

E657 1258

Remington® M/24 .300 WIN MAG (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL .300 WIN MAG Made in Illion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	SERIAL NO. E6571258
		ORDER NO. 25736	
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5736 E6571258

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

DD FORM 200348

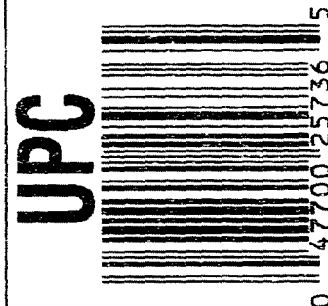


ORDER NO. 25736

BARREL LENGTH 24"

CAPACITY 5

E6571258



GUN SERIAL # FL6571258

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/25/02	RL
600	PROOF	 FB1542B		
607	CHECK HEADSPACE	MAX. BOLT PLUG OK	7/23/02	RL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED		
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 9 2002 BBL only OPERATOR <u>DA</u>		
615	ROLLMARK CALIBER	300 WIN MAG		
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	BARBER - M24 0120876 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8/28/02	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3</u> <u>2.5</u>	8/28/02	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET <u>200 YD RANGE</u>	PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE		8/28/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.44</u> <u>2.41</u> <u>3.57</u> <u>2.52</u>	8/28/02	RW
	C) FUNCTION			
660	PACK		1-7.04	RA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E651/258

 DATE 8-14-02

 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.23	2.61	MIN. SETTING,
PULL #2	2.31	2.45	2.63	NO AVG. OF 5
PULL #3	2.26	2.25	2.64	READINGS ACCEPT-
PULL #4	2.50	2.56	2.64	ABLE LESS THAN 2
PULL #5	2.34	2.48	2.63	
TOTAL	11.90	11.97	13.15	
AVG.	2.38	2.39	2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.04	
PULL #2	3.11	2.93	
PULL #3	3.07	2.98	
PULL #4	3.20	3.16	
PULL #5	3.10	3.28	
TOTAL	15.73	15.39	
AVG.	3.14	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.10	4.34		4.46
PULL #2	4.15	4.38		4.35
PULL #3	4.07	4.15		4.29
PULL #4	4.24	4.37		4.29
PULL #5	4.12	4.28		4.31
TOTAL	20.68	21.52		21.70
AVG.	4.13	4.30		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6571258.__0
FILE DATE AND TIME: 08/16/2002 09:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

