

UPC



E6374629

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. E6374629
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		19RR
 5705 E6374629		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.



E6374629

MODEL 700[™] M24
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



0

47700 25705 1

E6374629

owner registration sticker



0

47700 25705 1

E6374629

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374629
31 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0443333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0776667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0894291$

THE AMR FOR THIS RIFLE IS: 1.1

CENTROIDAL DISTANCES

0 TO 1	.333808
1 TO 2	.396062
1 TO 3	.506732

3
2 + <----POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .334

MIN RADIUS : .776

MEAN RADIUS : 1.584

MAX RADIUS : 2.553

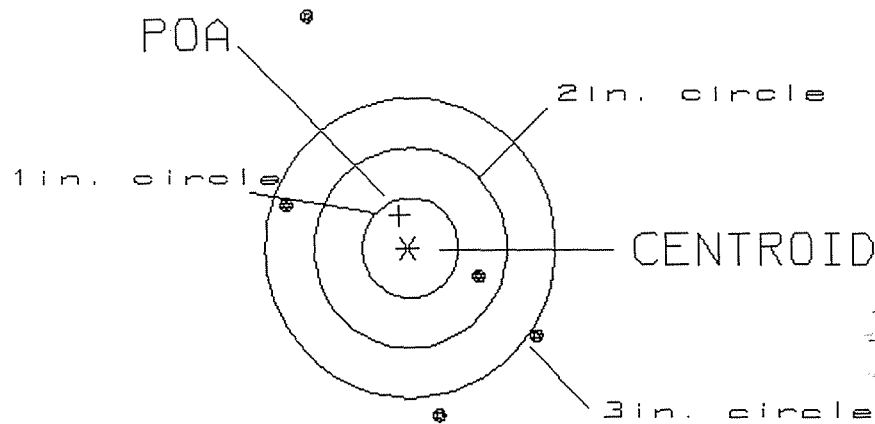
CENTROID X : .088

CENTROID Y : -.322

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374629.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.62

0

VS= 3.95

1

GS= 4.18

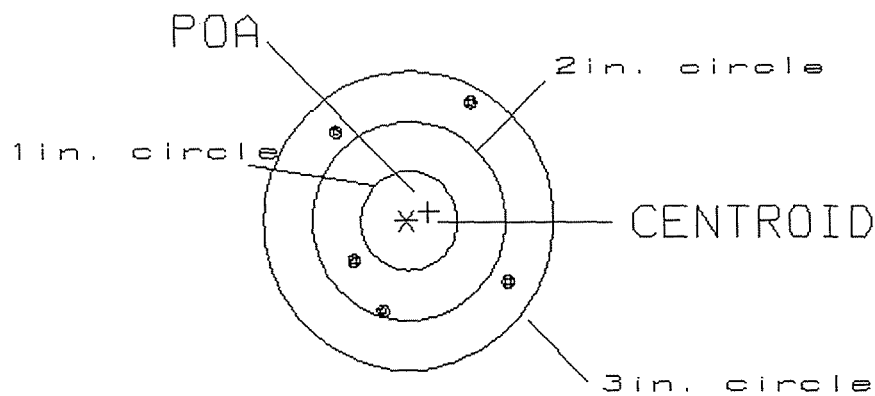
2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .250
 MIN RADIUS : .746
 MEAN RADIUS : 1.084
 MAX RADIUS : 1.307
 CENTROID X : -.233
 CENTROID Y : -.090

31 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374629.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.84
 VS= 2.07
 GS= 2.38

0
 2
 5

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .180

MIN RADIUS : .376

MEAN RADIUS : .632

MAX RADIUS : .872

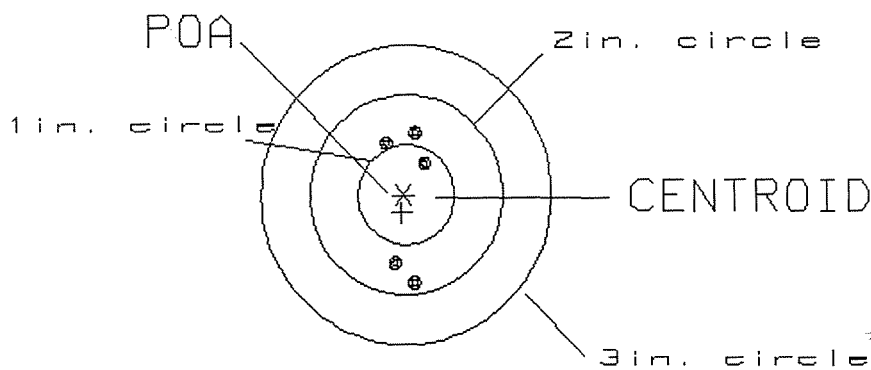
CENTROID X : .012

CENTROID Y : .179

31 Oct 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .39

1

VS= 1.51

5

GS= 1.51

5

GUN SERIAL # E6374629

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	P) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	11-3-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	11-3-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.023</u>	11-3-97	CR
	J) ASSEMBLE STOCK		10-29-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	RW
	M) IRON SIGHT ALIGNMENT		10-29-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	RW
640	GALLERY TEST AND TARGET	L 45 R 105	10/31/97	PB
	A) MALFUNCTIONS		10/31/97	PB
	B) PIERCED PRIMERS		10/31/97	PB
645	INSPECT FOR LIVE AMMO		10/31/97	PB
655	FINAL INSPECTION A) HEADSPACE		11/10/97	RP
	B) TRIGGER PULL	<u>2.54</u> <u>2.57</u> <u>2.62</u> <u>2.60</u> <u>2.60</u>	11-3-97	CR
	C) FUNCTION		11/10/97	RP
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6374629DATE 10-28-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.36	2.75	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.53	2.76	
PULL #3	2.46	2.45	2.74	
PULL #4	2.35	2.34	2.26	
PULL #5	2.53	2.58	2.66	
TOTAL	12.26	12.26	13.19	
AVG.	2.45	2.45	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.14	
PULL #2	2.95	3.07	
PULL #3	2.98	3.28	
PULL #4	3.13	2.76	
PULL #5	2.94	2.83	
TOTAL	15.07	15.08	
AVG.	3.01	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.95	4.03		4.09
PULL #2	4.02	4.10		3.89
PULL #3	4.03	3.74		4.19
PULL #4	4.13	4.10		4.29
PULL #5	4.08	4.25		3.79
TOTAL	20.21	20.22		20.25
AVG.	4.04	4.04		4.05