

UPC



E6374687

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6

BARBER - M24 0119864

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374687
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.426333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.012
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .426502

THE AMR FOR THIS RIFLE IS: 1.277

CENTROIDAL DISTANCES

0 TO 1 .414664
1 TO 2 .0583095
1 TO 3 .250154

2 + <----POA
3

BARBER - M24 0119865

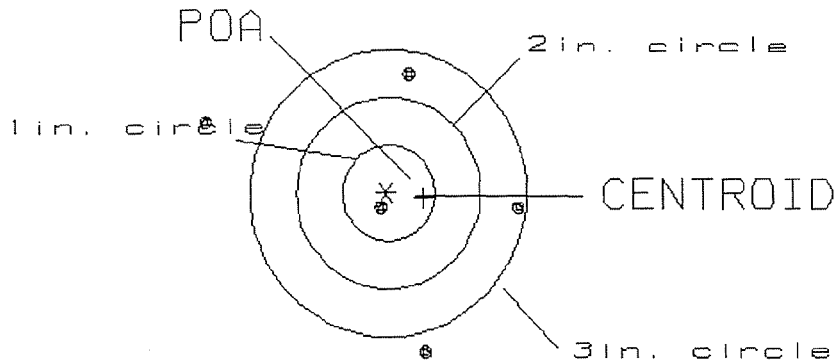
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
POA TO CENTROID: .415
MIN RADIUS : .194
MEAN RADIUS : 1.343
MAX RADIUS : 2.102
CENTROID X : -.411
CENTROID Y : .055

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374687

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 3.35

1

VS= 2.95

1

GS= 3.49

3

BARBER - M24 0119866

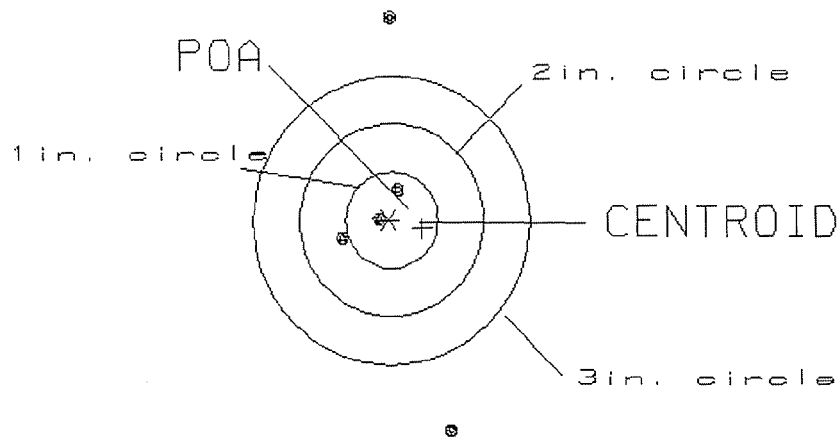
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .371
MIN RADIUS : .147
MEAN RADIUS : 1.087
MAX RADIUS : 2.311
CENTROID X : -.361
CENTROID Y : .085

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 1.16

2

VS= 4.34

3

GS= 4.38

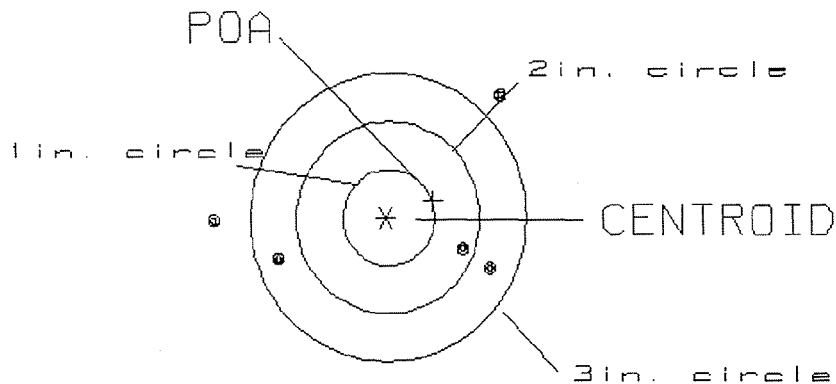
3

PATTERN #: 3
 POA TO CENTROID: .537
 MIN RADIUS : .838
 MEAN RADIUS : 1.401
 MAX RADIUS : 1.882
 CENTROID X : -.507
 CENTROID Y : -.176

22 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6374607

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.13

0

VS= 1.83

1

GS= 3.41

3

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6374687

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	DESCRIPTION NAME	READING	DATE	INITIAL
625	BARBER - M240M1998	<u>5</u> <u>5</u> <u>5</u>	10-28-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.024</u> <u>.023</u> <u>.023</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-3-97 10-27-97	CK CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 50 R 100	11/21/97	PB
	A) MALFUNCTIONS		11/21/97	PB
	B) PIERCED PRIMERS		11/21/97	PB
645	INSPECT FOR LIVE AMMO		11/21/97	Om
655	FINAL INSPECTION A) HEADSPACE		12-3-97	CK
	B) TRIGGER PULL	<u>2.54</u> <u>2.62</u> <u>2.59</u> <u>2.60</u> <u>2.58</u>	11-26-97	CR
	C) FUNCTION		12-3-97	CK
660	PACK			

BARBER - M24 0119870

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374687DATE 10-25-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.65	2.63	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.77	2.71	
PULL #3	2.27	2.71	2.70	
PULL #4	2.76	2.69	2.82	
PULL #5	2.66	2.66	2.74	
TOTAL	13.11	13.44	13.69	
AVG.	2.62	2.69	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	2.97	
PULL #2	3.03	3.04	
PULL #3	2.89	3.00	
PULL #4	2.94	2.93	
PULL #5	2.88	3.07	
TOTAL	14.75	15.01	
AVG.	2.95	3.00	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.98	3.93		4.14
PULL #2	3.84	3.74		3.82
PULL #3	3.90	3.78		3.84
PULL #4	3.82	3.84		4.07
PULL #5	3.81	3.82		4.01
TOTAL	19.35	19.11		19.88
AVG.	3.87	3.82		3.98

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM

Do Not Use

Lot #19

Do Not Use

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Remington-Union.

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25705

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