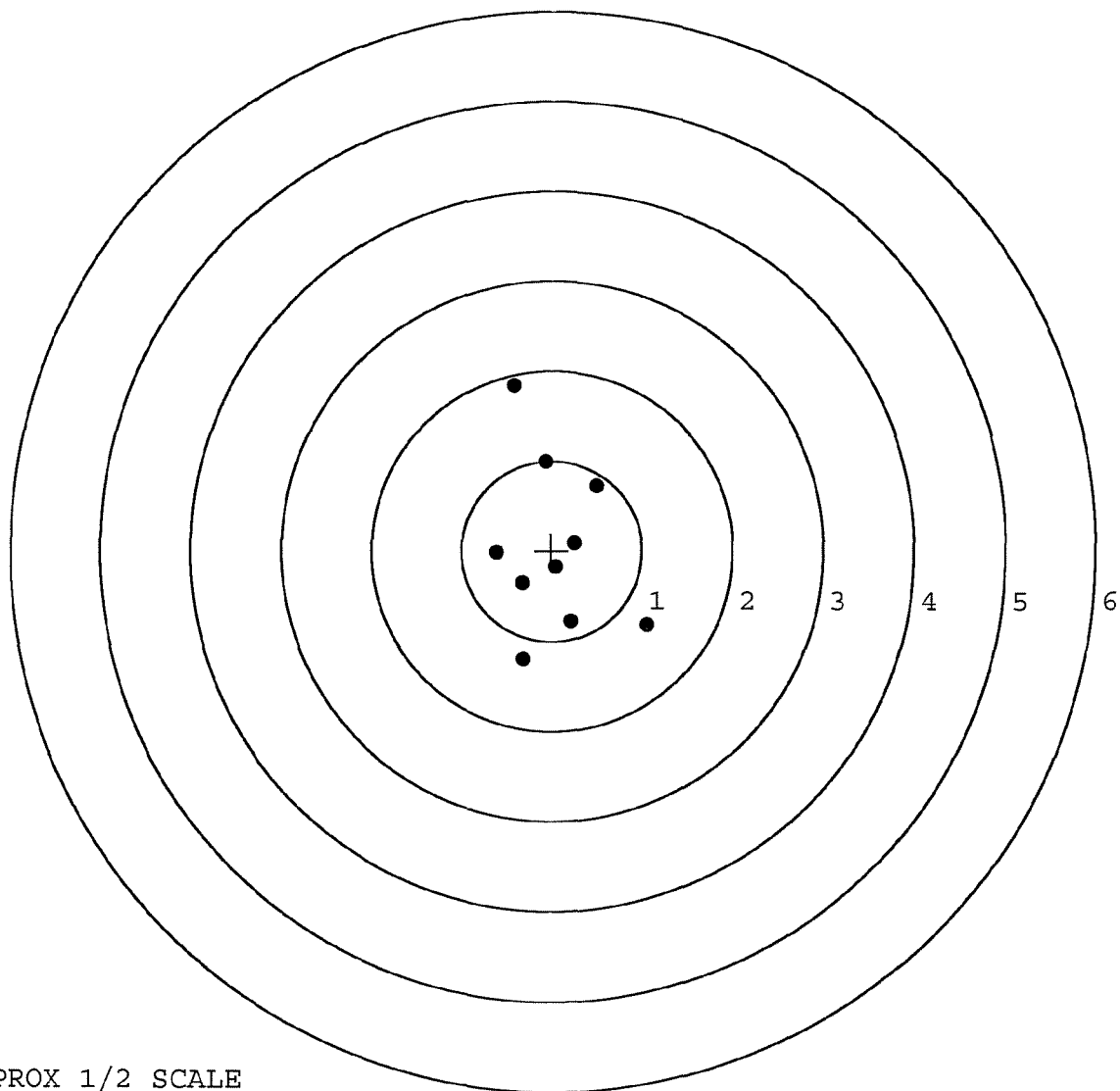
MEAN - 1.087

BARBER - M24 0120879

SERIAL NUMBER: E6571258. __0
 TARGET NUMBER: 1
 FILE DATE: 08/16/2002
 FILE TIME: 09:30

POINT#	X	Y
1:	1.057	-0.826
2:	-0.308	-1.206
3:	-0.321	-0.365
4:	-0.610	-0.026
5:	0.047	-0.182
6:	0.257	0.084
7:	0.497	0.720
8:	-0.068	0.988
9:	-0.420	1.834
10:	0.214	-0.786

X CENTROID: 0.034
 Y CENTROID: 0.024
 POA TO CENTROID: 0.042
 HORZ SPREAD: 1.667
 VERT SPREAD: 3.040
 GROUP SPREAD: 3.043
 MIN RADIUS: 0.206
 MAX RADIUS: 1.867
 MEAN RADIUS: 0.872
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



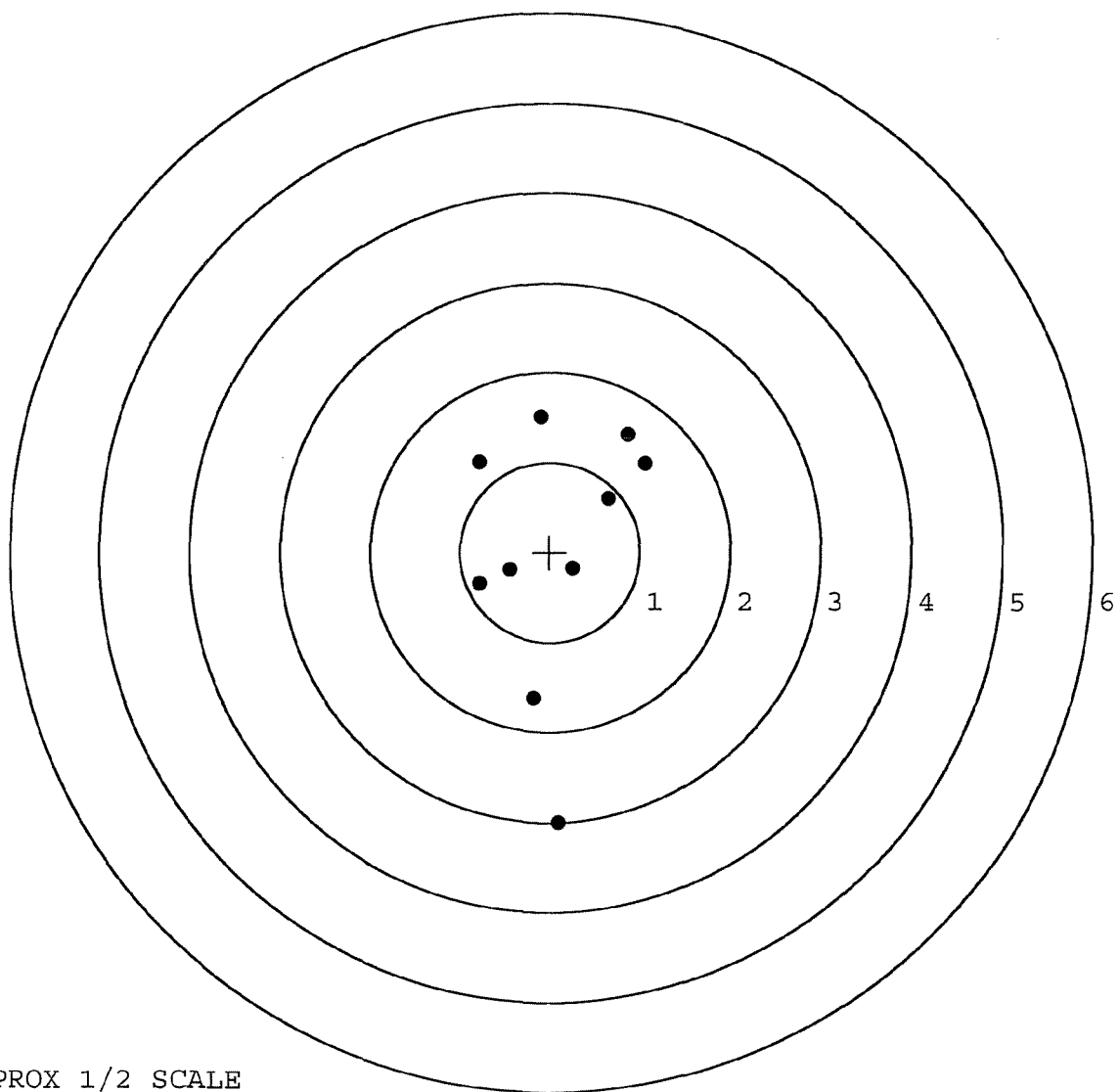
TARGET APPROX 1/2 SCALE

BARBER - M24 0120880

SERIAL NUMBER: E6571258. 0
 TARGET NUMBER: 2
 FILE DATE: 08/16/2002
 FILE TIME: 09:30

POINT#	X	Y
1:	0.100	-3.011
2:	-0.186	-1.632
3:	-0.783	-0.354
4:	-0.442	-0.201
5:	0.257	-0.185
6:	0.651	0.599
7:	1.054	0.982
8:	0.866	1.303
9:	-0.102	1.503
10:	-0.791	0.994

X CENTROID: 0.062
 Y CENTROID: 0.000
 POA TO CENTROID: 0.062
 HORZ SPREAD: 1.845
 VERT SPREAD: 4.514
 GROUP SPREAD: 4.519
 MIN RADIUS: 0.268
 MAX RADIUS: 3.011
 MEAN RADIUS: 1.298
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 6



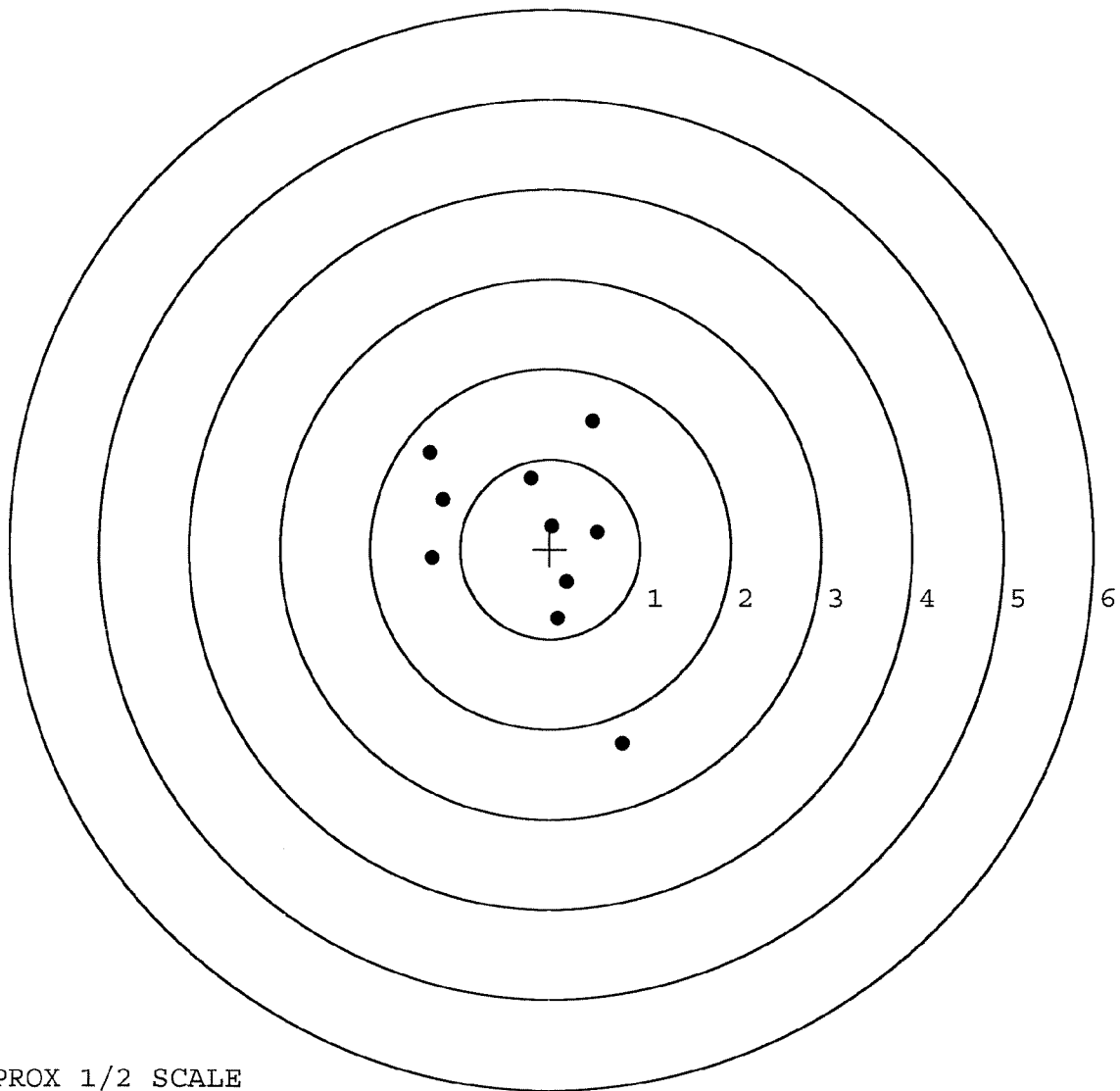
TARGET APPROX 1/2 SCALE

BARBER - M24 0120881

SERIAL NUMBER: E6571258. __0
 TARGET NUMBER: 3
 FILE DATE: 08/16/2002
 FILE TIME: 09:30

POINT#	X	Y
1:	0.811	-2.163
2:	0.092	-0.780
3:	-1.312	-0.106
4:	-1.193	0.550
5:	-1.334	1.070
6:	0.467	1.419
7:	-0.214	0.791
8:	0.520	0.189
9:	0.026	0.256
10:	0.188	-0.371

X CENTROID: -0.195
 Y CENTROID: 0.086
 POA TO CENTROID: 0.213
 HORZ SPREAD: 2.145
 VERT SPREAD: 3.582
 GROUP SPREAD: 3.880
 MIN RADIUS: 0.279
 MAX RADIUS: 2.463
 MEAN RADIUS: 1.091
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE