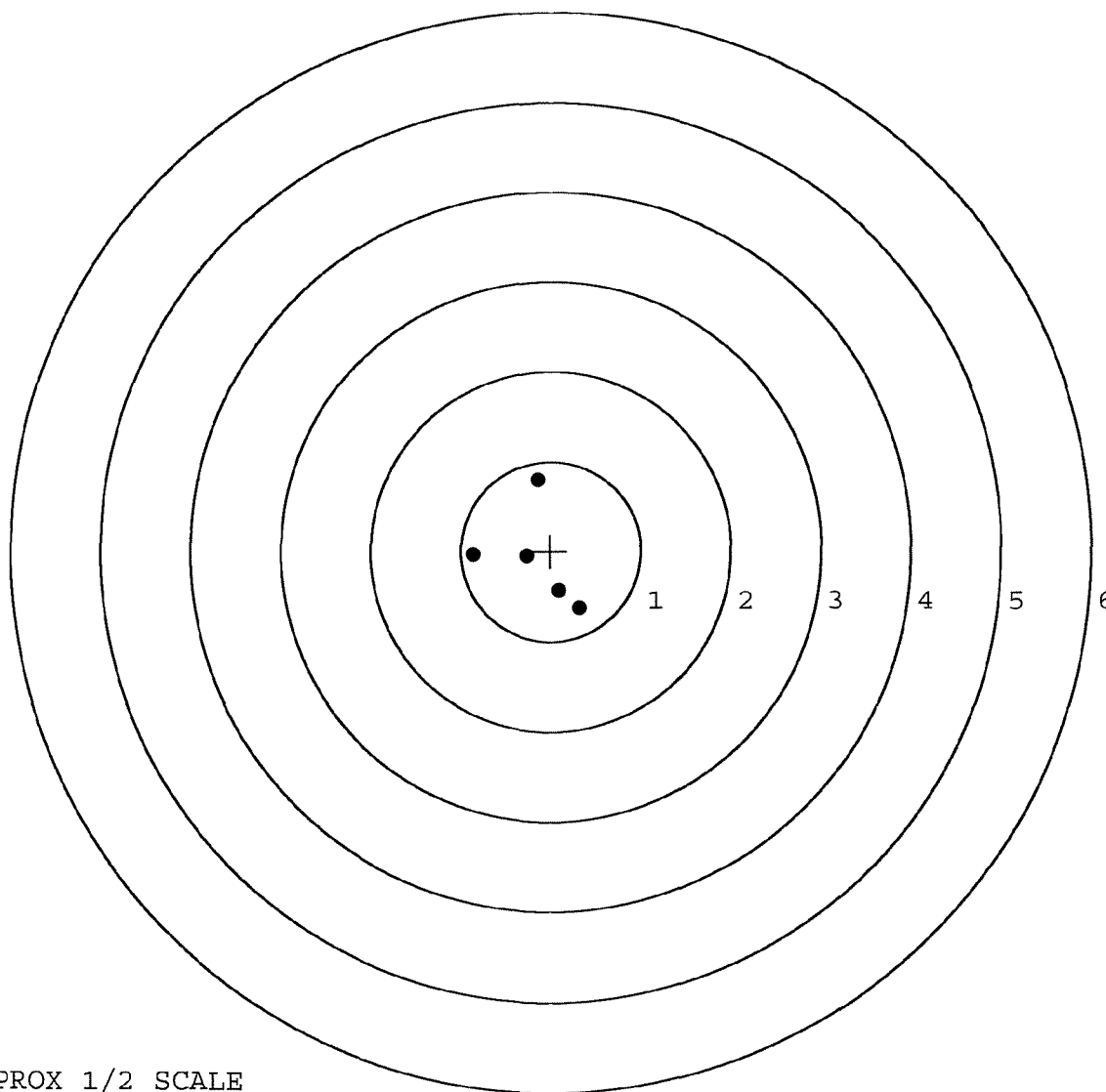
MAX RADIUS: 0.874

MEAN RADIUS: 0.572

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790235DATE 11/06/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.25	2.26	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.20	2.52	
PULL #3	2.31	2.31	2.46	
PULL #4	2.24	2.28	2.44	
PULL #5	2.26	2.43	2.52	
TOTAL	1127	1148	1248	
AVG.	2.25	2.29	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.30	
PULL #2	3.16	3.33	
PULL #3	3.06	3.33	
PULL #4	3.13	3.41	
PULL #5	3.02	3.35	
TOTAL	1550	1672	
AVG.	3.10	3.34	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.31		4.23
PULL #2	4.19	4.00		4.31
PULL #3	4.01	4.01		4.19
PULL #4	4.14	4.04		4.29
PULL #5	4.10	4.05		4.37
TOTAL	2071	2041		2119
AVG.	4.14	4.08		4.23