

BARBER - M24 0122952

UPC



E6349856

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0122952 M2400122991

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
* INCLUDES 1 IN CHAMBER	

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
Weapon

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO
E6349856

46 ORDER NO
25705

26PR

5705 E6349856



ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO



E6349856

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349856

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	<u>6-3-97</u>	
CONT.				
	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	<u>6-3-97</u>	
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	<u>6-3-97</u>	
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		<u>6-24-97</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		<u>5-25-97</u>	RW
	M) IRON SIGHT ALIGNMENT		<u>5-25-97</u>	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		<u>5-28-97</u>	RW
640	GALLERY TEST AND TARGET	<u>Windage R 76</u> <u>L 74</u>	<u>6-16-97</u>	AF
	A) MALFUNCTIONS		<u>"</u>	AF
	B) PIERCED PRIMERS		<u>"</u>	AF
645	INSPECT FOR LIVE AMMO		<u>6/16/97</u>	FW
655	FINAL INSPECTION			
	A) HEADSPACE		<u>6-24-97</u>	RP
	B) TRIGGER PULL	<u>2.69</u> <u>2.76</u> <u>2.85</u> <u>2.82</u> <u>2.87</u>	<u>6-18-97</u>	CK
	FUNCTION		<u>6-24-97</u>	RP
660	PACK			

BARBER - M24 0122958

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349856
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.018
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0713092

THE AMR FOR THIS RIFLE IS: 1.176

CENTROIDAL DISTANCES

0	TO	1	.572092
1	TO	2	.320203
1	TO	3	1.43944

$$1 \quad 2 \quad + \quad \overset{3}{\leftarrow} \text{--- POA}$$

BARBER - M24 0122959

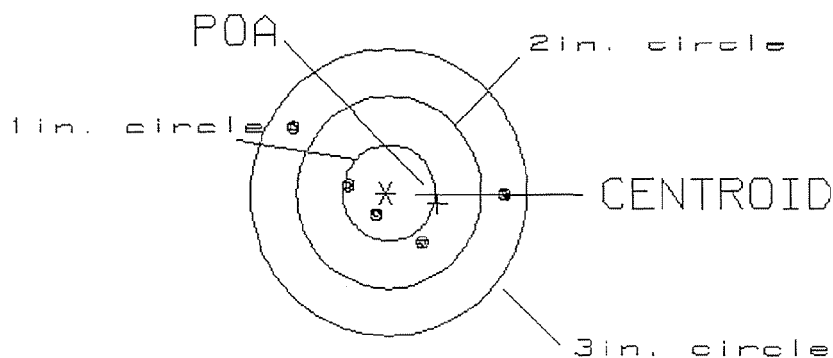
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 01
POA TO CENTROID: .572
MIN RADIUS : .255
MEAN RADIUS : .792
MAX RADIUS : 1.303
CENTROID X : -.560
CENTROID Y : .117

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.35

2

VS= 1.24

3

GS= 2.47

5

BARBER - M24 0122960

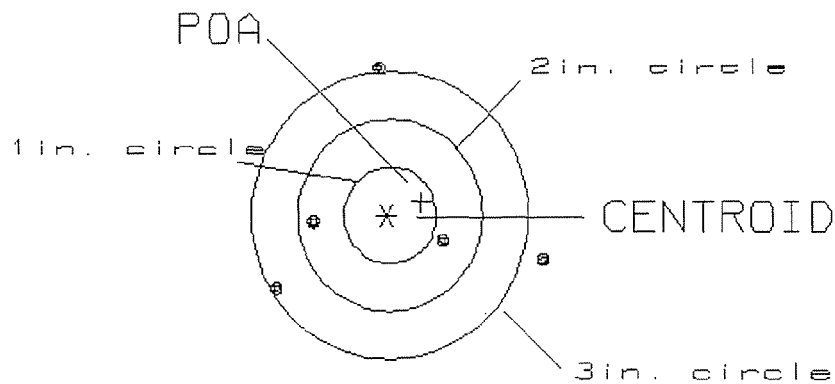
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: E 2 C
POA TO CENTROID: .395
MIN RADIUS : .619
MEAN RADIUS : 1.233
MAX RADIUS : 1.694
CENTROID X : -.369
CENTROID Y : -.140

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.90

0

VS= 2.32

2

GS= 2.92

3

BARBER - M24 0122961

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .905

MIN RADIUS : 1.194

MEAN RADIUS : 1.503

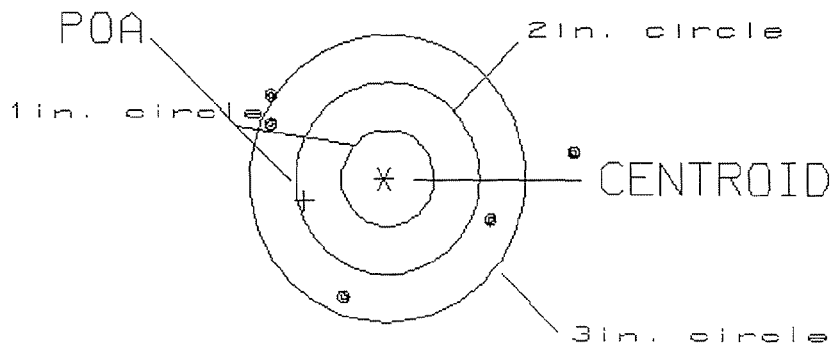
MAX RADIUS : 2.033

CENTROID X : .875

CENTROID Y : .230

16 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349856

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.34

0

VS= 2.06

0

GS= 3.40

3

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6349856DATE 5-14-97TESTER A. P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.28	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.37	2.20	
PULL #3	2.56	2.28	2.28	
PULL #4	2.55	2.26	2.22	
PULL #5	2.51	2.29	2.21	
TOTAL	12.83	11.48	11.14	
AVG.	2.57	2.30	2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.97	2.86		
PULL #2	2.79	2.78		
PULL #3	2.84	2.73		
PULL #4	2.82	2.69		
PULL #5	3.02	2.79		
TOTAL	14.44	13.85		
AVG.	2.89	2.77		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.15		4.02
PULL #2	4.12	4.09		4.15
PULL #3	4.11	4.10		3.96
PULL #4	4.16	4.07		3.93
PULL #5	4.16	4.15		3.91
TOTAL	20.63	20.56		19.97
AVG.	4.13	4.11		3.99