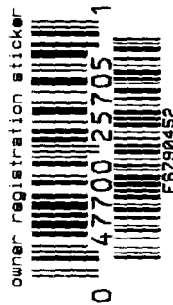
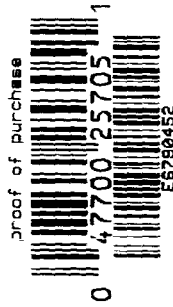


E 679 6452

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

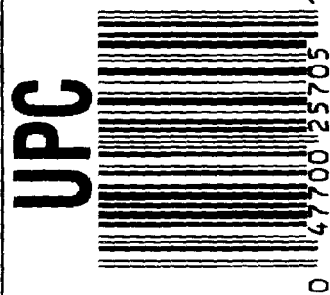


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790452



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790452**

ORDER NO. **25705**

46

10PW

 5705 E6790452

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

SERIAL NO.



E6790452

CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL #

E6790452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-29-02	RH
600	PROOF		1-29-02	AC
607	CHECK HEADSPACE		1-29-02	AC
610	DIS-ASSEMBLE GUN		1-29-02	URV
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-29-02	URV
615	ROLLMARK CALIBER		2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-8-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-8-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-8-02	DA
	D) OIL FIRING PIN ASSEMBLY		2-8-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/1/02	RH

OP #	OPERATION NAME	7559	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.00</u>	<u>6.25</u>	<u>6.50</u>	2/24/02	D.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.00</u>	<u>4.00</u>	<u>3.75</u>	2/26/02	D.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY					3/19/02	RH		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.023</u>	2/26/02	D.N.		
	J) ASSEMBLE STOCK					2-13-02	RH		
	K) ASSEMBLE SWIVEL STUDS					3/19/02	RH		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3/19/02	RH		
	M) IRON SIGHT ALIGNMENT					3/19/02	RH		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3/19/02	RH		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-18-02	RH		
	MALFUNCTION		CORRECTION				RH		
	MALFUNCTION		CORRECTION				RH		
	MALFUNCTION		CORRECTION				RH		
	MALFUNCTION		CORRECTION				RH		
645	INSPECT FOR LIVE AMMO					2-18-02	RH		
655	FINAL INSPECTION A) HEADSPACE					3/19/02	RH		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u>	<u>2.37</u>	<u>2.51</u>	<u>2.84</u>	<u>2.52</u>	2/26/02	D.N.
	C) FUNCTION					3/19/02	RH		
660	PACK					4/3/02	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. F6790452DATE 2/16/62TESTER D. H.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.44		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.46		2.44	
PULL #3	2.74	2.71		2.42	
PULL #4	2.70	2.47		2.74	
PULL #5	2.72	2.60		2.58	
TOTAL	13.66	12.68		12.79	
AVG.	2.73	2.54		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.23		
PULL #2	3.50	3.35		
PULL #3	3.46	3.14		
PULL #4	3.16	3.16		
PULL #5	3.26	3.22		
TOTAL	16.70	16.10		
AVG.	3.34	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.14		4.37
PULL #2	4.02	4.09		4.43
PULL #3	4.10	3.99		4.11
PULL #4	4.39	4.10		4.05
PULL #5	4.36	4.16		4.04
TOTAL	21.17	20.47		21.00
AVG.	4.23	4.09		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790452.___0
FILE DATE AND TIME: 02/18/2002 03:41

