

E6790480

|                                                                                                       |  |                                                                                           |  |
|-------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|--|
| <b>Remington®</b>                                                                                     |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |  |
| <b>MODEL 700™ M24</b><br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO                         |  | SERIAL NO. J<br><b>E6790480</b>                                                           |  |
| Made in Ilion, NY    Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.                        |  | 46<br><b>25716</b>                                                                        |  |
| <br>5716 E6790480 |  | <b>31XV</b>                                                                               |  |

ORDER 25716

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

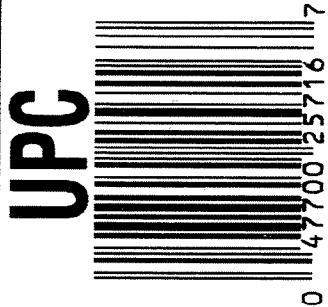


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**E6790480**



ORDER 25716

MODEL 700<sup>TH</sup> M24

UPC



ORDER 25716

MODEL 700<sup>TH</sup> M24

UPC



UPC



SERIAL NO.



6 24 16

CONTRACT #

GUN SERIAL # E6290480

| OP #         | OPERATION NAME                                                                                                                         | READINGS                           | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |                                    | 11/27/01 | RH      |
| 600          | PROOF                                                                                                                                  |                                    | 11/27/01 | RH      |
| 607          | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                       | 11/27/01 | RH      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                          | 11/27/01 | RH      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | NOV 27 2001<br>OPERATOR <u>DRB</u> |          |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                                    | 11/28/01 | SB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                    | 11/29/01 | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                    | 11/30/01 | HD      |
|              | (BOLT)                                                                                                                                 |                                    | 11/30/01 | HD      |
| 625          | FINAL ASSEMBLY                                                                                                                         |                                    | 12/12/01 | A.M.    |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                    |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                    | 12/12/01 | A.M.    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                    | 12/12/01 | A.M.    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                    | 12/12/01 | A.M.    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                    | 12/14/01 |         |

| OP #  | OPERATION NAME                                                        |                                           | READINGS                                                    | DATE     | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>5.0</u> <u>5.25</u> <u>5.0</u>                           |          | D.M.    |
| CONT. |                                                                       |                                           |                                                             |          |         |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3.0</u> <u>2.5</u> <u>2.5</u>                            |          | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             |          |         |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.025</u> <u>.023</u> <u>.025</u>                         |          | D.M.    |
|       | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 12-14-01 | JK      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 12/15/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             | 12/15/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             | 12/15/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             | 12/15/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL                                                   | 12/14/01 | JK      |
|       | A) MALFUNCTIONS                                                       |                                           | PASS FAIL                                                   | 12/14/01 | JK      |
|       | B) PIERCED PRIMERS                                                    |                                           | PASS FAIL                                                   | 12/14/01 | JK      |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 12/14/01 | JK      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 12/15/01 | REP     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.73</u> <u>2.68</u> <u>2.61</u> <u>2.58</u> <u>2.67</u> | 12/15/01 | D.M.    |
|       | C) FUNCTION                                                           |                                           |                                                             | 12/15/01 | REP     |
| 660   | PACK                                                                  |                                           |                                                             | 12/14/01 | DA      |

SERIAL NUMBER: E6790480. 0

TARGET NUMBER: 1

FILE DATE: 12/14/2001

FILE TIME: 10:56

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.335  | -0.862 |
| 2:     | -0.001 | -0.795 |
| 3:     | -0.037 | -1.057 |
| 4:     | -0.435 | -0.495 |
| 5:     | -0.141 | 0.897  |

X CENTROID: -0.056

Y CENTROID: -0.462

POA TO CENTROID: 0.466

HORZ SPREAD: 0.770

VERT SPREAD: 1.954

GROUP SPREAD: 1.957

MIN RADIUS: 0.337

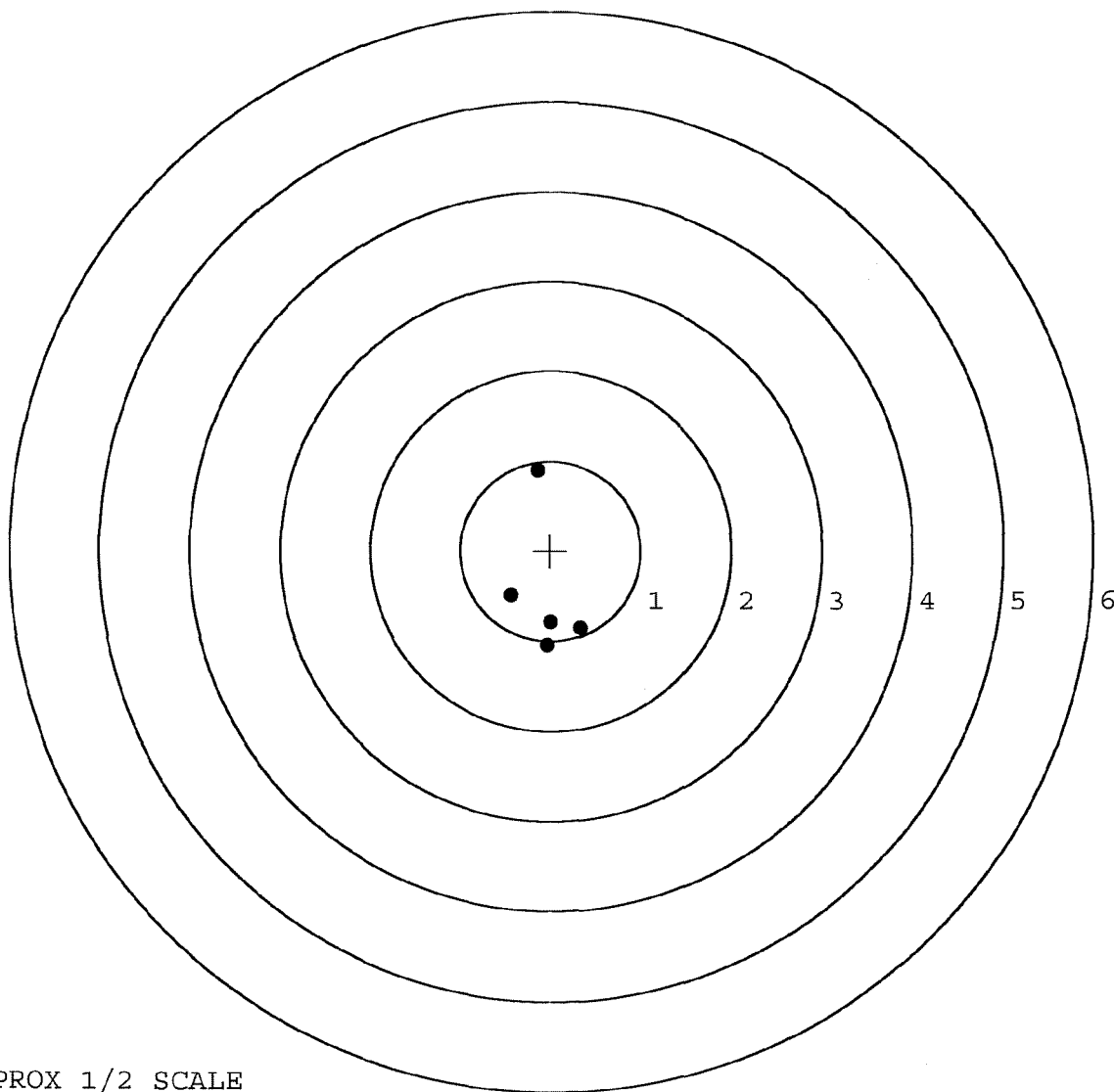
MAX RADIUS: 1.362

MEAN RADIUS: 0.647

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

**BARBER - M24 0117867**

SERIAL NUMBER: E6790480. \_\_0

TARGET NUMBER: 2

FILE DATE: 12/14/2001

FILE TIME: 10:56

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.243  | 0.966  |
| 2:     | -0.028 | -2.439 |
| 3:     | -0.226 | -1.898 |
| 4:     | -0.509 | -0.714 |
| 5:     | -0.704 | -0.060 |

X CENTROID: -0.245

Y CENTROID: -0.829

POA TO CENTROID: 0.864

HORZ SPREAD: 0.947

VERT SPREAD: 3.405

GROUP SPREAD: 3.416

MIN RADIUS: 0.288

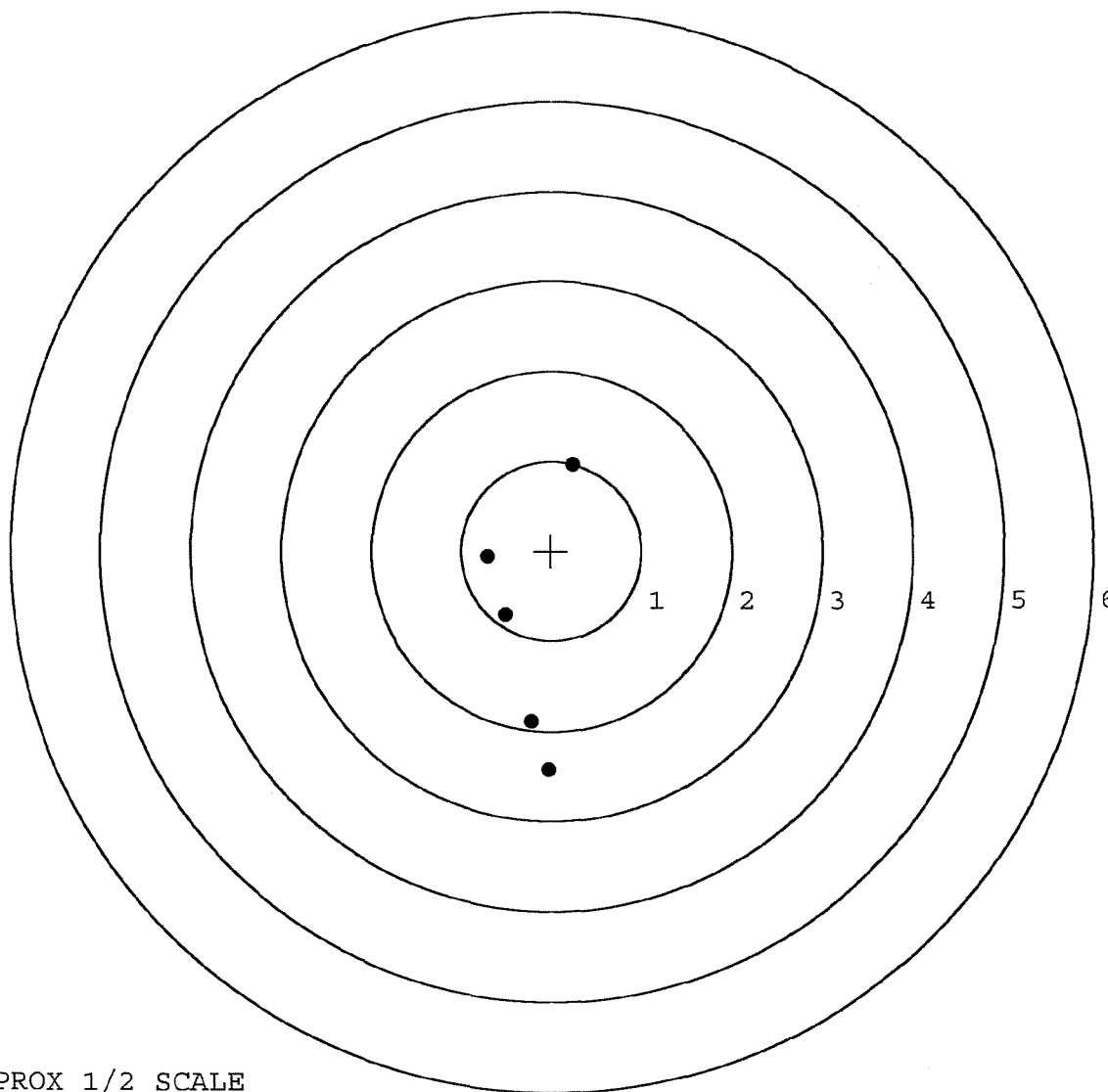
MAX RADIUS: 1.860

MEAN RADIUS: 1.148

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 2

# in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790480DATE 11/15/01TESTER A.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.49             | 2.61                     |                                | 2.49  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.38             | 2.41                     |                                | 2.48  |                                                                        |
| PULL #3 | 2.37             | 2.49                     |                                | 2.33  |                                                                        |
| PULL #4 | 2.47             | 2.63                     |                                | 2.22  |                                                                        |
| PULL #5 | 2.52             | 2.59                     |                                | 2.26  |                                                                        |
| TOTAL   | 12.23            | 12.73                    |                                | 11.78 |                                                                        |
| AVG.    | 2.45             | 2.55                     |                                | 2.36  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.27             | 3.00                     |  |          |
| PULL #2 | 3.19             | 3.18                     |  |          |
| PULL #3 | 3.23             | 3.01                     |  |          |
| PULL #4 | 3.28             | 3.16                     |  |          |
| PULL #5 | 3.11             | 3.30                     |  |          |
| TOTAL   | 16.08            | 15.65                    |  |          |
| AVG.    | 3.22             | 3.13                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.18             | 4.07                     |                                | 4.29                                 |
| PULL #2 | 4.17             | 3.88                     |                                | 4.39                                 |
| PULL #3 | 4.21             | 3.93                     |                                | 4.46                                 |
| PULL #4 | 3.94             | 3.94                     |                                | 4.21                                 |
| PULL #5 | 4.10             | 4.08                     |                                | 4.19                                 |
| TOTAL   | 20.60            | 19.90                    |                                | 21.54                                |
| AVG.    | 4.12             | 3.98                     |                                | 4.31                                 |