

E 6790477

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J E6790477	
46		ORDER NO. 25716	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		31XV	
			
5716 E6790477			

25716

ORDER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

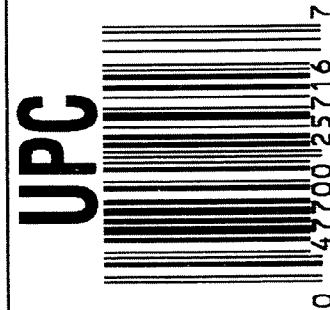


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790477



ORDER 25716

MODEL 700TH M24

UPC



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MODEL 700TH M24

UPC



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SERIAL NO.



E6790477

6 24" 16

CONTRACT #

GUN SERIAL # EL629 0477

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	PK
600	PROOF		11/27/01	PK
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	PK
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	PK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>JPB</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/20/01	Doug

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0215</u> <u>.0245</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-18-01	ff
	K) ASSEMBLE SWIVEL STUDS		12/20/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	Rep
	M) IRON SIGHT ALIGNMENT		12/20/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	5
	A) MALFUNCTIONS	PASS FAIL	12/20/01	Q
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	K
645	INSPECT FOR LIVE AMMO		12/20/01	5
655	FINAL INSPECTION A) HEADSPACE		12/20/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.57</u> <u>2.60</u> <u>2.82</u> <u>2.62</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	Rep
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790477DATE 12-19-01TESTER OK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.43		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.41		2.15	
PULL #3	2.51	2.34		2.32	
PULL #4	2.58	2.27		2.29	
PULL #5	2.49	2.26		2.25	
TOTAL	12.61	11.71		11.36	
AVG.	2.52	2.34		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.12		
PULL #2	3.17	3.06		
PULL #3	3.07	3.00		
PULL #4	3.17	3.05		
PULL #5	3.08	3.06		
TOTAL	15.57	15.29		
AVG.	3.11	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.16		4.14
PULL #2	4.00	4.29		4.20
PULL #3	4.03	4.20		4.00
PULL #4	3.94	4.14		4.09
PULL #5	4.17	4.28		4.36
TOTAL	20.18	21.07		20.82
AVG.	4.04	4.21		4.16

SERIAL NUMBER: E6790477. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 12:08

