

UPC



E6374682

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

BARBER - M24 0119801

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374682
3 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.004
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0983333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0984147

THE AMR FOR THIS RIFLE IS: .9937

CENTROIDAL DISTANCES

0 TO 1	.392734
1 TO 2	.830935
1 TO 3	.226385

1
3 + 2<----POA

BARBER - M24 0119802

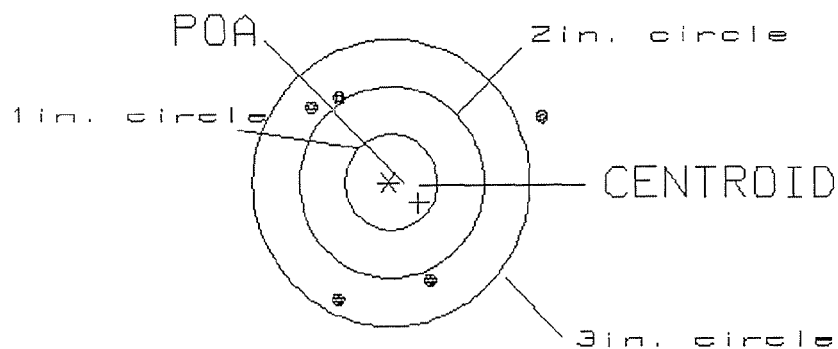
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .393
MIN RADIUS : 1.011
MEAN RADIUS : 1.266
MAX RADIUS : 1.721
CENTROID X : -.328
CENTROID Y : .216

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG374602

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.43

0

VS= 2.05

0

GS= 2.86

4

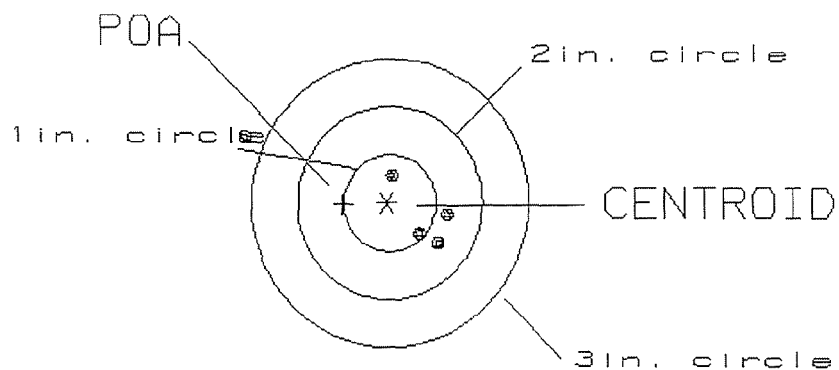
PATTERN #: 2

POA TO CENTROID: .479
MIN RADIUS : .246
MEAN RADIUS : .779
MAX RADIUS : 1.762
CENTROID X : .479
CENTROID Y : .018

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374682

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.28

2

VS= 1.16

4

GS= 2.47

4

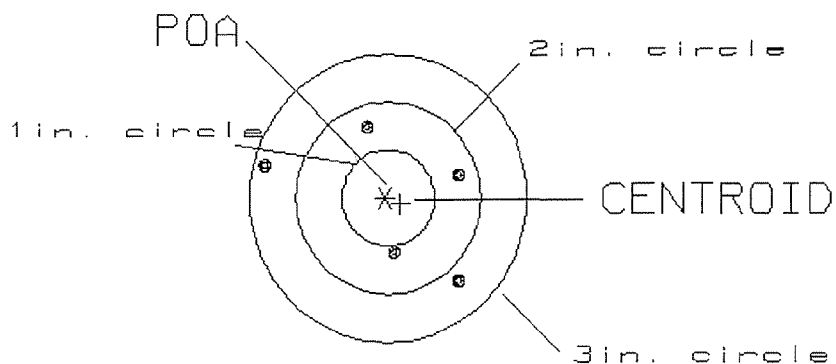
PATTERN #: 3

POA TO CENTROID: .174
 MIN RADIUS : .531
 MEAN RADIUS : .936
 MAX RADIUS : 1.410
 CENTROID X : -.163
 CENTROID Y : .061

3 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374682

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.14
 VS= 1.60
 GS= 2.43

0
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374682

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0119806	<u>5</u> <u>5</u> <u>5</u>	10-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.028</u> <u>.022</u>	10-29-97	CK
	J) ASSEMBLE STOCK		10-28-97	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-28-97	RW
	M) IRON SIGHT ALIGNMENT		10-28-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-28-97	RW
640	GALLERY TEST AND TARGET	L 83 R 47	11/3/97	PB
	A) MALFUNCTIONS		11/3/97	PB
	B) PIERCED PRIMERS		11/3/97	PB
645	INSPECT FOR LIVE AMMO		11/3/97	FE
655	FINAL INSPECTION A) HEADSPACE		11/10/97	TRP
	B) TRIGGER PULL	<u>2.34</u> <u>2.43</u> <u>2.36</u> <u>2.35</u> <u>2.44</u>	11-5-97	CR
	C) FUNCTION		11/10/97	TRP
660	PACK			

BARBER - M24 0119807

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374682DATE 10-22-97TESTER T.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.59	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.41	2.51	
PULL #3	2.45	2.32	2.60	
PULL #4	2.54	2.41	2.49	
PULL #5	2.49	2.36	2.52	
TOTAL	12.38	12.09	12.61	
AVG.	2.47	2.41	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.13	
PULL #2	3.12	3.06	
PULL #3	3.08	3.25	
PULL #4	3.10	3.10	
PULL #5	3.09	3.18	
TOTAL	15.46	15.72	
AVG.	3.09	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.96		3.98
PULL #2	3.92	4.18		4.10
PULL #3	3.99	3.95		4.19
PULL #4	4.01	3.99		3.99
PULL #5	3.99	4.05		4.08
TOTAL	19.89	20.13		20.34
AVG.	3.97	4.02		4.06

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book attached to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6374682

ORDER NO. 25705

01XR

5705 E6374682

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