

BARBER - M24 0122989

UPC



E6349859

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0122989 23028

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
E6349859

46

ORDER NO.
25705

12DR



5705 E6349859

ORDER 25705
MODEL 700™ M24
UPC



Do Not Use

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MODEL 700™ M24
UPC



SERIAL NO.



E6349859

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

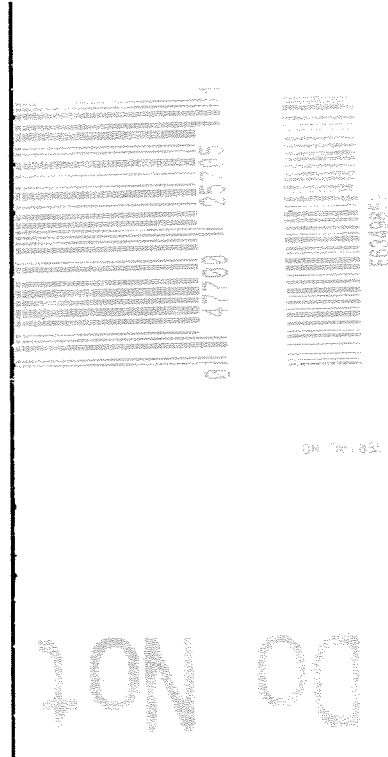
- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



BARBER - M24 0122993

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349859
9 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .500667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .071
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .505676

THE AMR FOR THIS RIFLE IS: .8277

CENTROIDAL DISTANCES

Ø TO	1	.831481
1 TO	2	1.29964
1 TO	3	.426569

3
1
+ <----POA
2

BARBER - M24 0122994

REMINGTON CENTERFIRE ACCURACY TEST

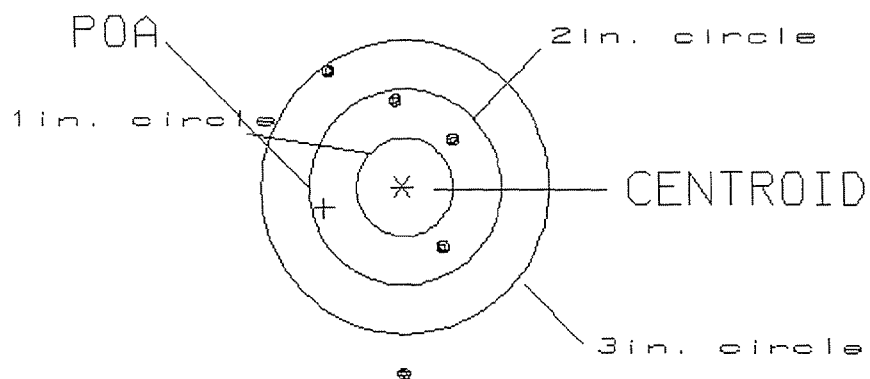
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
POA TO CENTROID: .831
MIN RADIUS : .719
MEAN RADIUS : 1.135
MAX RADIUS : 1.920
CENTROID X : .804
CENTROID Y : .212

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349859

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.34

0

VS= 3.10

3

GS= 3.20

4

BARBER - M24 0122995

REMINGTON CENTERFIRE ACCURACY TEST

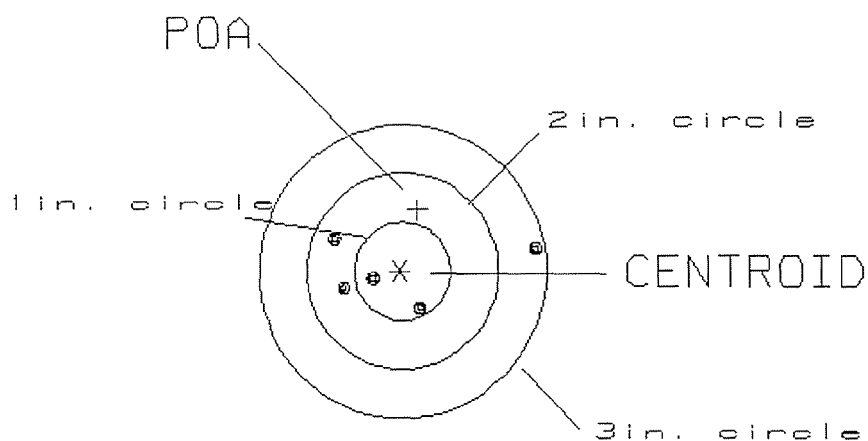
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2
POA TO CENTROID: .656
MIN RADIUS : .273
MEAN RADIUS : .691
MAX RADIUS : 1.412
CENTROID X : -.186
CENTROID Y : -.630

9 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349859

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.10

2

VS= .65

4

GS= 2.10

5

BARBER - M24 0122996

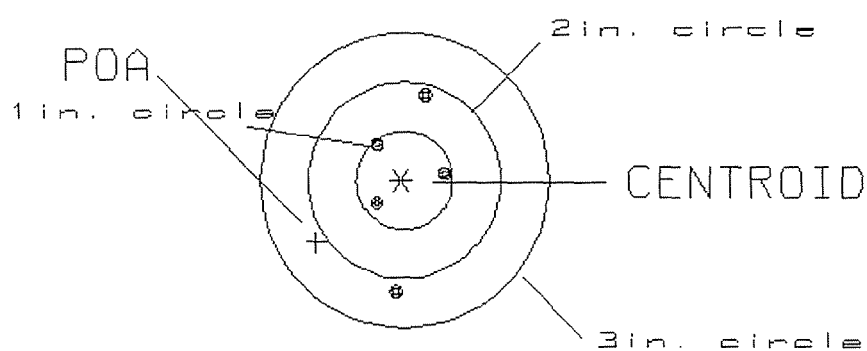
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
POA TO CENTROID: 1.086
MIN RADIUS : .356
MEAN RADIUS : .657
MAX RADIUS : 1.122
CENTROID X : .884
CENTROID Y : .631

9 Aug 1997

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CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= .70

3

VS= 2.02

4

GS= 2.04

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349859DATE 7-19-97TESTER A.A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.55	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.56	2.69	
PULL #3	2.46	2.56	2.77	
PULL #4	2.48	2.60	2.83	
PULL #5	2.45	2.58	2.61	
TOTAL	12.35	12.85	13.60	
AVG.	2.47	2.57	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.16	
PULL #2	3.10	3.17	
PULL #3	3.15	2.76	
PULL #4	3.11	3.20	
PULL #5	3.14	3.10	
TOTAL	15.61	15.39	
AVG.	3.12	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.17		4.01
PULL #2	4.10	4.26		3.95
PULL #3	4.26	4.14		3.89
PULL #4	4.24	4.28		3.88
PULL #5	4.29	3.82		3.90
TOTAL	20.96	20.67		19.63
AVG.	4.19	4.13		3.93

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349859

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/12/97	WJT
618	POLISH BARREL		3/12/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	7-28-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	7-28-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	7-28-97	CK
	J) ASSEMBLE STOCK		7-22-97	CK
	K) ASSEMBLE SWIVEL STUDS		8-15-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-22-97	CK
	M) IRON SIGHT ALIGNMENT		7-22-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-22-97	CK
640	GALLERY TEST AND TARGET	R 35 - L 45 85 85	8-9-97	DH
	A) MALFUNCTIONS		8-9-97	DH
	B) PIERCED PRIMERS		8-9-97	DH
645	INSPECT FOR LIVE AMMO		8-9-97	DH
655	FINAL INSPECTION A) HEADSPACE		8-15-97	CK
	B) TRIGGER PULL	<u>2.78</u> <u>2.65</u> <u>2.67</u> <u>2.69</u> <u>2.60</u>	8-14-97	CK
	C) FUNCTION		8-15-97	CK
660	PACK			

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KINZER V. REMINGTON

BARBER - M24 M2499423038