

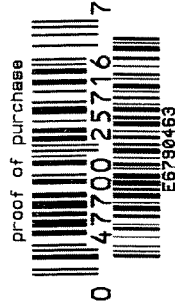
E6790463

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

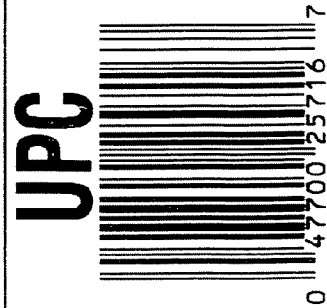


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

E6790463



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **E6790463**

ORDER NO. **25716**

31XV

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5716 E6790463

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790468³

AROS

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>AROS</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	DM
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	DM
	D) OIL FIRING PIN ASSEMBLY		12/12/01	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/17/01	DM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.25</u> <u>5.75</u>	12/17/01	B.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>2.75</u>	12/17/01	B.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.023</u>	12/17/01	B.M.
	J) ASSEMBLE STOCK		12-15-01	RH
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/16/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/16/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/16/01	RH
645	INSPECT FOR LIVE AMMO		12/16/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.53</u> <u>2.56</u> <u>2.53</u> <u>2.59</u>	12/17/01	B.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/17/01	RA

BARBER - M24 0117672

SERIAL NUMBER: ~~E~~6790463. __0

TARGET NUMBER: 1

FILE DATE: 12/16/2001

FILE TIME: 03:14

POINT#	X	Y
1:	-0.597	-0.705
2:	-0.156	-0.526
3:	-0.205	-0.166
4:	0.182	0.239
5:	0.266	0.377

X CENTROID: -0.102

Y CENTROID: -0.156

POA TO CENTROID: 0.187

HORZ SPREAD: 0.863

VERT SPREAD: 1.082

GROUP SPREAD: 1.384

MIN RADIUS: 0.103

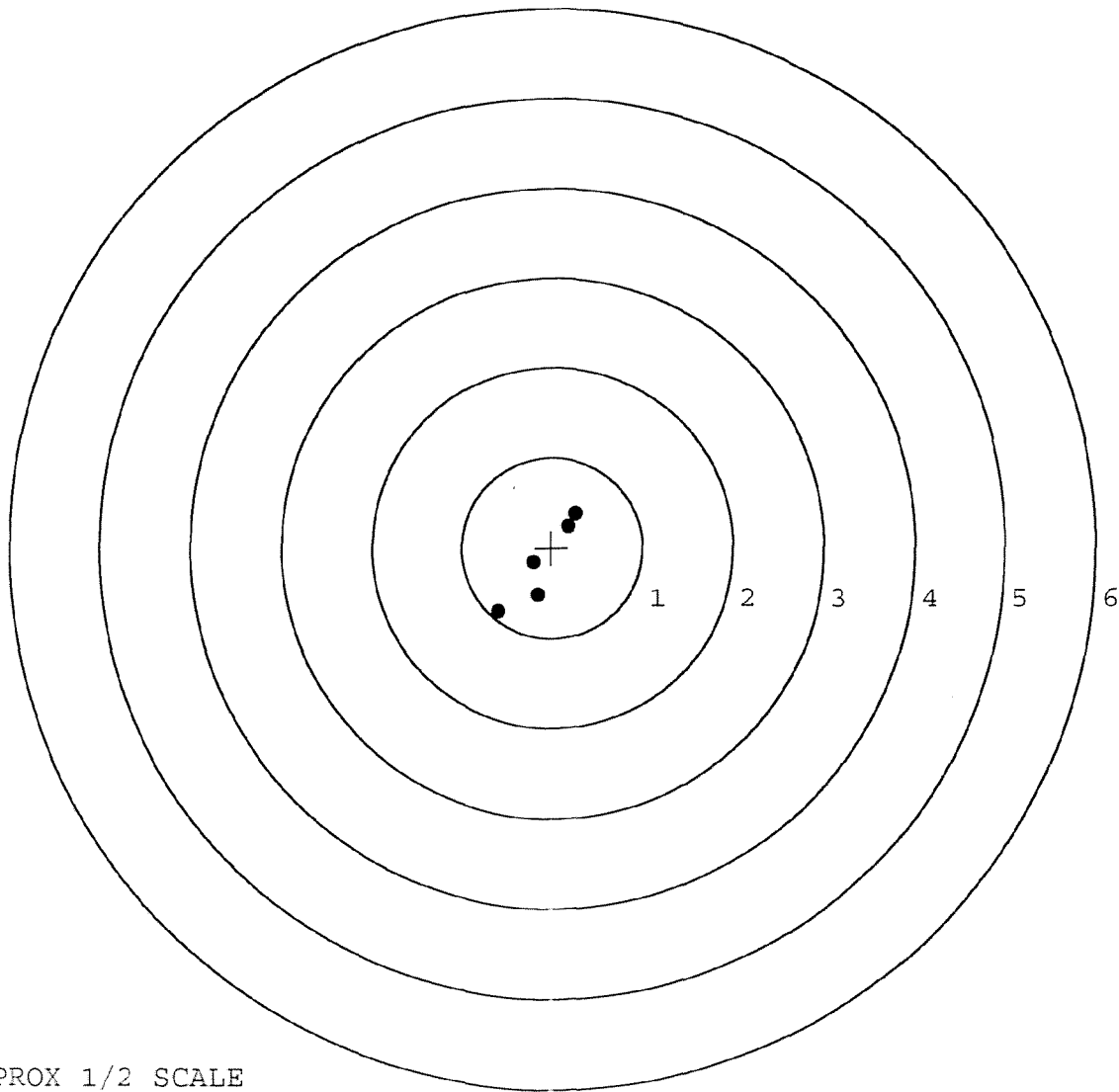
MAX RADIUS: 0.739

MEAN RADIUS: 0.470

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



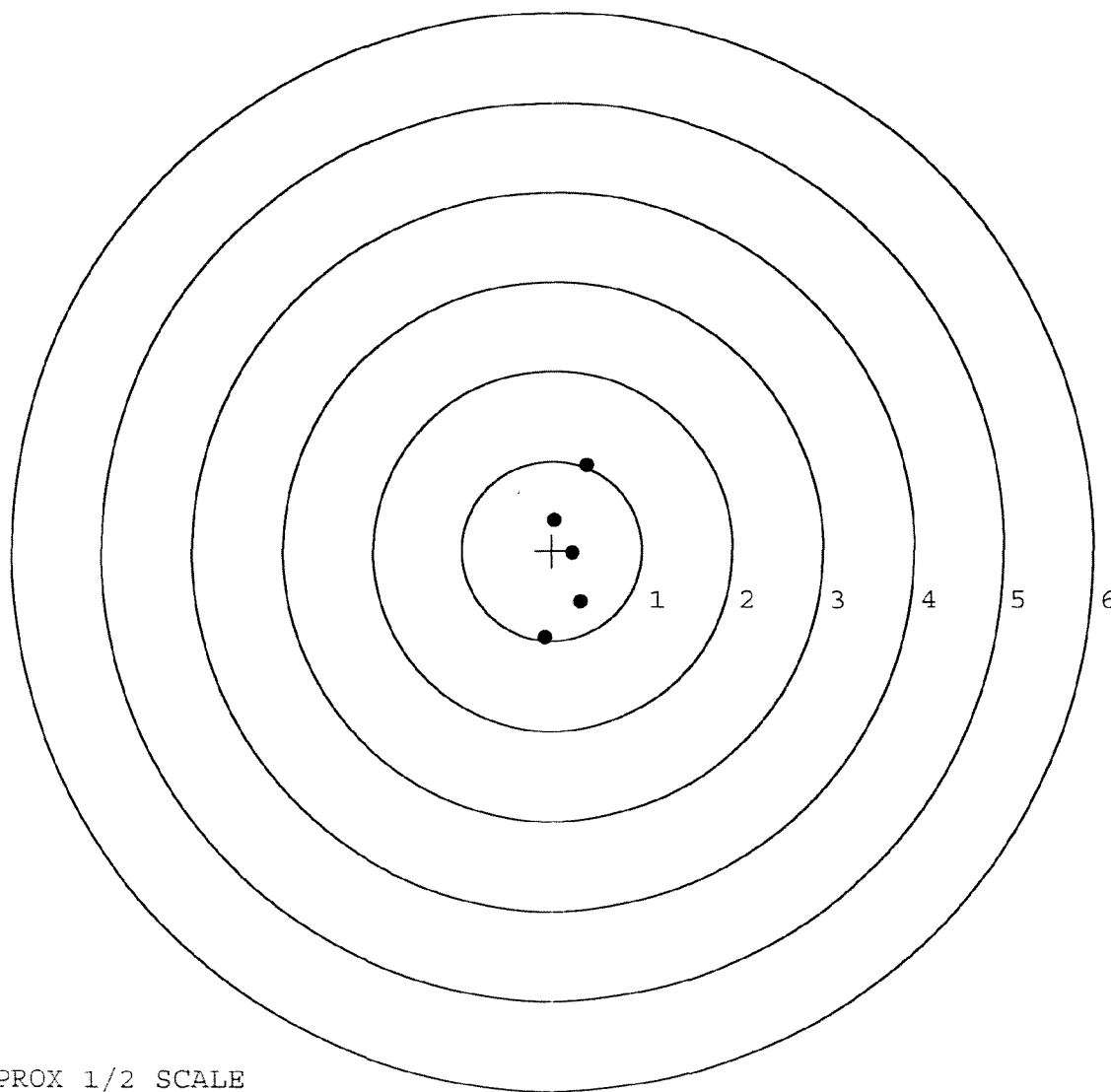
TARGET APPROX 1/2 SCALE

BARBER - M24 0117673

SERIAL NUMBER: ~~E~~6790463. __0
 TARGET NUMBER: 2
 FILE DATE: 12/16/2001
 FILE TIME: 03:14

POINT#	X	Y
1:	-0.082	-0.968
2:	0.318	-0.576
3:	0.227	-0.031
4:	0.026	0.341
5:	0.388	0.949

X CENTROID: 0.175
 Y CENTROID: -0.057
 POA TO CENTROID: 0.184
 HORZ SPREAD: 0.470
 VERT SPREAD: 1.917
 GROUP SPREAD: 1.974
 MIN RADIUS: 0.058
 MAX RADIUS: 1.028
 MEAN RADIUS: 0.599
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790463DATE 11/12/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.17	2.06	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.26	2.26	2.19	
PULL #3	2.01	2.20	2.13	
PULL #4	2.34	2.31	2.17	
PULL #5	2.19	2.23	1.97	
TOTAL	11.23	11.17	10.52	
AVG.	2.25	2.23	2.10	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.28	
PULL #2	3.22	3.25	
PULL #3	3.32	3.22	
PULL #4	3.36	3.28	
PULL #5	3.42	3.30	
TOTAL	16.63	16.33	
AVG.	3.33	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.09		4.23
PULL #2	4.19	3.91		4.19
PULL #3	4.20	3.96		3.82
PULL #4	4.10	4.11		3.92
PULL #5	4.13	3.89		4.04
TOTAL	20.91	19.96		20.20
AVG.	4.18	3.99		4.04