POINT#	X	Y
1:	0.684	-0.004
2:	0.165	0.313
3:	-0.128	-0.376
4:	-0.555	-0.642
5:	-0.378	0.721

X CENTROID: -0.042

Y CENTROID: 0.002

POA TO CENTROID: 0.042

HORZ SPREAD: 1.239

VERT SPREAD: 1.363

GROUP SPREAD: 1.394

MIN RADIUS: 0.373

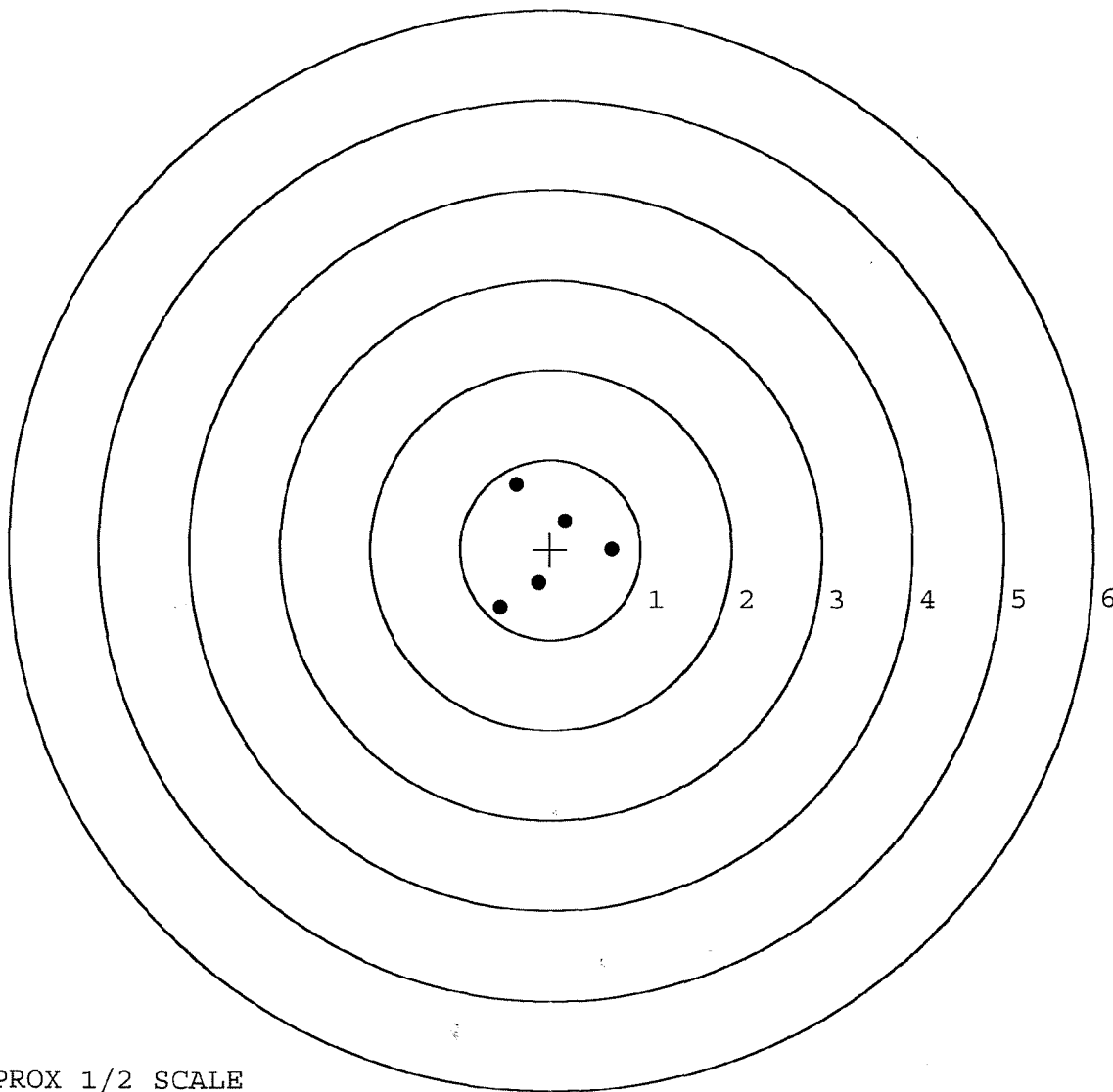
MAX RADIUS: 0.823

MEAN RADIUS: 0.621

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790477. __0

TARGET NUMBER: 2

FILE DATE: 12/17/2001

FILE TIME: 12:08

POINT#	X	Y
1:	0.237	-0.535
2:	-0.558	-0.506
3:	-0.447	-0.366
4:	-0.462	-0.101
5:	-0.623	0.089

X CENTROID: -0.371

Y CENTROID: -0.284

POA TO CENTROID: 0.467

HORZ SPREAD: 0.860

VERT SPREAD: 0.624

GROUP SPREAD: 1.063

MIN RADIUS: 0.112

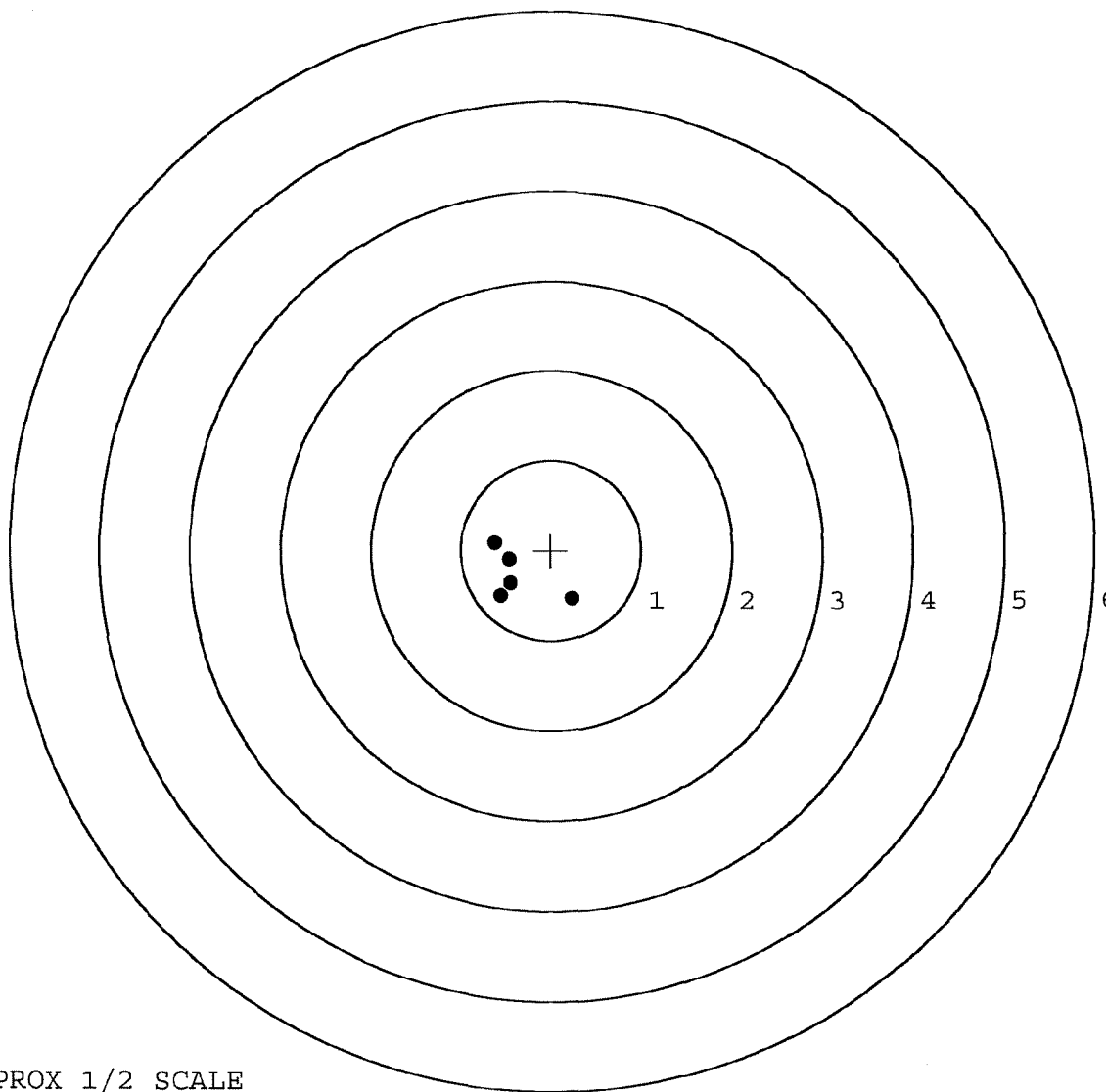
MAX RADIUS: 0.657

MEAN RADIUS: 0.343

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE