

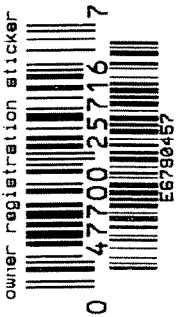
BARBER - M24 0117607

E 6750457

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

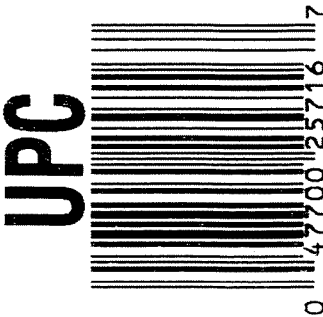
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790457



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790457

ORDER NO. **25716**

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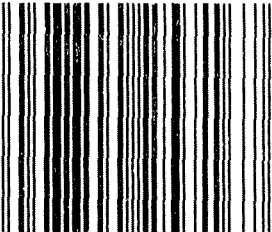
31XV



5716 E6790457

ORDER 25716
MODEL 700TH M24

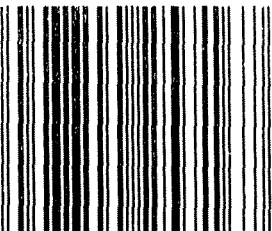
UPC



0 47700 25716 7

ORDER 25716
MODEL 700TH M24

UPC



0 47700 25716 7

SERIAL NO.



E6790457

GUN SERIAL # E6790457

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	KH
600	PROOF		11/15/01	KH
607	CHECK HEADSPACE		11/15/01	KH
610	DIS-ASSEMBLE GUN		11/15/01	KH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/30	RS
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.5</u> <u>5.5</u>	12/16/01	
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	12/16/01	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.023</u>	12/16/01	
	J) ASSEMBLE STOCK		12-14-01	DAK
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-14-01	A
	A) MALFUNCTIONS	PASS FAIL	12-14-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-14-01	A
645	INSPECT FOR LIVE AMMO		12-14-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.81</u> <u>2.42</u> <u>2.61</u> <u>2.46</u>	12/16/01	A.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/16/01	DA

BARBER - M24 0117612

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790457

DATE 11/13/01

TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.23		2.37	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.29		2.22	
PULL #3	2.64	2.36		2.33	
PULL #4	2.33	2.15		2.30	
PULL #5	2.42	2.29		2.26	
TOTAL	12.36	11.27		11.48	
AVG.	2.47	2.25		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.09		
PULL #2	3.14	3.28		
PULL #3	3.10	3.01		
PULL #4	3.09	3.02		
PULL #5	3.27	3.09		
TOTAL	15.81	15.49		
AVG.	3.16	3.10		