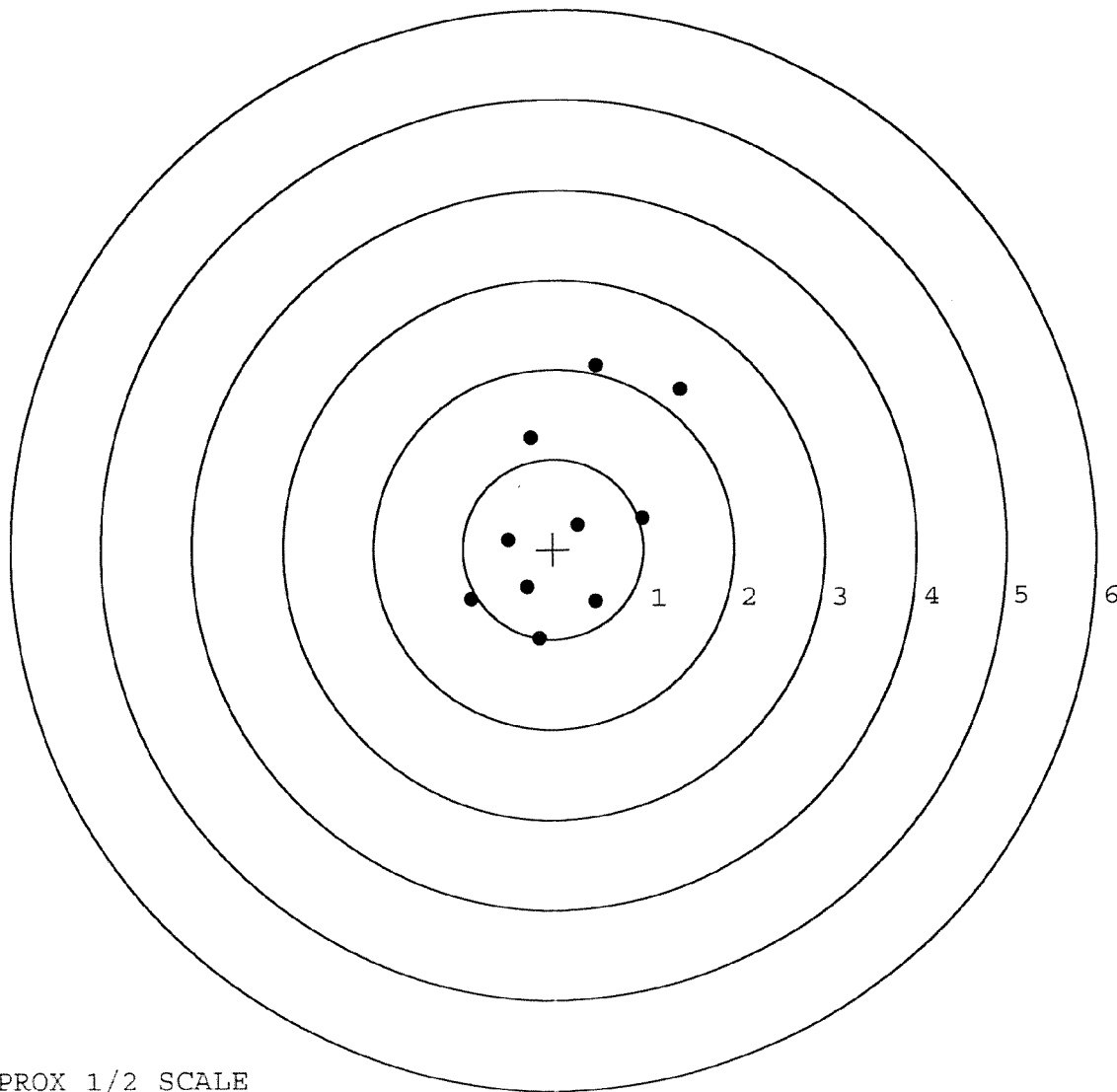
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.032
The Average Y Centroid of the Five Target Set:	0.061
The Average Point of Impact of the Five Target Set:	0.069
The Average Mean Radius of the Five Target Set:	0.749
The Distance from POA to Centroid Target #1:	0.352
The Distance from Centroid Target #2 to Centroid Target #1:	0.570
The Distance from Centroid Target #3 to Centroid Target #1:	0.352
The Distance from Centroid Target #4 to Centroid Target #1:	0.450
The Distance from Centroid Target #5 to Centroid Target #1:	0.278

