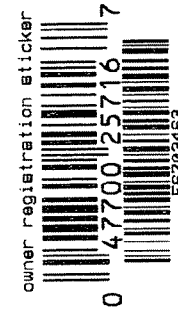
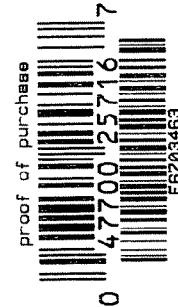


E 6703463

**MODEL 700<sup>TM</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

DOCUMENT ENVELOPE ASSEMBLY:  
 - INSTRUCTION BOOK  
 - PRODUCT OWNER'S CARD  
 - SAFETY BOOKLET

46 FORM 1444

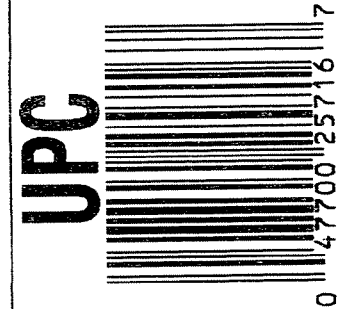


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**E6703463**



**VERY IMPORTANT**  
Instruction Book  
enclosed to assure  
safe use of this  
rifle.

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

|                               |    |
|-------------------------------|----|
| SERIAL NO.<br><b>E6703463</b> | J  |
| ORDER NO.<br><b>25716</b>     | 46 |

**27AV**

5716 E6703463

**ORDER 25716**  
MODEL 700™ M24

**UPC**



**ORDER 25716**  
MODEL 700™ M24

**UPC**



SERIAL NO.



CONTRACT # DAAE20-01-C-0007

GUN SERIAL # E 6703463

| OP #         | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |          | 3/01    | ck      |
| 600          | PROOF                                                          |          | 1,      | ck      |
| 607          | CHECK HEADSPACE                                                |          | 1,      | 1,      |
| 610          | DIS-ASSEMBLE GUN                                               |          | 1,      | 1,      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         |          |         |         |
| 615          | ROLLMARK CALIBER                                               |          |         |         |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |          | 3/12/01 | DA      |
| 18           | POLISH BARREL                                                  |          |         |         |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |          |         |         |
|              | (BOLT)                                                         |          |         |         |
| 625          | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |          | 3/01    | DA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 11      | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 1,      | DA      |
|              | D) OIL FIRING PIN ASSEMBLY                                     |          | 1,      | ck      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          | 12      | ck      |

| OP #  | OPERATION NAME                                                        | READINGS    |             |                                     | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------|-------------|-------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | <u>3.0</u>  | <u>2.5</u>  | <u>3.0</u>                          | 3-21-01 | BT      |
| CONT. |                                                                       |             |             |                                     |         | BT      |
|       | G) SAFETY OFF FORCE                                                   | <u>7.0</u>  | <u>8.0</u>  | <u>7.5</u>                          | 3-21-01 |         |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |             |             |                                     | 3/22/01 | REP     |
|       | I) FIRING PIN INDENT                                                  | <u>.022</u> | <u>.020</u> | <u>.022</u>                         | 3-21-01 | DA      |
|       | J) ASSEMBLE STOCK                                                     |             |             |                                     |         |         |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |             |             |                                     | 3/22/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |             |             |                                     |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |             |             |                                     |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |             |             |                                     |         |         |
| 640   | GALLERY TEST AND<br>TARGET                                            |             |             |                                     |         |         |
|       | A) MALFUNCTIONS                                                       |             |             |                                     |         |         |
|       | B) PIERCED PRIMERS                                                    |             |             |                                     |         |         |
| 645   | INSPECT FOR LIVE AMMO                                                 |             |             |                                     |         |         |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |             |             |                                     | 3/22/01 | REP     |
|       | B) TRIGGER PULL                                                       | <u>2.67</u> | <u>2.61</u> | <u>2.62</u> <u>2.74</u> <u>2.75</u> | 3-21-01 | DA      |
|       | C) FUNCTION                                                           |             |             |                                     | 3/22/01 | REP     |
| 660   | PACK                                                                  |             |             |                                     | 3/22/01 | REP     |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. E6703443DATE 2-26-01TESTER DA

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.60             | 2.60                     | 2.74                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.57             | 2.68                     | 2.70                           |                                                                        |
| PULL #3 | 2.57             | 2.73                     | 2.77                           |                                                                        |
| PULL #4 | 2.67             | 2.67                     | 2.73                           |                                                                        |
| PULL #5 | 2.61             | 2.78                     | 2.54                           |                                                                        |
| TOTAL   | 1302             | 1346                     | 1348                           |                                                                        |
| AVG.    | 2.60             | 2.69                     | 2.69                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.22             | 3.22                     |          |
| PULL #2 | 3.21             | 3.32                     |          |
| PULL #3 | 3.12             | 3.38                     |          |
| PULL #4 | 3.20             | 3.32                     |          |
| PULL #5 | 3.22             | 3.34                     |          |
| TOTAL   | 1597             | 1658                     |          |
| AVG.    | 3.19             | 3.31                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.13             | 4.21                     |                                | 4.06                                 |
| PULL #2 | 4.15             | 4.26                     |                                | 4.00                                 |
| PULL #3 | 4.26             | 4.23                     |                                | 4.02                                 |
| PULL #4 | 4.25             | 4.29                     |                                | 4.00                                 |
| PULL #5 | 4.19             | 4.27                     |                                | 3.97                                 |
| TOTAL   | 2098             | 2126                     |                                | 2005                                 |
| AVG.    | 4.19             | 4.25                     |                                | 4.01                                 |

**BARBER - M24 0121836**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6703463  
20 Mar 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.0984$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.2128$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.234449$

THE AMR FOR THIS RIFLE IS:  $1.212$

**CENTROIDAL DISTANCES**

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .182099 |
| 1 | TO | 2 | .329621 |
| 1 | TO | 3 | .316901 |
| 1 | TO | 4 | .298824 |
| 1 | TO | 5 | .444653 |

5  
2  
1 + 3 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

PATTERN #: ☐ 1 ☐

**BARBER - M24 0121838**

REMINGTON CENTERFIRE ACCURACY TEST

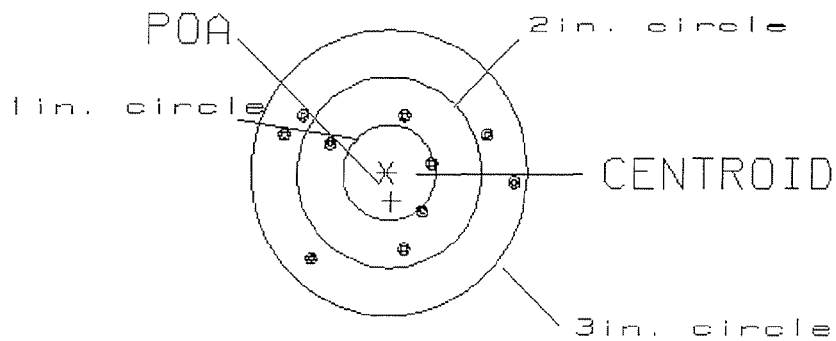
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .305  
MIN RADIUS : .414  
MEAN RADIUS : .918  
MAX RADIUS : 1.399  
CENTROID X : -.057  
CENTROID Y : .299

