

Oxford.
ESSELTE
NO. 752 1/3
10%

E6413560-NEW
C6225069-OLD

Arm Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00023082** Serial: **C6225069** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman: Status: **Closed 2/16/01 10:35:16 AM**

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☒ Received From

Name: **C CO SPT BN** **C CO SPT BN**

Address 1: **USA JFK SWCS** **USA JFK SWCS**

Address 2: PO Box: PO Box:

City: **FT BRAGG** **FT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL:

Contact / Condition **Problems** **Estimate** **History / Status** **Shipping / Billing**

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Condition: **Poor**

Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A008	With Swivel	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

Repair Search **Refresh** **Close**

maglet 2/17/01 7:44 AM CAPS NUM INS SERIAL

Start NIS Inb Expl Par SA Ar... Nag Ne 7:44 AM

Serial Number: **C6225069**

Model: **700**



RE00023082

E 6413560

BARBER - M24 0120560

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6413560
2 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .085
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1426
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .166011

THE AMR FOR THIS RIFLE IS: 1.162

CENTROIDAL DISTANCES

0 TO 1	.138101
1 TO 2	.043382
1 TO 3	.159013
1 TO 4	.179789
1 TO 5	.17184

$\frac{3}{2}$
+4 <----POA

BARBER - M24 0120561

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .138

MIN RADIUS : .171

MEAN RADIUS : .921

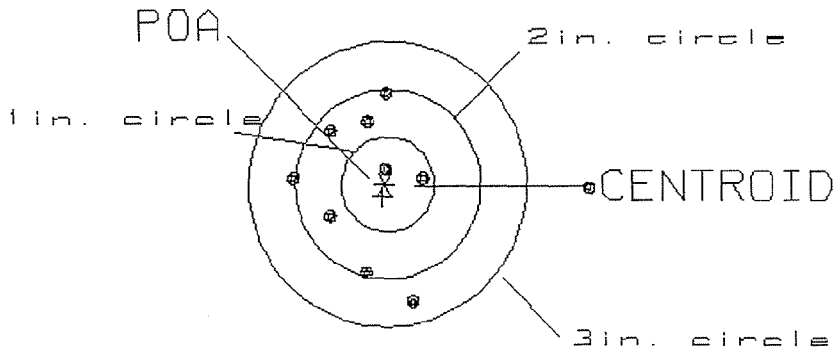
MAX RADIUS : 2.127

CENTROID X : .024

CENTROID Y : .136

2 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413560

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 3.15

2

VS= 2.26

7

GS= 3.16

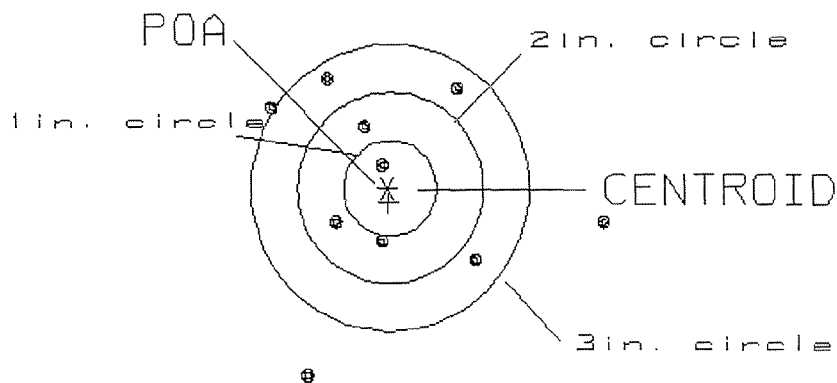
9

PATTERN #: 2
 POA TO CENTROID: .156
 MIN RADIUS : .302
 MEAN RADIUS : 1.214
 MAX RADIUS : 2.378
 CENTROID X : -.015
 CENTROID Y : .155

