

EC703384

VERY IMPORTANT!
 Instructions: Do not
 affix this label to any
 surface of the
 firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO.
E6703384

ORDER NO.
25716

46

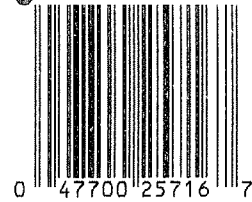
29EV

5716 E6703384

ORDER 25716

MODEL 700™ M24

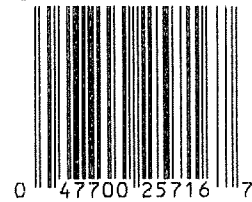
UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

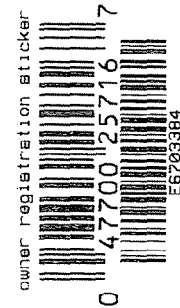
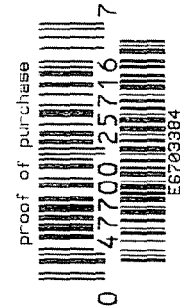


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

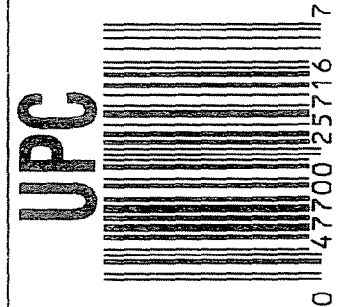


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6703384



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 782 E6703384DATE 5/18/01TESTER OK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	226	2.41		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	238	2.11		2.18	
PULL #3	237	2.18		2.26	
PULL #4	224	2.15		2.20	
PULL #5	222	2.13		2.14	
TOTAL	1147	1098		1112	
AVG.	229	2.19		222	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.00		
PULL #2	3.12	3.12		
PULL #3	3.07	3.12		
PULL #4	3.14	3.14		
PULL #5	3.12	3.19		
TOTAL	1557	1559		
AVG.	3.11	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.06		4.01
PULL #2	4.17	4.06		4.01
PULL #3	4.14	4.12		4.00
PULL #4	4.14	4.16		4.11
PULL #5	4.16	4.09		4.10
TOTAL	2075	2049		2023
AVG.	4.15	4.09		4.04

BARBER - M24 0120932

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6703384
5 Sep 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.162
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0076
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .162178

THE AMR FOR THIS RIFLE IS: 1.217

CENTROIDAL DISTANCES

0 TO	1	.206516
1 TO	2	.187072
1 TO	3	.328221
1 TO	4	.4634
1 TO	5	.209614

2 1	
3 5+	<----POA
4	

BARBER - M24 0120933

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .206

MIN RADIUS : .665

MEAN RADIUS : 1.823

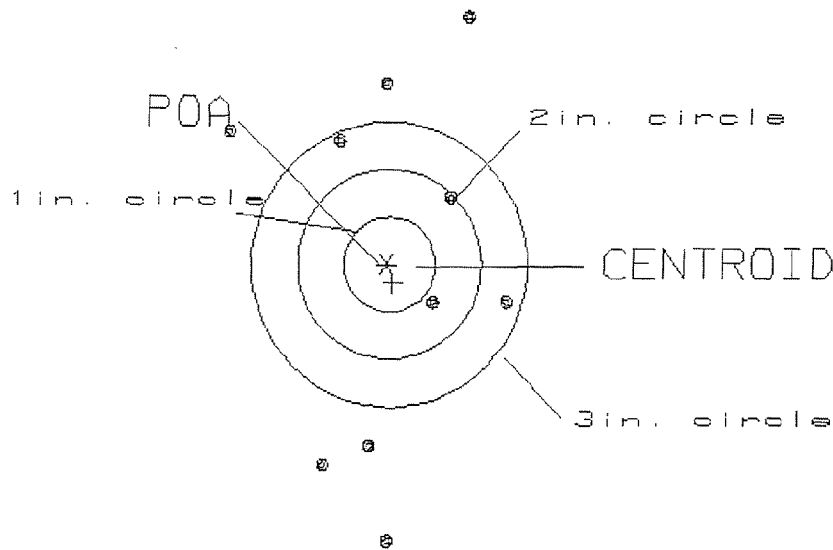
MAX RADIUS : 2.912

CENTROID X : -.068

CENTROID Y : .195

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703304

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 2.99

0

VS= 5.48

2

GS= 5.55

4

REMINGTON CENTERFIRE ACCURACY TEST

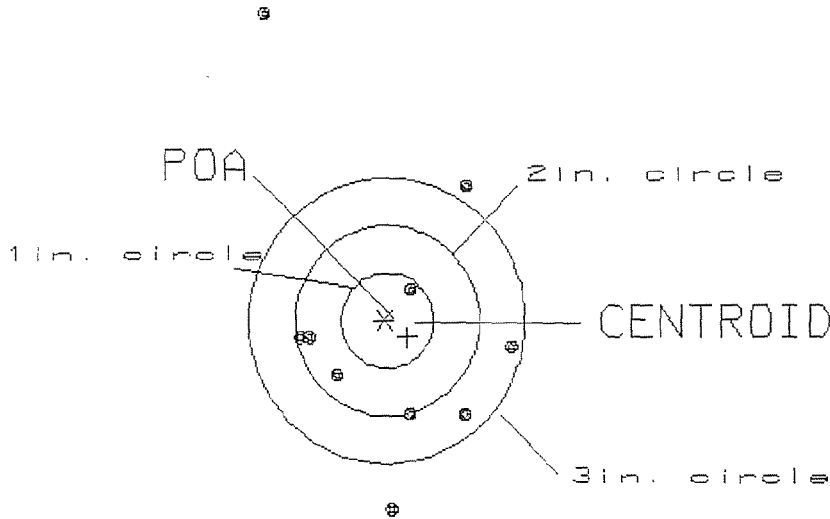
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .308
 MIN RADIUS : .418
 MEAN RADIUS : 1.388
 MAX RADIUS : 3.501
 CENTROID X : -.254
 CENTROID Y : .175

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703304

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.74

1

VS= 5.23

4

GS= 5.41

7

BARBER - M24 0120935

REMINGTON CENTERFIRE ACCURACY TEST

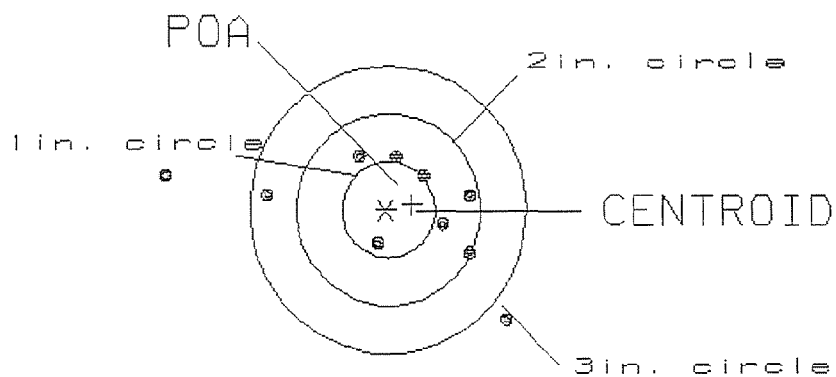
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .288
 MIN RADIUS : .342
 MEAN RADIUS : 1.001
 MAX RADIUS : 2.422
 CENTROID X : -.283
 CENTROID Y : -.053

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703304

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.63

1

VS= 1.72

6

GS= 3.92

8

BARBER - M24 0120936

REMINGTON CENTERFIRE ACCURACY TEST

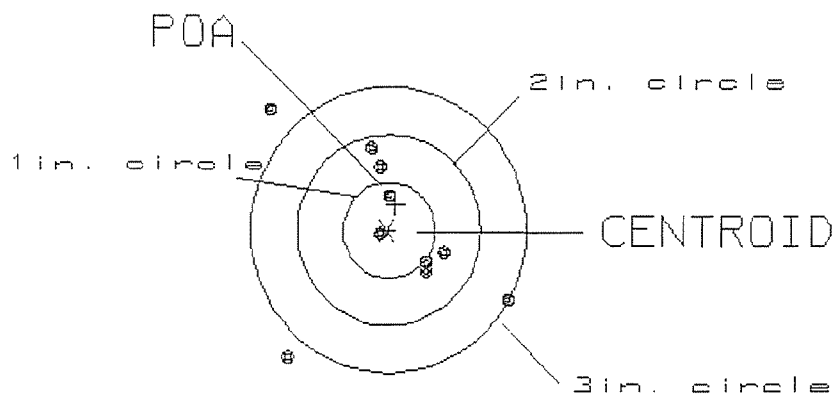
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .286
 MIN RADIUS : .088
 MEAN RADIUS : .872
 MAX RADIUS : 1.764
 CENTROID X : -.104
 CENTROID Y : -.267

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703304

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.51
 VS= 2.60
 GS= 3.20

3
 7
 8

BARBER - M24 0120937

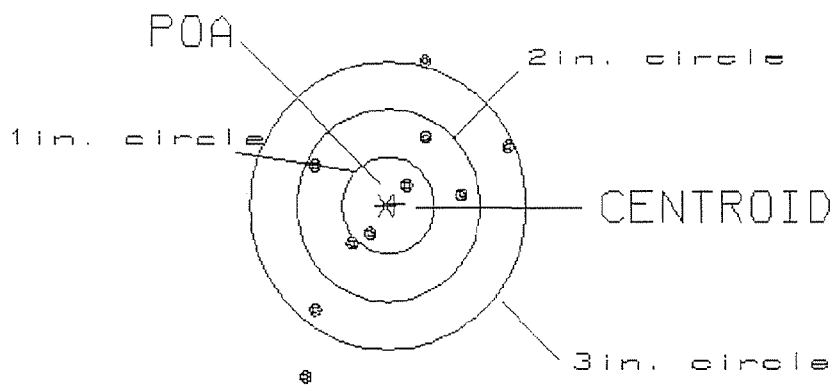
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐
POA TO CENTROID: .102
MIN RADIUS : .298
MEAN RADIUS : 1.003
MAX RADIUS : 1.966
CENTROID X : -.101
CENTROID Y : -.012

5 Sep 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6703304

CENTERFIRE PATTERN # 5

OF SHOTS= 10

IN CIRCLE

HS= 2.18

2

VS= 3.24

6

GS= 3.49

8

GUN SERIAL # E6703384

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/27/01	RH
600	PROOF		7/27/01	RH
607	CHECK HEADSPACE		7/27/01	RH
610	DIS-ASSEMBLE GUN		7/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		7/30/01	AC
615	ROLLMARK CALIBER		7/30/01	RH
617	DRILL AND TAP SIGHT HOLES		7/31/01	BT
618	POLISH BARREL		8/1/01	GP
620	APPLY COATINGS (BARREL ACTION)		8/2/01	TA
	(BOLT)		8/2/01	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/15/01	RH
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/15/01	RH
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/15/01	RH
	D) OIL FIRING PIN ASSEMBLY		8/15/01	RH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/15/01	RH

OP # BARBER-M24 0120978		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5.0</u>	<u>5.5</u>	<u>5.5</u>	9/10/01	DA
CONT.						
	G) SAFETY OFF FORCE	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9/10/01	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/10/01	DA
	J) ASSEMBLE STOCK				7/27/01	RHL
	K) ASSEMBLE SWIVEL STUDS				9-10-01	RHL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				9-10-01	RHL
	M) IRON SIGHT ALIGNMENT				9-10-01	RHL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				9-10-01	RHL
640	GALLERY TEST AND TARGET				9/4/01	RW
	A) MALFUNCTIONS				9/4/01	RW
	B) PIERCED PRIMERS				9/4/01	RW
645	INSPECT FOR LIVE AMMO				9/4/01	RW
655	FINAL INSPECTION A) HEADSPACE				9-10-01	RHL
	B) TRIGGER PULL	<u>2.32</u>	<u>2.37</u>	<u>2.47</u>	9/10/01	DA
	C) FUNCTION				10-26-01	DA
660	PACK				10-26-01	DA