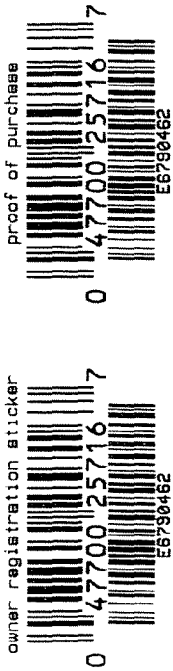


E 679 0462

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

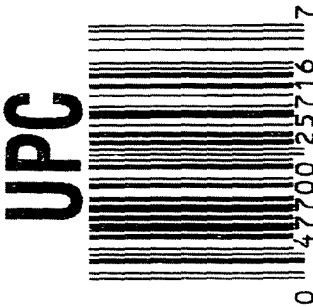
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790462



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # EL679 0462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	ETH
600	PROOF		11/15/01	ETH
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	ETH
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/30	AB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/11/01	AN

OP # OPERATION NAME		READINGS			DATE	INITIAL	
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.0	6.0	6.0	12-17-01	EK
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.0	3.0	2.75	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.022	12-17-01	EK
	J) ASSEMBLE STOCK					12/13	BWT
	K) ASSEMBLE SWIVEL STUDS					12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					12/20/01	Rep
	M) IRON SIGHT ALIGNMENT					12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					12/20/01	Rep
640	GALLERY TEST AND TARGET		PASS	FAIL		12-15-01	EK
	A) MALFUNCTIONS		PASS	FAIL		12-15-01	EK
	B) PIERCED PRIMERS		PASS	FAIL		12-15-01	EK
645	INSPECT FOR LIVE AMMO		✓			12-15-01	EK
655	FINAL INSPECTION A) HEADSPACE					12/20/01	Rep
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.77	2.64	2.62 2.62 2.85	12/18/01	B.M.
	C) FUNCTION					12/20/01	Rep
660	PACK					12/21/01	DA

BARBER - M24 0117664SERIAL NUMBER: ~~E~~6790462. __ 0

TARGET NUMBER: 1

FILE DATE: 12/15/2001

FILE TIME: 06:12

POINT#	X	Y
1:	0.696	-0.153
2:	0.154	-0.190
3:	-0.097	-0.115
4:	-0.512	0.218
5:	-0.499	0.418

X CENTROID: -0.052

Y CENTROID: 0.036

POA TO CENTROID: 0.063

HORZ SPREAD: 1.208

VERT SPREAD: 0.608

GROUP SPREAD: 1.324

MIN RADIUS: 0.157

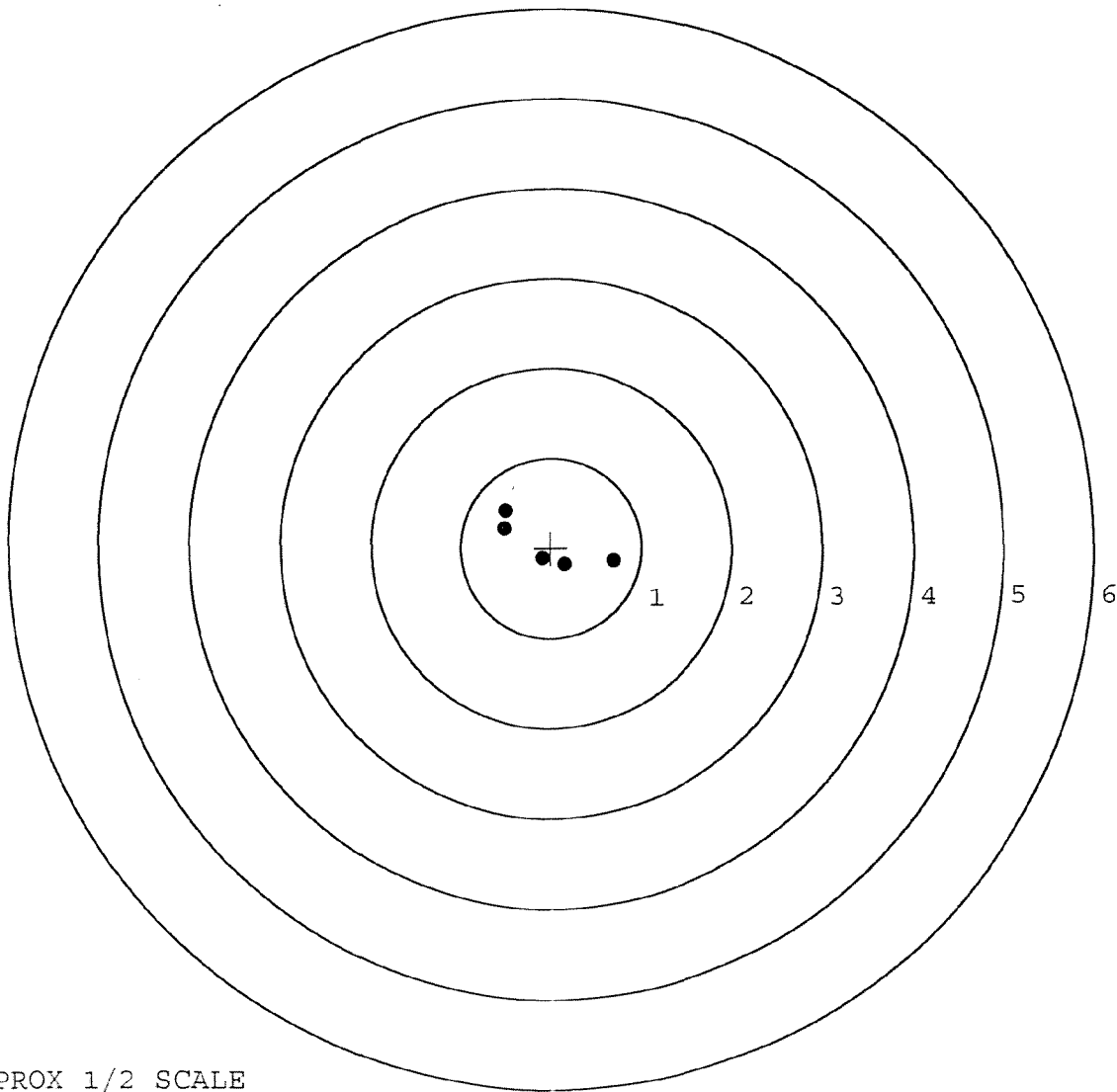
MAX RADIUS: 0.771

MEAN RADIUS: 0.463

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



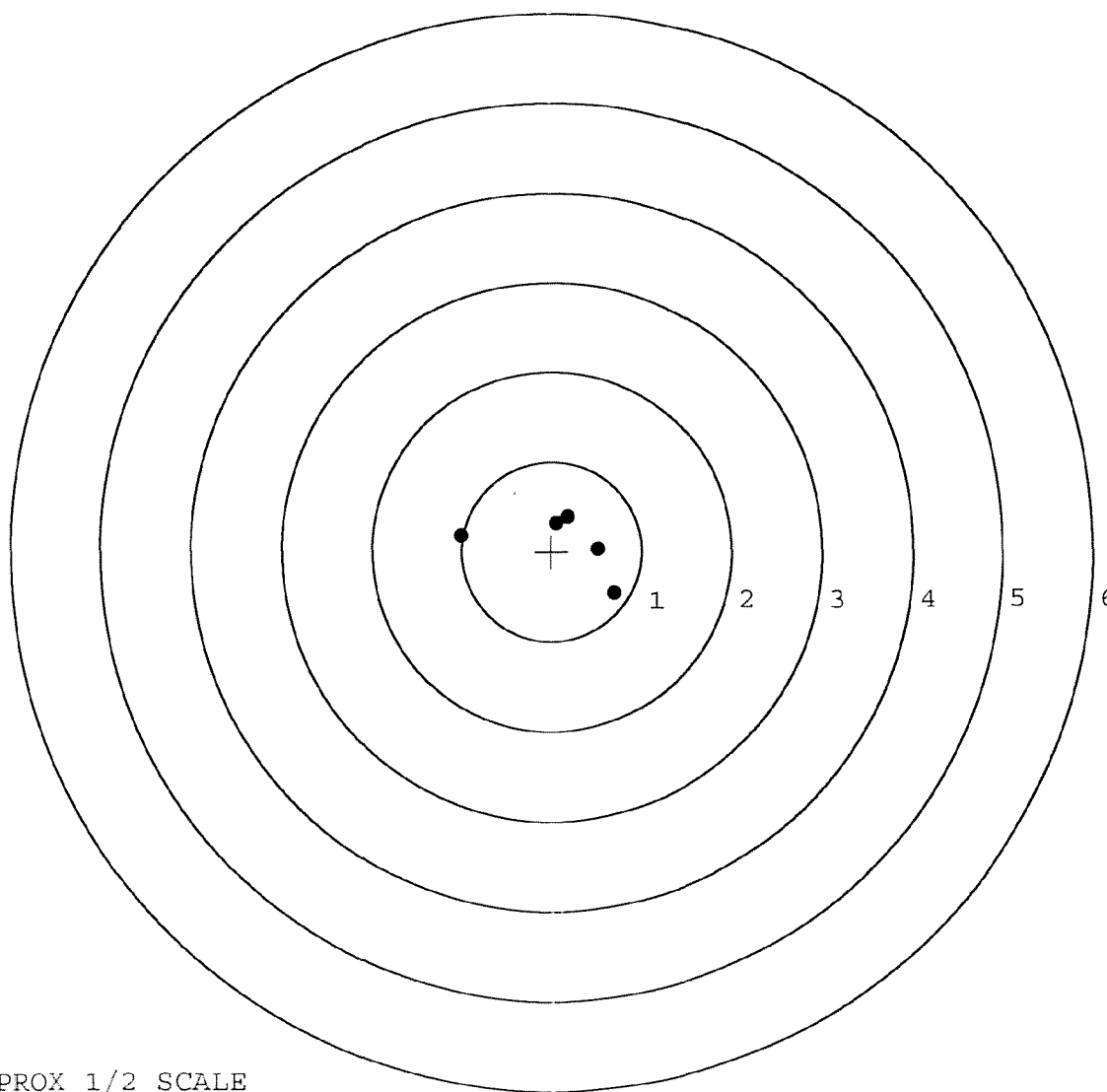
TARGET APPROX 1/2 SCALE

BARBER - M24 0117665

SERIAL NUMBER: ~~E~~6790462. __0
 TARGET NUMBER: 2
 FILE DATE: 12/15/2001
 FILE TIME: 06:12

POINT#	X	Y
1:	0.700	-0.479
2:	0.521	0.023
3:	0.066	0.315
4:	0.187	0.390
5:	-1.013	0.176

X CENTROID: 0.092
 Y CENTROID: 0.085
 POA TO CENTROID: 0.125
 HORZ SPREAD: 1.713
 VERT SPREAD: 0.869
 GROUP SPREAD: 1.834
 MIN RADIUS: 0.231
 MAX RADIUS: 1.109
 MEAN RADIUS: 0.584
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790462DATE 11/12/01TESTER D. N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.38		2.08	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.50		2.23	
PULL #3	2.59	2.53		2.12	
PULL #4	2.55	2.47		2.11	
PULL #5	2.66	2.46		2.12	
TOTAL	12.61	12.34		10.66	
AVG.	2.52	2.47		2.13	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.98		
PULL #2	3.01	3.14		
PULL #3	3.11	3.03		
PULL #4	3.08	3.05		
PULL #5	3.10	3.06		
TOTAL	15.50	15.26		
AVG.	3.10	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.14		4.25
PULL #2	4.06	4.04		4.24
PULL #3	3.92	4.02		4.18
PULL #4	4.10	4.04		4.21
PULL #5	3.98	3.95		4.16
TOTAL	20.12	20.19		21.04
AVG.	4.02	4.04		4.21