20 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6703463

**CENTERFIRE PATTERN # 2**

# OF SHOTS= 10

# IN CIRCLE

HS= 2.51

1

VS= 1.52

5

GS= 2.58

10

**BARBER - M24 0121839**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .153

MIN RADIUS : .505

MEAN RADIUS : 1.150

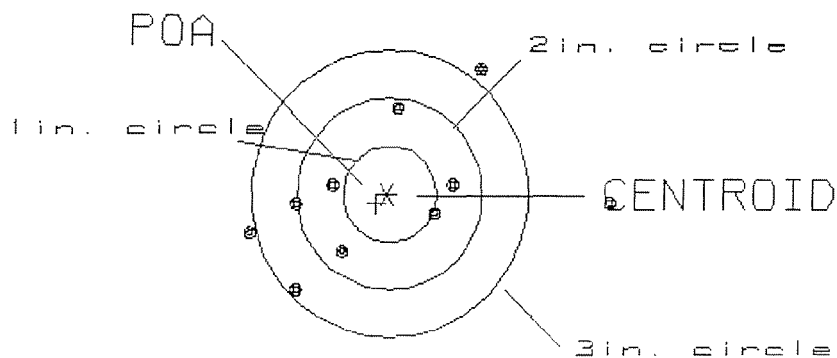
MAX RADIUS : 2.372

CENTROID X : .117

CENTROID Y : .099

20 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6783463

**CENTERFIRE PATTERN # 3**

# OF SHOTS= 10

# IN CIRCLE

HS= 3.85

0

VS= 2.30

5

GS= 3.86

7

**BARBER - M24 0121840**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: U 4 C

POA TO CENTROID: .262

MIN RADIUS : .652

MEAN RADIUS : 1.228

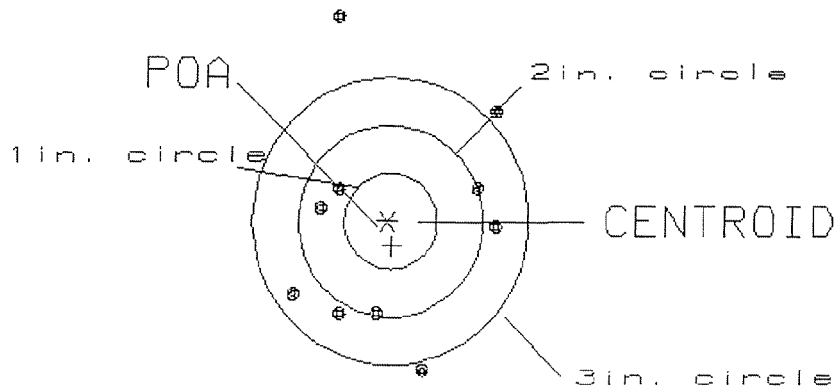
MAX RADIUS : 2.191

CENTROID X : -.042

CENTROID Y : .258

20 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6703463

**CENTERFIRE PATTERN # 4**

# OF SHOTS= 10

# IN CIRCLE

HS= 2.19

0

VS= 3.72

3

GS= 3.81

7

**BARBER - M24 0121841**

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5

POA TO CENTROID: .528

MIN RADIUS : .214

MEAN RADIUS : 1.057

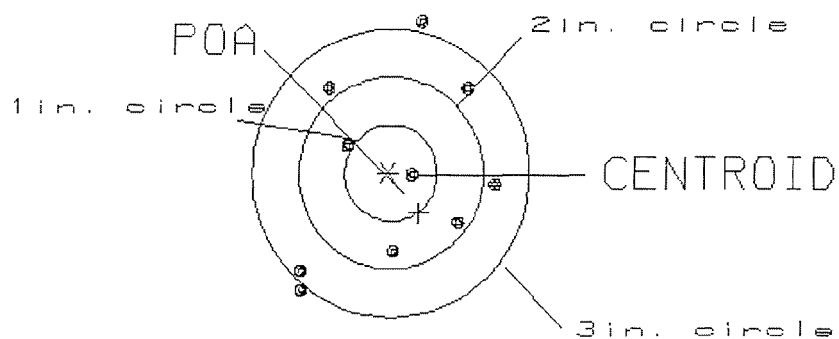
MAX RADIUS : 1.613

CENTROID X : -.328

CENTROID Y : .414

20 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6703463

**CENTERFIRE PATTERN # 5**

# OF SHOTS= 10

# IN CIRCLE

HS= 2.15

1

VS= 2.80

4

GS= 3.10

8