

UPC



E6349862

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

Do Not Use

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Serial No. E6349862
Order No. 25705

25DR

5705 E6349862

ORDER 25705
MODEL 700™ M24
UPC



ORDER 25705
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SERIAL NO.
E6349862



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6349862

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-5-97	CK
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-5-97	CK
	M) IRON SIGHT ALIGNMENT		9-5-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-5-97	CK
640	GALLERY TEST AND TARGET	L90 R60	9-22-97	AK
	A) MALFUNCTIONS		9-22-97	AK
	B) PIERCED PRIMERS		9-22-97	AK
645	INSPECT FOR LIVE AMMO		9-22-97	# of VII
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.64</u> <u>2.54</u> <u>2.57</u> <u>2.47</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

BARBER - M24 0123028

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349862
22 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0583333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.049
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0761825

THE AMR FOR THIS RIFLE IS: 1.148

CENTROIDAL DISTANCES

0 TO 1 .613209
1 TO 2 .885057
1 TO 3 .805522

2 + 4---POA
3

BARBER - M24 0123029

REMINGTON CENTERFIRE ACCURACY TEST

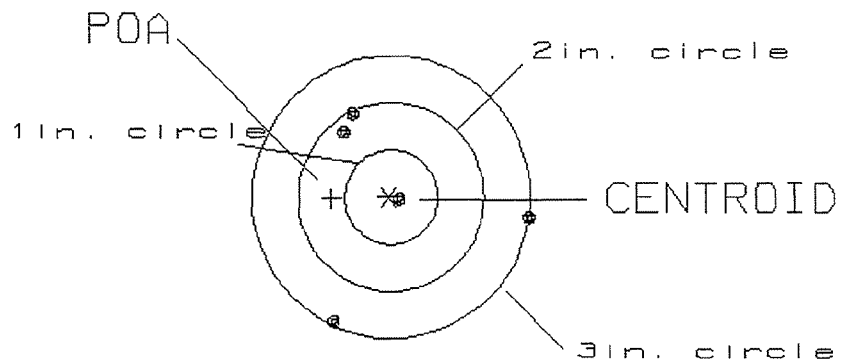
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID: .613
MIN RADIUS : .081
MEAN RADIUS : .978
MAX RADIUS : 1.497
CENTROID X : .613
CENTROID Y : .016

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349862

CENTERFIRE PATTERN # 1

OF SHOTS= 5

IN CIRCLE

HS= 2.11

1

VS= 2.21

3

GS= 2.40

5

BARBER - M24 0123030

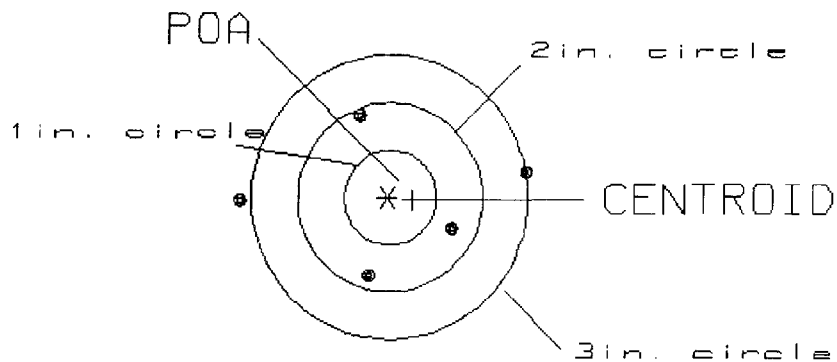
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 12
POA TO CENTROID: .274
MIN RADIUS : .748
MEAN RADIUS : 1.130
MAX RADIUS : 1.603
CENTROID X : -.272
CENTROID Y : .026

22 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349862

CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 3.05

0

VS= 1.75

3

GS= 3.06

4

BARBER - M24 0123031

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .251

MIN RADIUS : .571

MEAN RADIUS : 1.337

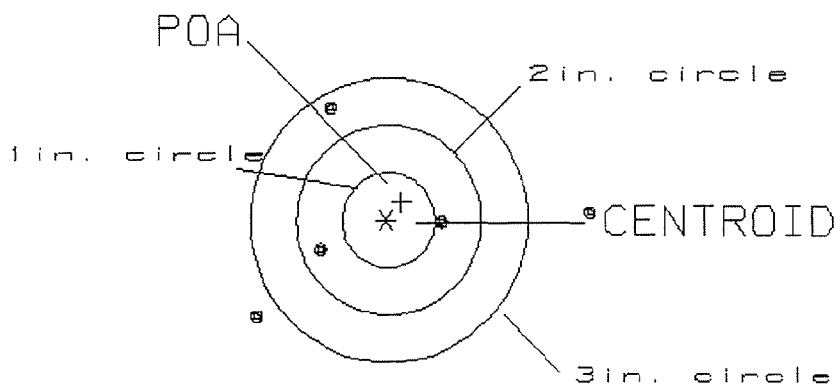
MAX RADIUS : 2.204

CENTROID X : -.166

CENTROID Y : -.189

22 Sep 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349862

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 3.63

0

VS= 2.26

2

GS= 3.81

3

BARBER - M24 0123032

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6349862DATE 9-4-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.41	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.35	2.56	
PULL #3	2.60	2.49	2.54	
PULL #4	2.63	2.46	2.50	
PULL #5	2.59	2.43	2.47	
TOTAL	12.85	12.14	12.64	
AVG.	2.570	2.428	2.528	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.18	
PULL #2	3.29	3.24	
PULL #3	3.13	3.22	
PULL #4	3.28	3.24	
PULL #5	3.18	3.17	
TOTAL	16.04	16.05	
AVG.	3.208	3.210	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.87		4.01
PULL #2	3.88	4.08		4.07
PULL #3	4.15	4.07		4.10
PULL #4	3.93	4.06		4.11
PULL #5	3.98	3.96		4.07
TOTAL	19.86	20.04		20.36
AVG.	3.972	4.008		4.072