

BARBER - M24 0118239

UPC



E6374568

SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0118239 M2400118278

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374568

13 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .146667

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0843333

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .169184

THE AMR FOR THIS RIFLE IS: 1.172

CENTROIDAL DISTANCES

0 TO 1 .2317
1 TO 2 .548082
1 TO 3 .28842

1 3
+ <----POA
2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

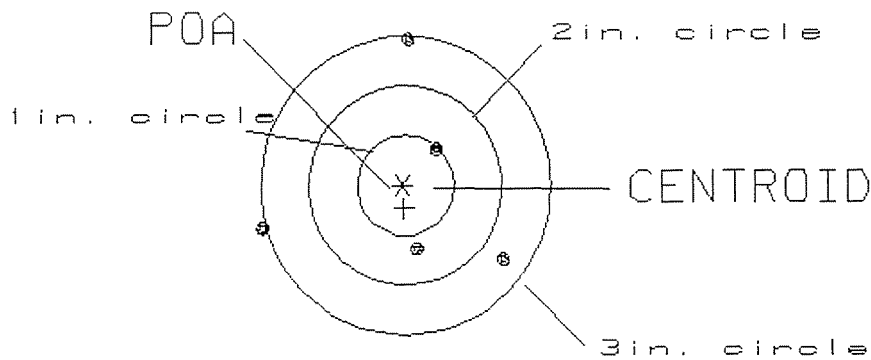
PATTERN #: 1

POA TO CENTROID: .232
 MIN RADIUS : .515
 MEAN RADIUS : 1.075
 MAX RADIUS : 1.516
 CENTROID X : -.018
 CENTROID Y : .231

13 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374568

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.46

0

VS= 2.15

2

GS= 2.48

4

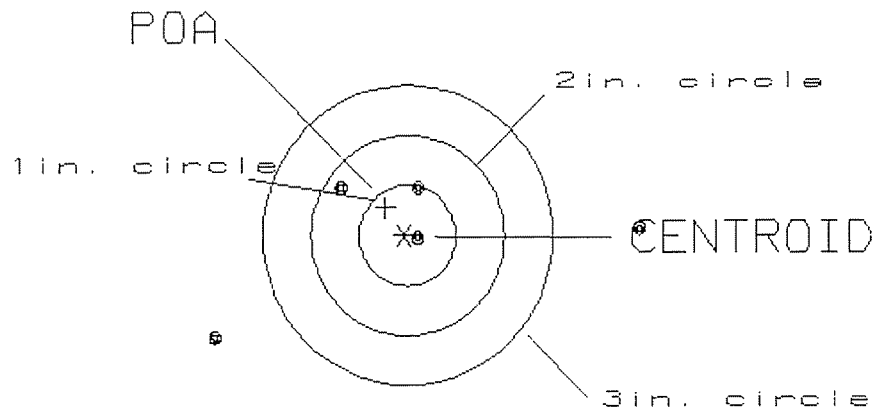
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .336
MIN RADIUS : .113
MEAN RADIUS : 1.228
MAX RADIUS : 2.444
CENTROID X : .195
CENTROID Y : -.274

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374568

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.46

1

VS= 1.55

3

GS= 4.60

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

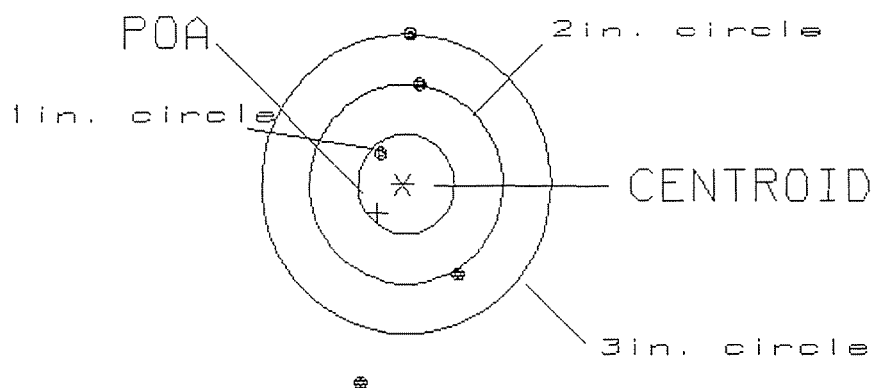
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .396
MIN RADIUS : .415
MEAN RADIUS : 1.212
MAX RADIUS : 2.079
CENTROID X : .263
CENTROID Y : .296

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.06

1

VS= 3.52

1

GS= 3.57

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374568

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	BARBER - M24 0118246	<u>5</u> <u>6</u> <u>6</u>	11-7-97	DB
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-7-97	DB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	11-7-97	DB
	J) ASSEMBLE STOCK		11-4-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-4-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-4-97	CR
	M) IRON SIGHT ALIGNMENT		11-4-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-4-97	CR
640	GALLERY TEST AND TARGET	L 76 R 74	11/13/97	CK
	A) MALFUNCTIONS		11/13/97	CK
	B) PIERCED PRIMERS		11/13/97	CK
645	INSPECT FOR LIVE AMMO		11/13/97	PB
655	FINAL INSPECTION A) HEADSPACE		12-4-97	CK
	B) TRIGGER PULL	<u>2.41</u> <u>2.53</u> <u>2.52</u> <u>2.52</u> <u>2.39</u>	11-26-97	CR
	C) FUNCTION		12-4-97	CK
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374568DATE 10-10-97TESTER CLC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.30		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.67		2.44	
PULL #3	2.41	2.71		2.46	
PULL #4	2.41	2.41		2.46	
PULL #5	2.49	2.68		2.55	
TOTAL	12.08	12.77		12.38	
AVG.	2.416	2.554		2.476	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	2.86		
PULL #2	3.28	3.11		
PULL #3	3.12	2.83		
PULL #4	3.38	3.03		
PULL #5	3.24	2.96		
TOTAL	16.32	14.78		
AVG.	3.264	2.956		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.20		3.76
PULL #2	4.31	3.97		3.72
PULL #3	4.04	3.99		3.85
PULL #4	4.30	4.19		3.83
PULL #5	4.07	4.01		3.94
TOTAL	20.94	20.36		19.1
AVG.	4.188	4.072		3.82

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6374568

owner registration sticker



E6374568

Do Not Use

SERIAL NO.



E6374568

ORDER 25705
MODEL 700™ M24
UPC



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6374568