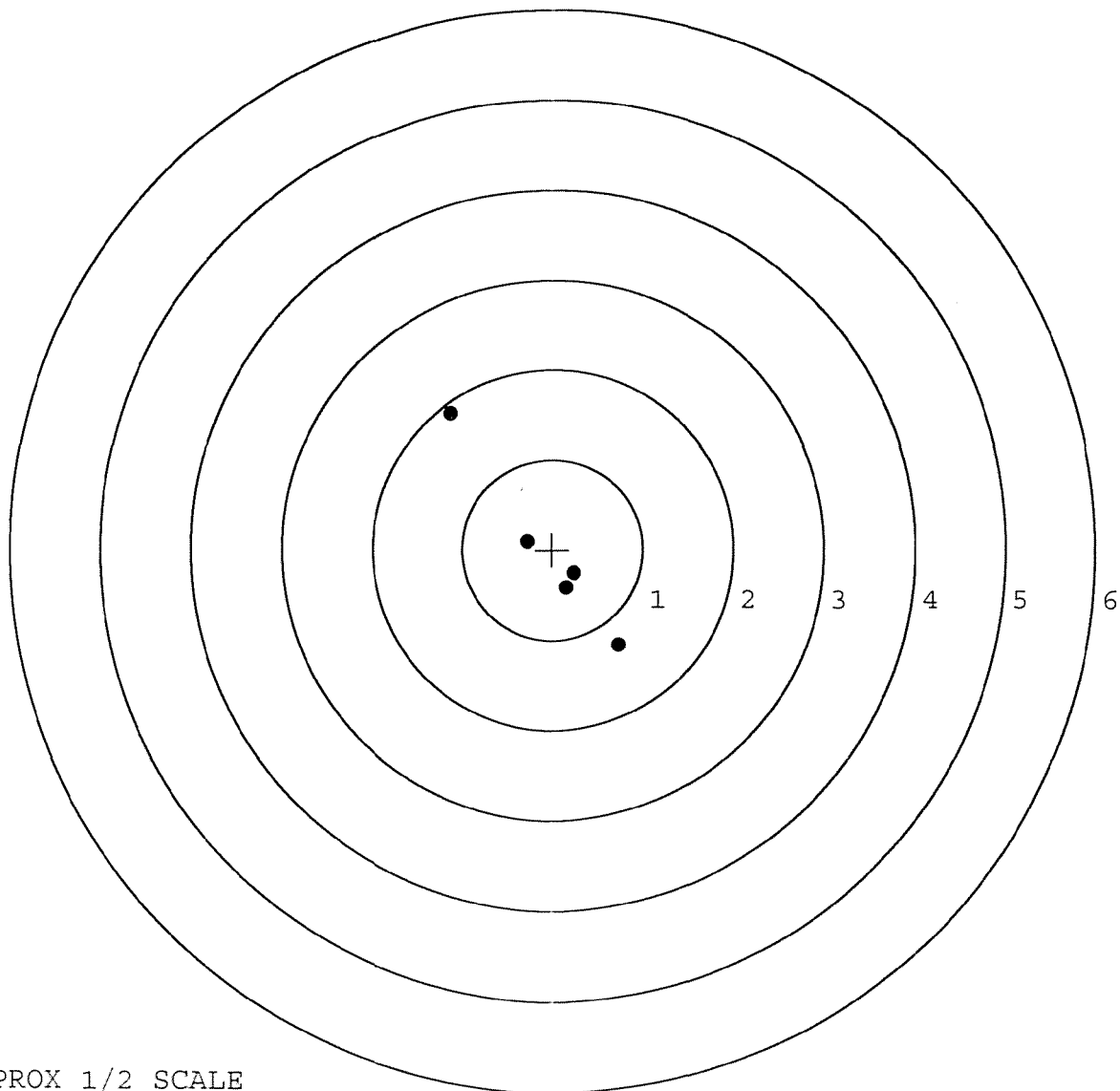
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.21		4.32
PULL #2	4.45	4.10		4.29
PULL #3	4.16	4.22		4.21
PULL #4	4.12	4.19		4.25
PULL #5	4.15	3.94		4.30
TOTAL	21.02	20.66		21.37
AVG.	4.20	4.13		4.27

BARBER - M24 0117613

SERIAL NUMBER: E6790457. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 04:13

POINT#	X	Y
1:	0.738	-1.064
2:	0.155	-0.422
3:	0.243	-0.263
4:	-0.278	0.088
5:	-1.134	1.511

X CENTROID: -0.055
Y CENTROID: -0.030
POA TO CENTROID: 0.063
HORZ SPREAD: 1.872
VERT SPREAD: 2.575
GROUP SPREAD: 3.184
MIN RADIUS: 0.252
MAX RADIUS: 1.881
MEAN RADIUS: 0.852
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



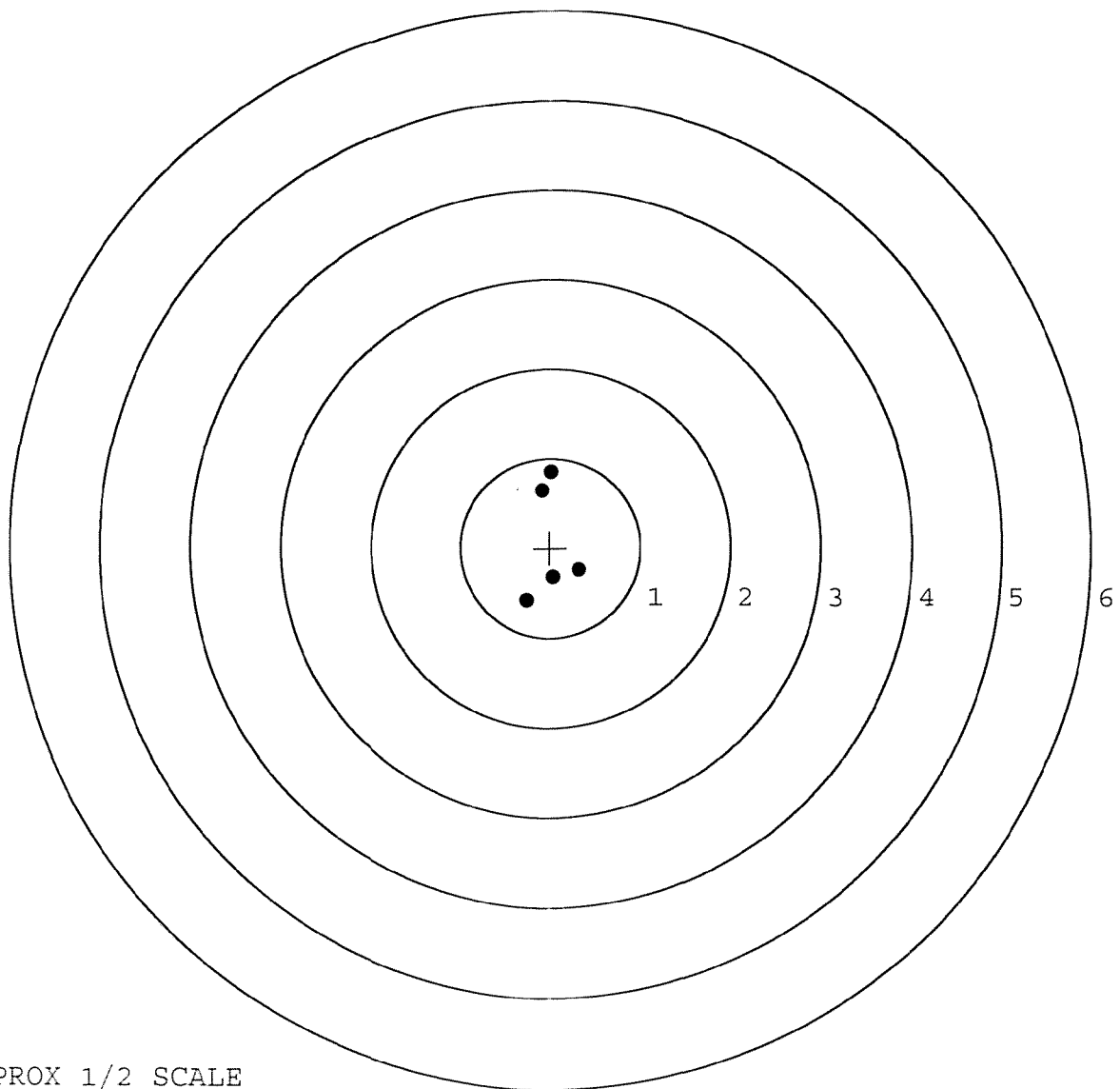
TARGET APPROX 1/2 SCALE

BARBER - M24 0117614

SERIAL NUMBER: E6790457. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 04:13

POINT#	X	Y
1:	-0.265	-0.592
2:	0.039	-0.333
3:	0.325	-0.252
4:	-0.092	0.643
5:	0.014	0.850

X CENTROID: 0.004
Y CENTROID: 0.063
POA TO CENTROID: 0.063
HORZ SPREAD: 0.590
VERT SPREAD: 1.442
GROUP SPREAD: 1.469
MIN RADIUS: 0.398
MAX RADIUS: 0.787
MEAN RADIUS: 0.586
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE