

UPC



E6374604

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0118739

Remington Test Lab, Ilion, N.Y.

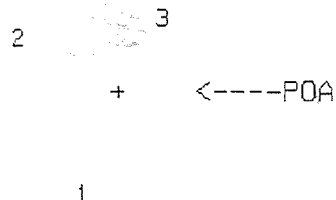
Centroidal distance calculations for Rifle # E6374604
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.215333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0503333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.221138$

THE AMR FOR THIS RIFLE IS: 1.062

CENTROIDAL DISTANCES

0 TO 1 .734834
1 TO 2 1.12808
1 TO 3 1.30174



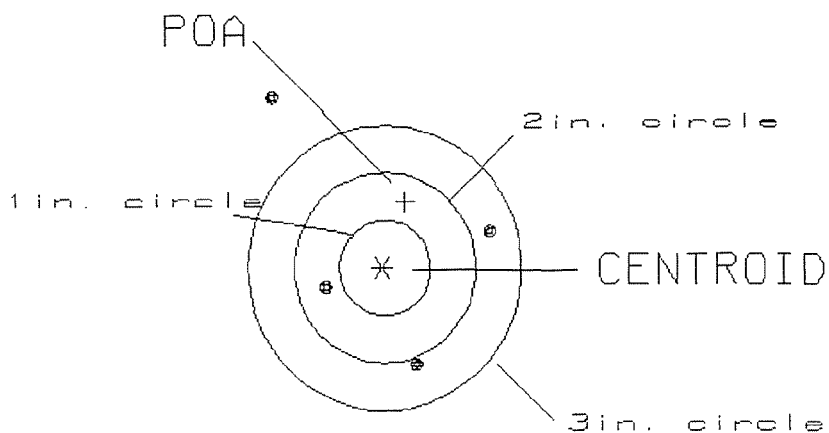
PATTERN #: 1

POA TO CENTROID: .735
 MIN RADIUS : .668
 MEAN RADIUS : 1.246
 MAX RADIUS : 2.162
 CENTROID X : -.250
 CENTROID Y : -.691

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374604

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.83

1

GS= 3.23

4

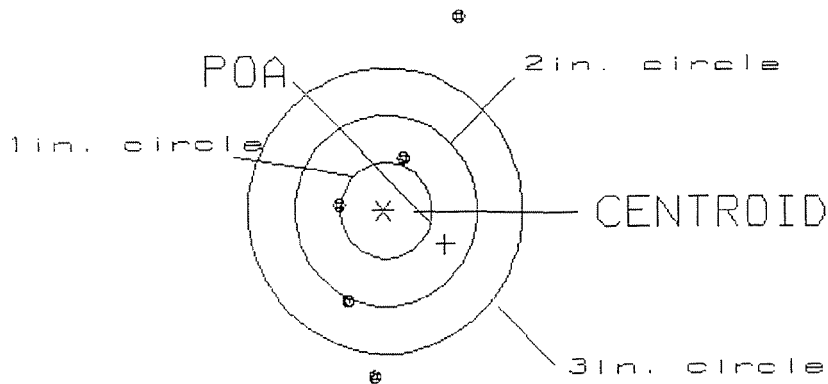
PATTERN #: 2

POA TO CENTROID: .770
 MIN RADIUS : .498
 MEAN RADIUS : 1.201
 MAX RADIUS : 2.179
 CENTROID X : -.687
 CENTROID Y : .349

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374604

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.24

1

VS= 3.76

2

GS= 3.85

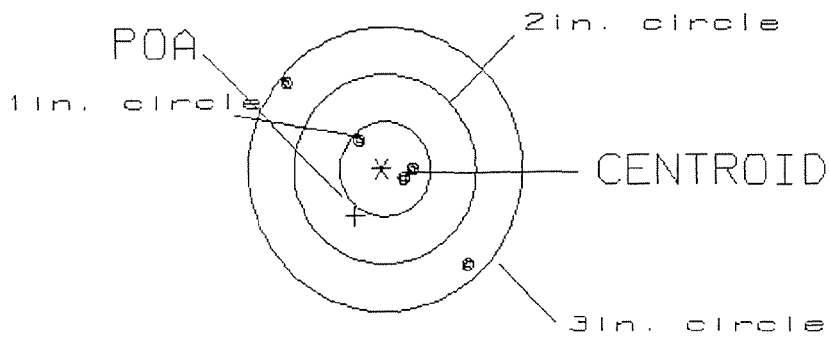
3

PATTERN #: 3
 POA TO CENTROID: .573
 MIN RADIUS : .219
 MEAN RADIUS : .739
 MAX RADIUS : 1.406
 CENTROID X : .291
 CENTROID Y : .493

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374604

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.04

3

VS= 1.90

3

GS= 2.79

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6374604DATE Dec 8 1997TESTER DB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.24	2.50	2.50		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.47	2.54		
PULL #3	2.29	2.34	2.55		
PULL #4	2.34	2.50	2.37		
PULL #5	2.26	2.44	2.78		
TOTAL	11.58	12.25	12.74		
AVG.	2.31	2.45	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.06		
PULL #2	3.24	3.09		
PULL #3	3.21	3.13		
PULL #4	3.25	3.11		
PULL #5	3.20	3.27		
TOTAL	16.05	15.66		
AVG.	3.21	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.09		4.00
PULL #2	4.09	4.15		4.14
PULL #3	4.09	4.14		4.00
PULL #4	4.08	4.15		4.18
PULL #5	4.04	4.15		3.95
TOTAL	20.41	20.68		20.27
AVG.	4.08	4.13		4.05

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL #

E6374604

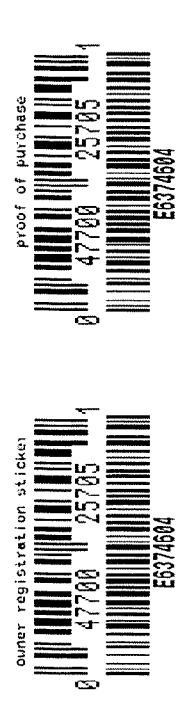
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	12-19-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-19-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	12-19-97	CK
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-19-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L-50 R 100	12-17-97	DB
	A) MALFUNCTIONS		12-17-97	DB
	B) PIERCED PRIMERS		12-17-97	DB
645	INSPECT FOR LIVE AMMO		12-17-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-19-97	CK
	B) TRIGGER PULL	<u>2.85</u> <u>2.93</u> <u>2.37</u> <u>2.42</u> <u>2.48</u>	12/17/97	RW
	C) FUNCTION		12-18-97	CK
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6374604

ORDER NO. 25705

22XR

5705 E6374604

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

