

E 6790456

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

ORDER

46 FORM 1444

proof of purchase



owner registration sticker



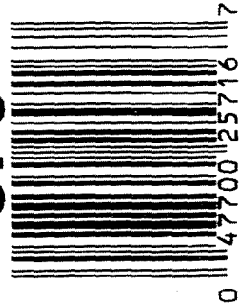
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790456

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marks Registered Trade Mark Deposee.

SERIAL NO. **E6790456**

ORDER NO. **25716**

46

19LW

5716 E6790456

ORDER 25716
MODEL 700™ M24

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SERIAL NO.



GUN SERIAL # E679 0456

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RSL
600	PROOF		1-17-02	AK
607	CHECK HEADSPACE		1-17-02	AK
610	DIS-ASSEMBLE GUN		1-17-02	RSL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-02	
615	ROLLMARK CALIBER		1/21-02	AK
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		2/10/02	DA
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/10/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/10/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/10/02	DA
	D) OIL FIRING PIN ASSEMBLY		2/16/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/18/02	DA

OP #	OPERATOR NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.25</u> <u>4.28</u>	<u>1/28/02</u>	<u>B.M.</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.25</u> <u>3.25</u>	<u>1/28/02</u>	<u>B.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.022</u>	<u>1/28/02</u>	<u>B.M.</u>
	J) ASSEMBLE STOCK		<u>1-24-02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/29/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-25-02</u>	<u>AC</u>
	A) MALFUNCTIONS	PASS FAIL <i>Post live store</i>	<u>1-25-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-25-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-25-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.46</u> <u>2.33</u> <u>2.24</u> <u>2.35</u>	<u>1/29/02</u>	<u>B.M.</u>
	C) FUNCTION		<u>1-29-02</u>	<u>RW</u>
660	PACK		<u>2/2/02</u>	<u>DA</u>

BARBER - M24 0117604

SERIAL NUMBER: E6790456. __0

TARGET NUMBER: 1

FILE DATE: 01/24/2002

FILE TIME: 23:39

POINT#	X	Y
1:	-0.092	1.079
2:	0.810	0.596
3:	-0.108	-0.328
4:	-0.881	-0.752
5:	-0.392	-1.335

X CENTROID: -0.133

Y CENTROID: -0.148

POA TO CENTROID: 0.199

HORZ SPREAD: 1.691

VERT SPREAD: 2.414

GROUP SPREAD: 2.433

MIN RADIUS: 0.182

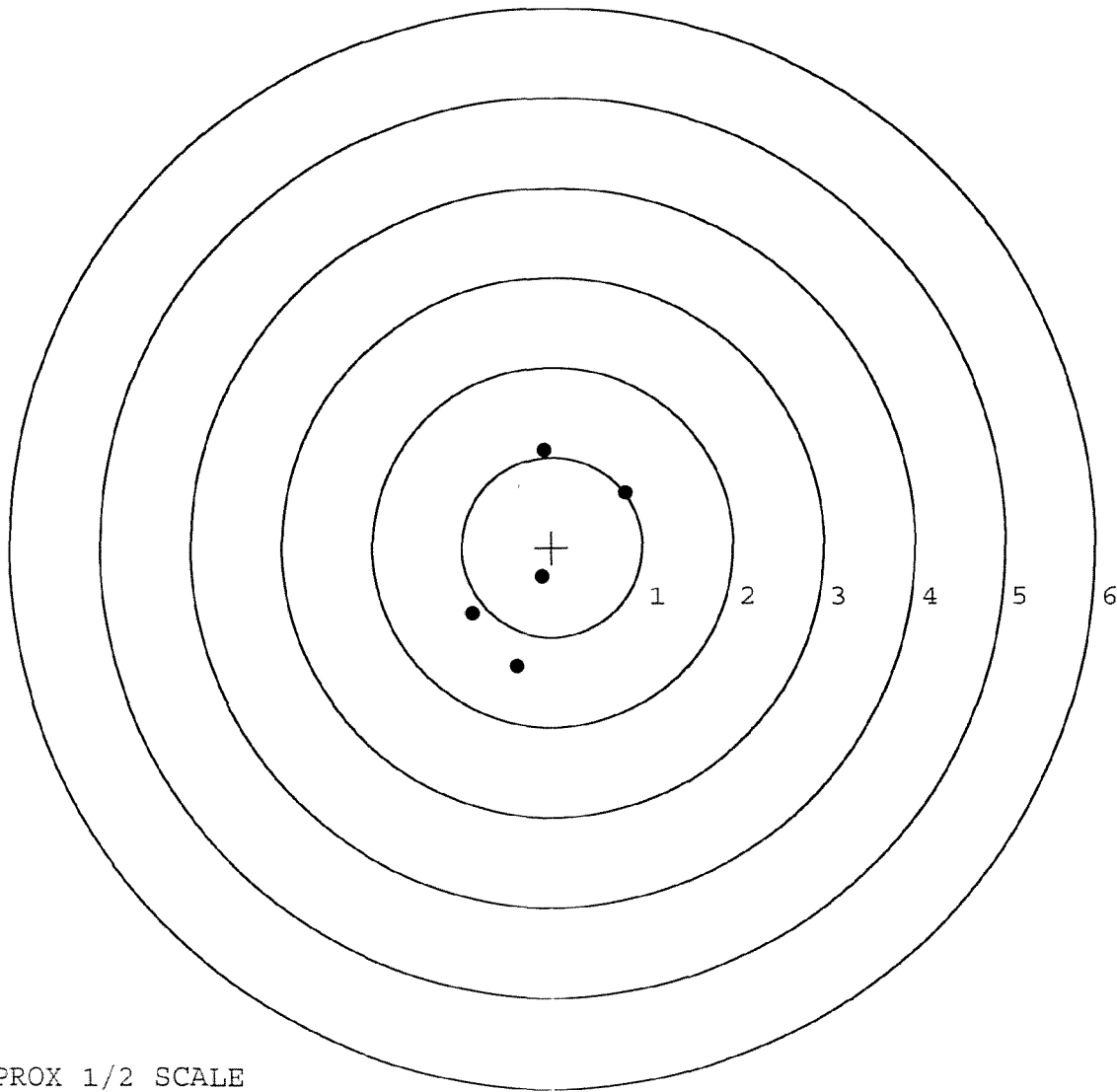
MAX RADIUS: 1.228

MEAN RADIUS: 0.957

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



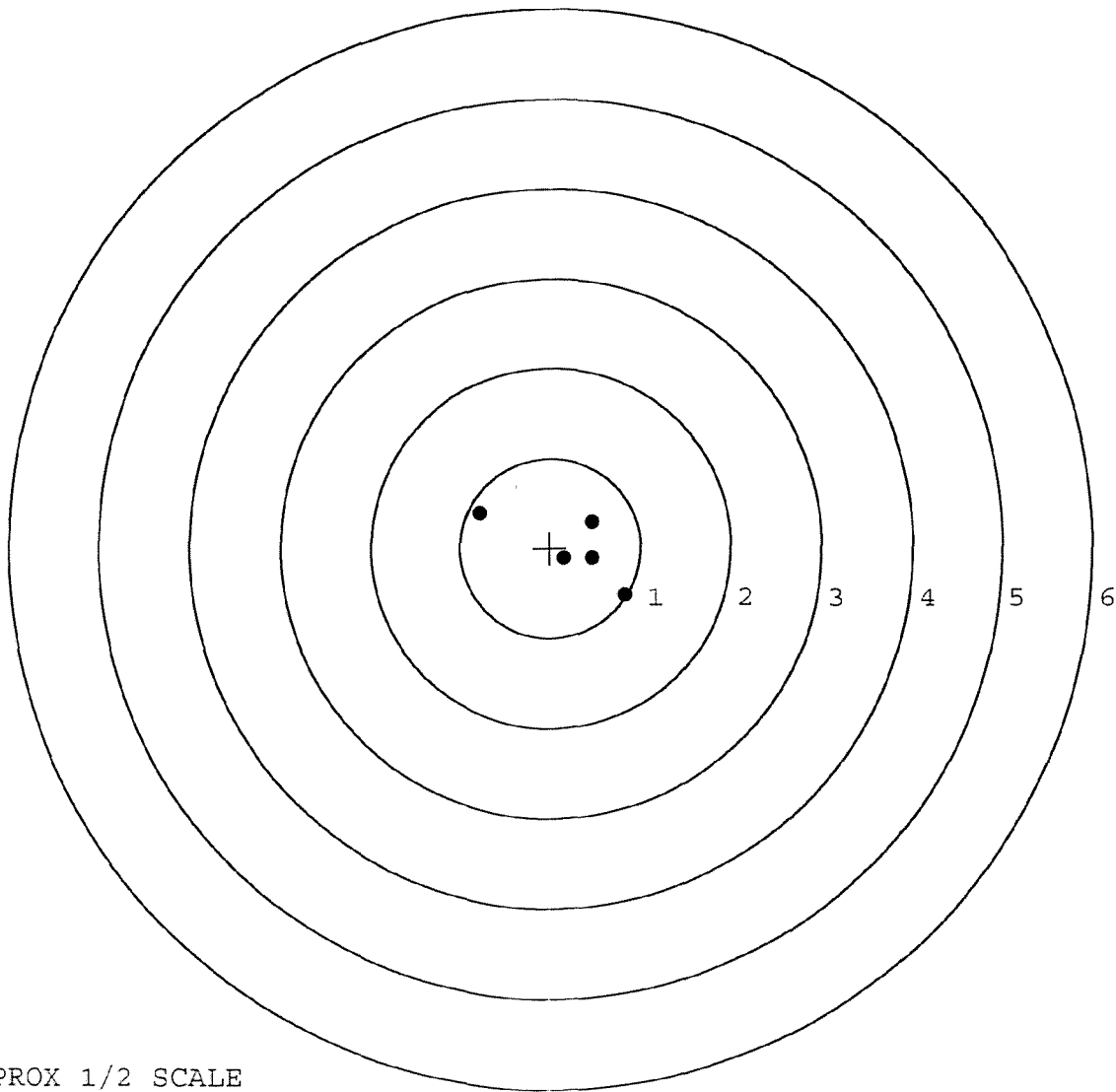
TARGET APPROX 1/2 SCALE

BARBER - M24 0117605

SERIAL NUMBER: E6790456. __0
 TARGET NUMBER: 2
 FILE DATE: 01/24/2002
 FILE TIME: 23:39

POINT#	X	Y
1:	-0.781	0.393
2:	0.462	0.287
3:	0.159	-0.117
4:	0.473	-0.115
5:	0.830	-0.527

X CENTROID: 0.229
 Y CENTROID: -0.016
 POA TO CENTROID: 0.229
 HORZ SPREAD: 1.611
 VERT SPREAD: 0.920
 GROUP SPREAD: 1.855
 MIN RADIUS: 0.123
 MAX RADIUS: 1.089
 MEAN RADIUS: 0.529
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

155
70
30
20

275
=

SERIAL NO.

F6790456

DATE

1/24/02

TESTER

D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.62		2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72 2.70	2.65		2.34	
PULL #3	2.90	2.78		2.33	
PULL #4	2.72	2.22		2.25	
PULL #5	2.77	2.57		2.00	
TOTAL	13.77	12.84		11.04	
AVG.	2.75	2.56		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.22		
PULL #2	3.29	3.26		
PULL #3	3.14	3.26		
PULL #4	3.35	3.36		
PULL #5	3.01	3.40		
TOTAL	16.07	16.50		
AVG.	3.23	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.01		4.16
PULL #2	4.08	3.76		4.20
PULL #3	4.00	3.74		4.24
PULL #4	4.06	4.10		3.99
PULL #5	4.14	3.97		4.14
TOTAL	20.29	19.58		20.73
AVG.	4.06	3.92		4.15