2 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413560

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.65
 VS= 3.06
 GS= 3.85

1
 4
 7

BARBER - M24 0120563

REMINGTON CENTERFIRE ACCURACY TEST

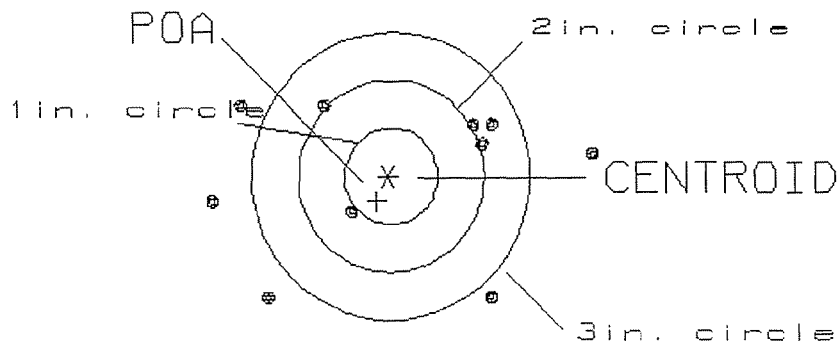
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .288
 MIN RADIUS : .594
 MEAN RADIUS : 1.423
 MAX RADIUS : 2.154
 CENTROID X : .121
 CENTROID Y : .262

2 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413560

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.04

0

VS= 2.04

2

GS= 4.07

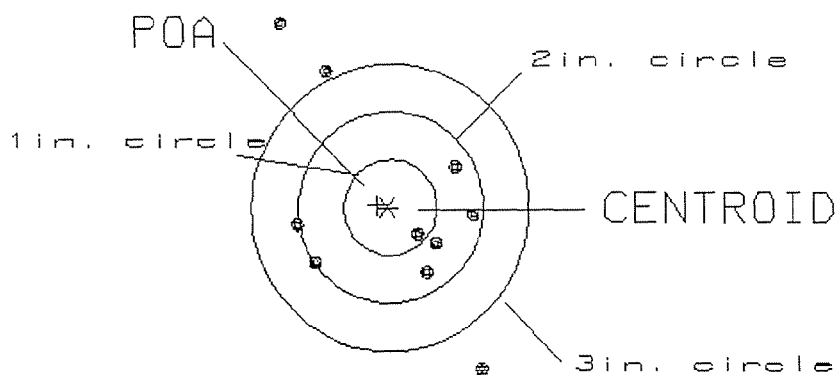
5

PATTERN #: 4
 POA TO CENTROID: .109
 MIN RADIUS : .435
 MEAN RADIUS : 1.137
 MAX RADIUS : 2.287
 CENTROID X : .106
 CENTROID Y : -.024

2 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413560

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.19
 VS= 3.56
 GS= 4.17

1
 5
 7

BARBER - M24 0120565

REMINGTON CENTERFIRE ACCURACY TEST

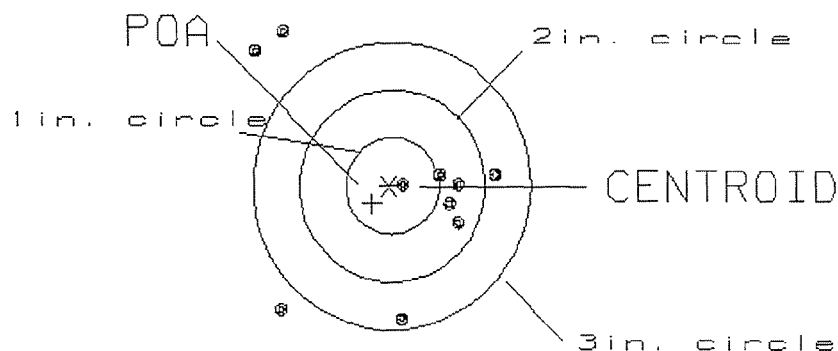
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .263
MIN RADIUS : .112
MEAN RADIUS : 1.115
MAX RADIUS : 2.020
CENTROID X : .189
CENTROID Y : .184

2 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413560

CENTERFIRE PATTERN # 5

OF SHOTS= 10

IN CIRCLE

HS= 2.55

1

VS= 3.01

5

GS= 3.26

7

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER <i>E6413560</i>			
LOG-IN DATE <i>2-17-01</i>			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	<i>2-21-01</i>	<i>CK</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>3-23-01</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>3-23-01</i>	<i>RW</i>
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>4-2-01</i>	<i>RW</i>
655	FINAL INSPECT	<i>4-3-01</i>	<i>RW</i>
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

S/N: E6413560

DATE REC'D: 2-17-01

DATE RET'D:

AUDITOR: CK

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments: