

UPC



E6374592

*1 INCLUDES 1 IN CHAMBER

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0118604

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374592
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.102333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.198667$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.223474$

THE AMR FOR THIS RIFLE IS: 1.287

CENTROIDAL DISTANCES

Ø TO	1	.688317
1 TO	2	.590771
1 TO	3	1.03575

3
+ <----POA
2
1

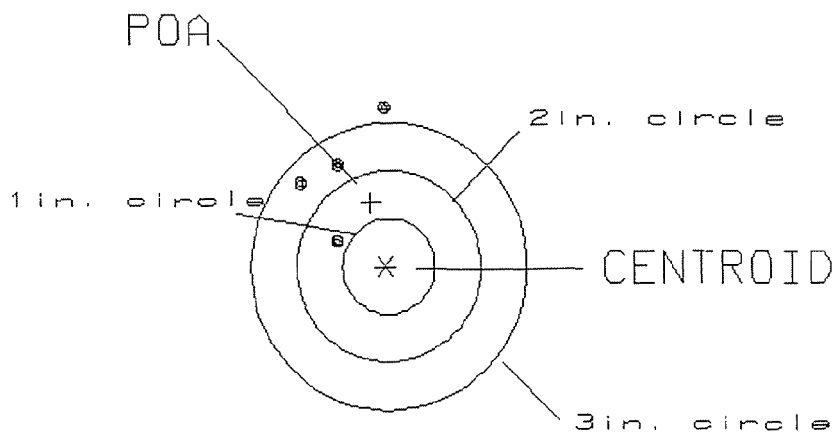
PATTERN #: 1

POA TO CENTROID: .689
 MIN RADIUS : .574
 MEAN RADIUS : 1.830
 MAX RADIUS : 4.407
 CENTROID X : .166
 CENTROID Y : -.668

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374592

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.21
 VS= 5.44
 GS= 5.92

0
 1
 3

BARBER - M24 0118606

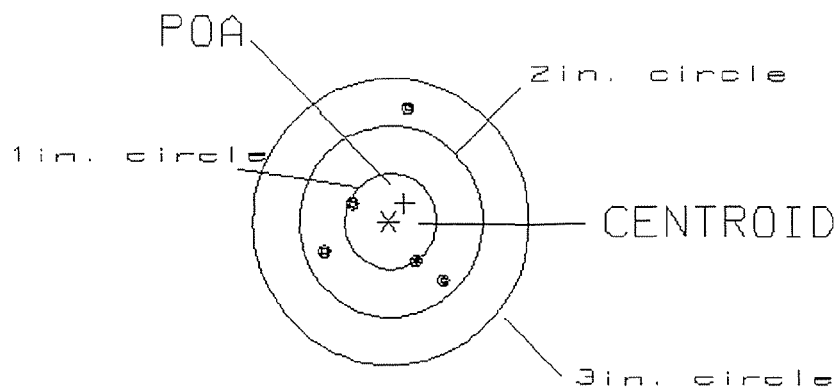
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .258
MIN RADIUS : .421
MEAN RADIUS : .756
MAX RADIUS : 1.185
CENTROID X : -.177
CENTROID Y : -.187

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374592

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.35

2

VS= 1.82

4

GS= 1.87

5

BARBER - M24 0118607

REMINGTON CENTERFIRE ACCURACY TEST

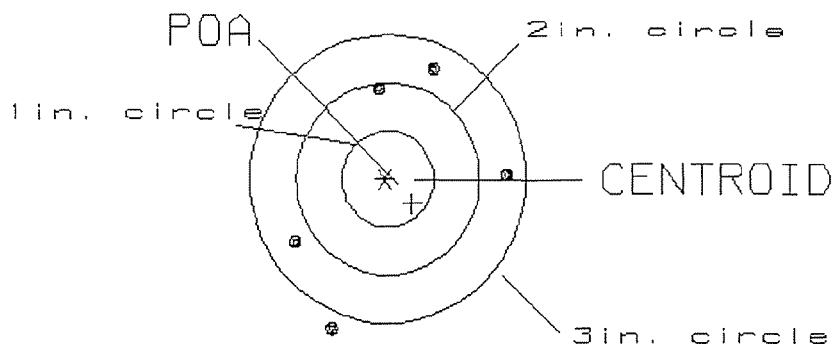
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .394
MIN RADIUS : .977
MEAN RADIUS : 1.275
MAX RADIUS : 1.648
CENTROID X : -.296
CENTROID Y : .259

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374592

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 2.32

0

VS= 2.67

1

GS= 2.88

4

GUN SERIAL # E6374892

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON M240118609	<u>5</u> <u>6</u> <u>5</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.022</u>	11-3-97	CR
	J) ASSEMBLE STOCK		10-30-97	CR
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-30-97	CR
	M) IRON SIGHT ALIGNMENT		10-30-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-30-97	CR
640	GALLERY TEST AND TARGET	L 53 R 97	10/31/97	PTB
	A) MALFUNCTIONS		10/31/97	PTB
	B) PIERCED PRIMERS		10/31/97	PTB
645	INSPECT FOR LIVE AMMO		10/31/97	DFS
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.52</u> <u>2.43</u> <u>2.62</u> <u>2.45</u> <u>2.49</u>	11-3-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

BARBER - M24 0118610

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374592DATE 10-29-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.43	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.67	2.41	2.36	
PULL #3	2.52	2.50	2.42	
PULL #4	2.43	2.33	2.28	
PULL #5	2.49	2.53	2.34	
TOTAL	12.58	12.20	11.78	
AVG.	2.51	2.44	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.91	2.90		
PULL #2	2.99	2.94		
PULL #3	2.98	3.04		
PULL #4	2.95	2.92		
PULL #5	2.98	2.91		
TOTAL	14.81	14.71		
AVG.	2.96	2.94		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.04	4.07		3.98
PULL #2	4.04	3.93		3.99
PULL #3	4.00	3.99		4.01
PULL #4	4.09	4.01		4.03
PULL #5	3.94	3.99		3.99
TOTAL	20.11	19.99		20.00
AVG.	4.02	3.99		4.00

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

46

E6374592

25705

19RR

5705 E6374592

Reg. U.S. Pat. & Tm. Off. Service Registered Merges Devices.

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MODEL 700™ M24

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SERIAL NO



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