SERIAL NUMBER: E6790452. 0
 TARGET NUMBER: 1
 FILE DATE: 02/18/2002
 FILE TIME: 03:41

POINT#	X	Y
1:	1.412	1.761
2:	0.484	2.039
3:	-0.242	1.234
4:	-0.496	0.104
5:	-0.913	-0.561
6:	-0.291	-0.426
7:	-0.155	-0.999
8:	0.471	-0.592
9:	0.278	0.270
10:	0.989	0.338

X CENTROID: 0.154
 Y CENTROID: 0.317
 POA TO CENTROID: 0.352
 HORZ SPREAD: 2.325
 VERT SPREAD: 3.038
 GROUP SPREAD: 3.286
 MIN RADIUS: 0.133
 MAX RADIUS: 1.915
 MEAN RADIUS: 1.088
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790452. 0

TARGET NUMBER: 2

FILE DATE: 02/18/2002

FILE TIME: 03:41

X CENTROID: -0.330

Y CENTROID: 0.016

POA TO CENTROID: 0.330

HORZ SPREAD: 1.616

VERT SPREAD: 2.065

GROUP SPREAD: 2.186

MIN RADIUS: 0.285

MAX RADIUS: 1.162

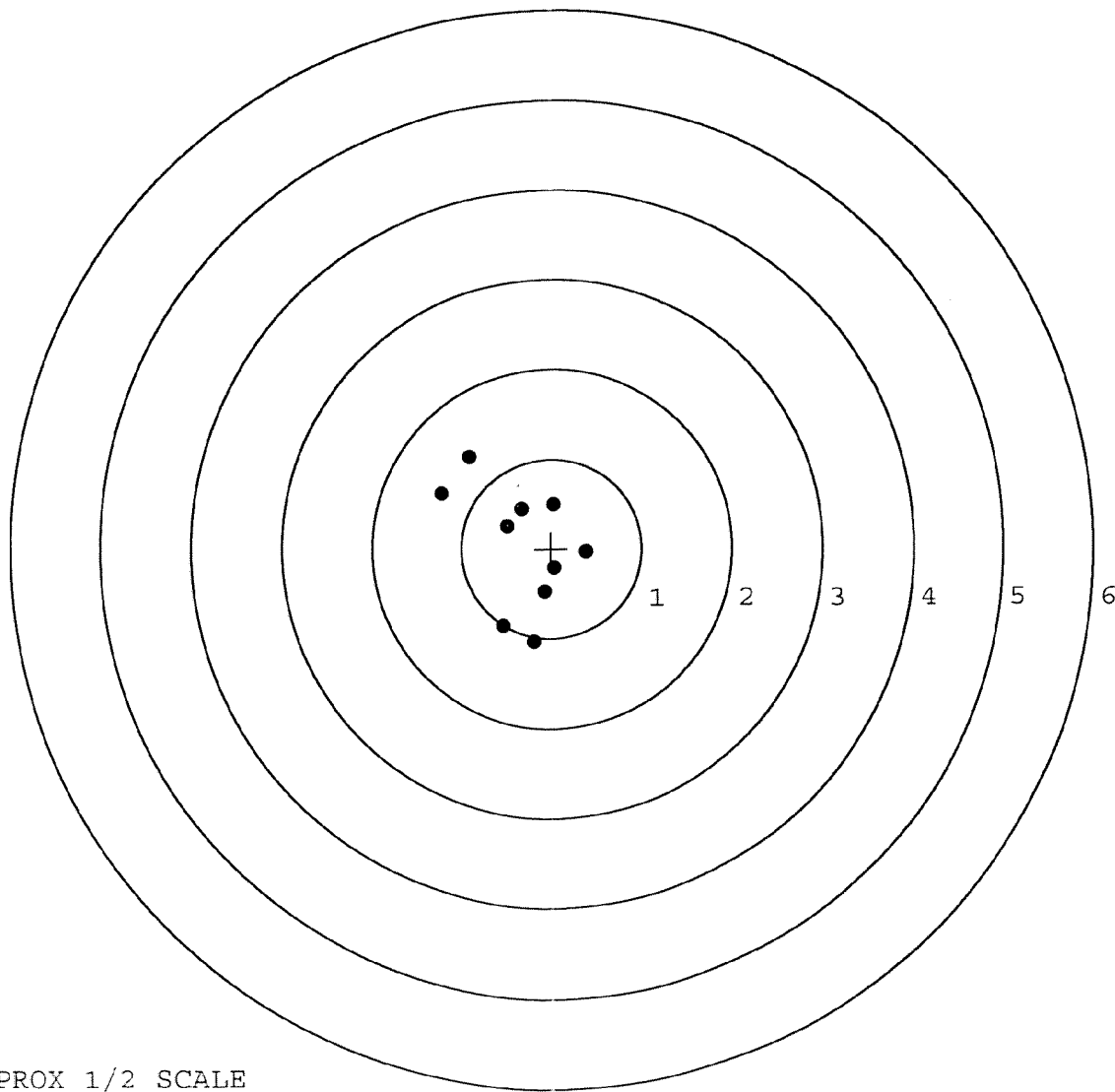
MEAN RADIUS: 0.723

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.033	0.487
2:	-0.327	0.444
3:	-0.489	0.252
4:	-0.911	1.022
5:	-1.224	0.608
6:	0.392	-0.044
7:	0.034	-0.219
8:	-0.075	-0.484
9:	-0.539	-0.864
10:	-0.194	-1.043

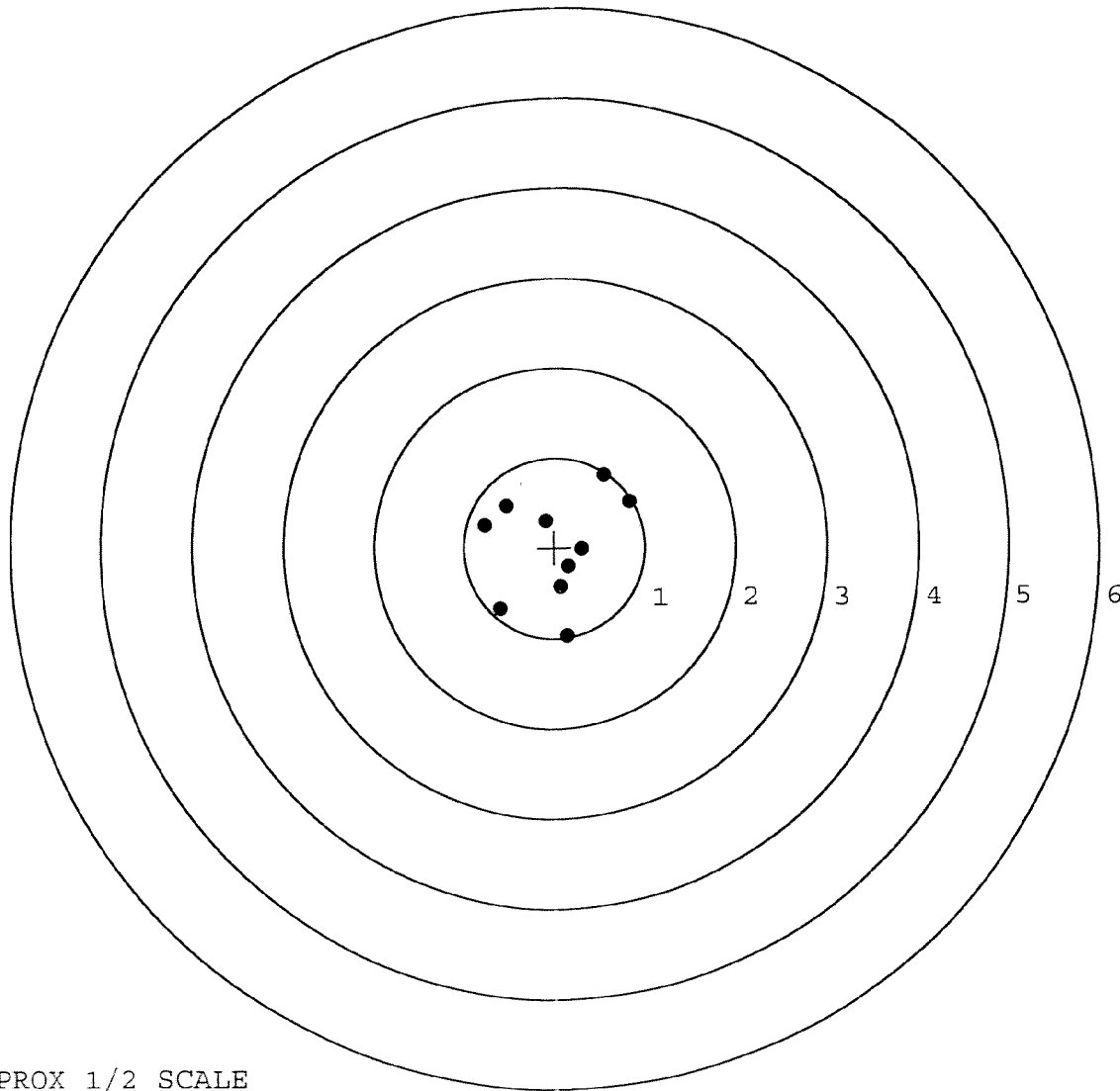


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790452. 0
 TARGET NUMBER: 3
 FILE DATE: 02/18/2002
 FILE TIME: 03:41

X CENTROID: 0.006
 Y CENTROID: -0.002
 POA TO CENTROID: 0.006
 HORZ SPREAD: 1.603
 VERT SPREAD: 1.778
 GROUP SPREAD: 1.824
 MIN RADIUS: 0.258
 MAX RADIUS: 0.984
 MEAN RADIUS: 0.668
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.553	0.802
2:	0.833	0.503
3:	-0.533	0.463
4:	-0.770	0.243
5:	-0.096	0.297
6:	0.306	-0.023
7:	0.154	-0.213
8:	0.067	-0.439
9:	-0.601	-0.679
10:	0.144	-0.976

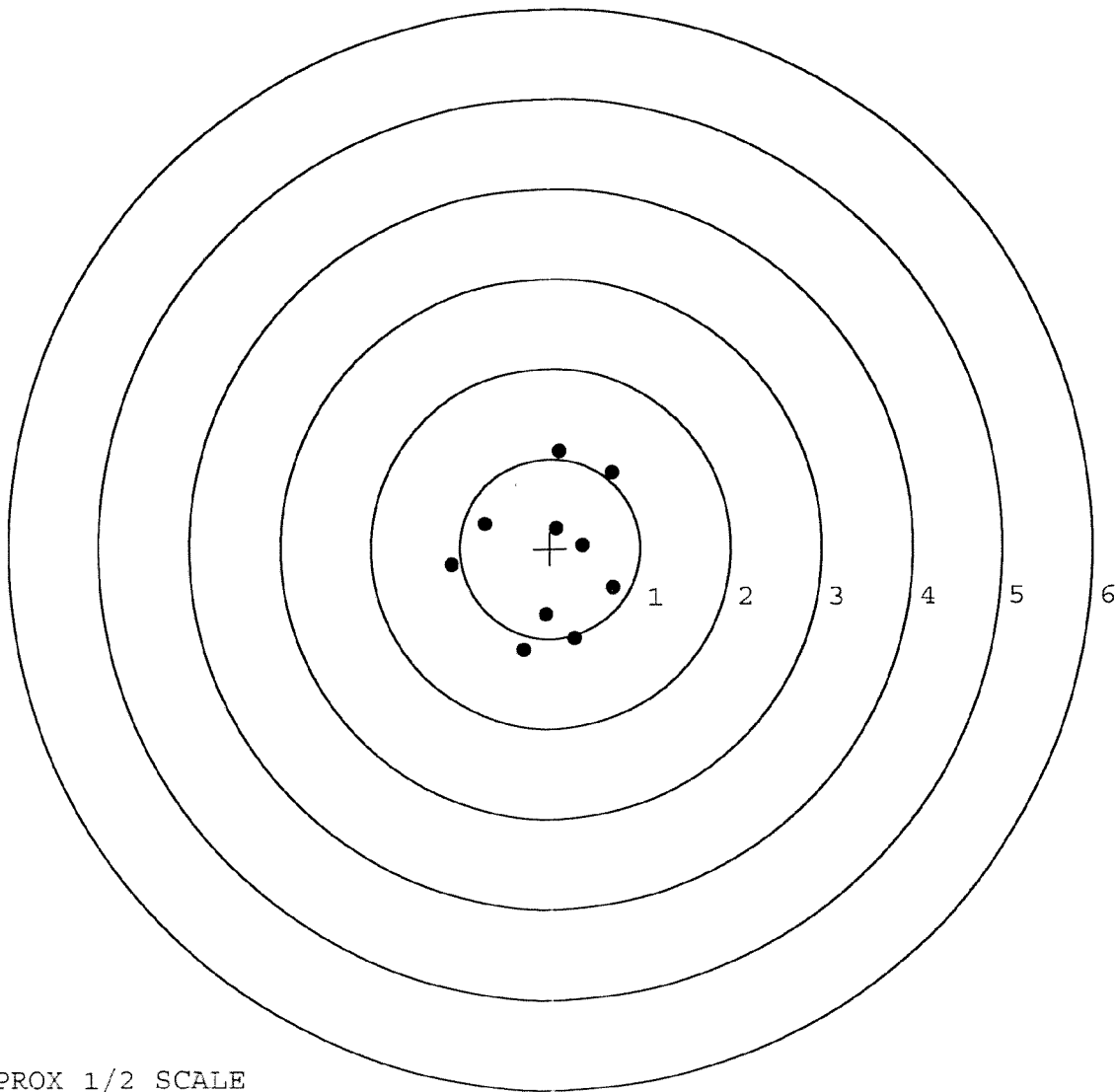


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790452. 0
 TARGET NUMBER: 4
 FILE DATE: 02/18/2002
 FILE TIME: 03:41

X CENTROID: 0.002
 Y CENTROID: -0.107
 POA TO CENTROID: 0.108
 HORZ SPREAD: 1.794
 VERT SPREAD: 2.208
 GROUP SPREAD: 2.244
 MIN RADIUS: 0.338
 MAX RADIUS: 1.192
 MEAN RADIUS: 0.841
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.108	1.080
2:	0.687	0.837
3:	0.069	0.224
4:	0.361	0.030
5:	0.697	-0.448
6:	-0.051	-0.735
7:	0.268	-1.012
8:	-0.295	-1.128
9:	-1.097	-0.190
10:	-0.723	0.267



TARGET APPROX 1/2 SCALE

BARBER - M24 0117566

SERIAL NUMBER: E6790452. __0

TARGET NUMBER: 5

FILE DATE: 02/18/2002

FILE TIME: 03:41

POINT#	X	Y
1:	0.448	0.799
2:	-0.159	0.495
3:	-0.620	-0.009
4:	0.616	-0.065
5:	-0.235	-0.500
6:	-0.172	-0.028
7:	0.094	-0.095
8:	0.253	0.266
9:	-0.173	0.004
10:	0.027	-0.065

X CENTROID: 0.008

Y CENTROID: 0.080

POA TO CENTROID: 0.081

HORZ SPREAD: 1.236

VERT SPREAD: 1.299

GROUP SPREAD: 1.468

MIN RADIUS: 0.146

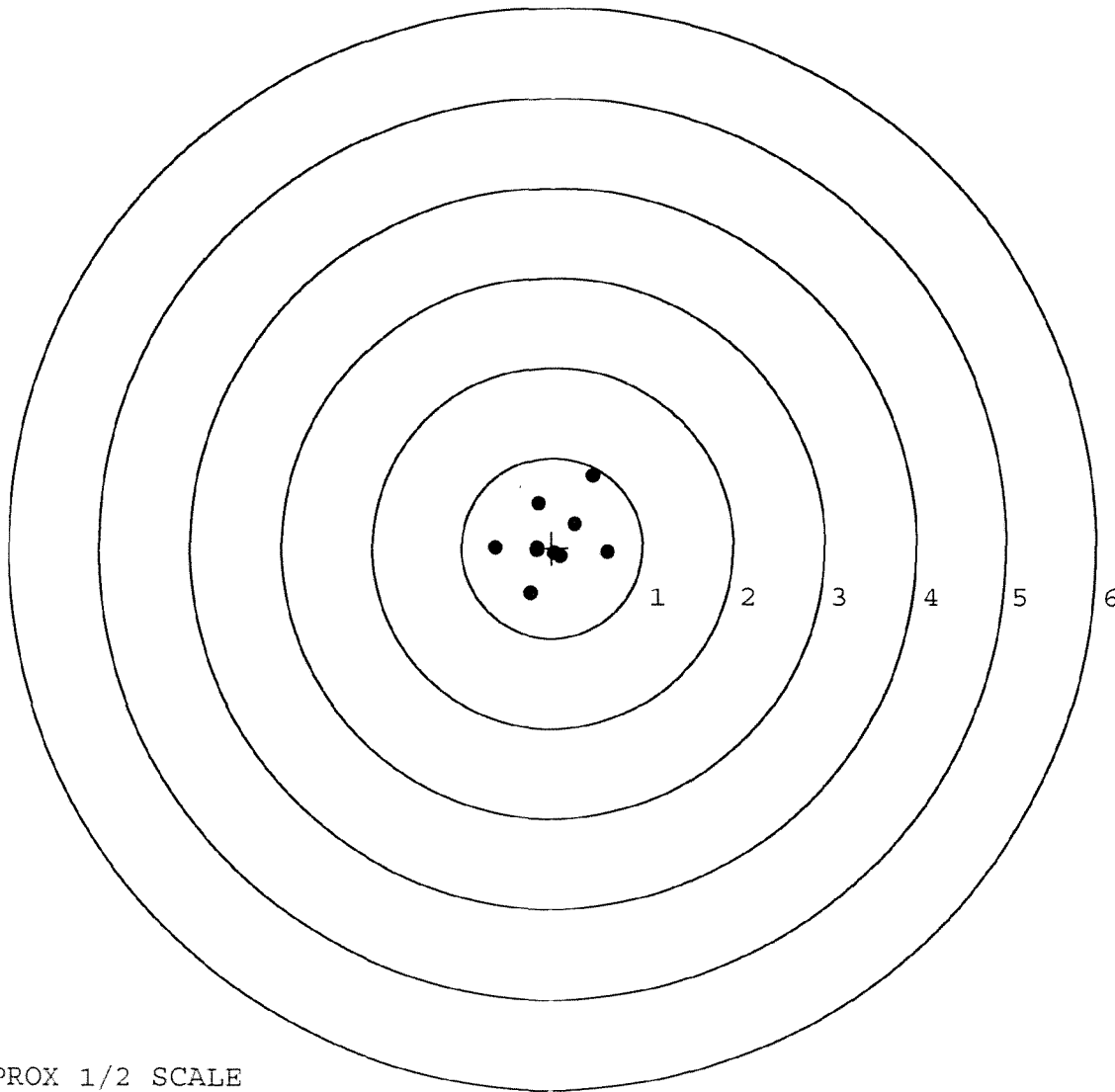
MAX RADIUS: 0.843

MEAN RADIUS: 0.423

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE