

UPC



E6374699

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0119999

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6374699
22 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.284667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0306667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .286314

THE AMR FOR THIS RIFLE IS: .9903

CENTROIDAL DISTANCES

0 TO 1	.336168
1 TO 2	.656771
1 TO 3	.368631

1
3 + <----POA
2

BARBER - M24 0120000

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .336

MIN RADIUS : .189

MEAN RADIUS : 1.034

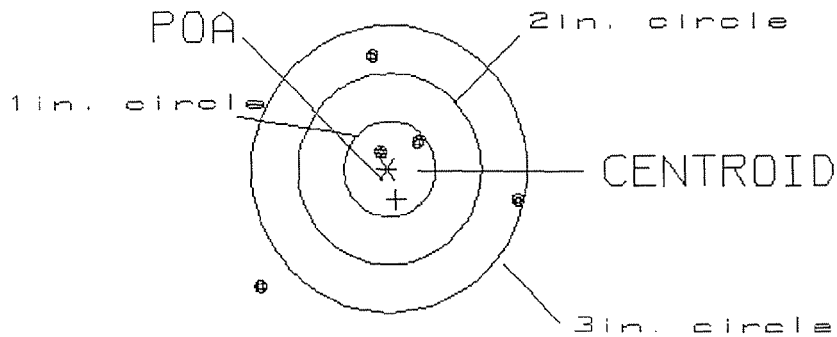
MAX RADIUS : 1.904

CENTROID X : -.103

CENTROID Y : .320

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CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.84

2

VS= 2.45

2

GS= 2.97

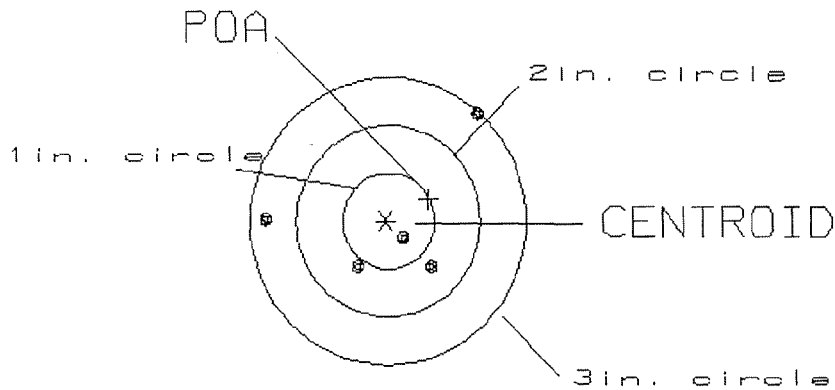
4

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .517
 MIN RADIUS : .205
 MEAN RADIUS : .850
 MAX RADIUS : 1.493
 CENTROID X : -.465
 CENTROID Y : -.228

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.31
 VS= 1.59
 GS= 2.55

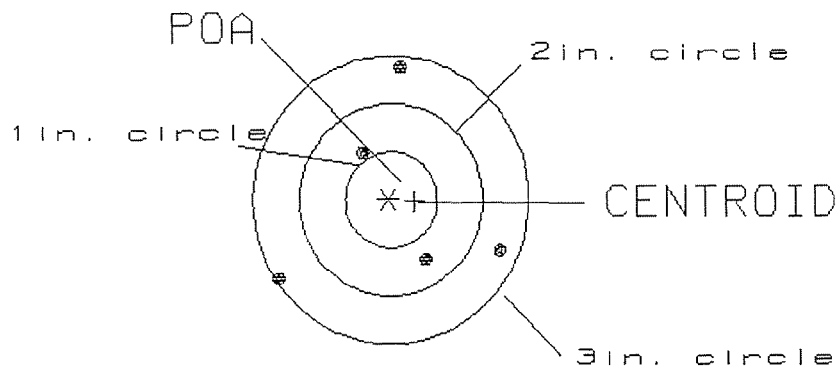
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .287
 MIN RADIUS : .601
 MEAN RADIUS : 1.087
 MAX RADIUS : 1.483
 CENTROID X : -.286
 CENTROID Y : .017

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.38

0

VS= 2.21

2

GS= 2.55

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6374699

OP. #	OPERATION NAME	READINGS	DATE	INITIALS
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE CONT.	<u>6</u> <u>5</u> <u>6</u>	10-28-97	CR
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-28-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	10-28-97	CR
	J) ASSEMBLE STOCK		10-27-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-2-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-27-97	CR
	M) IRON SIGHT ALIGNMENT		10-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-27-97	CR
640	GALLERY TEST AND TARGET	L 67 R 83	11/21/97	PB
	A) MALFUNCTIONS		11/21/97	PB
	B) PIERCED PRIMERS		11/21/97	PB
645	INSPECT FOR LIVE AMMO		11/21/97	PM
655	FINAL INSPECTION A) HEADSPACE		12-2-97	CK
	B) TRIGGER PULL	<u>2.58</u> <u>2.39</u> <u>2.49</u> <u>2.41</u> <u>2.39</u>	11-26-97	CR
	C) FUNCTION		12-2-97	CK
660	PACK			

BARBER - M24 0120005

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6374699DATE 10-25-97TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.63	2.37	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.65	2.42	2.60	
PULL #3	2.59	2.35	2.49	
PULL #4	2.65	2.30	2.51	
PULL #5	2.50	2.50	2.48	
TOTAL	13.02	11.94	12.64	
AVG.	2.60	2.38	2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.94	2.90	
PULL #2	3.04	2.91	
PULL #3	3.10	2.99	
PULL #4	3.08	3.02	
PULL #5	3.17	2.97	
TOTAL	15.33	14.79	
AVG.	3.06	2.95	

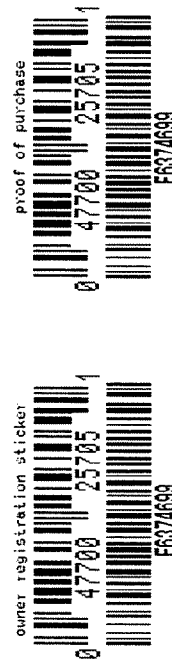
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.96	3.95		3.92
PULL #2	4.03	4.05		3.99
PULL #3	4.06	3.99		4.08
PULL #4	3.93	4.01		4.07
PULL #5	4.00	3.89		4.12
TOTAL	19.98	19.89		20.18
AVG.	3.99	3.97		4.03

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6374699

46 ORDER NO. 25705

05XR

5705 E6374699

ORDER 25705

MODEL 700™ M24

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Do Not Use

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